

Product: EXCAVATOR

Model: 315F LCR EXCAVATOR TDY

Configuration: 315F L Excavator TDY00001-UP (MACHINE) POWERED BY C4.4 Engine

## Operation and Maintenance Manual 314F and 315F Excavators

Media Number -SEBU8073-13

Publication Date -01/09/2015

Date Updated -23/07/2018

s03548206

## Foreword

SMCS - 7008; 7600-ZM

## California Proposition 65 Warning

**Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.**



**WARNING** - This product can expose you to chemicals including ethylene glycol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to:

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**Do not ingest this chemical. Wash hands after handling to avoid incidental ingestion.**



**WARNING** - This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information go to:

[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**Wash hands after handling components that may contain lead.**

## Literature Information

This manual should be stored in the operator's compartment in the literature holder or seat back literature storage area.

This manual contains safety information, operation instructions, transportation information, lubrication information, and maintenance information.

Some photographs or illustrations in this publication show details or attachments that can be different from your machine. Guards and covers might have been removed for illustrative purposes.

Continuing improvement and advancement of product design might have caused changes to your machine which are not included in this publication. Read, study, and keep this manual with the machine.

Whenever a question arises regarding your machine, or this publication, please consult your Cat dealer for the latest available information.

## **Safety**

The safety section lists basic safety precautions. In addition, this section identifies the text and locations of warning signs and labels used on the machine.

Read and understand the basic precautions listed in the safety section before operating or performing lubrication, maintenance, and repair on this machine.

## **Operation**

The operation section is a reference for the new operator and a refresher for the experienced operator. This section includes a discussion of gauges, switches, machine controls, attachment controls, transportation, and towing information.

Photographs and illustrations guide the operator through correct procedures of checking, starting, operating, and stopping the machine.

Operating techniques outlined in this publication are basic. Skill and techniques develop as the operator gains knowledge of the machine and its capabilities.

## **Maintenance**

The maintenance section is a guide to equipment care. The Maintenance Interval Schedule (MIS) lists the items to be maintained at a specific service interval. Items without specific intervals are listed under the "When Required" service interval. The Maintenance Interval Schedule lists the page number for the step-by-step instructions required to accomplish the scheduled maintenance. Use the Maintenance Interval Schedule as an index or "one safe source" for all maintenance procedures.

### **Maintenance Intervals**

Use the service hour meter to determine servicing intervals. Calendar intervals shown (daily, weekly, monthly, etc.) can be used instead of service hour meter intervals if the calendar intervals

provide more convenient servicing schedules and approximate the indicated service hour meter reading. Perform the recommended service at the interval that occurs first.

Under severe, dusty, or wet operating conditions, more frequent lubrication than is specified in the maintenance intervals chart might be necessary.

Perform service on items at multiples of the original requirement. For example, at every 500 service hours or 3 months, also service those items listed under every 250 service hours or monthly and every 10 service hours or daily.

## Certified Engine Maintenance

Proper maintenance and repair are essential to keep the engine and machine systems operating correctly. As the heavy-duty off-road diesel engine owner, you are responsible for the performance of the required maintenance listed in the Owner Manual, Operation and Maintenance Manual, and Service Manual.

It is prohibited for any person engaged in the business of repairing, servicing, selling, leasing, or trading engines or machines to remove, alter, or to render inoperative, any emission-related device or element of design installed on or in an engine or machine that is in compliance with all applicable regulations of the intended country to which it has been shipped. Certain elements of the machine and engine such as the exhaust system, fuel system, electrical system, intake air system, and cooling system may be emission-related and should not be altered unless approved by Caterpillar.

## Machine Capacity

Additional attachments or modifications may exceed machine design capacity which can adversely affect performance characteristics. Included would be stability and system certifications such as brakes, steering, and rollover protective structures (ROPS). Contact your Cat dealer for further information.

## Product Identification Number

Effective First Quarter 2001 the Product Identification Number (PIN) has changed from 8 to 17 characters. To provide uniform equipment identification, construction equipment manufacturers are moving to comply with the latest version of the product identification numbering standard. Non-road machine PINs are defined by ISO 10261. The new PIN format will apply to all machines and generator sets. The PIN plates and frame marking will display the 17 character PIN. The new format will look like the following:



Where:

1. World Manufacturing Code (characters 1-3)
2. Machine Descriptor (characters 4-8)
3. Check Character (character 9)
4. Machine Indicator Section (MIS) or Product Sequence Number (characters 10-17). These were previously referred to as the Serial Number.

