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PARTS No.
EM872202B

AH300

Articulated Dump Truck

Operator's Manual

HITACHI

TABLE OF CONTENTS

SAFETY	S-1
SAFETY SIGNS	S-25
CHAPTER 1. SPECIFICATIONS	25
MACHINE SPECIFICATIONS	25
CHAPTER 2. OPERATOR CONTROL AND INSTRUMENTS	33
INTRODUCTION	33
CONTROLS AND INSTRUMENTS	37
CHAPTER 3. PROCEDURES BEFORE STARTING	61
Safety Instructions	61
Running-in Instructions	61
Procedures Before Starting	61
CHAPTER 4. OPERATING INSTRUCTIONS	63
Safety Rules	63
Starting the Engine	63
CHAPTER 5. OPERATING TECHNIQUES	73
Safety Rules	73
Hydraulic Retarder	73
Transport Operation	73
Loading	74
Stuck Machine	75
CHAPTER 6. RECOVERY AND TRANSPORTATION	77
Towing	77
Machine Lifting Points	79
Machine Tie-down Points	81
Transporting	81
CHAPTER 7. PRE-SERVICE INSTRUCTIONS	83
Service Position	83
CHAPTER 8. MAINTENANCE SCHEDULES	89
CHAPTER 9. DAILY OR 10 HOURLY SERVICE CHECKS	93
Introduction	93
Service Instructions	93
CHAPTER 10. FIRST 100 HOURS SERVICE	99
Introduction	99
Service Instructions	99
Engine	99
Transmission	101
Hydraulics	103
Axles, Differentials and Final Drives	103
CHAPTER 11. 250 HOURS SERVICE	105
Introduction	105
Service Instructions	105
Engine	105
Axles and Chassis	106
Electrical	107
CHAPTER 12. 500 HOURS SERVICE	109
Introduction	109

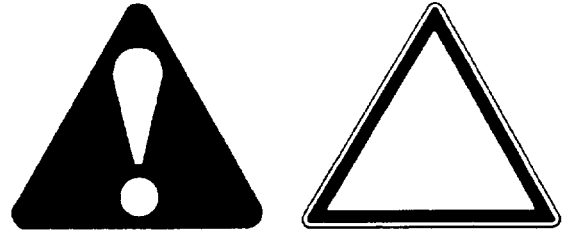
TABLE OF CONTENTS

Service Instructions	109
Engine	109
Axles and Chassis	109
CHAPTER 13. 1 000 HOURS SERVICE	111
Introduction	111
Service Instructions	111
Engine	111
Transmission	112
Hydraulics	112
Pneumatics	113
Lubrication	113
CHAPTER 14. 2 000 HOURS SERVICE	115
Introduction	115
Service Instructions	115
Engine	115
Hydraulics	116
Axles and Chassis	116
Lubrication	117
CHAPTER 15. 3 000 HOURS SERVICE	119
Introduction	119
Service Instructions	119
Engine	119
Hydraulics	119
CHAPTER 16. AS REQUIRED SERVICE	121
Introduction	121
Service Instructions	121
Engine	121
Hydraulics	126
CHAPTER 17. TROUBLE SHOOTING	129
Introduction	129
Transmission Control Unit Error Codes	138
Table of Error Codes.....	139
Measurement of Resistance at Actuator/Sensors and Cable	162

SAFETY

RECOGNIZE SAFETY INFORMATION

- This is the **SAFETY ALERT SYMBOL**.
 - When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.
 - Follow recommended precautions and safe operating practices.



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SA-688

UNDERSTAND SIGNAL WORDS

- On machine safety signs, signal words designating the degree or level of hazard - **DANGER**, **WARNING**, or **CAUTION** - are used with the safety alert symbol.
 - **DANGER** indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
 - **WARNING** indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 - **CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.
 - **DANGER** or **WARNING** safety signs are located near specific hazards. General precautions are listed on **CAUTION** safety signs.
 - Some safety signs don't use any of the designated signal words above after the safety alert symbol are occasionally used on this machine.



IMPORTANT



- To avoid confusing machine protection with personal safety messages, a signal word **IMPORTANT** indicates a situation which, if not avoided, could result in damage to the machine.

