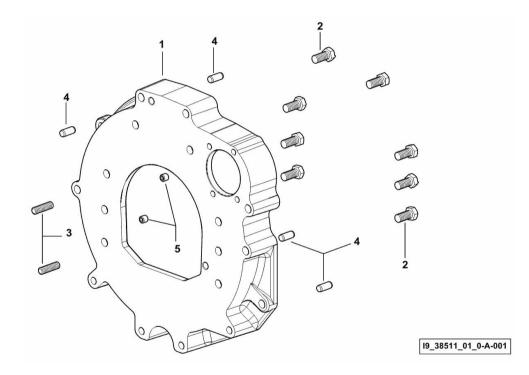


393 LD

Section: B0 - ENGINE Ref: B0.01.0 (1)

CRANKCASE

Fig.	P/n	QTY	Name
Notes:			
	D]-> 9966 [393 LD 4W	D]	
•	, .		
2	2.1532.072.0	1	oil seal 26.70x1.78
3	2.3199.405.2	1	plug m 28 p.1.5
5	2.0432.003.7	11	stud bolt m 8 p.1.25 / p.1 x 20
6	2.1559.188.2	3	bush 11.4 x 14 x 16
7	2.1539.259.0	6	special oil seal 107.62x2.62
9	0.049.1152.0	1	cock
10	0.014.8700.4	1	crankcase
10.1	2.3130.001.1	9	plug 1/8" gas
10.2	2.3130.002.1	2	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.2.1.1	0.065.1112.7/10	1	support
10.4.1.2.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.3	0.065.1114.0/10	2	support
10.4.1.4	0.065.1116.3	1	support
10.4.1.4.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.5	0.065.1117.0	8	screw m 12 x 100
10.4.2	0.065.1140.0	3	special bushing 59X55X20
10.4.3	0.065.1141.0	1	special bushing 59X55X30
10.4.4	0.014.1340.0	1	pin
10.5	2.3179.012.0	1	plug 60
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
28	2.3131.004.2	1	plug m 18 p.1.5

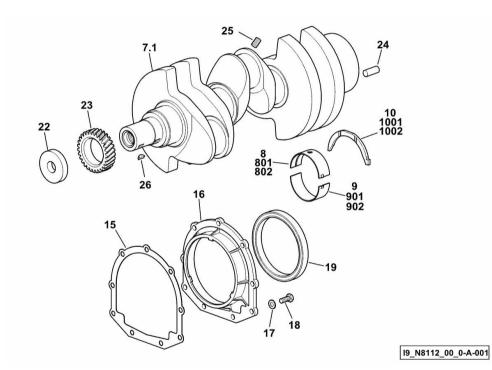


393 LD

Section: B0 - ENGINE Ref: B0.01.3 (1)

## MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name	
<b>Notes:</b> [393 LD 2	2WD ] -> 16819 [393 LD	4WD]		
1	0.015.8814.0	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.0432.255.7	2	stud bolt m 12 p.1.75-1.25x25	
4	2.1651.912.0	4	cylindrical plug 12x28	
5	2.0512.404.7	2	screw	

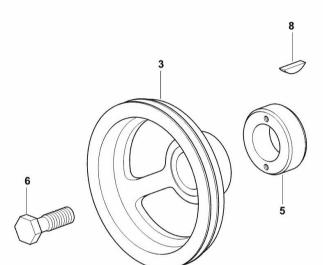


393 LD

Section: B0 - ENGINE Ref: B0.02.1 (1)

## CRANKSHAFT

Fig.	P/n	QTY	Name	
	'			
Notes:	NID I . OOG . FACA I D. AN			
[393 LD 2	WD ] -> 9966 [393 LD 4W	נט		
7.1	0.007.1554.0/20	1	crankshaft	
8	0.065.1215.0/10	4	main half bushing STANDARD	
9	0.065.1216.0/10	4	•	
10			main half bushing STANDARD shim STANDARD	
	0.065.1218.0 0.065.1254.0/20	4		
15		1	gasket	
16	0.007.1711.0/10	1	cover	
17	2.1475.002.2	9	conical washer 8	
18	2.0112.207.2	9	screw m 8 p 1.25 x 20	
19	2.1529.073.0	1	special oil seal 110x130x13	
22	2.1599.524.7	1	washer 21x60x12	
23	0.065.1323.0/30	1	gear Z = 29	
24	2.1651.915.0	1	pin 12x35	
25	2.3130.001.1	3	plug 1/8" gas	
26	2.1720.006.0	1	key 4x6.5	
801	0.065.1215.7	1	main half bushing - mm 0.25	
802	0.065.1215.8	1	main half bushing - mm 0.50	
901	0.065.1216.7	1	main half bushing - mm 0.25	
902	0.065.1216.8	1	main half bushing - mm 0.50	
1001	0.065.1218.7	1	$\sinh + \min 0.10$	
1002	0.065.1218.8	1	shim + mm 0.15	
		_		