Machines and generator sets produced before First Quarter 2001 will maintain their 8 character PIN format.

Components such as engines, transmissions, axles, and work tools will continue to use an 8 character Serial Number (S/N).

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## **Safety Messages**

SMCS - 7000; 7405

There are several specific safety messages on this machine. The exact location of the hazards and the description of the hazards are reviewed in this section. Please become familiarized with all safety messages.

Make sure that all of the safety messages are legible. Clean the safety messages or replace the safety messages if you cannot read the words. Replace the illustrations if the illustrations are not visible. When you clean the safety messages, use a cloth, water, and soap. Do not use solvent, gasoline, or other harsh chemicals to clean the safety messages. Solvents, gasoline, or harsh chemicals could loosen the adhesive that secures the safety message. Loose adhesive will allow the safety message to fall.

Replace any safety message that is damaged, or missing. If a safety message is attached to a part that is replaced, install a safety message on the replacement part. Any Cat dealer can provide new safety messages.

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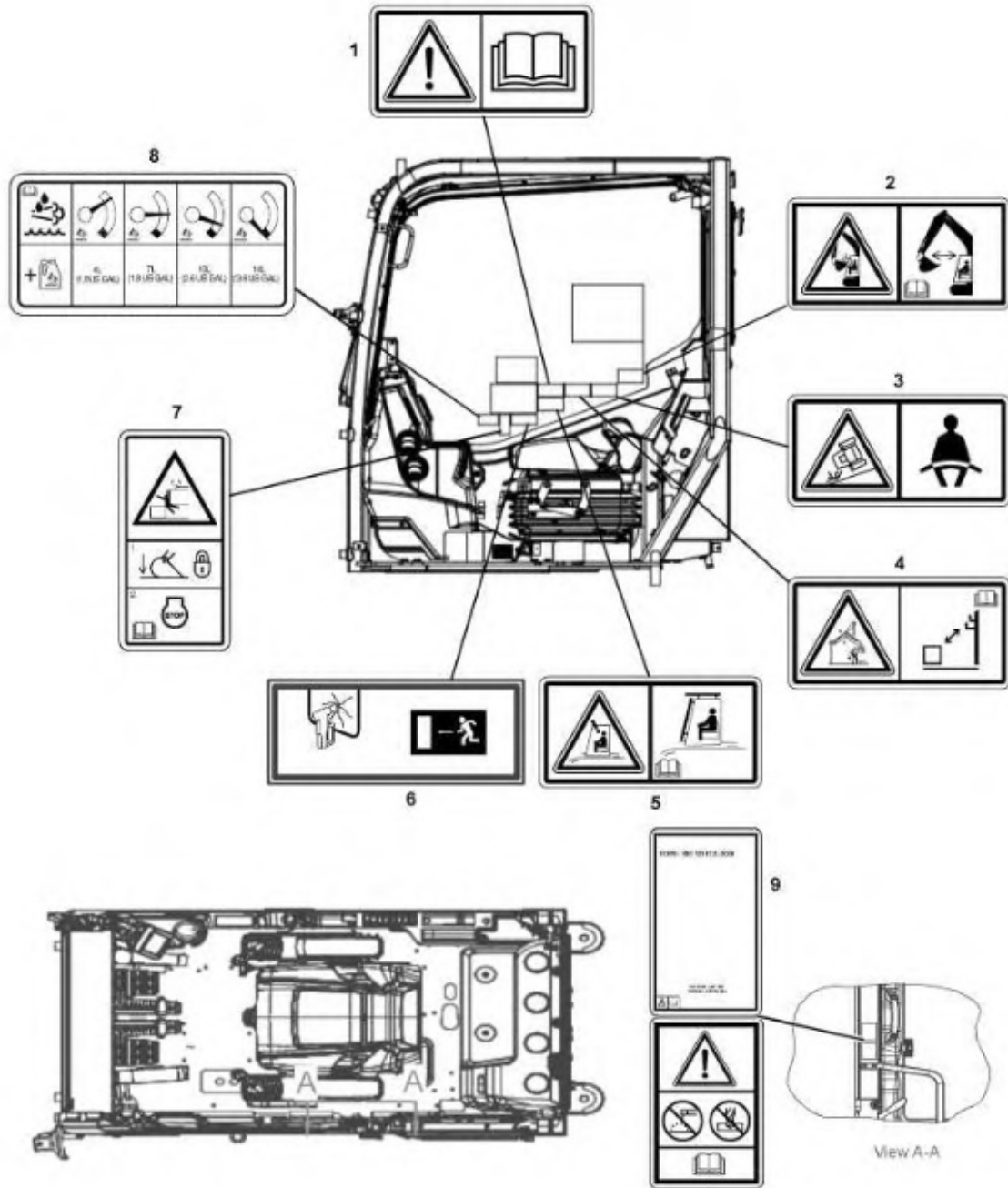


