

Product: EXCAVATOR

Model: 320B N EXCAVATOR 2AS

Configuration: 320B, 320B L, 320B LN, 320B N & 320B S Excavators 2AS00001-UP (MACHINE) POWERED BY 3116 Engine

## **Operation and Maintenance Manual 320B, 322B and 325B Excavators**

Media Number -SEBU6988-03

Publication Date -01/06/1998

Date Updated -12/05/2004

s00037320

## **Foreword**

SMCS - 6001-011; 6101; 6102; 6523

## **Literature Information**

This manual should be stored in the operator's compartment in the literature holder or seat back literature storage area.

This manual contains safety information, operation instructions, transportation information, lubrication information and maintenance information.

Some photographs or illustrations in this publication show details or attachments that can be different from your machine. Guards and covers might have been removed for illustrative purposes.

Continuing improvement and advancement of product design might have caused changes to your machine which are not included in this publication. Read, study and keep this manual with the machine.

Whenever a question arises regarding your machine, or this publication, please consult your Cat dealer for the latest available information.

## **Safety**

The safety section lists basic safety precautions. In addition, this section identifies the text and locations of warning signs and labels used on the machine.

Read and understand the basic precautions listed in the safety section before operating or performing lubrication, maintenance and repair on this machine.

## **Operation**

The operation section is a reference for the new operator and a refresher for the experienced operator. This section includes a discussion of gauges, switches, machine controls, attachment controls, transportation and towing information.

Photographs and illustrations guide the operator through correct procedures of checking, starting, operating and stopping the machine.

Operating techniques outlined in this publication are basic. Skill and techniques develop as the operator gains knowledge of the machine and its capabilities.

## Maintenance

The maintenance section is a guide to equipment care. The Maintenance Interval Schedule (MIS) lists the items to be maintained at a specific service interval. Items without specific intervals are listed under the "When Required" service interval. The Maintenance Interval Schedule lists the page number for the step-by-step instructions required to accomplish the scheduled maintenance. Use the Maintenance Interval Schedule as an index or "one safe source" for all maintenance procedures.

### Maintenance Intervals

Use the service hour meter to determine servicing intervals. Calendar intervals shown (daily, weekly, monthly, etc.) can be used instead of service hour meter intervals if they provide more convenient servicing schedules and approximate the indicated service hour meter reading. Recommended service should always be performed at the interval that occurs first.

Under extremely severe, dusty or wet operating conditions, more frequent lubrication than is specified in the maintenance intervals chart might be necessary.

Perform service on items at multiples of the original requirement. For example, at every 500 service hours or 3 months, also service those items listed under every 250 service hours or monthly and every 10 service hours or daily.

## California Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Battery posts, terminals and related accessories contain lead and lead compounds. **Wash hands after handling.**

## Certified Engine Maintenance

Proper maintenance and repair is essential to keep the engine and machine systems operating correctly. As the heavy duty off-road diesel engine owner, you are responsible for the performance of the required maintenance listed in the Owner Manual, Operation and Maintenance Manual, and Service Manual.

It is prohibited for any person engaged in the business of repairing, servicing, selling, leasing, or trading engines or machines to remove, alter, or render inoperative any emission related device or element of design installed on or in an engine or machine that is in compliance with the

regulations (40 CFR Part 89). Certain elements of the machine and engine such as the exhaust system, fuel system, electrical system, intake air system and cooling system may be emission related and should not be altered unless approved by Caterpillar.

## Machine Capacity

Additional attachments or modifications may exceed machine design capacity which can adversely affect performance characteristics. Included would be stability and system certifications such as brakes, steering, and rollover protective structures (ROPS). Contact your Cat dealer for further information.

## Cat Product Identification Number

Effective First Quarter 2001 the Cat Product Identification Number (PIN) has changed from 8 to 17 characters. In an effort to provide uniform equipment identification, Caterpillar and other construction equipment manufacturers are moving to comply with the latest version of the product identification numbering standard. Non-road machine PINs are defined by ISO 10261. The new PIN format will apply to all Cat machines and generator sets. The PIN plates and frame marking will display the 17 character PIN. The new format will look like the following:



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Illustration 1

g00751314

Where:

1. Caterpillar's World Manufacturing Code (characters 1-3)
2. Machine Descriptor (characters 4-8)
3. Check Character (character 9)
4. Machine Indicator Section (MIS) or Product Sequence Number (characters 10-17). These were previously referred to as the Serial Number.

Machines and generator sets produced before First Quarter 2001 will maintain their 8 character PIN format.

Components such as engines, transmissions, axles, etc. and work tools will continue to use an 8 character Serial Number (S/N).

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## **Warning Signs and Labels**

SMCS - 7000; 7405

There are several specific warning signs on this machine. The exact location of the hazards and the description of the hazards are reviewed in this section. Please become familiarized with all warning signs.

Make sure that all of the warning signs are legible. Clean the warning signs or replace the warning signs if you cannot read the words. Replace the illustrations if the illustrations are not legible. When you clean the warning signs, use a cloth, water and soap. Do not use solvent, gasoline, or other harsh chemicals to clean the safety signs. Solvents, gasoline, or harsh chemicals could loosen the adhesive that secures the warning sign. Loose adhesive will allow the warning sign to fall.

