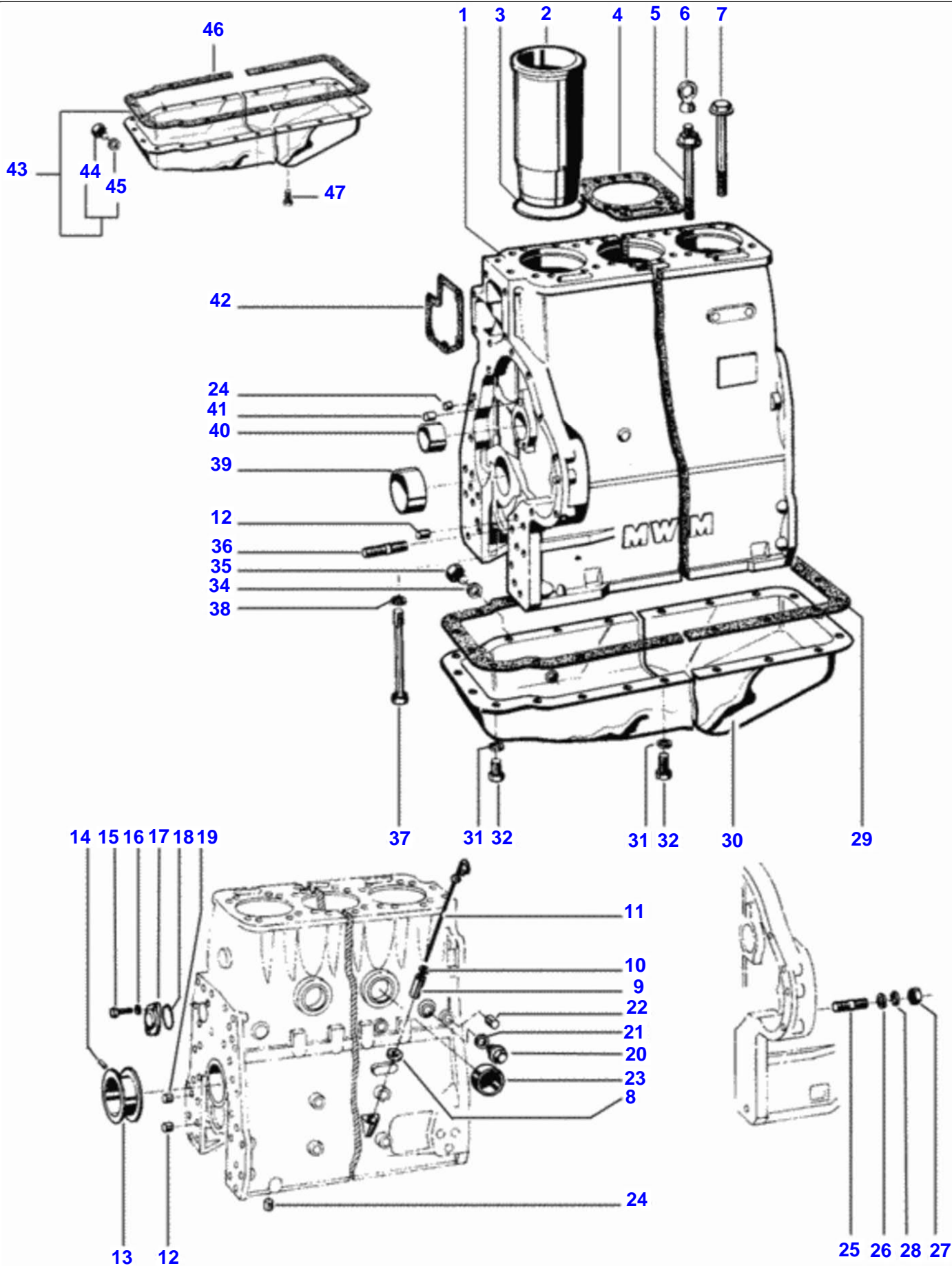


| Page Title | Page Number |
|----------------------------------|-------------|
| Cylinder Block | 020-0010 |
| Front Cover And Flywheel Housing | 020-0015 |
| Cylinder Head | 020-0020 |
| Valve Mechanism | 020-0025 |
| Crankshaft Mechanism | 020-0030 |
| Piston | 020-0035 |
| Oil Pump | 020-0040 |
| Inlet And Exhaust Manifold | 020-0045 |
| Muffler | 020-0050 |
| Air Filter | 020-0055 |
| Sedimentation Filter | 020-0060 |
| Fuel Filter - Bosch | 020-0065 |
| Fuel Pipes System (Bosch) | 020-0070 |
| Lubrificant Oil Filter | 020-0075 |
| Injection Pump (Bosch) | 020-0080 |
| Complete Injector (Bosch) | 020-0085 |
| Feed Pump (Bosch) | 020-0090 |
| Throttle System | 020-0095 |
| Radiator | 020-0100 |
| Water Pump | 020-0105 |
| Gasket Kit | 020-0110 |

