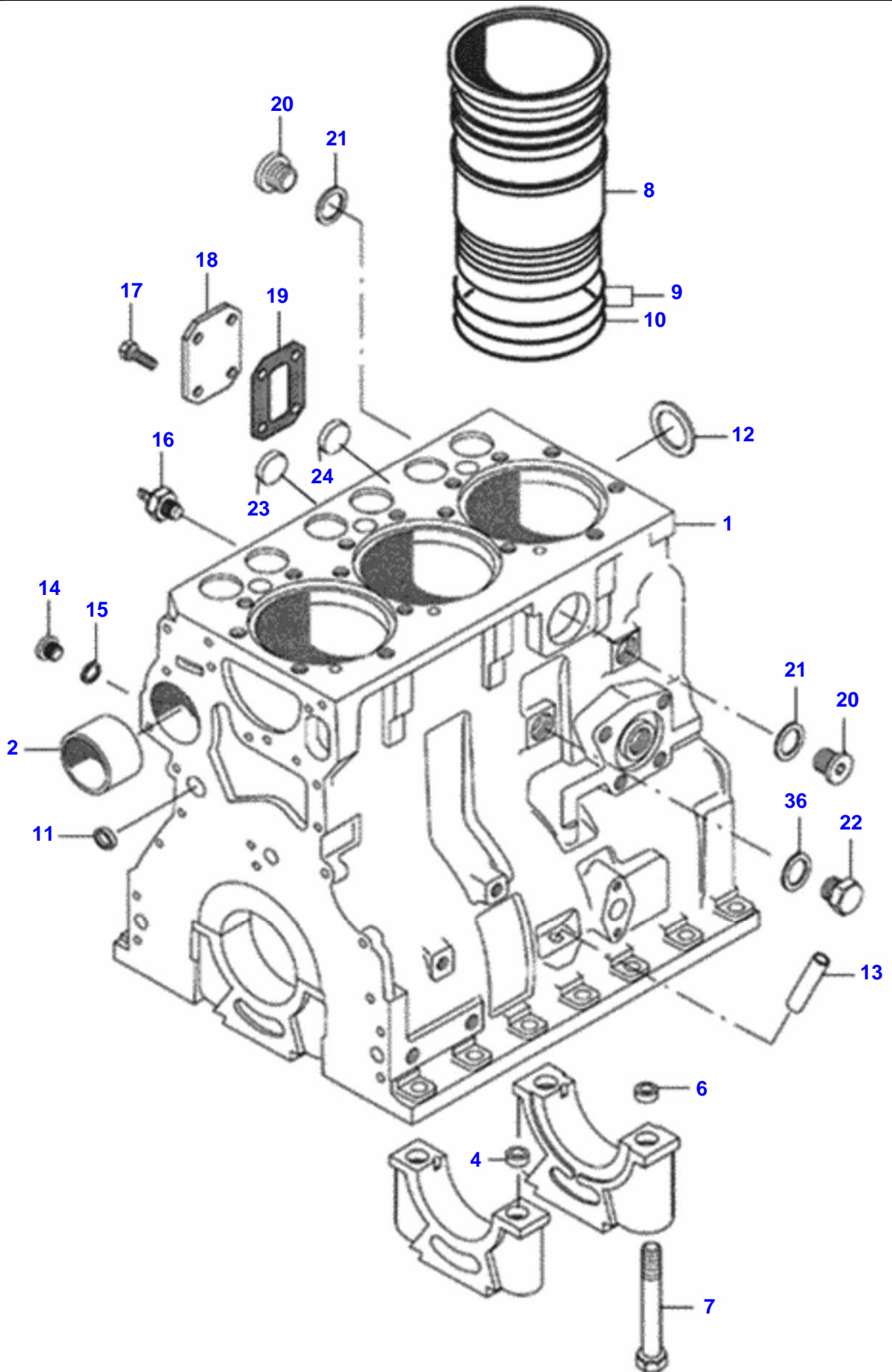


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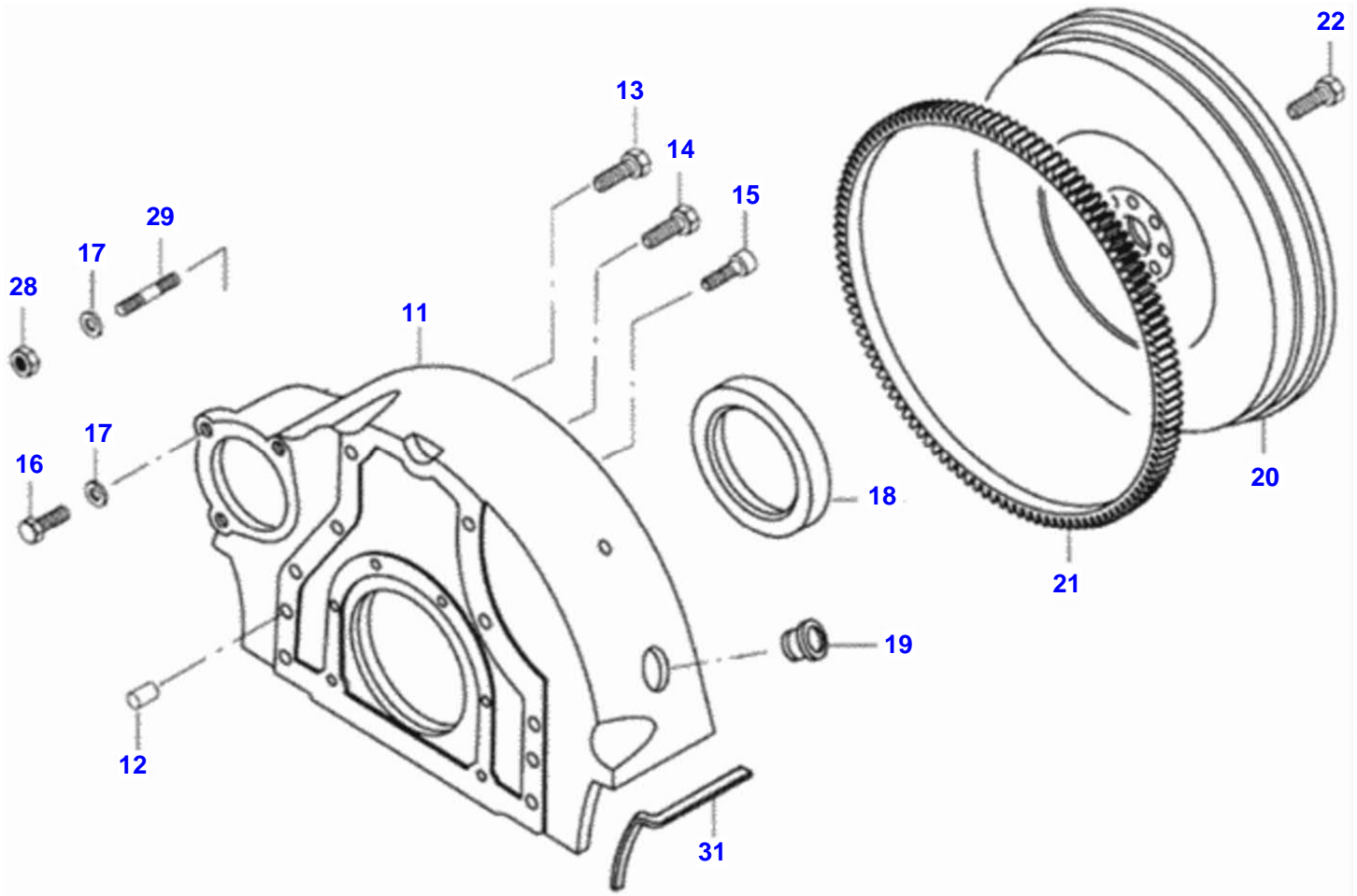
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## Cylinder Block

Item	Part Number	Qty	Description	Comments
1	V836667523	1	Assy	
2	V836322610	1	Bush	
4	V836214478	6	Guide Bushing	
6	V836214478	2	Guide Bushing	
7	V529903180	8	Screw	
8	V836647933	3	Liner	Flange s=9,08mm
	V836647935	3	Liner	Flange s=9,23mm
	V836666990	3	Liner	Flange s=9,03 st
	V836647934	3	Liner	Flange s=9,13mm
9	V836647502	6	Collet	S2
10	V836647503	3	Collet	S2
11	V640016016	4	Plug	
12	V836529872	1	Pad	
13	V836014334	1	Pipe	
14	V640325110	2	Plug	
15	V615571014	2	Washer	S2
16	V887283760	1	Pressure Sensor	
17	V528801362	2	Bolt	
18	V836647400	1	Cover	
	V836659543	1	Cover	
19	V836659544	1	Gasket	S2
	V836647401	1	Gasket	S2
20	V640325018	2	Plug	
21	VKH3617	2	Collet	
22	V836019756	1	Plug	
23	V640016018	1	Plug	
24	V640016012	1	Plug	
36	V615881824	1	O-Ring	
	V836640356	1	Gasket Set S1+S2	S1 + S2
	V836640289	1	Kit, Joint	S1