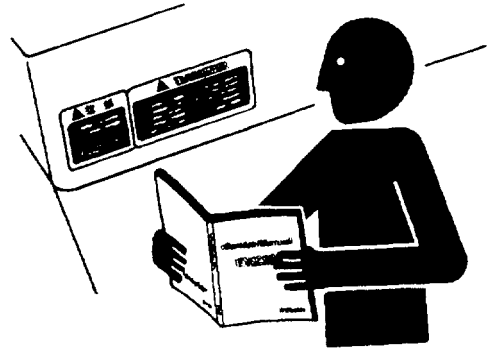
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SA-1223

SAFETY

FOLLOW SAFETY INSTRUCTIONS

- Carefully read and follow all safety signs on the machine and all safety messages in this manual.
- Safety signs should be installed, maintained and replaced when necessary.
 - If a safety sign or operator's manual is damaged or missing, replace it with new one.
- Learn how to operate the machine and its controls correctly and safely.
- Allow only trained, qualified, authorized personnel to operate the machine.
- Keep your machine in proper working condition.
 - Unauthorized modifications of the machine may impair its function and/or safety and affect machine life.
- The safety messages in this SAFETY chapter are intended to illustrate basic safety procedures of machines. However it is impossible for these safety messages to cover every hazardous situation you may encounter. If you have any questions, you should first consult your supervisor and/or your authorized dealer before operating or performing maintenance work on the machine.



SA-003

S003-E01B-0003

PREPARE FOR EMERGENCIES

- Be prepared if a fire starts or if an accident occurs.
 - Keep a first aid kit and fire extinguisher on hand.
 - Thoroughly read and understand the label attached on the fire extinguisher to use it properly.
 - Establish emergency procedure guidelines to cope with fires and accidents.
 - Keep emergency numbers for doctors, ambulance service, hospital, and fire department posted near your telephone.



SA-437

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SAFETY

WEAR PROTECTIVE CLOTHING

- Wear close fitting clothing and safety equipment appropriate to the job.

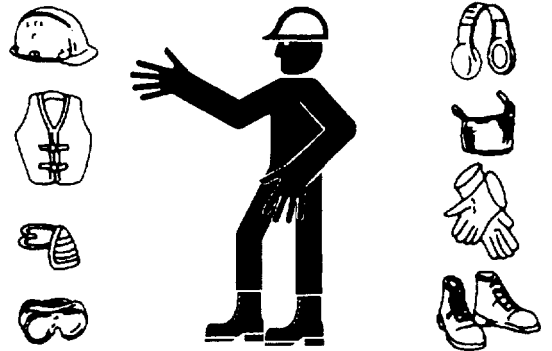
You may need:

- A hard hat
- Safety shoes
- Safety glasses, goggles, or face shield
- Heavy gloves
- Hearing protection
- Reflective clothing
- Wet weather gear
- Respirator or filter mask.

Be sure to wear the correct equipment and clothing for the job. Do not take any chances.

- Avoid wearing loose clothing, jewelry, or other items that can catch on control levers or other parts of the machine.
- Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating the machine.

005-E01A-0438



SA-438

PROTECT AGAINST NOISE

- Prolonged exposure to loud noise can cause impairment or loss of hearing.
- Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortably loud noises.



006-E01A-0434

SA-434

INSPECT MACHINE

- Inspect your machine carefully each day or shift by walking around it before you start it to avoid personal injury.
- In the walk-around inspection be sure to cover all points described in the "PRE-START INSPECTION" chapter in the operator's manual.



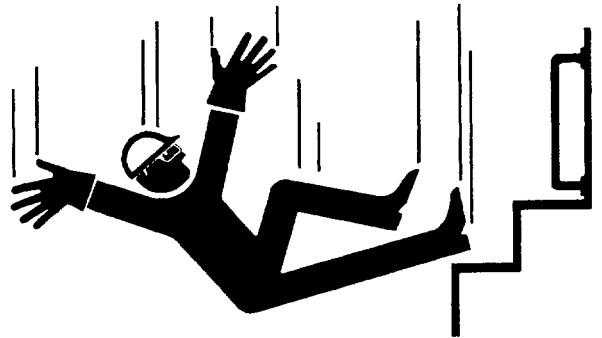
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SA-435

SAFETY

USE HANDHOLDS AND STEPS

- Falling is one of the major causes of personal injury.
 - When you get on and off the machine, always face the machine and maintain a three-point contact with the steps and handrails.
 - Do not use any controls as hand-holds.
 - Never jump on or off the machine. Never mount or dismount a moving machine.
 - Be careful of slippery conditions on platforms, steps, and handrails when leaving the machine.



SA-439

008-E01A-0439

ADJUST THE OPERATOR'S SEAT

- A poorly adjusted seat for either the operator or for the work at hand may quickly fatigue the operator leading to misoperations.
 - The seat should be adjusted whenever changing the operator for the machine.
 - The operator should be able to fully depress the pedals and to correctly operate the control levers with his back against the seat back.
 - If not, move the seat forward or backward, and check again.



