

OPERATOR'S MANUAL

ROTARY RAKE

RR2313



FRONTIER

5PQ990109 (10/08/2014)

TABLE OF CONTENTS

Introduction	2
Rake Serial Number	2
Specifications	2
Safety	3
Driveline Safety	4
Safety Decals and Reflectors	5
Set-Up	6
Tine Arms	6
Guards	6
Hitching	7
Tractor Requirements	7
Hitching	7
Transporting	9
Field Transport	9
Road Transport	9
Field Adjustments	10
Height Adjustment	10
Leveling the Rake	10
Hay Curtain Adjustment	11
Gearbox Pitch Adjustment	11
Operation	12
Lubrication	13
Gearbox Lubrication	13
PTO Lubrication	14
Tine Arms	14
General Lubrication	15
Maintenance	16
Storing your Rake	16
Torque Specifications	17
Standard Torque Chart	17
Metric Torque Chart	18
Warranty	19
Illustrated Parts Breakdowns	20
Tongue Assembly	21
Guards and Guard Arms	22
Hay Curtain Mount	23
Hay Curtain	24
Rear End Assembly	25
Axle & Walking Beam	26
Tine Arm & Tine	27
Rotary Gearbox	28
Hydraulic Components	29
Decals	30

INTRODUCTION

Thank-You for choosing the Frontier Rotary Rake. Your rake is the result of years of research and development work. This Operator's Manual will familiarize the operator with the safety and operation of the machine. Included are complete instructions for assembly, operation, lubrication, and maintenance procedures. Understanding and following these procedures will result in years of maximum performance from your Frontier Rake.

Read entire manual before operating. Failure to follow the instructions outlined in this manual may result in personal injury and/or damaged equipment, and could void the warranty.

Rake Serial Number

The rake's serial number can be found near the front on the main frame of the rake. Please use this number when requesting service, seeking information, or ordering parts. For the operator's convenience, space to record the serial number, model number, purchase date, and dealer has been provided inside the front cover of this manual.












All pictures and instructions in this manual assume that the right and left side of the machine are that of someone standing behind the rake facing forward.

Specifications








Specifications	RR2313	RR2211	RR2109
Working Width	15' (4.6m)	13' (4.3m)	10' 8" (3.2m)
Raking Width	13' (4m)	11' (3.3m)	9' (2.7m)
Transport Width	8' 2" (2.5m)	59" (1.5m)	9' 4" (2.8m)
Gear Box	Sealed/Greasable	Enclosed Oil Bath	
Gear Reduction	9.7 to 1		
Tine Arms	13	11	9
Double Tines per Arm	4	4	3
PTO/HP Required	40 HP - 540 RPM	40 HP - 540 RPM	30 HP - 540 RPM
Direction of Raking Action	Left		
Hydraulic Requirement	1400 psi	1200 psi	
Weight	2100 lbs.	1550 lbs.	1050 lbs.
Tandem Axle Beam	Standard		
Tires	18.5 x 8 Flotation Tires on 4-Bolt Painted Wheels		

SAFETY

-  ***This symbol precedes specific safety instructions throughout this manual. When reading the manual pay close attention to the information that follows this symbol.***
-  FAILURE TO FOLLOW INSTRUCTIONS IN THIS MANUAL COULD RESULT IN PERSONAL INJURY OR DEATH. READ ENTIRE MANUAL BEFORE OPERATING ROTARY RAKE.
-  Keep hands, feet and clothing away from the machine's input power take-off (PTO) and any other moving parts until the machine has been shut down and the power source has been locked out. (Refer to Power Source Safety)
-  Do not adjust, unclog, lubricate, or service the machine until it has been shut down and the power source has been locked out. (Refer to Power Source Safety)
-  Do not lubricate or adjust the machine while it is in motion.
-  Support the rake securely while working under it.
-  Do not stand between the tractor and the rake while attaching or detaching the rake unless the tractor engine is shut off and the parking brake has been set.
-  Be certain all bystanders and animals are a safe distance away from the rake before raising or lowering it. Never allow anyone to ride on the rake or the tractor.
-  When transporting, never exceed a speed of 20 MPH and avoid sudden turns which may compromise the operator's control of the tractor.
-  Be constantly aware of the location of the ends of the rake to avoid collision with other objects.
-  When moving the machine on public roads use the proper reflectors, lights, and slow moving vehicle signs required by local government agencies.

Power Source Safety

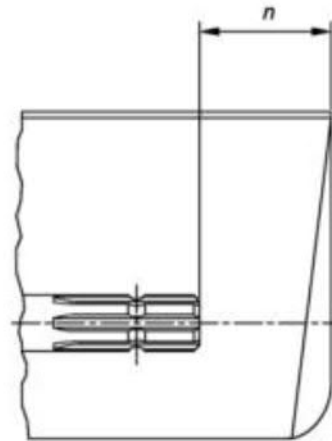
-  Do not use a rake power take-off (PTO) shaft without a rotating shield in good working order. Make sure drive system safety shields are in place for both the power source and the rake.
-  The rake input PTO must be securely attached to both the power source and the input shaft.
-  Do not overextend the input PTO shaft.
-  Make sure PTO is disengaged before starting power source.
-  PTO shield chains must be attached to the tractor and the rake to keep the shield from rotating.

SAFETY

Stay Clear of Rotating Drivelines



TS1644-UN-22AUG95



H96219-UN-29APR10

Entanglement in rotating driveline can cause serious injury or death.

Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.

Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.

Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.

Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.

PTO Type	Diameter	Splines	$n \pm 5 \text{ mm (0.20 in.)}$
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)
2	35 mm (1.378 in.)	21	85 mm (3.35 in.)
3	45 mm (1.772 in.)	20	100 mm (4.00 in.)

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