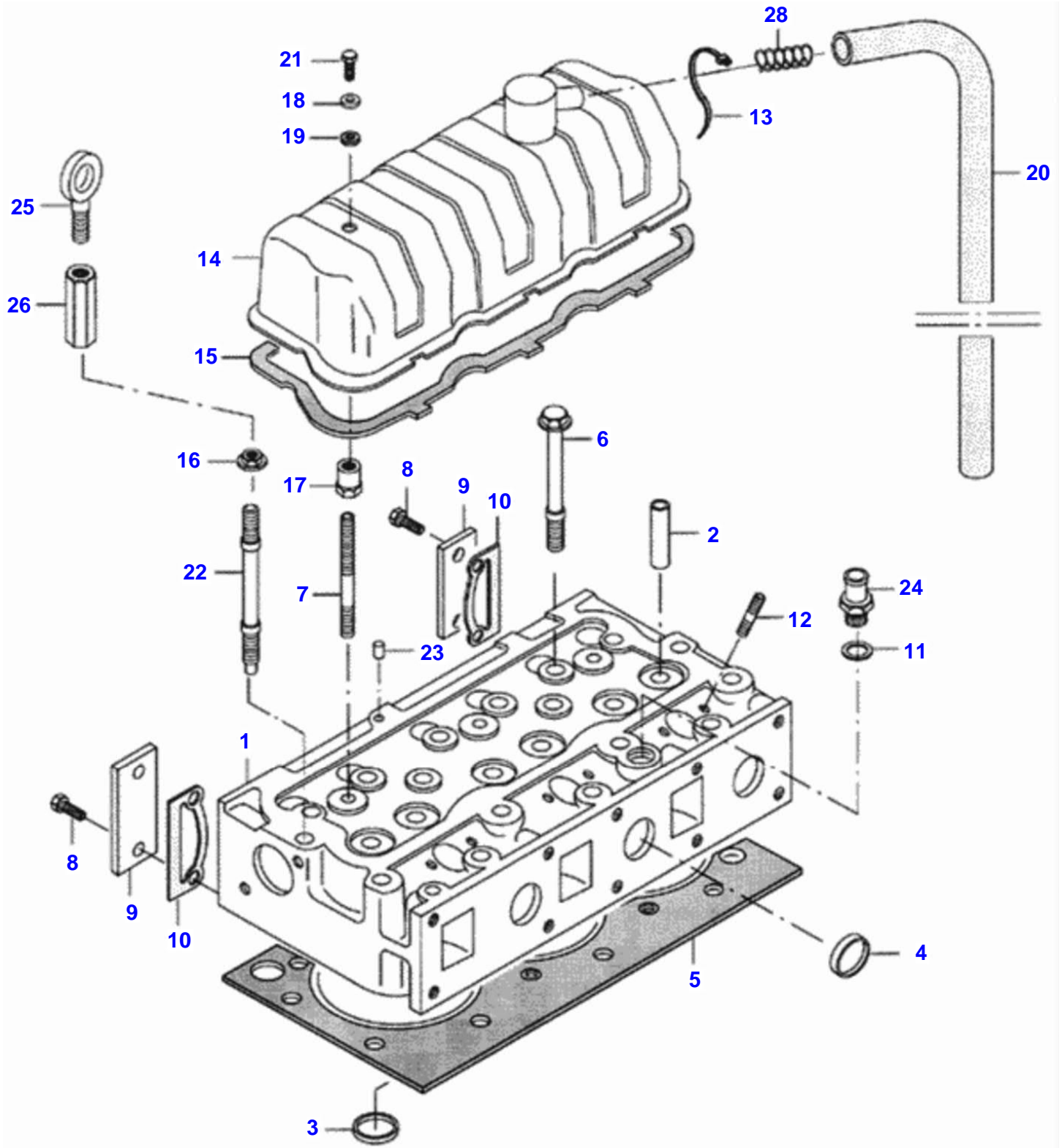
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## Flywheel And Gear Rim