Illustration 1

g06013458

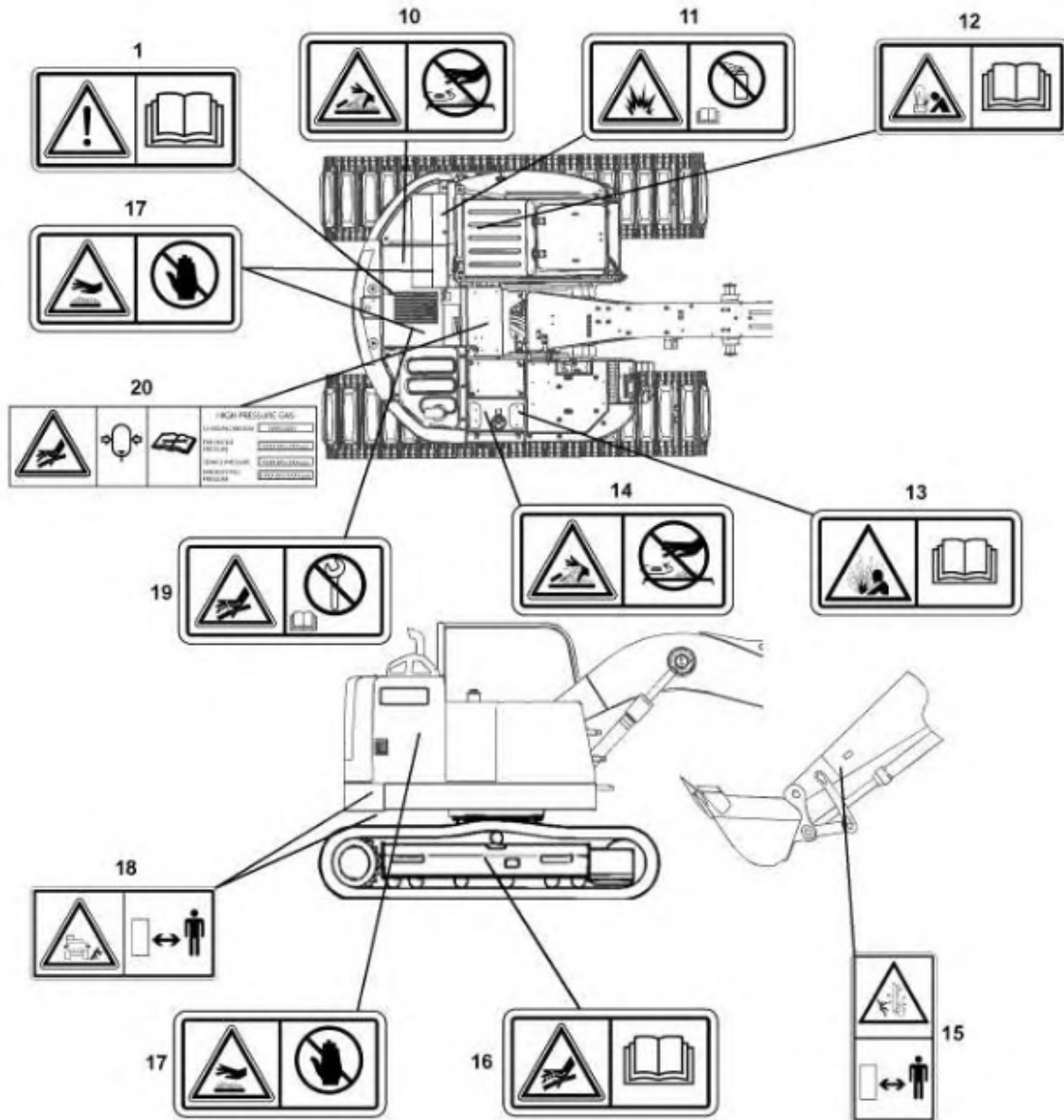


Illustration 2

g06013446

**Do Not Operate (1)**

This safety message is located in the cab on the right side window and on the engine valve cover.



Illustration 3

g01370904

 **WARNING**

**Do not operate or work on this machine unless you have read and understand the instructions and warnings in the Operation and Maintenance Manual. Failure to follow the instructions or heed the warnings could result in injury or death. Contact any Caterpillar dealer for replacement manuals. Proper care is your responsibility.**

### Crushing Hazard (2)

This safety message is located in the cab on the right side window.



Illustration 4

g01373971

 **WARNING**

**Crushing Hazard! Certain machine front linkage combinations (boom, stick, quick coupler, work tool) may require keeping the work tool away from the cab during operation. Personal injury or death may result if the work tool contacts the cab during operation.**



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### Seat Belt (3)

This safety message is located in the cab on the right side window.

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Illustration 5

g01370908



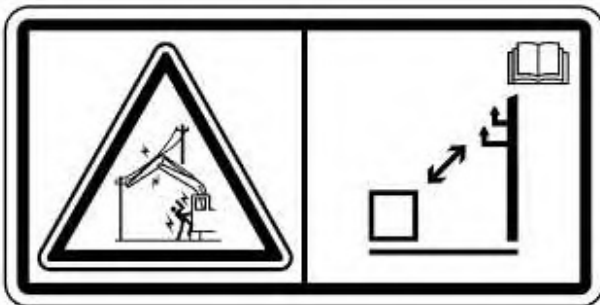
