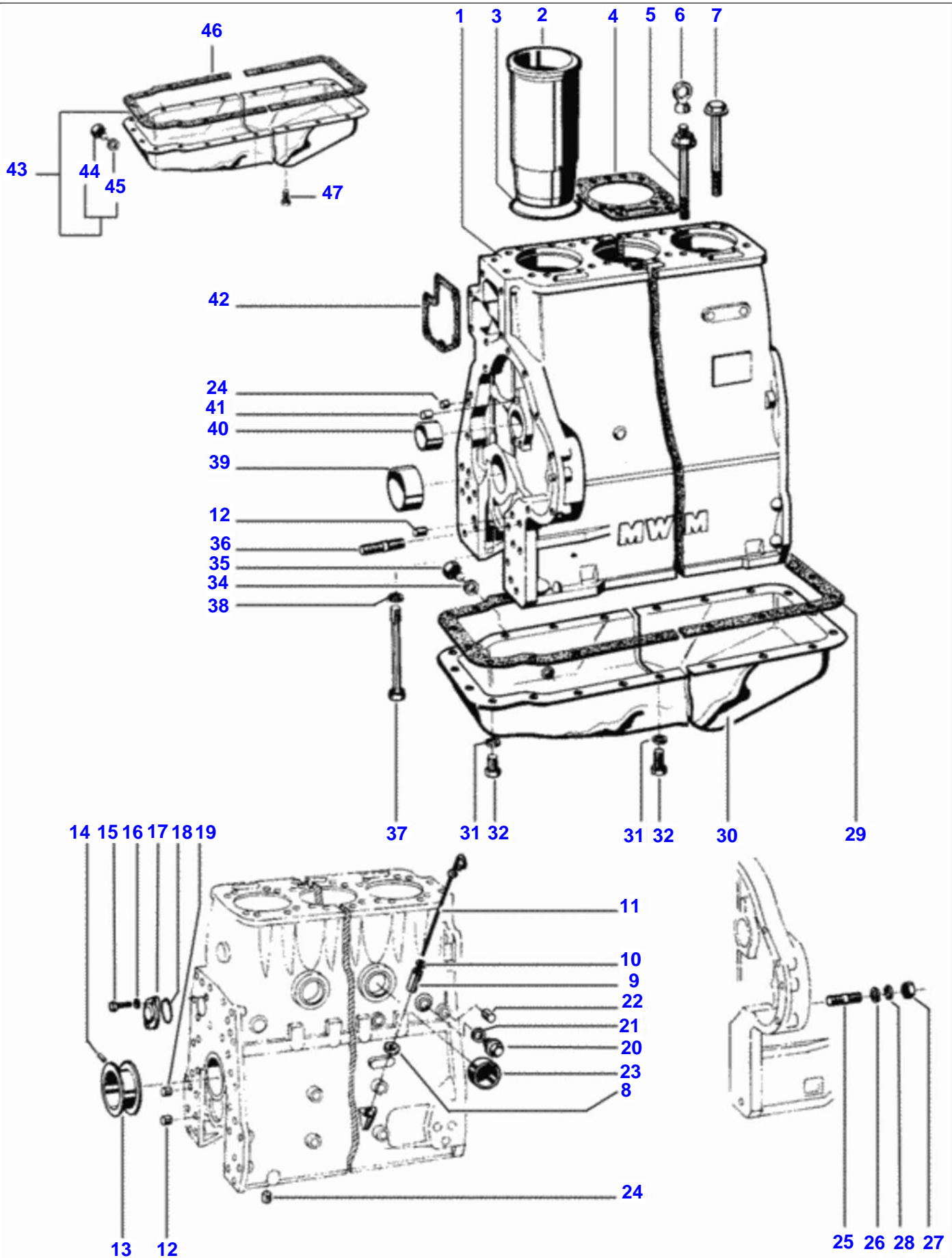


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