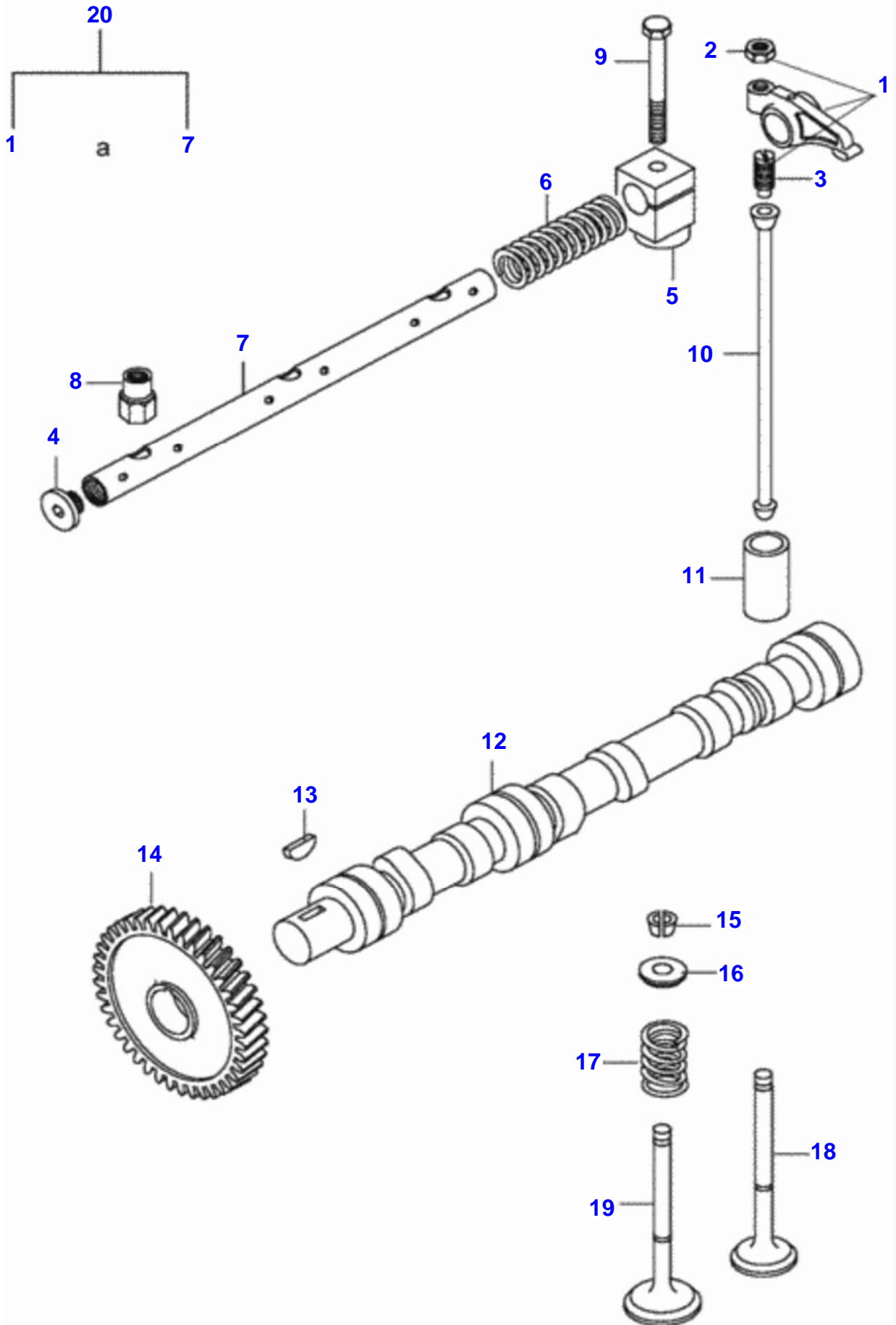
Item	Part Number	Qty	Description	Comments
11	V836752443	1	Housing	
12	V598359850	2	Pin	
13	V581705440	2	Bolt	
14	V528902220	7	Bolt	
15	V581705030	6	Screw	
16	V528801800	3	Screw	
17	V500951000	3	Washer	
18	V614500002	1	Seal	S2
19	V836007572	1	Plug	
20	V453064283	1	Flywheel	
21	V836117970	1	Starter Ring	Z=128
22	V528902230	7	Screw	
28	V504601000	3	Nut	
29	V546801800	3	Dog	
31	V31058600	1	Left Gasket	
	V31085600	1	Left Gasket	