**A seat belt should be worn at all times during machine operation to prevent serious injury or death in the event of an accident or machine overturn. Failure to wear a seat belt during machine operation may result in serious injury or death.**

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### Electrical Power Lines (4)

This safety message is located in the cab.

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Illustration 6

g01374045

## DANGER

**Electrocution Hazard! Keep the machine and attachments a safe distance from electrical power. Stay clear 3 m (10 ft) plus twice the line insulator length. Read and understand the instructions and warnings in the Operation and Maintenance Manual. Failure to follow the instructions and warnings will cause serious injury or death**

---

Refer to Operation and Maintenance Manual, "Specifications" for further information.

### **Crushing Hazard (5)**

This safety message is located in the cab on the right side window.



Illustration 7

g01374048

## WARNING

**The impact from objects that strike the front of the cab or the top of the cab could result in a crushing hazard with the potential for personal injury or death.**

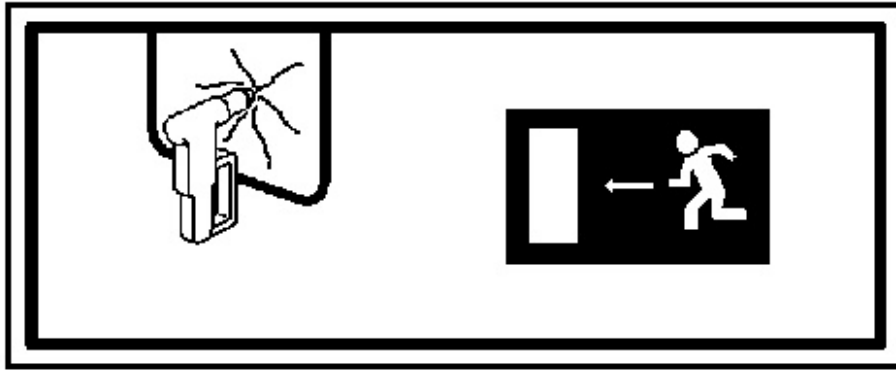
**The front guard and the top guard should be installed on the cab for applications where the hazard of falling objects exist. Read the Operation and Maintenance Manual.**

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Refer to Operation and Maintenance Manual, "Guards" for further information.