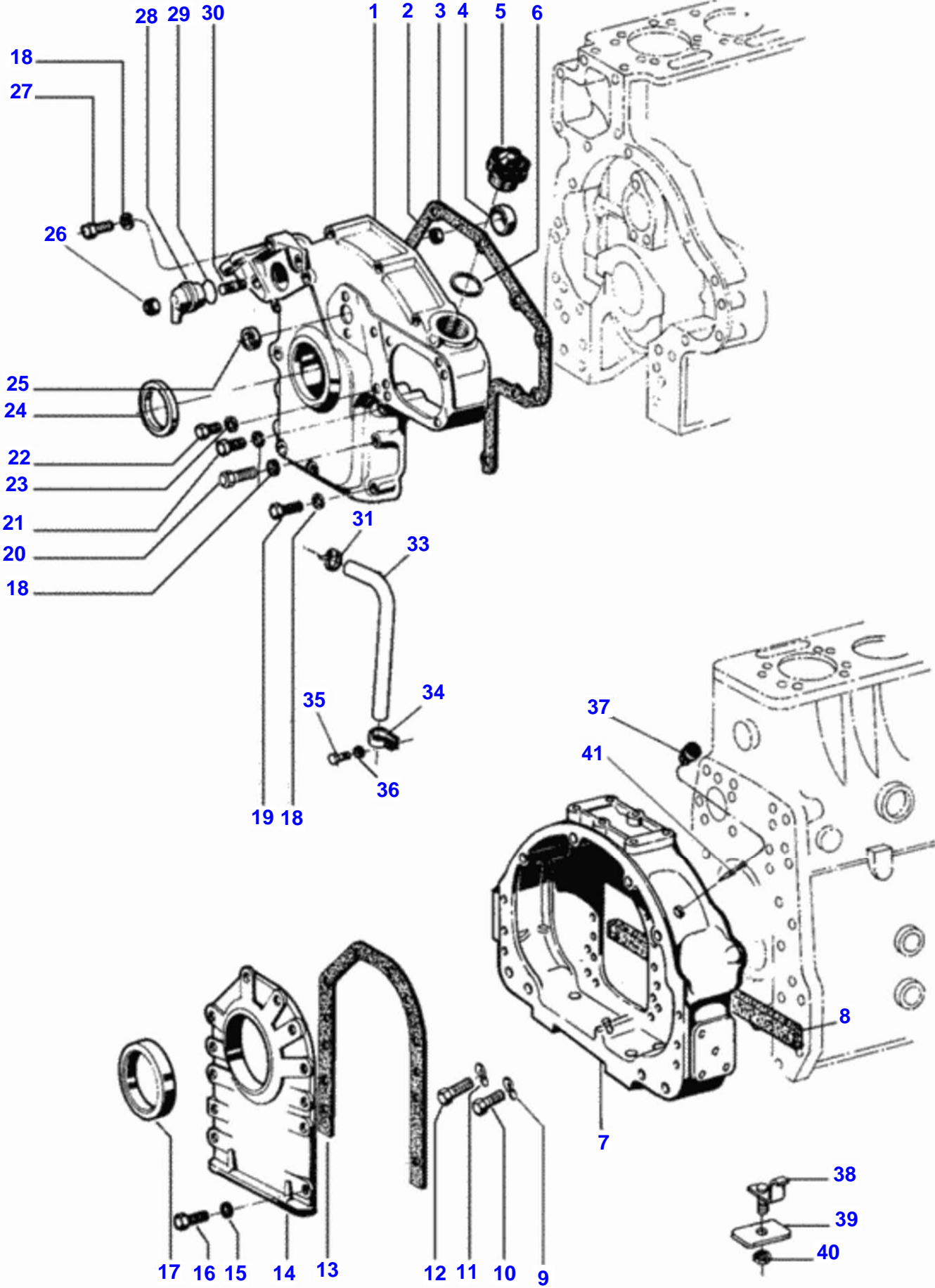
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Cylinder Block