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## Cylinder Head

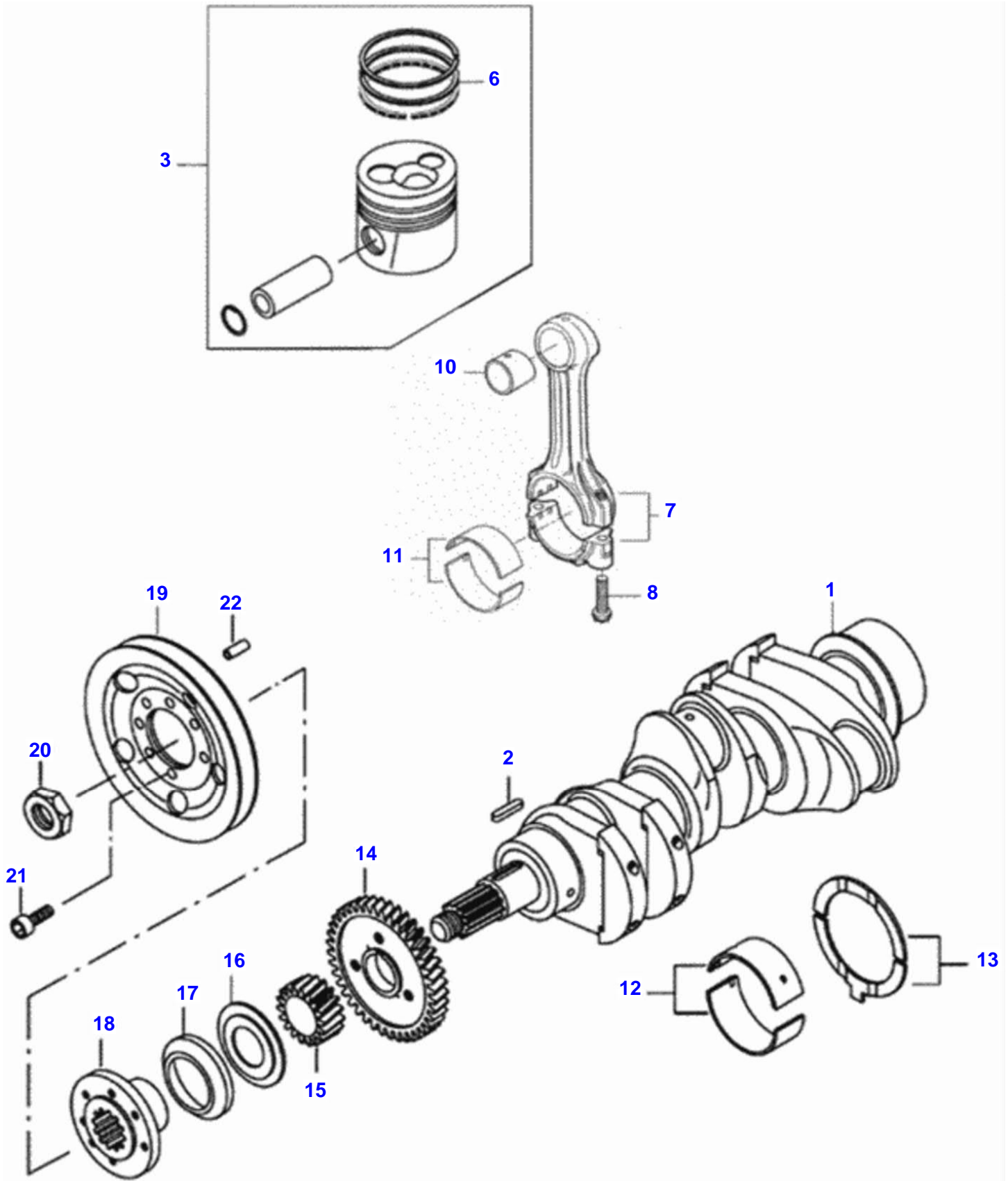
Item	Part Number	Qty	Description	Comments
1	V836855381	1	Head	
2	V836673175	6	Valve Guide	
3	V836647600	3	Valve Seat	
4	V836647942	5	Pad	
5	V837070290	1	Head Gaskets	S1
6	V836646383	15	Screw	
7	V546801900	2	Dog	
8	V528801800	4	Screw	
9	V836855350	2	Cover	
10	V836855417	2	Gasket	S1
11	V615881822	1	Collet	S1
12	V546901435	6	Dog	
13	V835329746	1	Clamp	
14	V836646359	1	Cover	
15	V836646360	1	Gasket	S1
16	V836859110	2	Nut	
17	V836655406	2	Nut	
18	V836119855	2	Washer	
19	V836012841	2	Washer	S1
20	V836647814	1	Hose	
21	V528801780	2	Bolt	
22	V836859109	2	Dog	
23	V595953360	1	Pin	
24	V836119837	1	Connection	
25	V836640252	1	Eyelet	
26	V836647835	1	Nut	
28	V836659103	1	Spring	