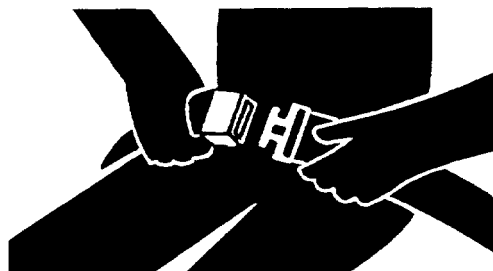
SA-462

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SAFETY

FASTEN YOUR SEAT BELT

- If the machine should overturn, the operator may become injured and/or thrown from the cab. Additionally the operator may be crushed by the overturning machine, resulting in serious injury or death.
- Prior to operating the machine, thoroughly examine webbing, buckle and attaching hardware. If any item is damaged or worn, replace the seat belt or component before operating the machine.
- Be sure to remain seated with the seat belt securely fastened at all times when the machine is in operation to minimize the chance of injury from an accident.
- We recommend that the seat belt be replaced every three years regardless of its apparent condition.



SA-237

010-E01A-0237

MOVE AND OPERATE MACHINE SAFELY

- Bystanders can be run over.
 - Take extra care not to run over bystanders. Confirm the location of bystanders before moving, swinging, or operating the machine.
 - Always keep the reverse warning alarm and horn in working condition. It warns people when the machine starts to move.
 - Use a signal person when moving, swinging, or operating the machine in congested areas. Coordinate hand signals before starting the machine.

011-E01A-0398

SAFETY

OPERATE ONLY FROM OPERATOR'S SEAT

- Inappropriate engine starting procedures may cause the machine to runaway, possibly resulting in serious injury or death.
- Start the engine only when seated in the operator's seat.
- NEVER start the engine while standing on the track or on ground.
- Do not start engine by shorting across starter terminals.
- Before starting the engine, confirm that all control levers are in neutral.

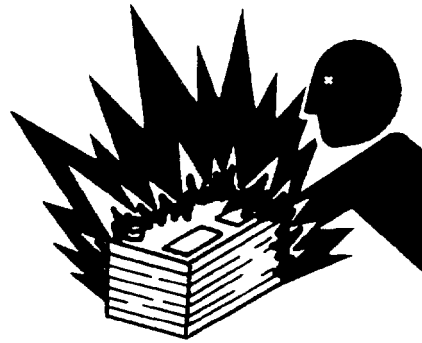


SA-421

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JUMP STARTING

- Battery gas can explode, resulting in serious injury.
- If the engine must be jump started, be sure to follow the instructions shown in the "OPERATING THE ENGINE" chapter in the operator's manual.
- The operator must be in the operator's seat so that the machine will be under control when the engine starts. Jump starting is a two-person operation.
- Never use a frozen battery.
- Failure to follow correct jump starting procedures could result in a battery explosion or a runaway machine.



SA-032

S013-E01A-0032

KEEP RIDERS OFF MACHINE

- Riders on machine are subject to injury such as being struck by foreign objects and being thrown off the machine.
- Only the operator should be on the machine. Keep riders off.
- Riders also obstruct the operator's view, resulting in the machine being operated in an unsafe manner.

014-E01B-0427

SAFETY

PROVIDE SIGNALS FOR JOBS INVOLVING MULTIPLE NUMBERS OF MACHINES

- For jobs involving multiple numbers of machines, provide signals commonly known by all personnel involved. Also, appoint a signal person to coordinate the job site. Make sure that all personnel obey the signal person's directions.



018-E01A-0481

SA-481

DRIVE MACHINE SAFELY

Use your seat belt.

Drive carefully:

- Where room is limited
- Over rough surfaces
- On curves and hillsides

When driving a loaded machine on a steep hillside:

- Drive slowly
- Watch for load shifting so you do not tip
- Keep machine in gear

Use accessory lights and safety devices to warn operators of other vehicles.

Where flashing lights are prohibited, disconnect warning light flasher. If required equip your machine with a slow moving vehicle emblem.

Make sure your path ahead is clear.

SAFETY

AVOID INJURY FROM ROLLAWAY ACCIDENTS

- Death or serious injury may result if you attempt to mount or stop a moving machine.

To avoid rollaways:

- Select level ground when possible to park machine.
- Do not park the machine on a grade.
- Place the shift lever in neutral (N), and put the park brake switch in the ON (parking brake) position.
- Run the engine at slow idle speed without load for 5 minutes to cool down the engine.
- Stop the engine and remove the key from the key switch.
- Block both tires.
- Position the machine to prevent rolling.
- Park a reasonable distance from other machines.

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