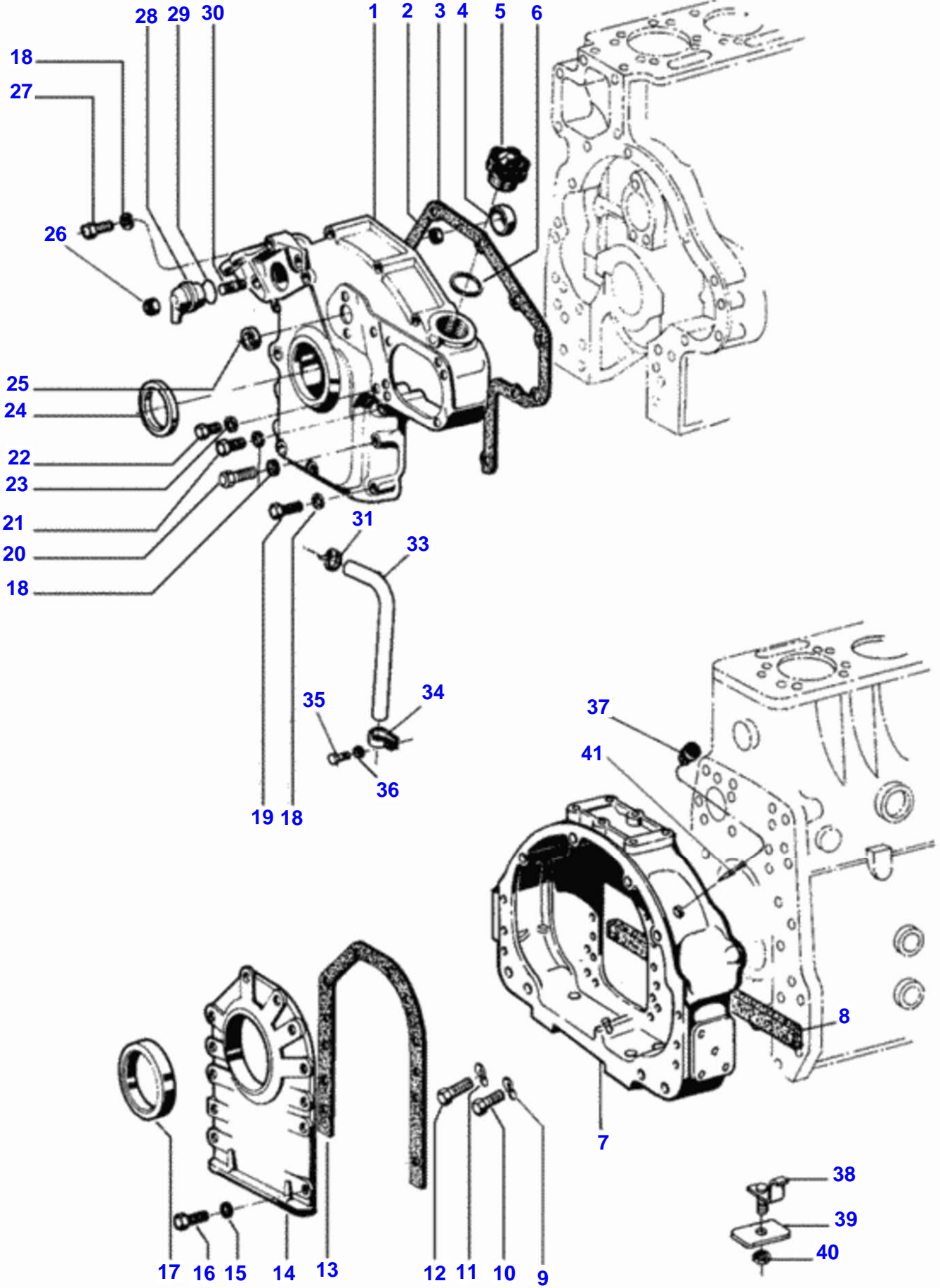
685C TRACTOR (BR) - C068504
00003491



Cylinder Block

| Item | Part Number | Qty | Description |
|------|-------------|-----|------------------|
| 1 | V81216600 | 1 | Cylinder Block |
| 2 | V116840 | 3 | Cylinder Liner |
| 3 | V149320 | 6 | O-Ring |
| 4 | V143810 | 3 | Cylinder |
| 5 | V111000 | 2 | Cylinder |
| 6 | V111140 | 2 | Lift Ring |
| 7 | V110990 | 10 | Bolt |
| 9 | V135890 | 1 | Pipe |
| 10 | V111210 | 2 | O-Ring |
| 11 | V81341300 | 1 | Dipstick |
| 12 | V142730 | 4 | Guide Pin |
| 13 | V111270 | 1 | Big-End |
| | V111310 | 1 | Slider Bearing |
| | V111320 | 1 | Slider Bearing |
| | V111280 | 1 | Slider Bearing |
| 14 | V111030 | 4 | Pressure Pin |
| 15 | V111540 | 2 | Bolt |
| 16 | V143000 | 2 | Spring Washer |
| 17 | V146210 | 1 | Seal Cover |
| 18 | V117710 | 1 | O-Ring |
| 19 | V142740 | 2 | Guide Pin |