Replace any safety sign that is damaged, or missing. If a safety sign is attached to a part that is replaced, install a safety sign on the replacement part. Any Caterpillar dealer can provide new safety signs.

### **Do Not Operate**

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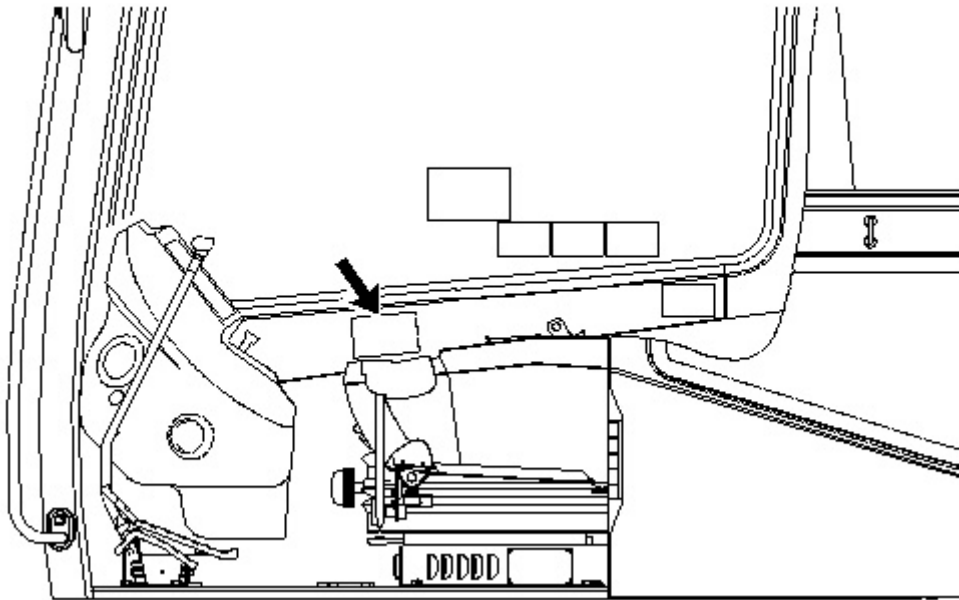


Illustration 1

g00301793

This warning label is positioned on the right side of the cab.



g00102609



**DO NOT OPERATE OR WORK ON THIS MACHINE UNLESS YOU HAVE READ AND UNDERSTAND THE INSTRUCTIONS AND WARNINGS IN THE OPERATION AND MAINTENANCE MANUALS. FAILURE TO FOLLOW THE INSTRUCTIONS OR HEED THE WARNINGS COULD RESULT IN INJURY OR DEATH.**

**CONTACT ANY CATERPILLAR DEALER FOR REPLACEMENT  
MANUALS. PROPER CARE IS YOUR RESPONSIBILITY.**

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### **Certification for the Front Guard**

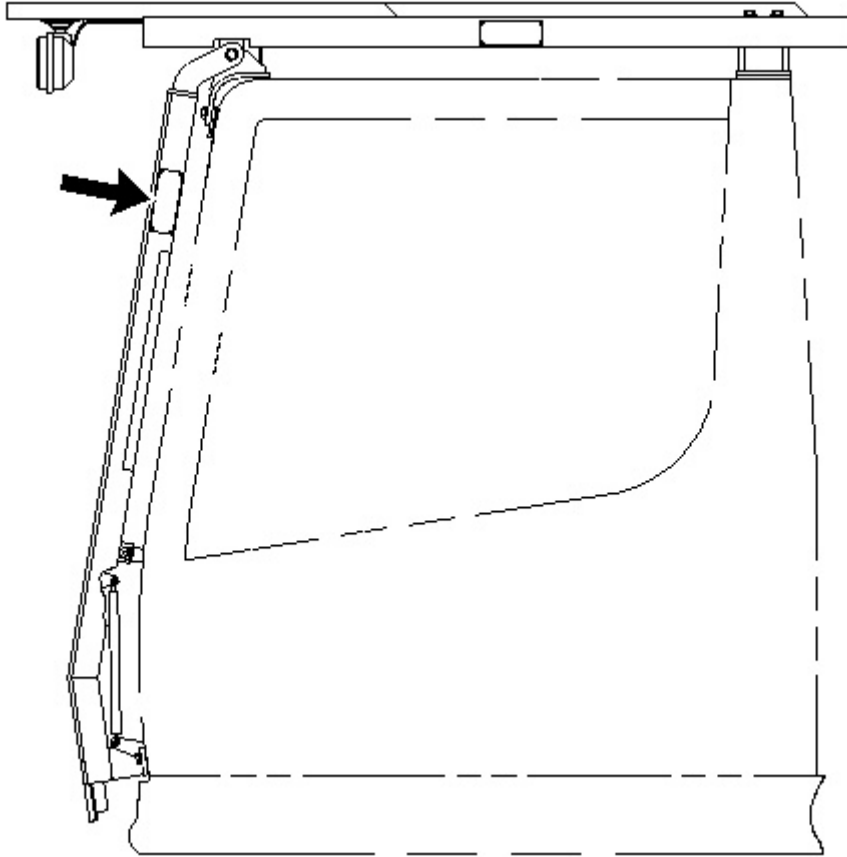


Illustration 2

g00301787

This warning plate is located on the front portion of the Falling Objects Guard Structure.