Item	Part Number	Qty	Description	Comments
1	V81216900	1	Cylinder Block	
2	V116840	4	Cylinder Liner	
3	V149320	8	O-Ring	
4	V143810	4	Cylinder	
5	V111000	2	Cylinder	
6	V111140	2	Lift Ring	
7	V110990	14	Bolt	
8	V81244300	1	Seal Washer	
9	V80962200	1	Pipe	4x2
	V82605700	1	Pipe	4x4
10	V111210	2	O-Ring	
11	V81255300	1	Rod	
	V82605600	1	Dipstick	4x4
12	V142730	4	Guide Pin	
13	V111310	1	Slider Bearing	
	V111280	1	Slider Bearing	
	V111320	1	Slider Bearing	
	V111270	1	Big-End	
14	V111030	5	Pressure Pin	
15	V111540	2	Bolt	
16	V143000	2	Spring Washer	
17	V146210	1	Seal Cover	
18	V117710	1	O-Ring	
19	V142740	2	Guide Pin	
20	V148730	1	Plug 3/8-18 Npsf	
21	V116310	1	Collet	
22	V141340	7	Pad	
23	V110970	3	Seal Cover	
24	V142370	2	Pad	
29	V111410	1	Gasket Sump	
30	V81244200	1	Sump	4x2
31	V143000	25	Spring Washer	
32	VHA6322	25	Screw	
34	V81288900	1	Seal Washer	
35	V111170	1	Sump Plug	
36	V111360	6	Dog	
37	V111040	10	Bolt	
38	V111020	10	Washer	
39	V111300	1	Slider Bearing	
	V111260	4	Slider Bearing	
	V111250	4	Slider Bearing	
	V111240	4	Slider Bearing	
	V111220	4	Big-End	
	V111230	4	Slider Bearing	
40	V110980	1	Bush	
41	V142360	3	Seal Pin	
42	V111120	1	Gasket	
43	V82106800	1	Sump	4x4
44	V80199700	1	Plug	4x4
45	V81288900	1	Seal Washer	
46	V111410	1	Gasket Sump	
47	V117100	18	Bolt	

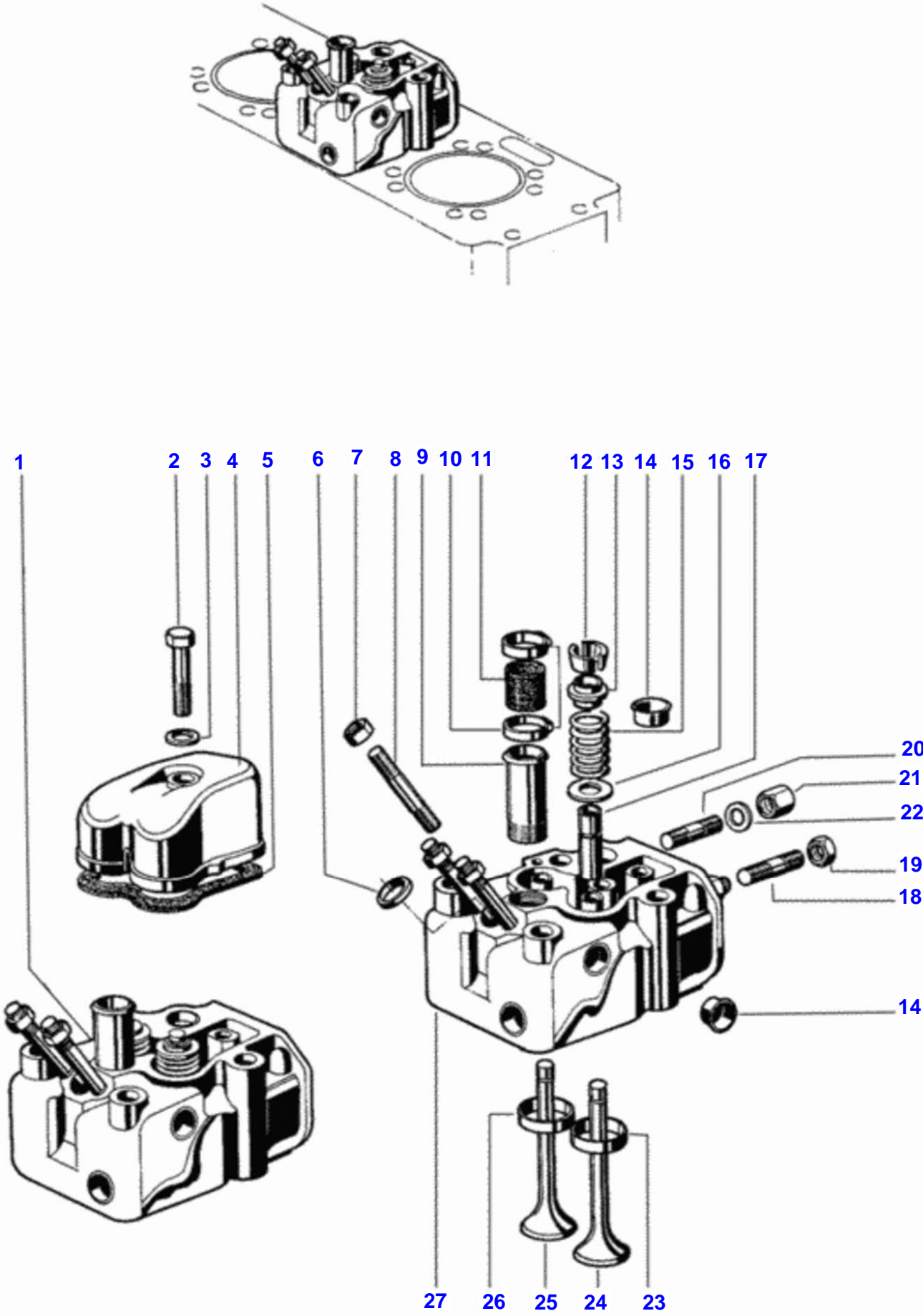
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Front Cover And Flywheel Housing