### **Alternate Exit (6)**

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Illustration 8

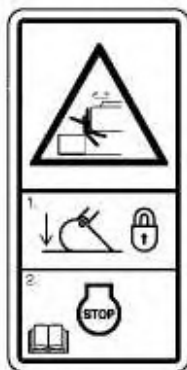
g01069768

Break glass in order to exit.

Refer to Operation and Maintenance Manual, "Alternate Exit" for further information.

### **Crushing Hazard (7)**

If equipped, this safety message is located in the cab on the right side window.



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Illustration 9

g02282255



**Crush Hazard! A machine may move unexpectedly and without warning resulting in personal injury or death.**

**Before leaving the machine lower the work tool to the ground, lock operator controls, shut off the engine and remove the key.**

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## Diesel Exhaust Fluid Fill (8)

This message is located on the right side of the machine near the storage box.

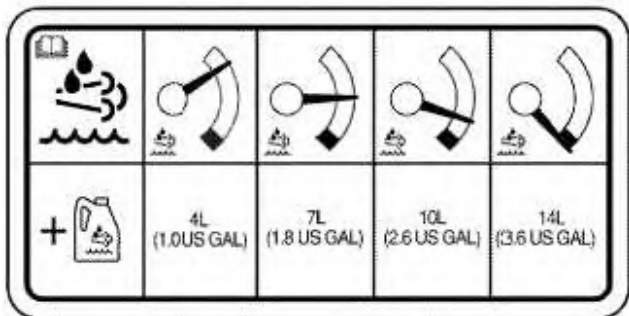


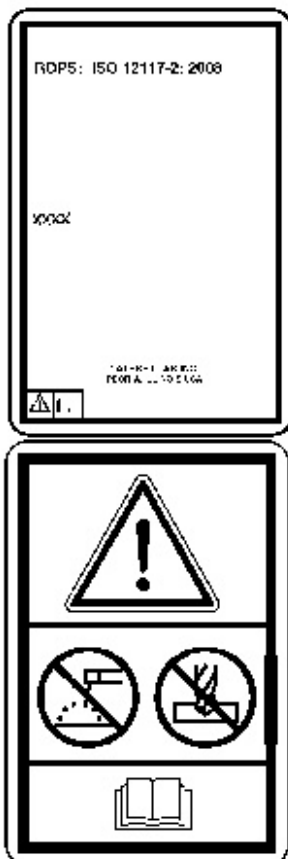
Illustration 10

g06013517

This film provides an estimate of diesel exhaust fluid needed to fill the DEF tank.

Refer to Operation and Maintenance Manual, "Lubricant Viscosities" and Operation and Maintenance Manual, "Diesel Exhaust Fluid - Fill" for more information.

## Do Not Weld or Drill on ROPS (9)



If equipped, this safety message is located on the left side door in the cab.



**Structural damage, an overturn, modification, alteration, or improper repair, can impair this structure's protective capability thereby voiding this certification. Do not weld on or drill holes in the structure. Consult a Caterpillar dealer to determine this structure's limitations without voiding its certification.**

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This machine has been certified to the standards that are listed on the certification plate. The maximum mass of the machine, which includes the operator and the attachments without a payload, should not exceed the mass on the certification plate.

Refer to Operation and Maintenance Manual, "Guards (Operator Protection)" for more information.

### **Pressurized System (10)**

This safety message is located on the cooling system pressure cap.

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**Pressurized system! Hot coolant can cause serious burns, injury or death. To open the cooling system filler cap, stop the engine and wait until the cooling system components are cool. Loosen the cooling system pressure cap slowly in order to relieve the pressure. Read and understand the Operation and Maintenance Manual before performing any cooling system maintenance.**

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Refer to Operation and Maintenance Manual, "Cooling System Coolant Level - Check" for further information.

### Aerosol Starting Aid (11)

This safety message is positioned on the cover of the intake duct of the air cleaner. The following information is not applicable to machines that are equipped with an ether starting aid.



