Workshop Service Manual



3300 Series Corn Header

3308

3312

3316



3300 Series Corn Header

| Gen | eral | | | 1-1 | |
|-----|--------|--------------------|----------------------------------|-------|--|
| 1.1 | Genei | ral inform | nation | 1-3 | |
| | 1.1.1 | | ion to this service manual | | |
| | 1.1.2 | | measurement | | |
| | 1.1.3 | | contents | | |
| | 1.1.4 | Page num | nbers | 1-3 | |
| | 1.1.5 | | use | | |
| | 1.1.6 | | sposal of waste | | |
| 1.2 | Safety | - | ··· | | |
| | 1.2.1 | | mbol | | |
| | 1.2.2 | | essages | | |
| | 123 | | on messages | | |
| | 1.2.4 | | gns | | |
| | 1.2.5 | | o the technician | | |
| | 1.2.6 | The service manual | | | |
| | 1.2.7 | | n | | |
| | | 1.2.71 | Prepare for operation | | |
| | | 1.2.7.2 | General information | | |
| | | 1.2.7.3 | Personal protective equipment | | |
| | | 1.2.7.4 | Seat instructions | | |
| | | 1.2.7.5 | Shield and guards | . 1-9 | |
| | | 1.2.7.6 | Exhaust warning | 1-10 | |
| | | 1.2.7.7 | Flying debris | 1-10 | |
| | | 1.2.7.8 | Handrails | 1-10 | |
| | | 1.2.79 | Agricultural chemicals | 1-10 | |
| | 1.2.8 | | public roads | | |
| | 1.2.9 | Maintena | ance | | |
| | | 1.2.9.1 | General maintenance information | 1-12 | |
| | | 1.2.9.2 | Fire prevention and first aid | | |
| | | 1.2.9.3 | High pressure leaks | 1-15 | |
| | | 1.2.9.4 | Tire safety | 1-15 | |
| | | 1.2.9.5 | Replacement parts | 1-16 | |
| 1.3 | Cylind | der stops | | 1-17 | |
| | 1.3.1 | | he header lift cylinder stop | | |
| | 1.3.2 | Disengag | ge the header lift cylinder stop | 1-17 | |
| 1.4 | Speci | fications | | 1-18 | |
| | 1.4.1 | Dimensio | ons and weights | 1-18 | |
| | 1.4.2 | Header speeds | | | |
| | 1.4.3 | Lubrication | on specifications | 1-18 | |
| 1.5 | Lubrio | cation det | tails | 1-19 | |
| | 1.5.1 | | brication | | |
| | 1.5.2 | | earings | | |
| | 1.5.3 | | on fittings | | |
| | | 1.5.3.1 | Torque limiter | 1-19 | |
| | | 1.5.3.2 | Conveyor drive slip clutch | 1-20 | |
| | | 1.5.3.3 | Left driveline | 1-20 | |
| | | 1.5.3.4 | Right driveline | 1-21 | |
| 1.6 | Heade | | eshooting | | |
| 1.7 | | | _ | 1-24 | |
| | | - | | | |
| 1.8 | | | | 1-26 | |
| | 1.8.1 | Serial nur | mber plate | 1-26 | |