| 20 | V148730 | 1 | Plug 3/8-18 Npsf |
| 21 | V116310 | 1 | Collet |
| 22 | V141340 | 6 | Pad |
| 23 | V111450 | 2 | Seal Cover |
| 24 | V142370 | 2 | Pad |
| 25 | V116810 | 4 | Dog |
| 26 | V116940 | 4 | Washer |
| 27 | VJB3110 | 4 | Nut |
| 28 | V116950 | 4 | Tooth Washer |
| 29 | V111190 | 1 | Gasket Sump |
| 30 | V81246700 | 1 | Sump |
| 31 | V143000 | 21 | Spring Washer |
| 32 | VHA6322 | 21 | Screw |
| 34 | V81288900 | 1 | Seal Washer |
| 35 | V111170 | 1 | Sump Plug |
| 36 | V111360 | 6 | Dog |
| 37 | V111040 | 8 | Bolt |
| 38 | V111020 | 8 | Washer |
| 39 | V111230 | 3 | Slider Bearing |
| | V111220 | 3 | Big-End |
| | V111250 | 3 | Slider Bearing |
| | V111240 | 3 | Slider Bearing |
| | V111300 | 1 | Slider Bearing |
| | V111260 | 3 | Slider Bearing |
| 40 | V110980 | 1 | Bush |
| 41 | V142360 | 3 | Seal Pin |
| 42 | V111120 | 1 | Gasket |