Item	Part Number	Qty	Description
1	V133800	1	Front Cover
2	V111630	1	Nut
3	V111640	1	Gasket
4	V111600	1	Protector Plate
5	V116990	1	Filler Cap
6	V117000	1	O-Ring
7	V147380	1	Flywheel Housing
8	V111760	1	Gasket
9	V117030	12	Washer
10	V118470	12	Bolt
11	V117050	6	Spring Washer
12	V149150	6	Bolt
13	V111530	1	Gasket
14	V111510	1	Rear Cover
15	V143000	10	Spring Washer
16	V111540	10	Bolt
17	V111520	1	Seal
18	VJD3108	13	Washer
19	V111660	3	Bolt
20	V117090	4	Bolt
21	V117100	1	Bolt
22	V111500	1	Bolt
23	V111340	1	O-Ring
24	V111560	1	Seal
25	V110970	1	Seal Cover
26	V111630	1	Nut
27	V117120	5	Bolt
28	V111570	1	Breather Cover
29	V111340	1	O-Ring
30	V111590	1	Dog
31	VGP3927	1	Clamp
33	V80709300	1	Breather Tube
34	V111710	1	Clamp
35	VHA6323	1	Screw
36	VJD3108	1	Washer
37	V80189100	1	Protection Cover
38	V234510	1	Assy Support
39	V245000	1	Cover
40	VJB1106	1	Washer
41	V148540	1	Bolt

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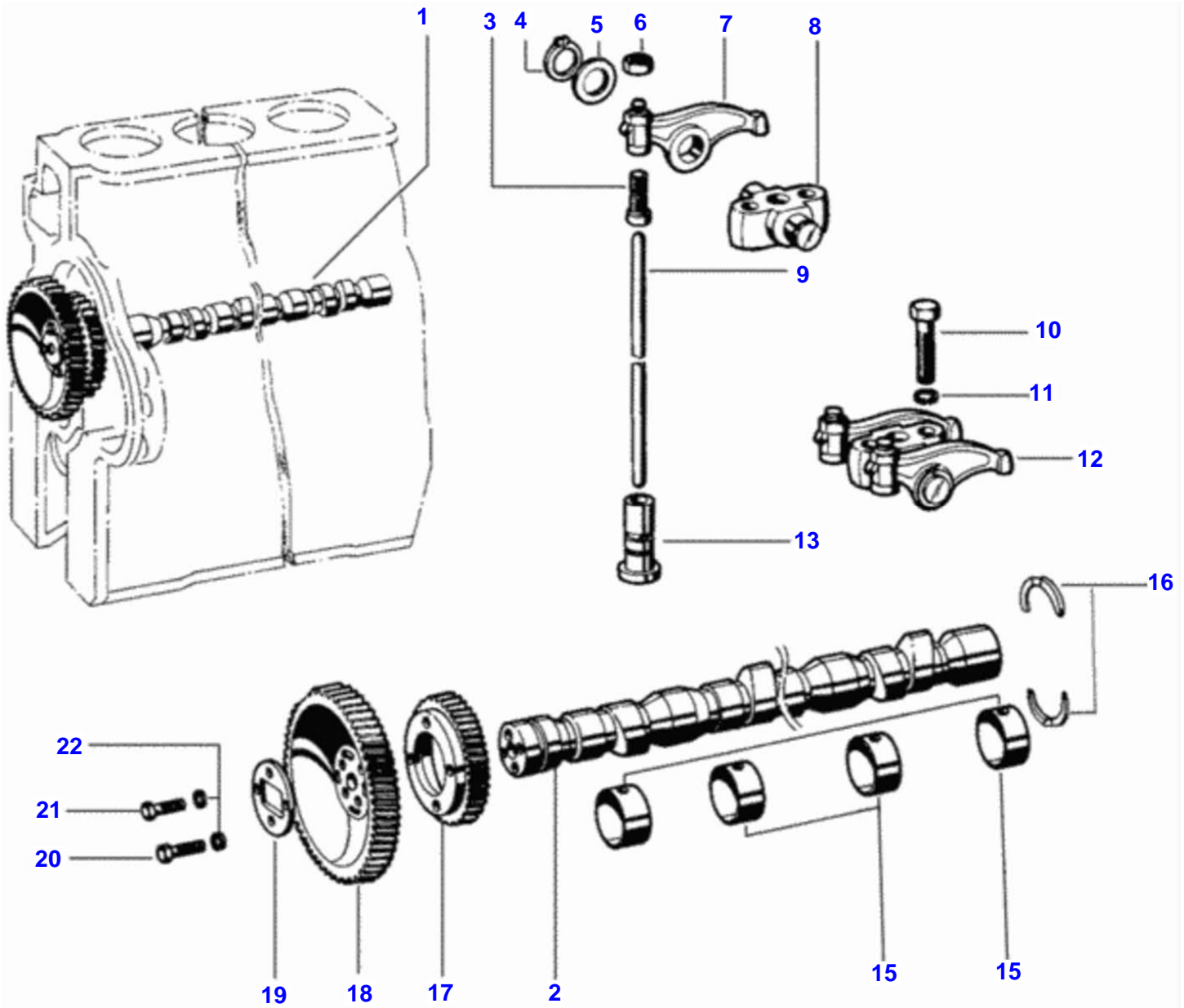