| | | 1.8.2 | Serial number description | 1-26 |
|---|------------|----------------|--|-------------------|
| | 1.9 | Connec | ct to combine | 1-27 |
| | 1.10 | | | 1-30 |
| | _ | | | |
| | 1.11 | | • | 1-32 |
| | 1.12 | Header | | 1-33 |
| | | 1.12.1 | Change header configuration from transverse to axial | 1-33 |
| | | 1.12.2 | Change header configuration from axial to transverse | 1-35 |
| | _ | | | |
| 2 | | | | |
| | 2.1 | Tilt frai | me | 2-3 |
| | | 2.1.1 | Remove the tilt frame | 2-3 |
| | | 2.1.2 | Install the tilt frame | 2-4 |
| | _ | | | |
| 3 | Auge | r | | 3-1 |
| | 3.1 | Auger | | 3-3 |
| | | 3.1.1 | Remove the auger drive chain | 3-3 |
| | | 3.1.2 | Install the auger drive chain | |
| | | 3.1.3 | Adjust the auger drive chain | |
| | | 3.14 | Remove the auger | |
| | | 3.15 | Install the auger | |
| | | 3.1.6 | Adjust the auger | |
| | | 3.1.7 | Remove the auger stripper angles | |
| | | 3.1.8 | Install the auger stripper angles | |
| | | 3.1.9 | Remove the auger pan | |
| | | 3.1.9 | | |
| | | 3. 1. 10 | Install the auger pan | 3 - 11 |
| 4 | Drive | svstem | | 4-1 |
| - | 4.1 | - | ystem | |
| | 4.1 | | | |
| | | 4.1.1 | Remove the drive shaft | |
| | | 4.1.2 | Install the drive shaft | |
| | 4.2 | | 18 | |
| | | 4.2.1 | Remove the implement driveline | |
| | | 4.2.2 | Disassemble the driveline | 4-7 |
| | | 4.2.3 | Inspect the driveline components | 4-11 |
| | | 4.2.4 | Assemble the driveline | 4-11 |
| | | 4.2.5 | Install the implement driveline | 4-14 |
| _ | | | | |
| 5 | | _ | tem | |
| | 5.1 | Basic e | lectrical troubleshooting | |
| | | 5.1.1 | Basic troubleshooting procedures | 5-3 |
| | | 5.1.2 | Tools | 5-4 |
| | | 5.1.3 | Continuity check | 5-4 |
| | | 5.1.4 | Voltage check | 5-5 |
| | 5.2 | Connec | ctors | 5-6 |
| | | 5.2.1 | Examine a connector | 5-6 |
| | | 5.2.2 | Terminal numbers | |
| | | 5.2.3 | Dielectric grease | |
| | | 5.2.4 | Pins and sockets | |
| | | 5.2.5 | Replace a Packard connector | |
| | | 5.2.5 5.2.6 | | |
| | | | Replace an AMP connector | |
| | | 5.2.7 | Replace a Power Cord connector | |
| | - ^ | 5.2.8 | Replace a Deutsch connector | |
| | 5.3 | Electric | cal harness | 5-11 |
| 6 | Shial | dina | | G 1 |
| U | | • | | |
| | 6.1 | Sineidi | ng | り -3 |



| | | 6.1.1 6.1.2 | Remove the inner gathering assembly | |
|---|-----------------|------------------|--|-------|
| | | 6.1.3 | Adjust the inner gathering assembly height | |
| | | 6.1.4 | Remove the snout | |
| | | 6.1.5 | Install the snout | |
| | | 6.1.6 | Adjust the snout height | |
| | | 6.1.7 | Remove the hood | |
| | | 6.1.8 | Install hood | |
| | | 6.1.9 | Adjust hood clearance | |
| 7 | Daver | | | ٠,, |
| 7 | | | ····· | |
| | 7.1 | | ınits | |
| | | 7.1.1 | Remove the row unit gearbox | |
| | | 7.1.2 | Install the row unit gearbox | |
| | | 7.1.3 | Examine row unit gearbox for lubricant | |
| | | 7.1.4 | Add lubricant to the row unit gearbox | |
| | | 7.1.5 | Remove the chopper gearbox | |
| | | 7.1.6 7.1.7 | Install the chopper gearbox | |
| | | 7.1.7 7.1.8 | Examine chopper gearbox for lubricant | |
| | | 7.1.8 7.1.9 | Add lubricant to the chopper gearbox | |
| | | 7.1.9 7.1.10 | Disassemble the row unit | |
| | | 7.1.10 7.1.11 | Assemble the row unit | |
| | | 7.1.11 7.1.12 | Install the row unit | |
| | | 71.12 | Remove the row unit drive | |
| | | 7.1.13 | Install the row unit drive | |
| | | 7.1.14 | Adjust the row unit drive chain | |
| | | 71.16 | Check drive chain reservoir for lubricant | |
| | | 71.17 | Add lubricant to the drive chain reservoir | |
| | | 71.18 | Remove the row unit torque limiter | |
| | | 71.19 | Disassemble the row unit torque limiter | |
| | | 7.1.20 | Assemble the row unit torque limiter | |
| | | 71.21 | Install the row unit torque limiter | |
| | | 7.1.22 | Remove the stripper plates | |
| | | 7.1.23 | Install the stripper plates | |
| | | 7.1.24 | Remove the snapping rolls | |
| | | 7.1.25 | Install the snapping rolls | |
| | | 7.1.26 | Remove the chopping knives | |
| | | 7.1.27 | Install the chopping knives | |
| | 7.2 | Gathe | | 7-27 |
| | | 7.2.1 | Gathering chain length | |
| | | 72.2 | Adjust the gathering chain | |
| | | 72.3 | Replace the gathering chain | |
| | 7.3 | | er plates | 7-29 |
| | 7.0 | 7.3.1 | Adjust the fixed stripper plates | |
| | | 7.3.1 | Stripper plate indicator | |
| | | 7.3.3 | Index stripper plates | 7-29 |
| | | 7.3.4 | | 7-30 |
| | 7.4 | | | |
| | /. ~ | 74.1 | Change snapping roll blades | |
| | 75 | | | |
| | 7.5 | | knives | |
| | | 7.5.1 | Adjust the grass knives | /-32 |
| 8 | Diag | | | |
| | 8.1 | Wiring | g diagram | . 8-3 |
| 9 | Index | · | Inc | dev-1 |