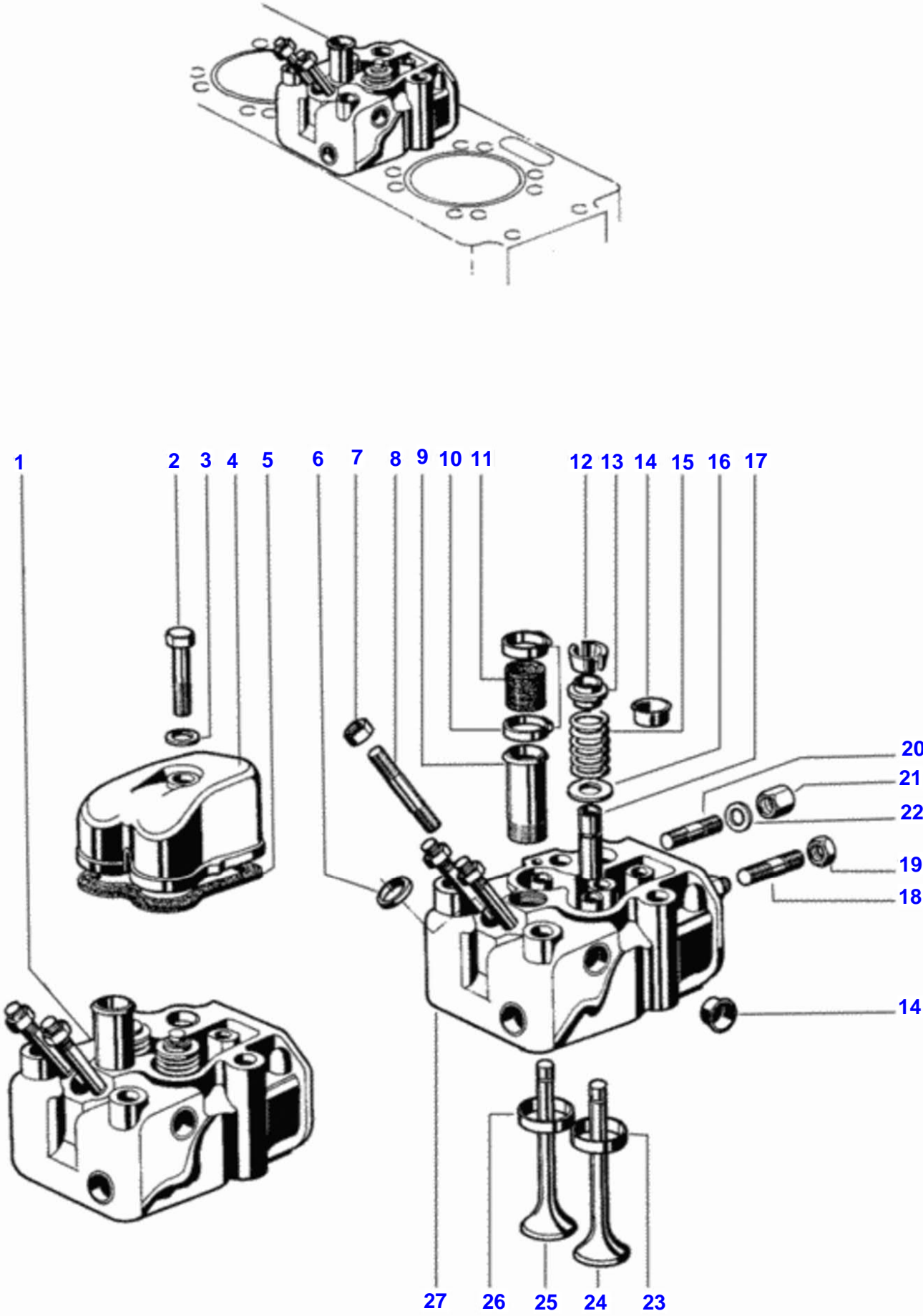
685C TRACTOR (BR) - C068504
00000563



Front Cover And Flywheel Housing

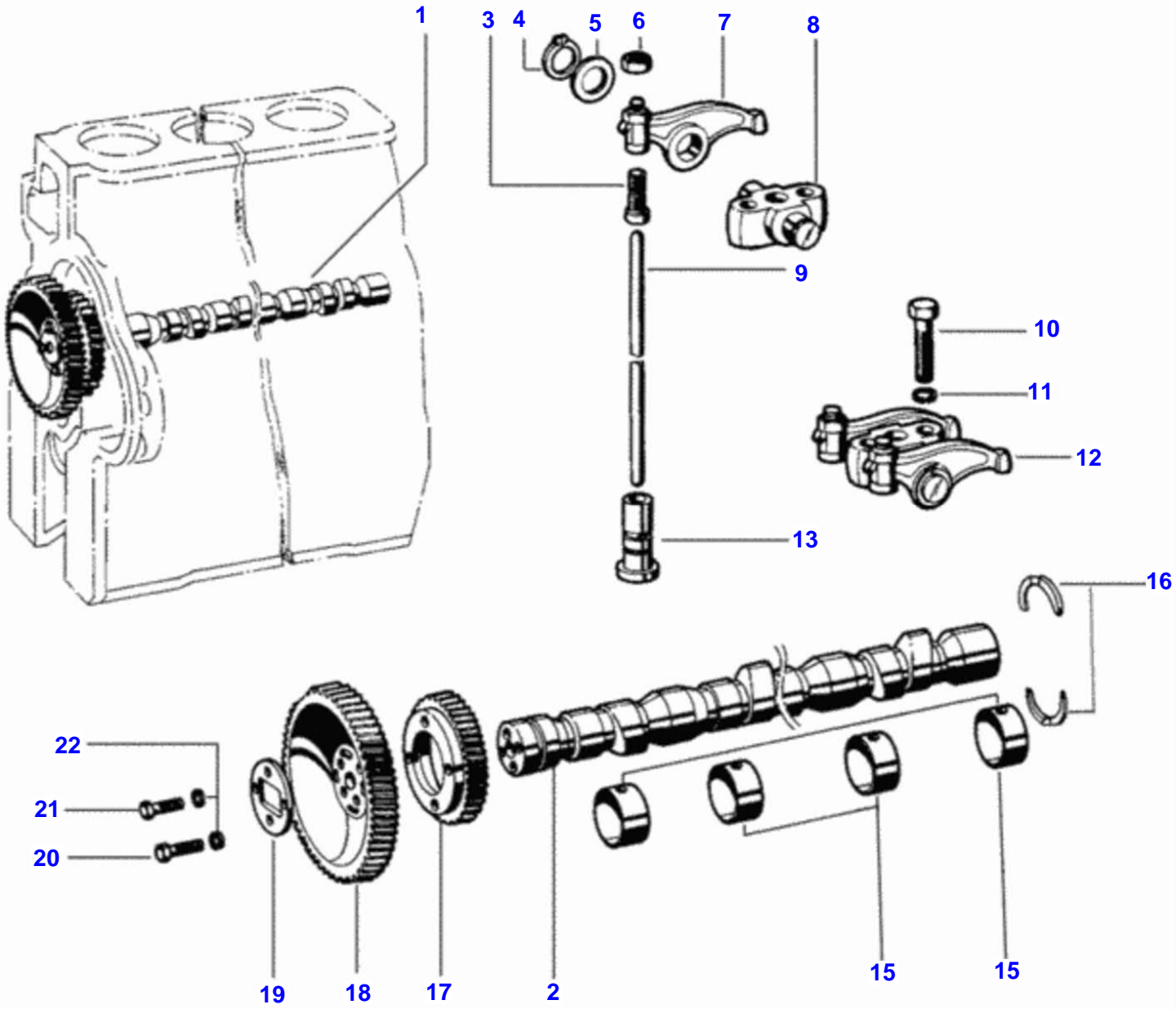
| Item | Part Number | Qty | Description |
|------|-------------|-----|------------------|
| 1 | V133800 | 1 | Front Cover |
| 2 | V111630 | 1 | Nut |
| 3 | V111640 | 1 | Gasket |
| 4 | V111600 | 1 | Protector Plate |
| 5 | V116990 | 1 | Filler Cap |
| 6 | V117000 | 1 | O-Ring |
| 7 | V147380 | 1 | Flywheel Housing |
| 8 | V111760 | 1 | Gasket |
| 9 | V117030 | 12 | Washer |
| 10 | V118470 | 12 | Bolt |
| 11 | V117050 | 6 | Spring Washer |
| 12 | V149150 | 6 | Bolt |
| 13 | V111530 | 1 | Gasket |
| 14 | V111510 | 1 | Rear Cover |
| 15 | V143000 | 10 | Spring Washer |
| 16 | V111540 | 10 | Bolt |
| 17 | V111520 | 1 | Seal |
| 18 | VJD3108 | 13 | Washer |
| 19 | V111660 | 3 | Bolt |
| 20 | V117090 | 4 | Bolt |
| 21 | V117100 | 1 | Bolt |
| 22 | V111500 | 1 | Bolt |
| 23 | V111340 | 1 | O-Ring |
| 24 | V111560 | 1 | Seal |
| 25 | V110970 | 1 | Seal Cover |
| 26 | V111630 | 1 | Nut |
| 27 | V117120 | 5 | Bolt |
| 28 | V111570 | 1 | Breather Cover |
| 29 | V111340 | 1 | O-Ring |
| 30 | V111590 | 1 | Dog |
| 31 | VGP3927 | 1 | Clamp |
| 33 | V80709300 | 1 | Breather Tube |
| 34 | V111710 | 1 | Clamp |
| 35 | VHA6323 | 1 | Screw |
| 36 | VJD3108 | 1 | Washer |
| 37 | V80189100 | 1 | Protection Cover |
| 38 | V234510 | 1 | Assy Support |
| 39 | V245000 | 1 | Cover |
| 40 | VJB1106 | 1 | Washer |
| 41 | V148540 | 1 | Bolt |