Cylinder Head

Item	Part Number	Qty	Description	Comments
1	V149240	4	Complete	
2	V121390	4	Bolt	
3	V112620	4	Seal Washer	
4	V149330	4	Valve Cover	
5	V149340	4	Gasket	
6	V117300	4	O-Ring	
7	VJB1108	8	Nut	
8	V142270	8	Dog	
9	V112550	4	Pipe	
10	V112560	8	Clamp	
11	V112570	4	Hose	
12	V116030	16	Valve Cotter	
13	V112450	8	Upper Disc	
14	V112480	20	Seal Cover	
15	V116020	8	Valve Spring	
16	V112410	8	Lower Disc	
17	V117330	8	Valve Guide Std	
	V112580	8	Valve	[A]
18	V119220	8	Dog	
19	V133670	8	Nut	
20	V117350	8	Dog	
21	V112540	8	Nut	
22	V116080	8	Washer	
23	V117360	4	Intake	
24	V112430	4	Intake Valve	
25	V112420	4	Exhaust Vale	
26	V112510	4	Exhaust	
	V112640	4	Exhaust	[B]
27	V117380	4	Cylinder	

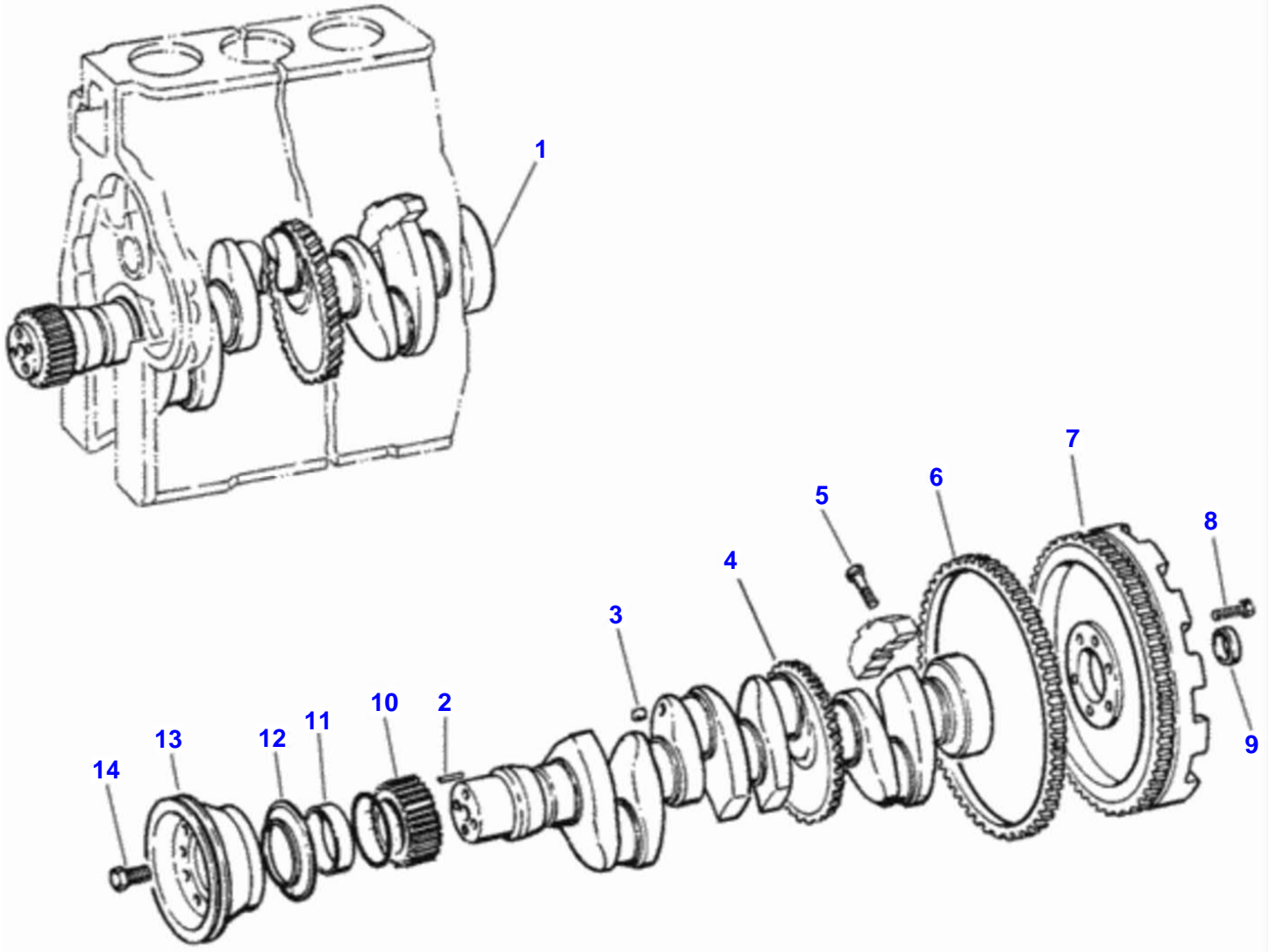
FOOTNOTE [A] VALVE GUIDE 1ST OVERSIZE

FOOTNOTE [B] EXHAUST VALVE SEAT 1ST OVERSIZE



Valve Mechanism

Item	Part Number	Qty	Description
1	V81244700	1	Complete
2	V81244800	1	Valve
3	V112170	8	Adjusting Screw
4	V112190	8	Circlip
5	V112180	8	Rocker
6	VJB1108	8	Nut
7	V149370	8	Assy Rocker Arm
8	V149350	4	Rocker
9	V112200	8	Push Rod
10	V117150	8	Bolt
11	VJD3110	8	Pressure Washer
12	V149360	4	Complete
13	V112210	8	Rocker
15	V112130	2	Bushing
16	V115950	1	Setting Ring
17	V112000	1	Gear
18	V111990	1	Gear
19	V112020	1	Lock
20	V117180	4	Bolt
21	V117190	4	Bolt M8X35Mm
22	VJD3108	8	Washer