Illustration 13

g01372254

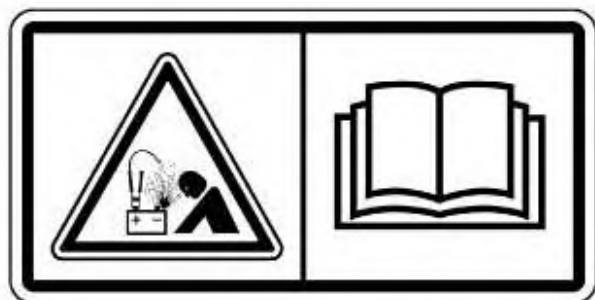


**Explosion hazard! Do not use ether! This machine is equipped with an air inlet heater. Using ether can create explosions or fires that can cause personal injury or death. Read and follow the starting procedure in the Operation and Maintenance Manual.**

Refer to Operation and Maintenance Manual, "Engine Starting" for the proper starting procedure.

### Jump Start Cables (12)

This safety message is positioned on the circuit breaker panel.





**Explosion Hazard! Improper jumper cable connections can cause an explosion resulting in serious injury or death. Batteries may be located in separate compartments. Refer to the Operation and Maintenance Manual for the correct jump starting procedure.**

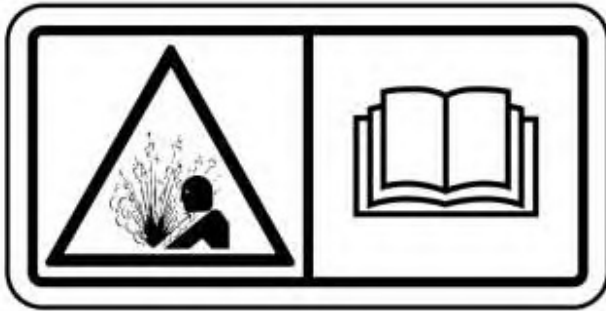
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Refer to Operation and Maintenance Manual, "Engine Starting with Jump Start Cables" for further information.

### **Vapor Explosion (13)**

If equipped, this safety message is located on the compartment for the fuel transfer pump.

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**Explosion hazard! Fuel vapors can accumulate in the refueling pump compartment and can be ignited by improper operation of the refueling pump. Failure to follow the operating instructions for the refueling pump could result in personal injury or death. Read and follow the operating instructions for the refueling pump in the Operation and Maintenance Manual.**

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Refer to Operation and Maintenance Manual, "Fuel Transfer Pump (Refueling)" for further information.

### **Relieve Hydraulic Tank Pressure (14)**

This safety message is located on top of the hydraulic tank.



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Illustration 16

g01371640



### **HYDRAULIC TANK**

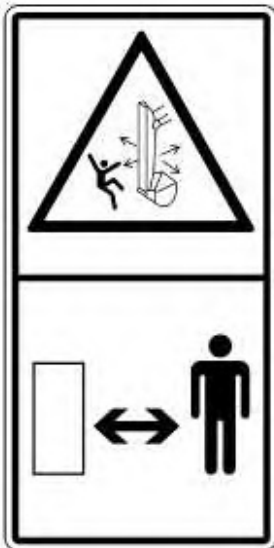
**RELIEVE TANK PRESSURE WITH ENGINE OFF BY REMOVING  
CAP SLOWLY TO PREVENT BURNS FROM HOT OIL.**

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### **Crushing Hazard (15)**

This safety message is located on both sides of the stick.

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Illustration 17

g01385579



## **WARNING**

**A crushing hazard exists when the stick and boom are in motion and when the machine is being used in object handling applications. Failure to stay clear of the stick and boom when the machine is in operation can result in personal injury or death. Stay clear of the stick and boom when the machine is in operation.**

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### **High Pressure Cylinder (16)**

This safety message is positioned on the track adjuster on both sides of the machine.