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 <b>WARNING</b>	
STRUCTURAL DAMAGE, AN OVERTURN, MODIFICATION, ALTERATION, OR IMPROPER REPAIR CAN IMPAIR THIS STRUCTURE'S PROTECTION CAPABILITY THEREBY VOIDING THIS CERTIFICATION. DO NOT WELD ON OR DRILL HOLES IN THE STRUCTURE. CONSULT A CATERPILLAR DEALER TO DETERMINE THIS STRUCTURE'S LIMITATIONS WITHOUT VOIDING ITS CERTIFICATION.	
<b>FALLING OBJECT GUARD STRUCTURE CERTIFICATION</b> THIS STRUCTURE, WHEN PROPERLY INSTALLED ON A MACHINE MEETS, AT THE TIME OF INSTALLATION, CRITERIA ESTABLISHED BY: <b>FRONT GUARD: SAE J1356 FEB 88</b>	<b>MODEL NO.</b> 312, 315, 317, 318, 320L, 320M, 320S, 322L, 322M, 322M, 318, 322L, 324L, 324M, 324S, 330DL, 350, 354L, 375, 377L, 318P <b>CATERPILLAR INC.</b> PEORIA, ILLINOIS USA 124-6788-1

g00102717



**STRUCTURAL DAMAGE, AN OVERTURN, MODIFICATION, ALTERATION, OR IMPROPER REPAIR CAN IMPAIR THIS STRUCTURE'S PROTECTION CAPABILITY THEREBY VOIDING THIS CERTIFICATION. DO NOT WELD ON OR DRILL HOLES IN THE STRUCTURE. CONSULT A CATERPILLAR DEALER TO DETERMINE THIS STRUCTURE'S LIMITATIONS WITHOUT VOIDING ITS CERTIFICATION.**

**Certification for the Top Guard**



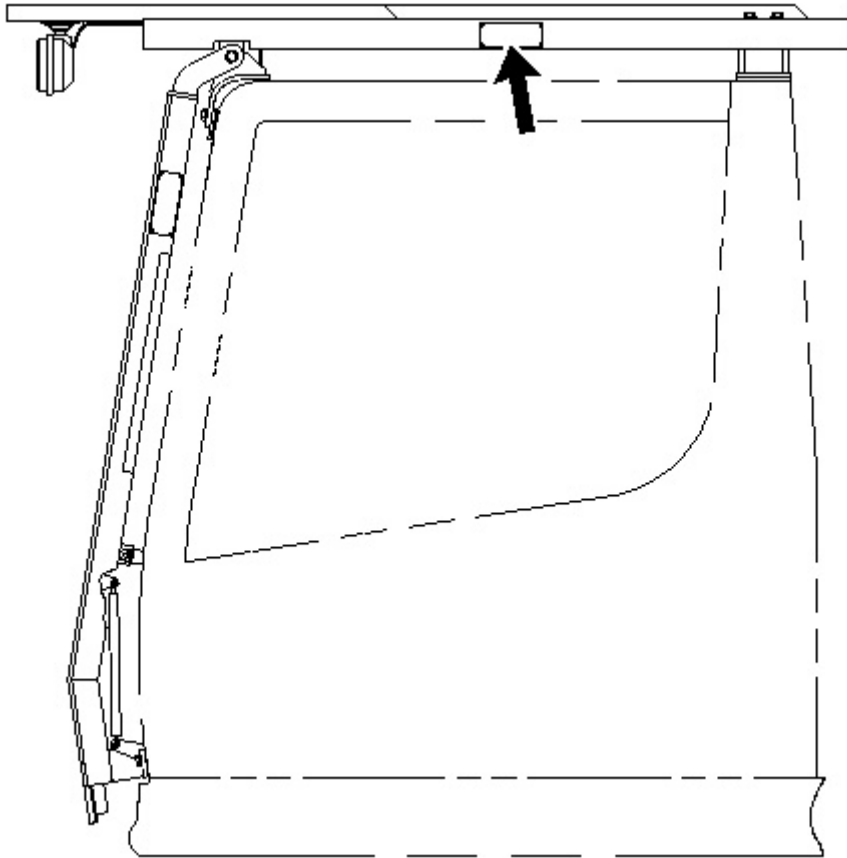


Illustration 3

g00301788

This warning plate is located on the top portion of the Falling Objects Guard Structure.



g00102720



## WARNING

**STRUCTURAL DAMAGE, AN OVERTURN, MODIFICATION, ALTERATION, OR IMPROPER REPAIR CAN IMPAIR THIS STRUCTURE'S PROTECTION CAPABILITY THEREBY VOIDING THIS CERTIFICATION. DO NOT WELD ON OR DRILL HOLES IN THE STRUCTURE. CONSULT A CATERPILLAR DEALER TO DETERMINE THIS STRUCTURE'S LIMITATIONS WITHOUT VOIDING ITS CERTIFICATION.**

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### Height and Reach of Machine