## Valves Mechanism

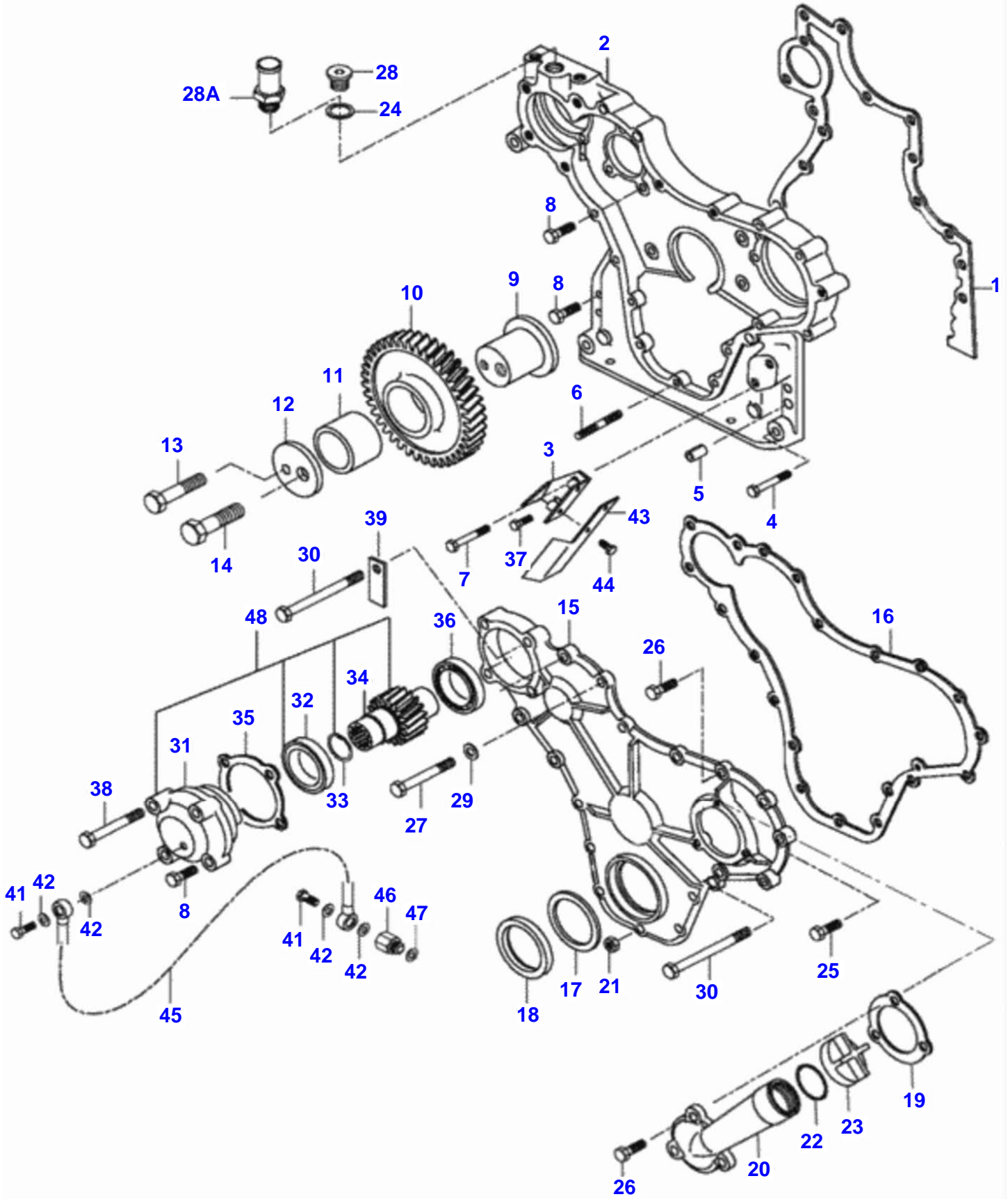
Item	Part Number	Qty	Description	Comments
1	V836667042	6	Complete	
2	V512861000	6	Nut	
3	V837069023	6	Bolt	
4	V837069020	2	Plug	
5	V836666609	3	Bracket	
6	V836655884	2	Spring	
7	V836655870	1	Shaft	
8	V836655406	2	Nut	
9	V529801910	1	Screw	
10	V836655867	6	Rod	
11	V836014264	6	Tappet	
12	V836646374	1	Shaft	
13	V603305760	1	Key	
14	V836646389	1	Gear	
15	V836646382	12	Valve Cotter	
16	V836646381	6	Spring Plate	
17	V837073405	6	Spring	
18	V836646357	3	Valve Exhaust	
19	V836646356	3	Valve Inlet	
20	V836667043	1	Parts Pack	Ref. 1,2,3,4,5,6