685C TRACTOR (BR) - C068504
0000564



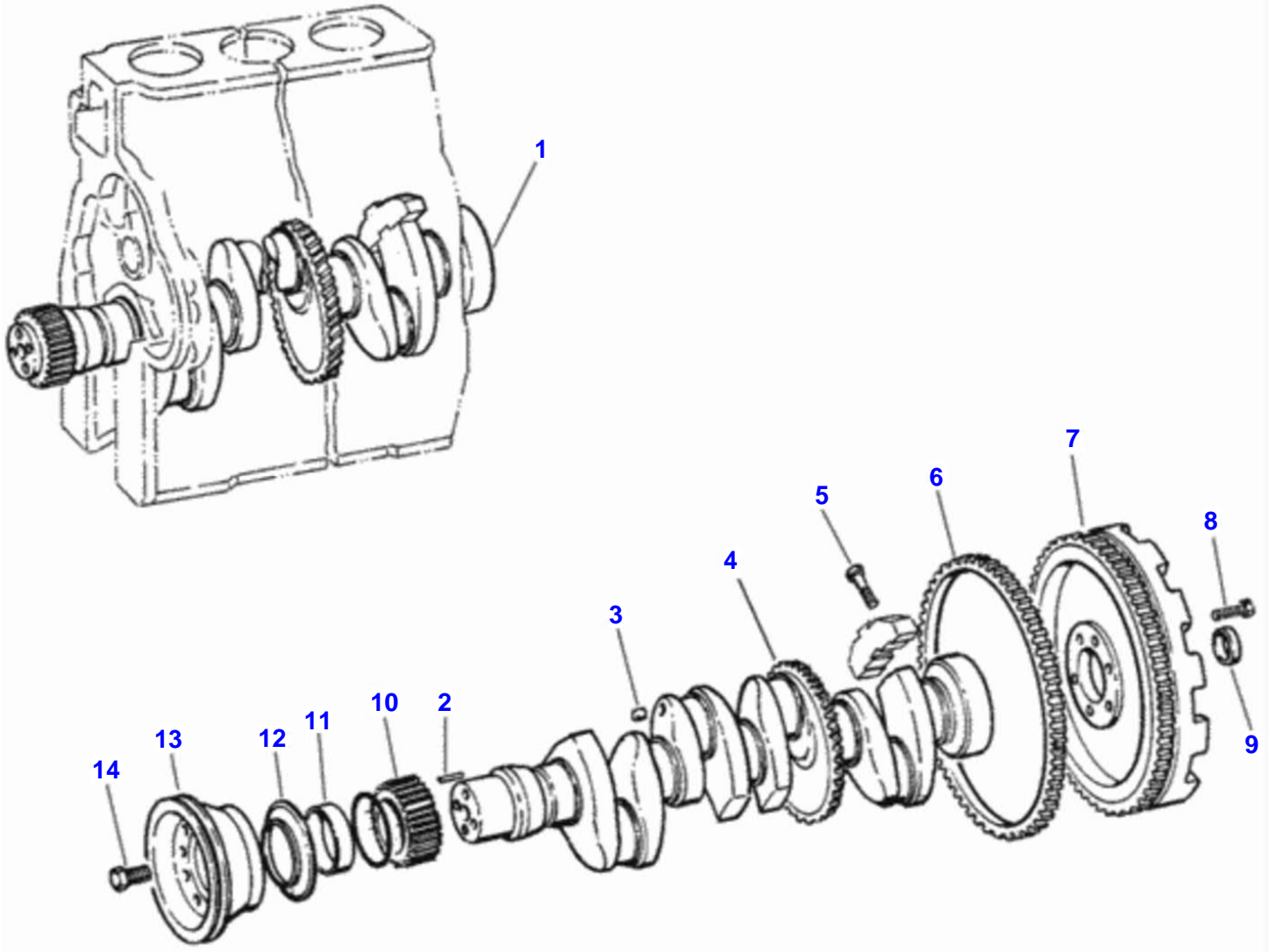
Cylinder Head

| Item | Part Number | Qty | Description |
|------|-------------|-----|-----------------|
| 1 | V149240 | 3 | Complete |
| 2 | V121390 | 3 | Bolt |
| 3 | V112620 | 3 | Seal Washer |
| 4 | V149330 | 3 | Valve Cover |
| 5 | V149340 | 3 | Gasket |
| 6 | V117300 | 3 | O-Ring |
| 7 | VJB1108 | 6 | Nut |
| 8 | V142270 | 6 | Dog |
| 9 | V112550 | 3 | Pipe |
| 10 | V112560 | 6 | Clamp |
| 11 | V112570 | 3 | Hose |
| 12 | V116030 | 12 | Valve Cotter |
| 13 | V112450 | 6 | Upper Disc |
| 14 | V112480 | 15 | Seal Cover |
| 15 | V116020 | 6 | Valve Spring |
| 16 | V112410 | 6 | Lower Disc |
| 17 | V117330 | 6 | Valve Guide Std |
| 18 | V119220 | 6 | Dog |
| 19 | V133670 | 6 | Nut |
| 20 | V117350 | 6 | Dog |
| 21 | V112540 | 6 | Nut |
| 22 | V116080 | 6 | Washer |
| 23 | V117360 | 3 | Intake |
| 24 | V112430 | 3 | Intake Valve |
| 25 | V112420 | 3 | Exhaust Vale |
| 26 | V112510 | 3 | Exhaust |
| 27 | V117380 | 3 | Cylinder |
| 999 | V112640 | 3 | Exhaust |
| | V112580 | 6 | Valve |