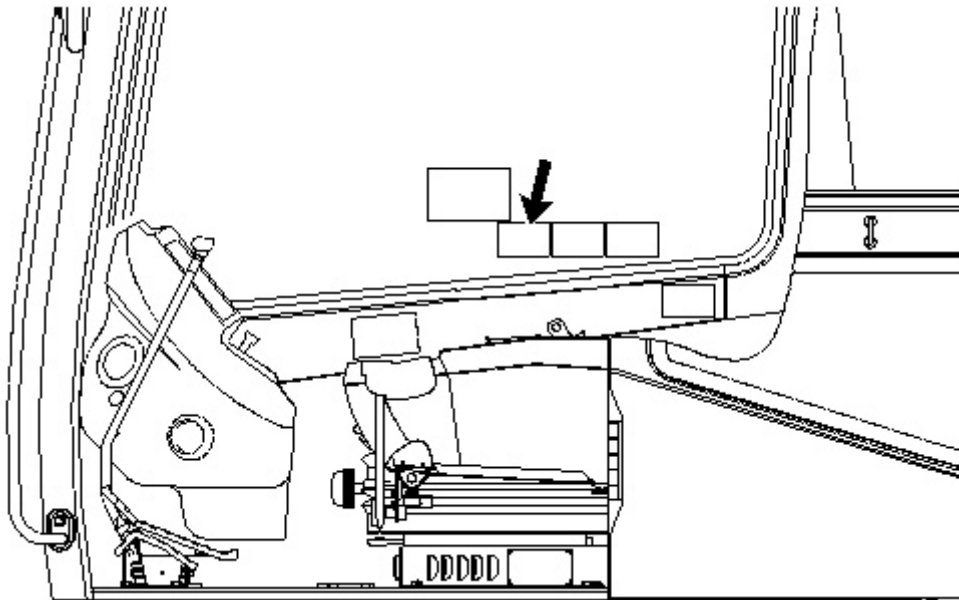


Illustration 4

g00301794

This warning label is positioned in the cab.

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 **WARNING****KNOW THE MAXIMUM HEIGHT AND REACH OF YOUR MACHINE**

**SERIOUS INJURY OR DEATH BY ELECTROCUTION CAN OCCUR IF MACHINE OR ATTACHMENTS ARE NOT KEPT A SAFE DISTANCE FROM ELECTRICAL POWER LINES. KEEP DISTANCE AT LEAST 3 M (10 FEET) PLUS ADDITIONAL 10 MM (0.4 INCH) FOR EACH 1,000 VOLTS OVER 50,000 VOLTS.**

7Y0003 2

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g00102943

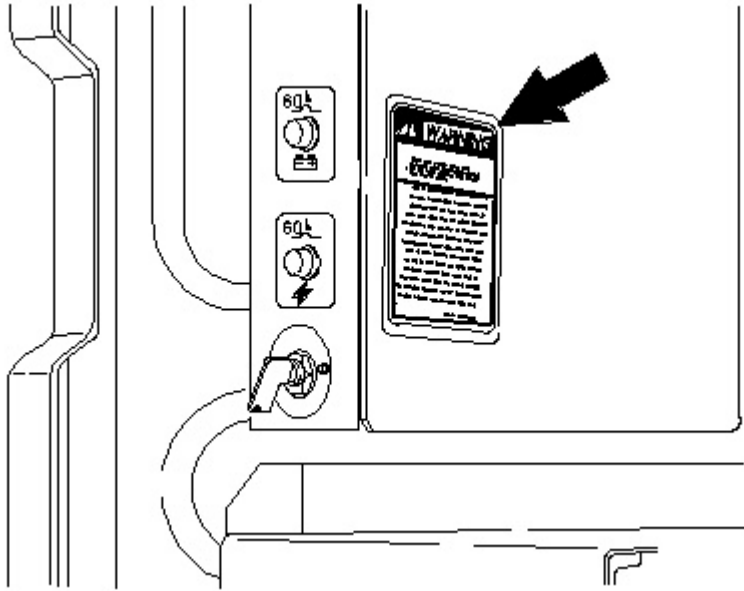
 **WARNING**

**KNOW THE MAXIMUM HEIGHT AND REACH OF YOUR MACHINE. SERIOUS INJURY OR DEATH BY ELECTROCUTION CAN OCCUR IF MACHINE OR ATTACHMENTS ARE NOT KEPT A SAFE DISTANCE FROM ELECTRICAL POWER LINES. KEEP DISTANCE AT LEAST 3 M (10 FEET) PLUS ADDITIONAL 10 MM (0.4 INCH) FOR EACH 1,000 VOLTS OVER 50,000 VOLTS.**

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**Improper Connections for Jump Start Cables**

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Illustration 5

g00102624

This warning label is positioned on the circuit breaker panel.