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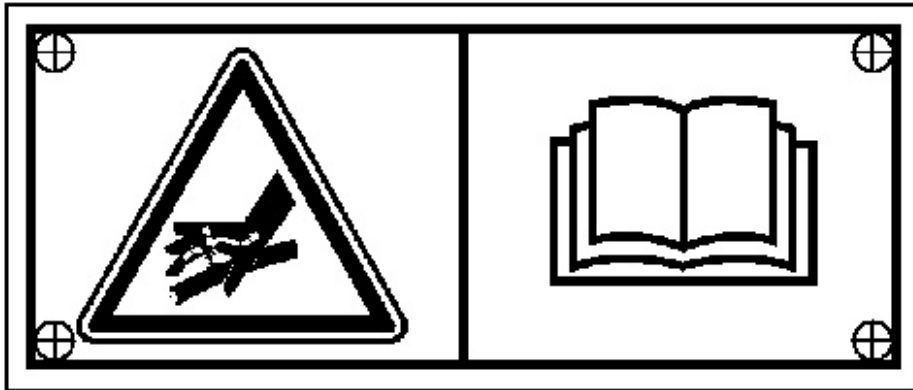


Illustration 18

g01076729

## **WARNING**

**High Pressure Cylinder. Do not remove any parts from the cylinder until all of the pressure has been relieved. This will prevent possible personal injury or death.**

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Refer to Operation and Maintenance Manual, "Track Adjustment - Adjust" for the adjustment procedure.

### **Hot Surface (17)**

This safety message is located in four locations. This message is located on the outside of the engine hood and the inside of the engine hood. This message is located next to the radiator.

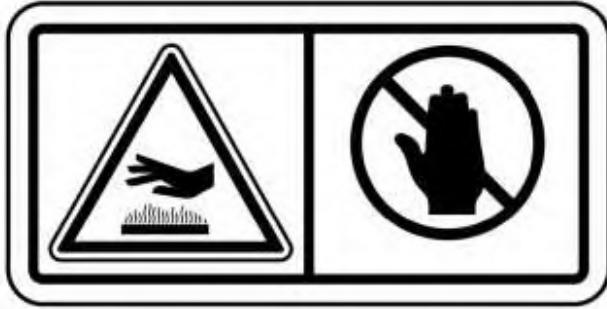


Illustration 19

g01372256



**Engine hood and engine hood parts can be hot while engine is running or immediately after engine shutdown. Hot parts or hot components can cause burns or personal injury. Do not allow these parts to contact your skin, when engine is running or immediately after engine shutdown. Use protective clothing or protective equipment to protect your skin.**

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### Crushing Hazard (18)

This safety message is located on the rear of each side of the machine.

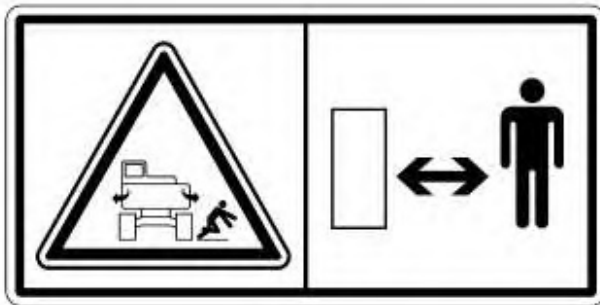


Illustration 20

g01374060



**Machine swings. Stay back. Crushing hazard could cause serious injury or death.**

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## High Pressure (19)

This safety message is located on the engine.

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Illustration 21

g01381180



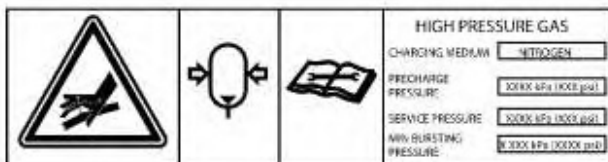
**Contact with high pressure fuel may cause fluid penetration and burn hazards. High pressure fuel spray may cause a fire hazard. Failure to follow these inspection, maintenance and service instructions may cause personal injury or death.**

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## High Pressure Gas (20)

This safety message is positioned on the accumulator.

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Illustration 22

g01374065



## **WARNING**

**This system contains high pressure gas. Failure to follow the instructions and warnings could cause an explosion, resulting in possible injury or death.**

**Do not expose to fire. Do not weld. Do not drill. Relieve pressure before discharging.**

**See Operation and Maintenance Manual for charging and discharging. See your Caterpillar Dealer for tools and detailed information.**

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Refer to Operation and Maintenance Manual, "Equipment Lowering with Engine Stopped" for further information.

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