## Crankshaft Mechanism

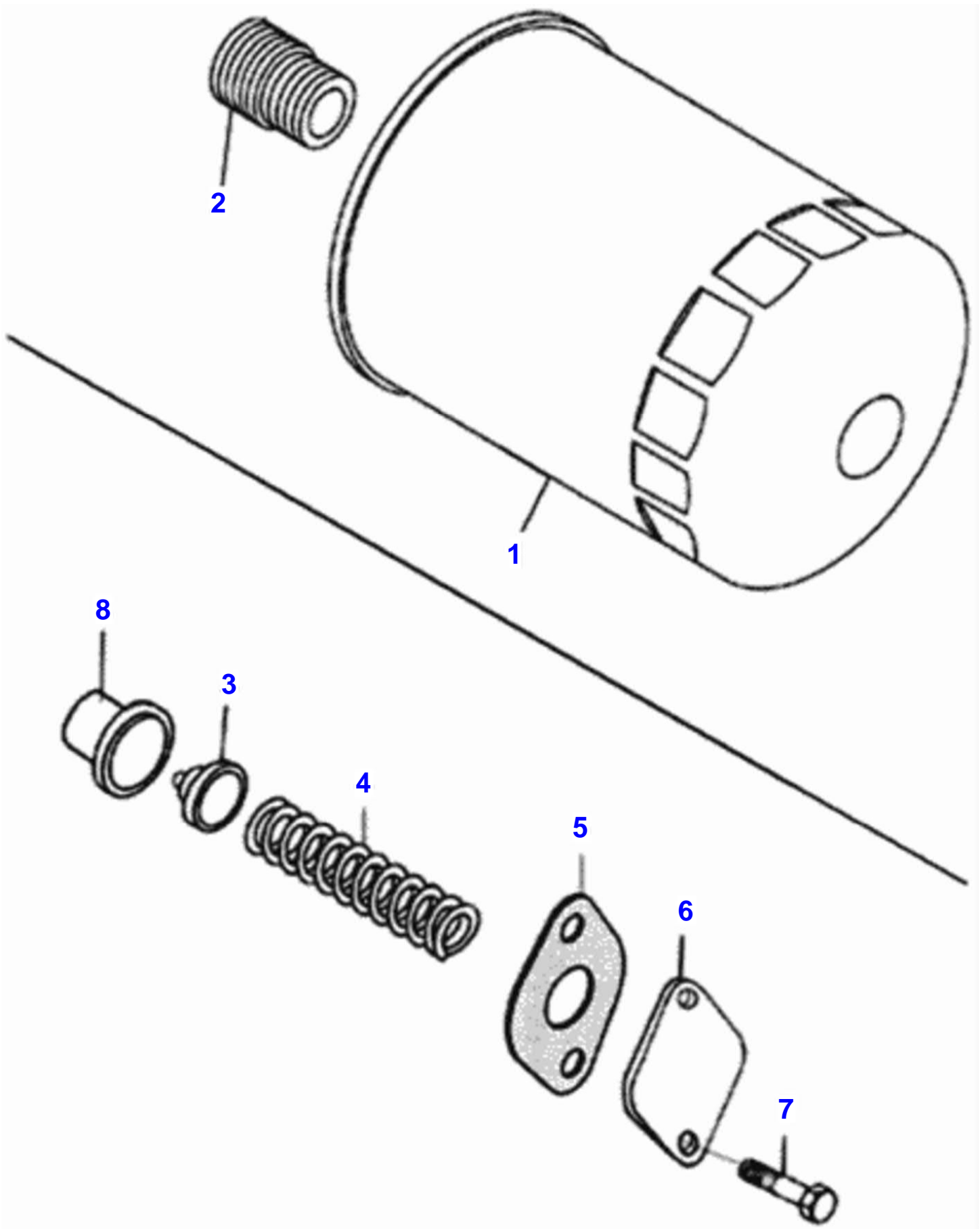
Item	Part Number	Qty	Description	Comments
1	V836647314	1	Crankshaft	
2	V603345110	1	Key	
3	V88605300	3	Complete Piston	
6	V836640126	3	Piston Ring Set	
7	V82659700	1	Kit, Conrod	
8	V836864141	6	Screw	
10	V836646271	3	Bush	
11	V836112765	3	Slider Bearing	
	V836112763	3	Slider Bearing	
	V836112762	3	Slider Bearing	
	V836112767	3	Slider Bearing	
	V836110552	3	Big End Bearing	
12	V836655539	4	Big-end Bearing	
	V836655538	4	Big-end Bearing	
	V836655514	4	Big-end Bearing	
	V836655537	4	Big-end Bearing	
13	V836120332	2	Washer	0,10mm
	V836119459	2	Washer	STD
	V836120333	2	Washer	0,20mm
14	V836120019	1	Gear	
15	V836122840	1	Gear	
16	V836129781	1	Ring	
17	V836136271	1	Dustcap	
18	V836846463	1	Hub	
19	V836655449	1	Pulley	
20	V836647310	1	Nut	
21	V581804600	6	Bolt	
22	V595953360	1	Pin	