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 **WARNING**

**IMPROPER JUMPER CABLE CONNECTIONS CAN CAUSE EXPLOSION RESULTING IN PERSONAL INJURY.**

**BATTERIES MAY BE LOCATED IN SEPARATE COMPARTMENTS. WHEN USING JUMPER CABLES, ALWAYS CONNECT POSITIVE ( + ) CABLE TO POSITIVE ( + ) TERMINAL OF BATTERY CONNECTED TO STARTER SOLENOID AND NEGATIVE ( - ) CABLE FROM EXTERNAL SOURCE TO STARTER NEGATIVE ( - ) TERMINAL (IF MACHINE NOT EQUIPPED WITH STARTER NEGATIVE TERMINAL, CONNECT TO ENGINE BLOCK.) FOLLOW PROCEDURE IN THE OPERATION MANUAL.**

5V-4611 4

g00102625

 **WARNING**

**IMPROPER JUMPER CABLE CONNECTIONS CAN CAUSE EXPLOSION RESULTING IN PERSONAL INJURY.**

**BATTERIES MAY BE LOCATED IN SEPARATE COMPARTMENTS. WHEN USING JUMPER CABLES, ALWAYS CONNECT POSITIVE ( + ) CABLE TO POSITIVE ( + ) TERMINAL OF BATTERY CONNECTED TO STARTER SOLENOID AND NEGATIVE ( - ) CABLE FROM EXTERNAL SOURCE TO STARTER**

**NEGATIVE (-) TERMINAL (IF MACHINE NOT EQUIPPED WITH STARTER NEGATIVE TERMINAL, CONNECT TO ENGINE BLOCK.) FOLLOW PROCEDURE IN THE OPERATION MANUAL.**

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### Relieve Hydraulic Tank Pressure

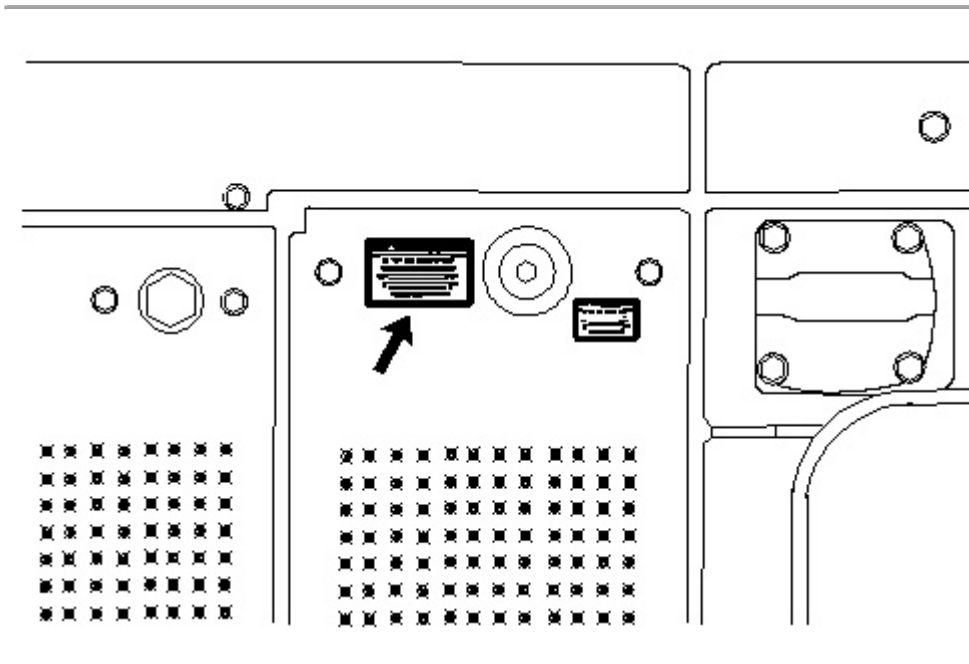


Illustration 6

g00102626

This warning label is located on the top of the hydraulic tank.