Crankshaft Mechanism

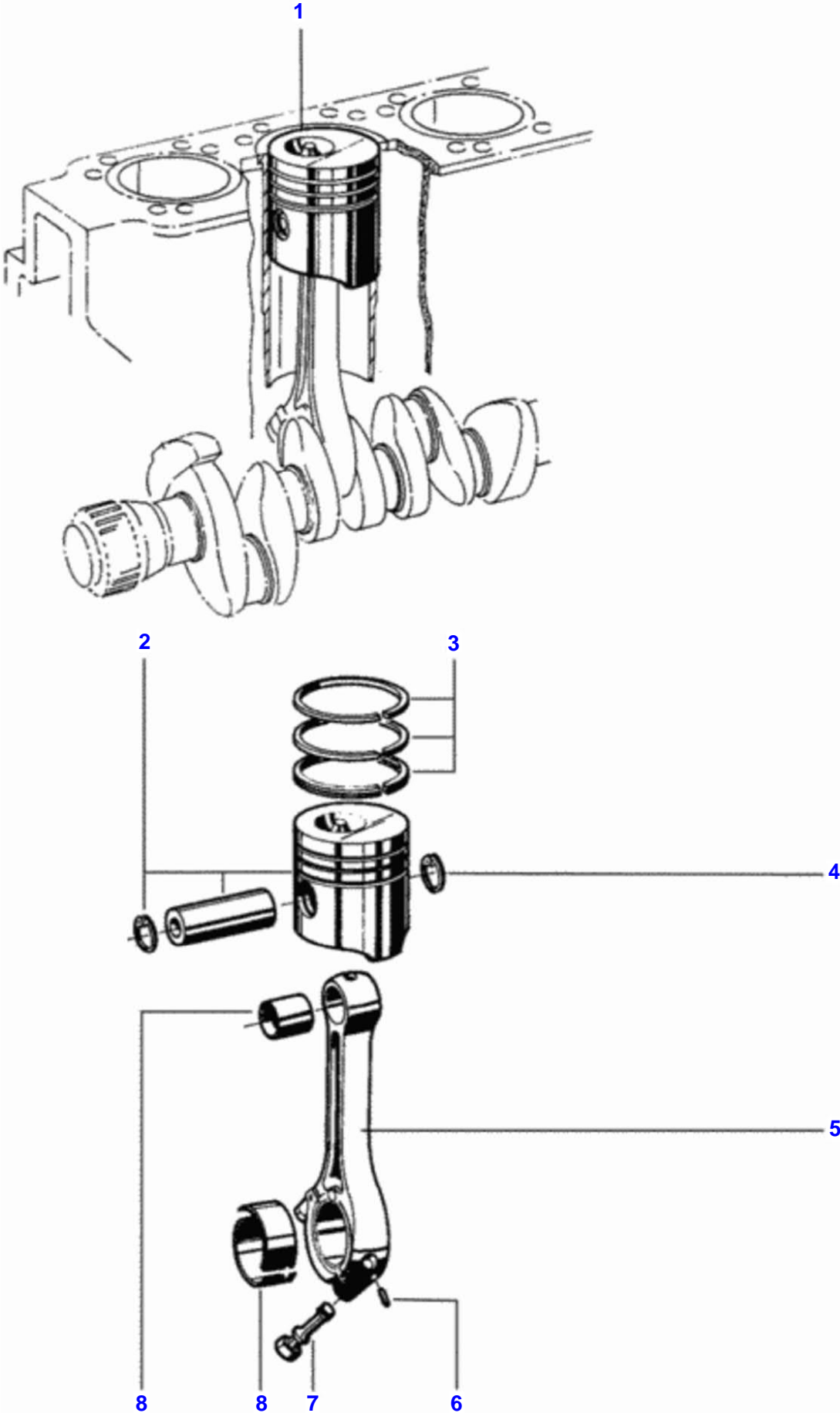
Item	Part Number	Qty	Description
1	V118670	1	Crankshaft
2	V118680	1	Key
3	V142390	4	Pad
4	V118690	1	Starter Ring
5	V111920	8	Bolt
6	V222340	1	Flywheel
7	V145250	1	Flywheel
8	V111880	6	Bolt
9	V111900	1	Spacer Bushing
10	V111800	1	Gear
11	V137580	1	Bush
12	V111890	1	Dust Deflector
13	V146050	1	Pulley
14	V111880	4	Bolt

Engine Balancer

Item	Part Number	Qty	Description	Comments
1	V81244400	1	Engine Balancer	
2	V142380	4	Pad	
3	V118510	1	Shim	[A]
4	V118520	1	Housing	
5	V81168800	7	Spring Washer	
6	V118530	4	Bolt	
7	V118550	6	Seal Washer	
8	V81244600	1	Pipe	
9	V118570	3	Bolt	
10	V118580	2	Taper Pin	
11	V81244500	1	Connection	
12	V117500	3	Bolt	
13	V118610	1	Balancer	
14	V118640	1	Thrust	[A]
	V118630	1	Thrust	[A]
	V118620	1	Thrust	[A]
	V127090	1	Thrust	[A]
	V127110	1	Thrust	[A]
	V127100	1	Thrust	[A]
15	V118650	4	Bearing Bushing	
16	V118660	1	Shaft	

FOOTNOTE [A] ACCORDING TO NECESSITY

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