1 General

| 1.1 | Genera | | nation | |
|-----|---------|-------------|----------------------------------|-----|
| | 1.1.1 | | ion to this service manual | |
| | 1.1.2 | Units of n | measurement | |
| | 1.1.3 | | | 1-3 |
| | 1.1.4 | | | 1-3 |
| | 1.1.5 | | use | |
| | 1.1.6 | Proper dis | sposal of waste | 1-3 |
| 1.2 | Safety | | , | 1-5 |
| | 1.2.1 | Safety sy | mbol | 1-5 |
| | 1.2.2 | | essages | |
| | 1.2.3 | | on messages | |
| | 1.2.4 | | gns | |
| | 1.2.5 | A word to | the technician | 1-6 |
| | 1.2.6 | | ce manual | |
| | 1.2.7 | | 1 | |
| | | 1.2.71 | Prepare for operation | 1-7 |
| | | 1.2.7.2 | General information | 1-7 |
| | | 1.2.7.3 | Personal protective equipment | 1-8 |
| | | 1.2.7.4 | Seat instructions | 1-9 |
| | | 1.2.7.5 | Shield and guards | 1-9 |
| | | 1.2.7.6 | Exhaust warning | -10 |
| | | 1.2.7.7 | Flying debris | |
| | | 1.2.7.8 | Handrails | |
| | | 1.2.7.9 | Agricultural chemicals | |
| | 1.2.8 | | public roads | |
| | 1.2.9 | | ance | |
| | | 1.2.9.1 | General maintenance information | |
| | | 1.2.9.2 | Fire prevention and first aid | |
| | | 1.2.9.3 | High pressure leaks | |
| | | 1.2.9.4 | Tire safety | |
| | | 1.2.9.5 | Replacement parts | -16 |
| 1.3 | Cylind | | | |
| | 1.3.1 | | he header lift cylinder stop | |
| | 1.3.2 | Disengag | ge the header lift cylinder stop | -17 |
| 1.4 | Specifi | ications | | -18 |
| | 141 | Dimensio | ons and weights | -18 |
| | 142 | Header s | peeds | -18 |
| | 1.4.3 | Lubrication | on specifications | -18 |
| 1.5 | Lubrica | ation det | tails | -19 |
| | 1.5.1 | | | -19 |
| | 1.5.2 | | earings | -19 |
| | 1.5.3 | | on fittings | |
| | | 1.5.3.1 | Torque limiter | |
| | | 1.5.3.2 | · | -20 |
| | | 1.5.3.3 | Left driveline | -20 |
| | | 1.5.3.4 | | -21 |
| 1.6 | Heade | | - | -23 |
| 1.7 | | | • | |
| | | • | | |
| 1.8 | | | | -26 |
| | 1.8.1 | Serial nur | mber plate | -26 |

Table of contents



| | | Serial number description | | | |
|------|----------------------|--|------|--|--|
| 1.9 | Conn | ect to combine | 1-27 | | |
| 1.10 | Disco | nnect from combine | 1-30 | | |
| 1.11 | Head | er description | 1-32 | | |
| | Header configuration | | | | |
| | | Change header configuration from transverse to axial | | | |
| | 1.12.2 | Change header configuration from axial to transverse | 1-35 | | |



1.1 General information

1.1.1 Introduction to this service manual

This service manual gives information from engineering tests, operating data, and the latest service techniques at the time of publication. Read this service manual carefully before doing any service on the machine.

The photos and illustrations used in this service manual were current at the time of publication. Production changes can cause machines to vary from the photos and the illustrations. The manufacturer reserves the right to redesign and change machines as necessary without notification.



WARNING:

Some pictures in this manual show the machine with shields or guards removed to permit for a better view of the subject of the picture. All shields and guards must be in position before operating the machine.

Machine movement when in normal use determines right-hand and left-hand.

112 Units of measurement

Measurements are given in metric units followed by the equivalent in US units. Hardware sizes are given in millimeters for metric hardware and inches for US hardware.

1.1.3 Table of contents

This manual has a table of contents at the front. The table of contents shows the divisions. The individual divisions also have a table of contents.

1.1.4 Page numbers

All pages have two numbers, such as 01-25. The first number shows the division. The second number shows the page in the division.

Page numbers occur on the lower right-hand or lower left-hand corner of each page.