g00102627



**WARNING**

## HYDRAULIC TANK

**RELIEVE TANK PRESSURE WITH ENGINE OFF BY REMOVING CAP SLOWLY TO PREVENT BURNS FROM HOT OIL.**

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### Lift Eyes Can Fail

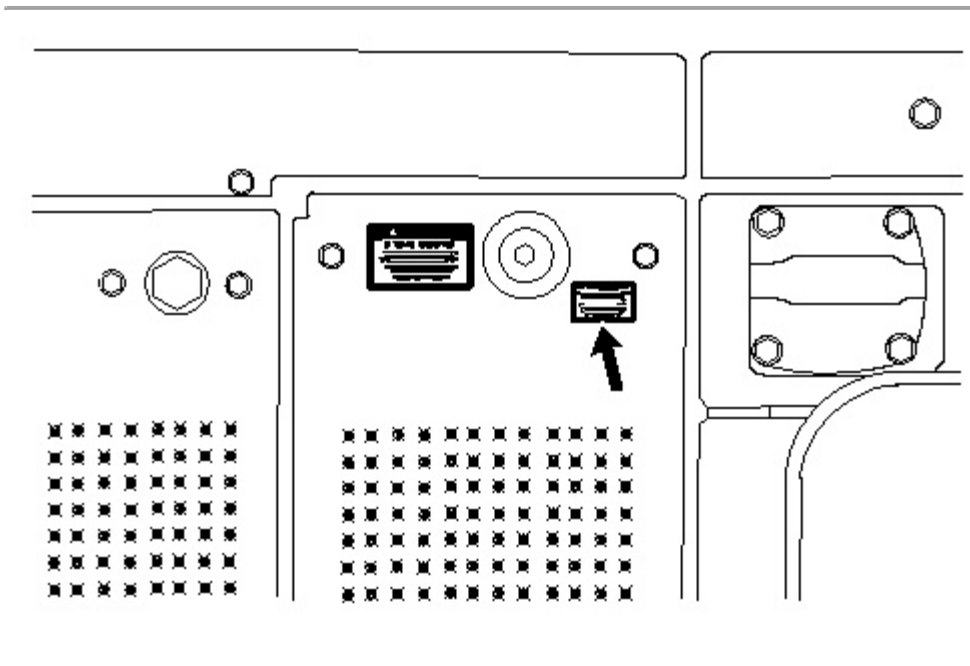
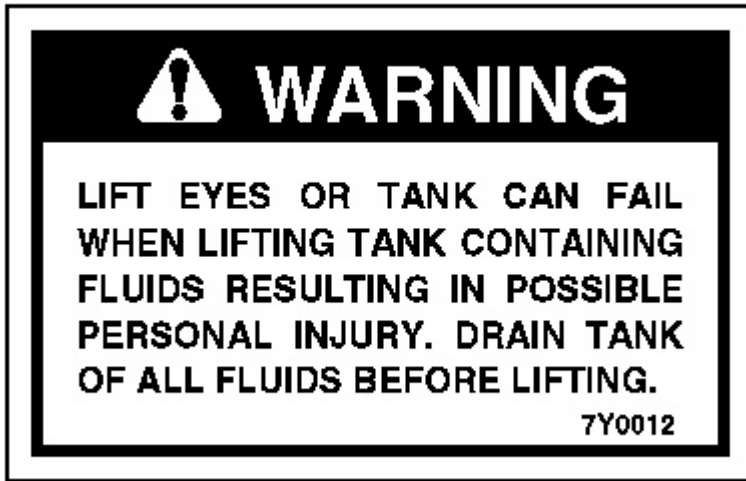


Illustration 7

g00102628

This warning label is located on the top of the hydraulic tank and on the top of the fuel tank.

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g00102629



**LIFT EYES OR TANK CAN FAIL WHEN LIFTING TANK CONTAINING FLUIDS RESULTING IN POSSIBLE PERSONAL INJURY. DRAIN TANK OF ALL FLUIDS BEFORE LIFTING.**

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### High Pressure Gas



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Illustration 8

g00102630

This warning label is positioned on the accumulator.

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g00102632



**CONTAINS HIGH PRESSURE GAS.**

**TO AVOID EXPLOSION AND PERSONAL INJURY, DO NOT EXPOSE TO FIRE, DO NOT WELD, DO NOT DRILL. RELIEVE PRESSURE BEFORE DISCHARGING.**

**SEE OPERATION & MAINTENANCE MANUAL FOR CHARGING AND DISCHARGING. SEE YOUR CATERPILLAR DEALER FOR TOOLS AND DETAILED INFORMATION.**



**High Pressure Cylinder**

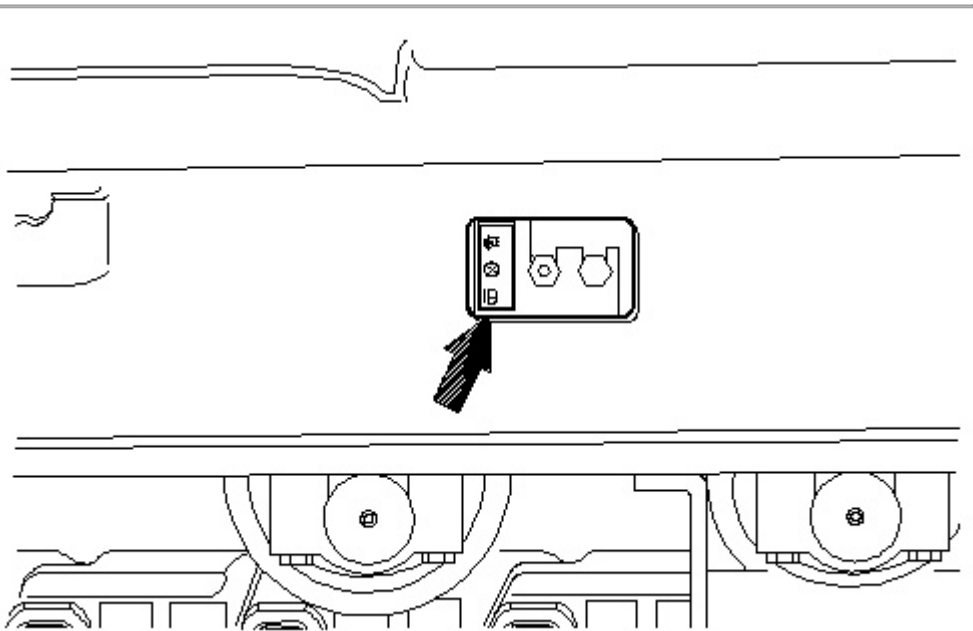
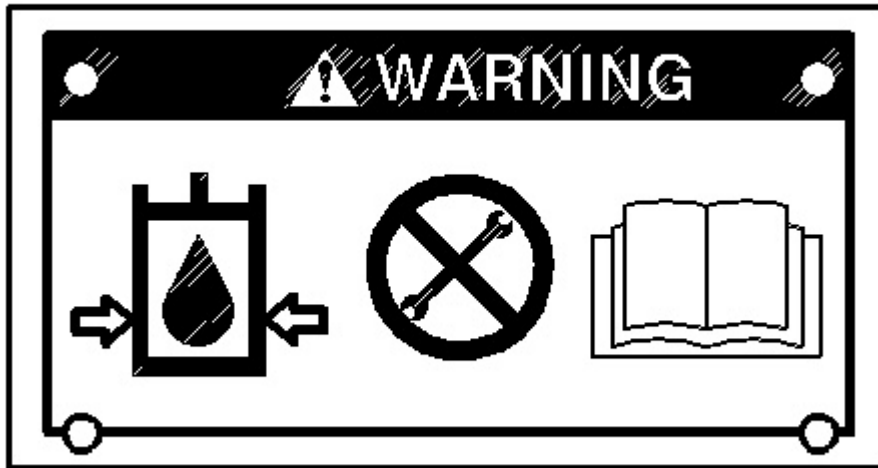