Valve Mechanism

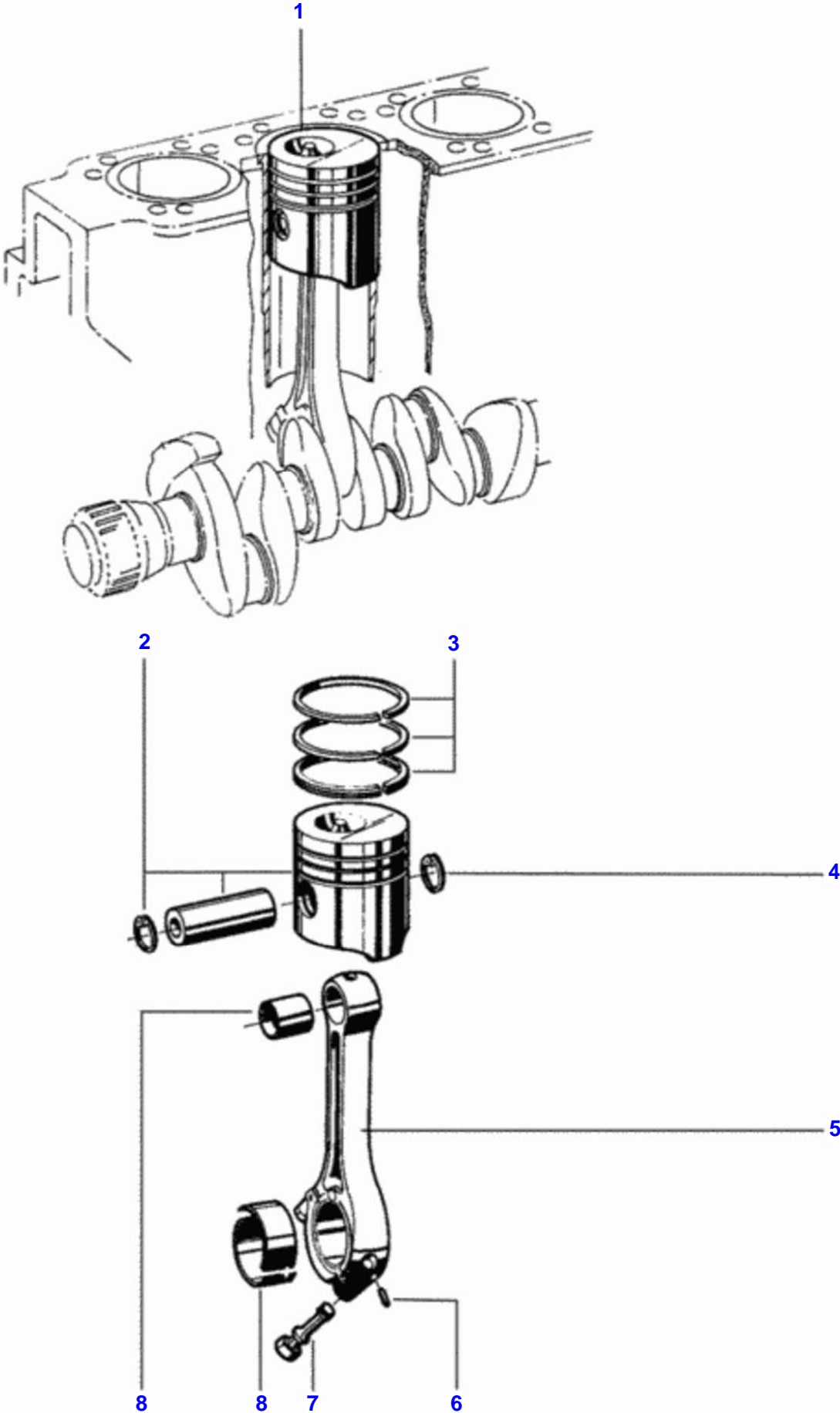
| Item | Part Number | Qty | Description |
|------|-------------|-----|-----------------|
| 1 | V146220 | 1 | Complete |
| 2 | V146190 | 1 | Valve |
| 3 | V112170 | 6 | Adjusting Screw |
| 4 | V112190 | 6 | Circlip |
| 5 | V112180 | 6 | Rocker |
| 6 | VJB1108 | 6 | Nut |
| 7 | V149370 | 6 | Assy Rocker Arm |
| 8 | V149350 | 3 | Rocker |
| 9 | V112200 | 6 | Push Rod |
| 10 | V117150 | 6 | Bolt |
| 11 | VJD3110 | 6 | Pressure Washer |
| 12 | V149360 | 3 | Complete |
| 13 | V112210 | 6 | Rocker |
| 15 | V112130 | 1 | Bushing |
| 16 | V115950 | 1 | Setting Ring |
| 17 | V112000 | 1 | Gear |
| 18 | V111990 | 1 | Gear |
| 19 | V112020 | 1 | Lock |
| 20 | V117180 | 4 | Bolt |
| 21 | V117190 | 4 | Bolt M8X35Mm |
| 22 | VJD3108 | 8 | Washer |