1.1.5 Intended use

This machine is designed solely for use in customary agricultural operations.

Do not use this machine for any application or purpose other than those described in this manual. The manufacturer accepts no liability for damage or injury resulting from misuse of this machine.

Compliance with the conditions of operation, service and repair as specified by the manufacturer constitute essential elements for the intended use of this machine.

This machine should be operated, serviced and repaired only by qualified persons familiar with its characteristics and familiar with the relevant safety rules and procedures.

All generally recognized safety regulations and road traffic regulations must be obeyed at all times.

Any unauthorized modifications performed on this machine will relieve the manufacturer of all liability for any resulting damage or injury.

1.1.6 Proper disposal of waste

Improper disposal of waste can pollute the environment and ecology. A few examples of potentially harmful equipment waste can include, but not limited to, items such as oil, fuel, coolant, brake fluid, filters, battery chemicals, tires, etc.

Use leak proof containers when draining fluids. Do not use food or beverage containers to collect waste fluids, as food or beverage container(s) may mislead someone into drinking from them.

1. General



Do not pour or spill waste onto the ground, down a drain, or into any water source.

Air conditioning refrigerants escaping into the air can damage the Earth's atmosphere. Government regulations may require a certified air conditioning service center to recover and recycle used air conditioning refrigerants.

Inquire with local environmental or recycling center on the proper way to recycle or dispose waste.



1.2 Safety

1.2.1 Safety symbol

The safety symbol tells you about a potentially hazardous area!

Look for the safety symbol in this manual and on the machine. The safety symbols tell you that there is important safety instructions in the manual.

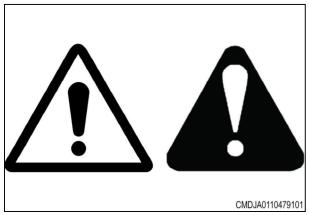


Fig. 1

1.2.2 Safety messages

The words DANGER, WARNING or CAUTION are used with the safety symbol. Learn these safety messages and obey the recommended precautions and safety instructions.



DANGER:

If you do not obey the recommended precautions and safety instructions, DEATH OR INJURY will occur.



WARNING:

If you do not obey the recommended precautions and safety instructions, DEATH OR INJURY can occur.



CAUTION:

If you do not obey the recommended precautions and safety instructions, INJURY can possibly occur.



Fig. 2

1.2.3 Information messages

The words important and note are not related to personal safety, and are used to give information about the operation and servicing of the machine.

IMPORTANT: Identifies special instructions or procedures which, if not followed, can cause damage to the machine, the process, or the area around the machine.

NOTE: Information to make procedures easier.

1.2.4 Safety signs



WARNING:

Do not remove the safety signs. Replace safety signs that you cannot read, are damaged, or are missing.

Clean the machine surface with a weak soap and water solution before you replace the safety signs. Replacement safety signs are available from your dealer.



Always make sure that safety signs are in the correct locations and that you can read the safety signs. Illustrations of safety sign locations are at in this section.

Keep the safety signs clean. If necessary, use a weak soap and water solution.

1.2.5 A word to the technician

Read and understand the safety section in this service manual before operating or servicing the machine. Read and understand the safety sections in the manuals for all attachments before operating or servicing attachments. The technician has the key to safety. Good safety practices protect everyone.

Study the safety information in this service manual. Make the safety information a working part of the safety program. The safety information in this service manual applies specifically to this type of machine. Always do all other usual and customary safe working precautions. Remember - The technician has the responsibility for safety. Good safety practices can prevent serious injury or death.

The safety section points out some basic safety situations that can occur during the operation and maintenance of the machine. The safety section also suggests possible ways to deal with these situations. The safety section does not replace safety practices in other parts of this service manual.

Practice good safety to help prevent injury or death.

Learn how to operate the machine and how to use the controls correctly.

Do not let other persons operate the machine without instruction and training.

Follow all safety precautions and instructions in the manuals and on safety signs affixed to the machine and all attachments.

Use only approved attachments and equipment.

Make sure the machine has the correct equipment needed by the local regulations.



WARNING:

An operator should not use alcohol or drugs which can affect their alertness or coordination. An operator on prescription or 'over the counter' drugs needs medical advice on whether or not they can properly operate machines. If any attachments used on this equipment have a separate Operator Manual, see that manual for other important safety information.

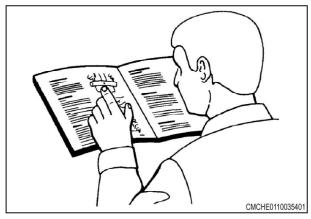


Fig. 3

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