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## Gear Housing

Item	Part Number	Qty	Description	Comments
1	V836647419	1	Gasket	S2
2	V836652221	1	Timing Gear Case	
3	V836655720	1	Gauge	
4	V529801440	2	Screw	
5	V598359850	4	Pin	
6	V546801380	5	Dog	
7	V529801450	1	Bolt	
8	V528801400	10	Bolt	
9	V836138356	1	Shaft	
10	V836138354	1	Gear	
11	V836139039	1	Bush	
12	V836129845	1	Flange	
13	V528801910	1	Bolt	
14	V529902720	1	Screw	
15	V836647575	1	Cover	
16	V835336796	1	Gasket	S2
17	V836129782	1	Collet	
18	V614105880	1	Seal	S2
19	V836129946	1	Gasket	S2
20	V835338325	1	Right Tube	
21	V504800800	5	Nut	
22	V614603540	1	Collet	S2
23	V836017927	1	Cover	
24	VKH6317	1	O-Ring	
25	V528801420	3	Bolt	
26	VHA6323	5	Screw	
27	V529801470	3	Bolt	
28	V836114958	1	Plug	
29	V836120989	1	Washer	
30	V529801500	2	Screw	
31	V836655230	1	Bearing Housing	
32	VLA1014	1	Bearing	
33	VKG3031	1	Circlip	
34	V836122843	1	Shaft	
35	V835336793	1	Gasket	S2
36	V610060090	1	Bearing	
38	V529801460	3	Screw	
39	V836083428	1	Fastening Plate	
41	V640435008	2	Bolt	
42	V615870610	4	Washer	
43	V836659093	1	Belt Cover	
44	V528801082	2	Bolt	
45	V82664500	1	Hose	
46	V836655736	1	Connection	
47	V615571014	1	Washer	
48	V836655232	1	Assy	



Oil Filter

Item	Part Number	Qty	Description	Comments
1	V836647133	1	Oil Filter	
2	V836647404	1	Connection	
3	V836659522	1	Plate	
4	V836659523	1	Spring	
5	V836322190	1	Gasket	S2
6	V836129849	1	Cover	
7	VHA9230	2	Screw	
8	V836659521	1	Retention	

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