Crankshaft Mechanism

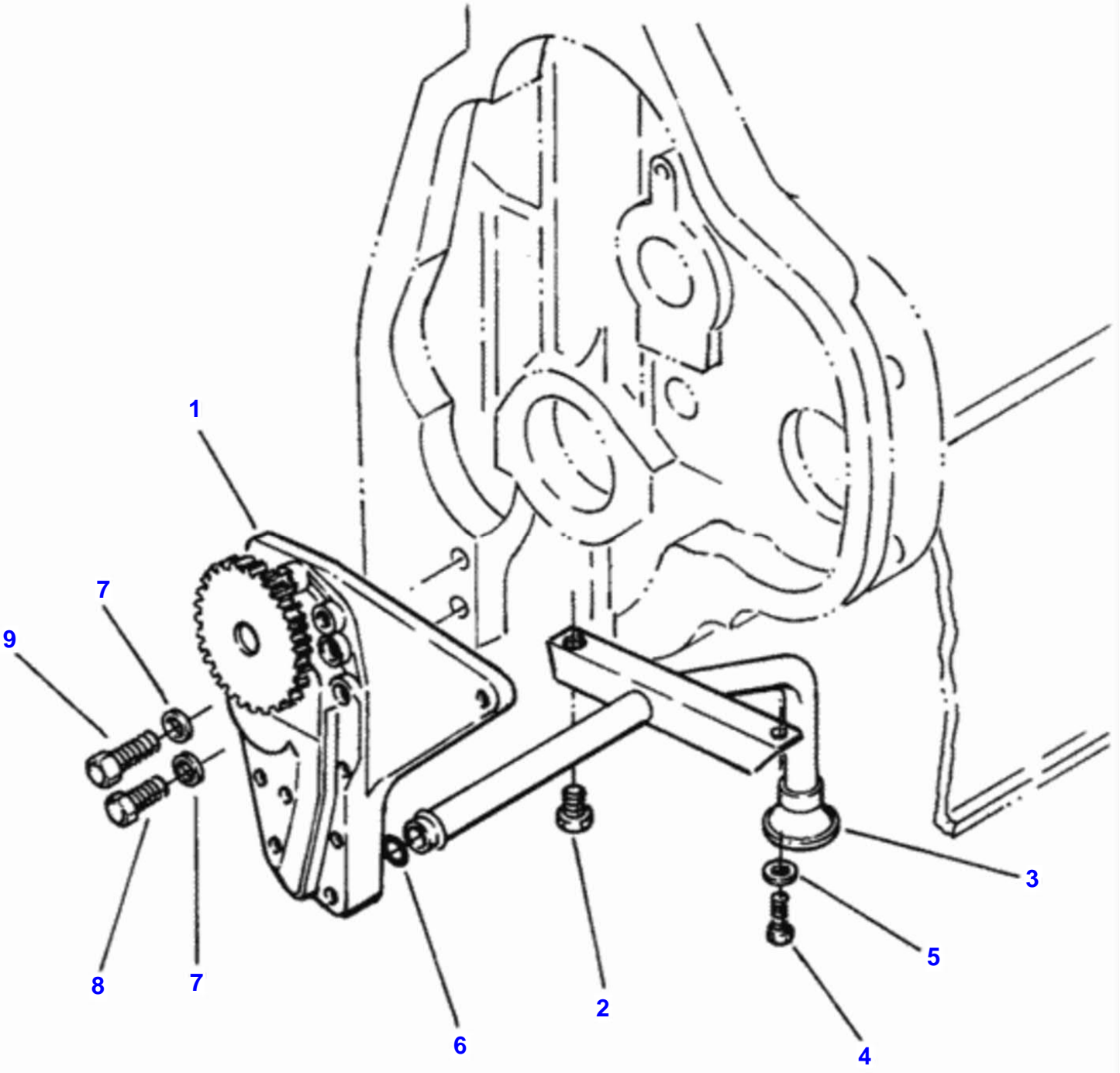
| Item | Part Number | Qty | Description |
|------|-------------|-----|----------------|
| 1 | V111790 | 1 | Crankshaft |
| 2 | V118680 | 1 | Key |
| 3 | V142390 | 3 | Pad |
| 5 | V111820 | 4 | Bolt |
| 6 | V222340 | 1 | Flywheel |
| 7 | V145250 | 1 | Flywheel |
| 9 | V111900 | 1 | Spacer Bushing |
| 10 | V111800 | 1 | Gear |
| 11 | V137580 | 1 | Bush |
| 12 | V111890 | 1 | Dust Deflector |
| 13 | V146040 | 1 | Pulley |
| 14 | V111880 | 4 | Bolt |

685C TRACTOR (BR) - C068504
00000568



Piston

| Item | Part Number | Qty | Description |
|------|-------------|-----|-----------------|
| 1 | V81140300 | 3 | Complete Piston |
| 2 | V81140400 | 3 | Piston |
| 3 | V145370 | 3 | Piston Ring Set |
| 4 | V115990 | 6 | Circlip |
| 5 | V135690 | 3 | Conrod |
| 6 | V116000 | 3 | Pressure Pin |
| 7 | V112300 | 6 | Bolt |
| 8 | V112320 | 3 | Big-End |
| | V112310 | 3 | Big-End |
| | V112330 | 3 | Slider Bearing |
| | V112350 | 3 | Slider Bearing |
| | V112340 | 3 | Slider Bearing |
| 9 | V112280 | 3 | Bush |



Oil Pump

| Item | Part Number | Qty | Description | Comments |
|------|-------------|-----|--------------|----------|
| 1 | V81364500 | 1 | Complete | |
| 2 | V112700 | 1 | Bolt | |
| 3 | V81244900 | 1 | Suction Pipe | 4x2 |
| 4 | V117180 | 1 | Bolt | |
| 5 | V117170 | 1 | Tooth Washer | |
| 6 | V116100 | 1 | O-Ring | |
| 7 | V116890 | 3 | Washer | |
| 8 | V117100 | 1 | Bolt | |
| 9 | V111540 | 2 | Bolt | |

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com