Illustration 9

g00102633

This warning plate is located on both of the track adjusters.



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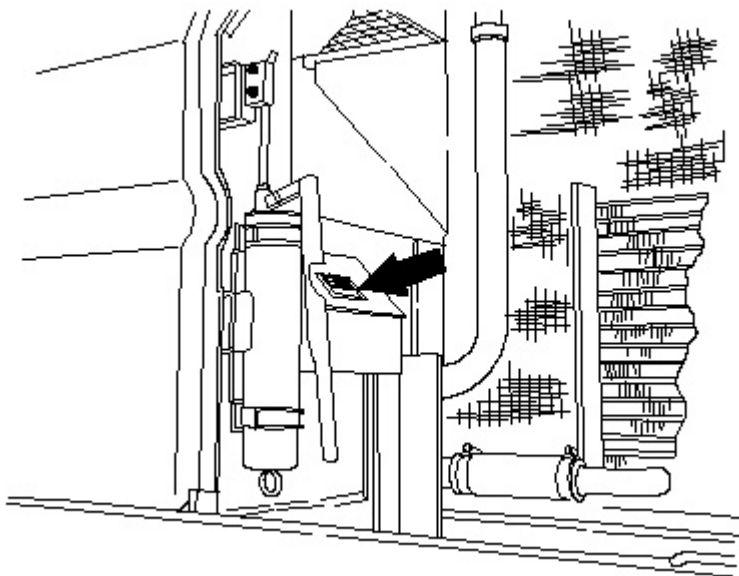
g00102635

#### HIGH PRESSURE CYLINDER

Do not remove any parts until all of the pressure has been relieved. This will avoid possible personal injury. The relief valve can be rotated to a maximum of one turn.

See the Operation and Maintenance Manual, "Track Adjustment - Adjust" information.

#### **No Ether**



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Illustration 10

g00102636

This warning label is positioned by the air intake.



g00102637

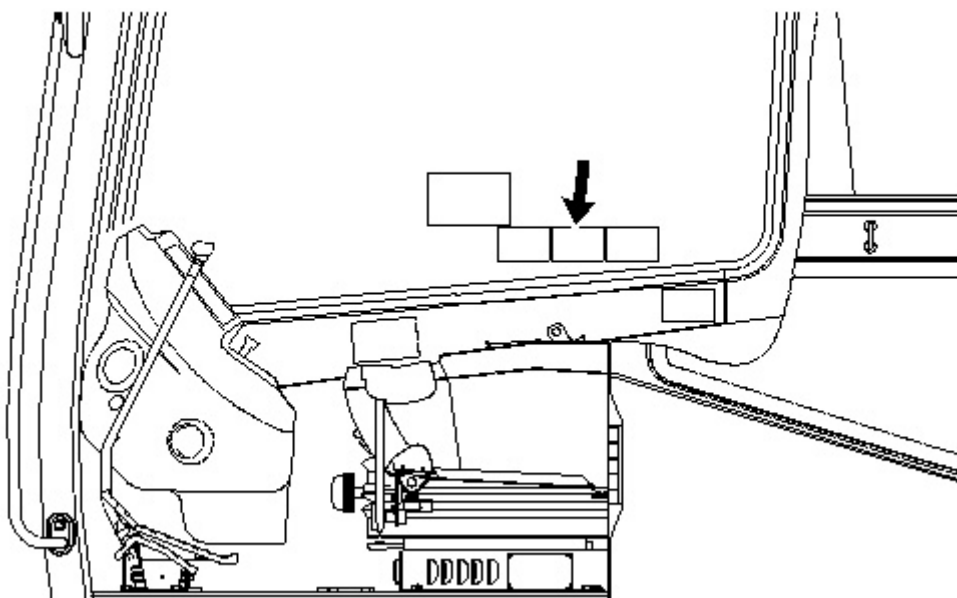
## NO ETHER

The following information is not applicable to any machines that are equipped with an ether starting aid.

Do not spray ether into the air intake because this machine is equipped with an inlet air heater. Using ether may result in a serious accident.

When you start an engine that is equipped with an ether starting aid, refer to the Operation and Maintenance Manual, "Engine Starting" information.

## Automatic Engine Speed Control (AEC)



This warning label is positioned in the cab.

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**AUTOMATIC ENGINE SPEED CONTROL (AEC) WILL INCREASE ENGINE SPEED AUTOMATICALLY WHEN YOU OPERATE THE CONTROL LEVER(S) AND/OR TRAVEL PEDALS WITH AEC SWITCH ON.**

**WHEN LOADING AND UNLOADING MACHINE FROM TRUCK OR WORKING IN CLOSE QUARTERS ALWAYS TURN OFF AEC SWITCH TO PREVENT ANY POSSIBILITY OF SUDDEN MOVEMENT OF MACHINE, WHICH COULD RESULT IN SERIOUS INJURY OR DEATH.**

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**Travel Speed Control Switch**

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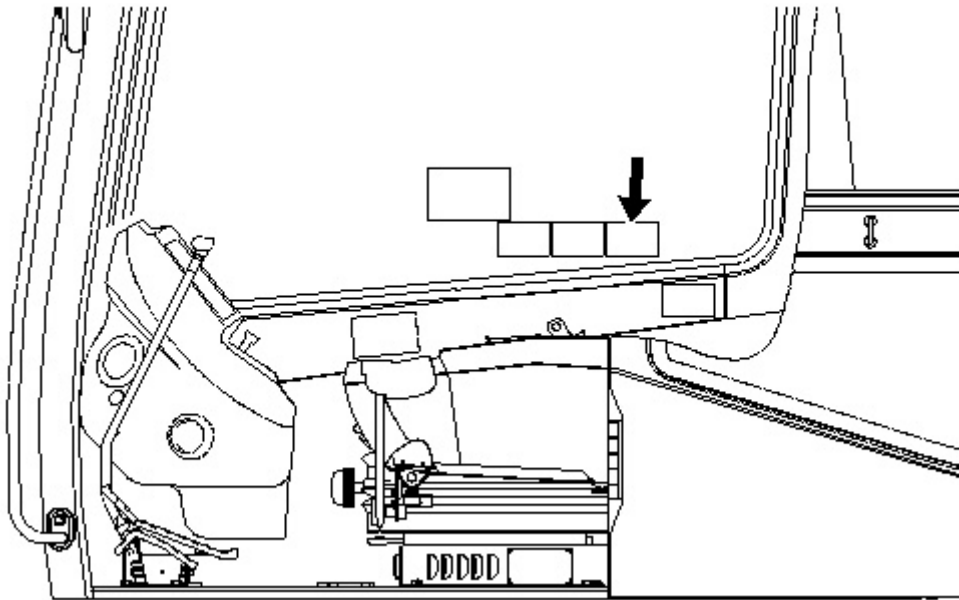


Illustration 12

g00301796

This warning label is positioned in the cab.



g00102641



**PUT TRAVEL CONTROL SWITCH IN LOW POSITION BEFORE DESCENDING A SLOPE AND LOADING OR UNLOADING ON TRAILER. MACHINE CONTROL MAY BE ADVERSELY AFFECTED. PERSONAL INJURY CAN RESULT FROM SUDDEN CHANGE IN MACHINE CONTROL.**

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## Pressurized System

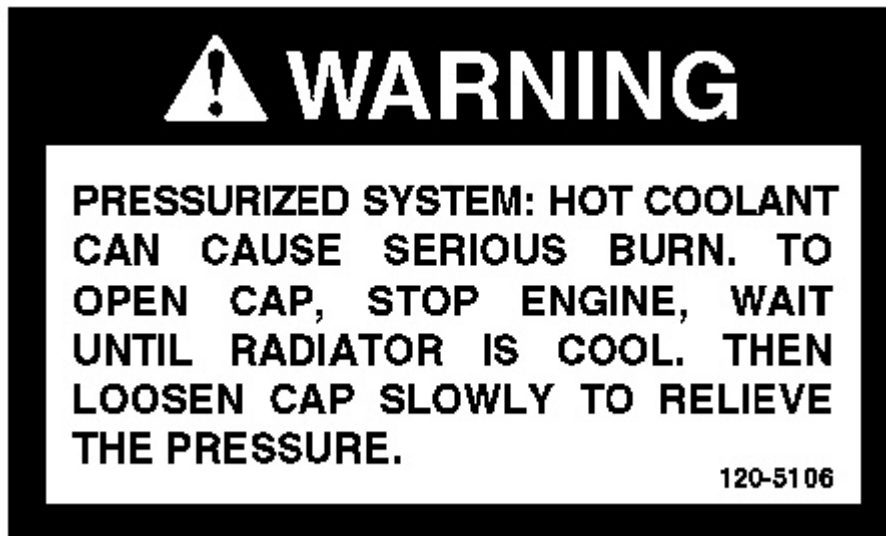


Illustration 13

g00102642

This warning label is positioned on the radiator.

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g00102645



**PRESSURIZED SYSTEM: HOT COOLANT CAN CAUSE SERIOUS BURN. TO OPEN CAP, STOP ENGINE, WAIT UNTIL RADIATOR IS COOL. THEN LOOSEN CAP SLOWLY TO RELIEVE THE PRESSURE.**

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