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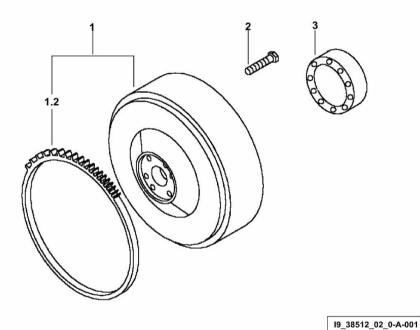
## 393 LD

Section: B0 - ENGINE

Ref: B0.02.3 (1)

## CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
Notes: [393 LD 2WD	] -> 9966 [393 LD 4WD	]	
3	0.014.5093.0	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5

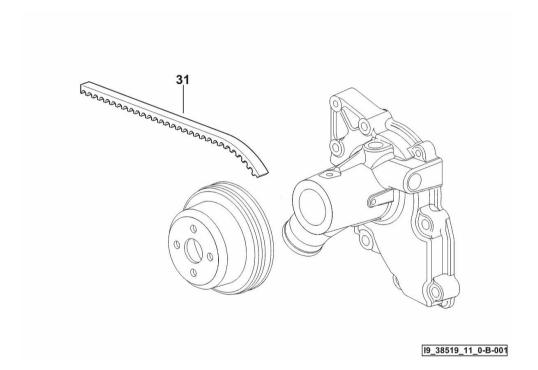


Section: B0 - ENGINE

Ref: B0.02.7 (1)

## ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
Notes:			
	] -> 9966 [393 LD 4WI	D]	
1	0.012.0925.3	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



Section: B0 - ENGINE Ref: B0.02.12 (1)

# COOLANT PUMP DRIVEBELT

Fig.	P/n	QTY	Name	
<b>Notes:</b> [393 LD 2]	WD ] [393 LD 4WD]			
31 31	2.4119.139.0 2.4119.198.0	1 1	belt mm 10.7x1254 ( 20326 <- ) vee belt AV 10.7x1240 mm ( -> 20327 )	

1.2.1 1.2.3 1.2.2 1.2.3 1.2.2 1.2.3 1.2.2 1.2.3 1.2.1 3.1 3.1 3.1

393 LD

Section: B0 - ENGINE Ref: B0.03.0 (1)

# CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name
Notes:			
[393 LD 2 <sup>v</sup>	WD ] [393 LD 4WD]		
1	0.386.0065.A	3	cyl. piston assembly "A"
1	0.386.0065.B	2	- CLASS A
1	0.380.0003.B	3	cyl. piston assembly "B" - CLASS B
1.1	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.1	0.B12.2675.0	1	engine cylinder "B" - CLASS B
1.2	0.379.0060.A	1	complete piston "A" - CLASS A
1.2	0.379.0060.B	1	complete piston "B" - CLASS B
1.2.1	0.086.0052.6/10	1	piston ring set
1.2.2	2.1411.014.1	1	circlip 35
1.2.3	0.078.1236.0	1	piston pin Ø $18 / Ø 35 / L = mm 86$
2	0.065.1225.0	6	con.rod half bushing STANDARD - A = 28.75 -> 29.00 () <=
2	0.065.1225.7	6	con.rod half bushing - mm 0.25
2	0.065.1225.8	6	con.rod half bushing - mm 0.50
3	0.019.2226.3/10	1	engine connecting rod => ()
3	0.078.1220.3/30	1	engine connecting rod () <=
3.1	2.0399.213.0	2	screw m 12 p.1.25x61.5 () <=
3.1	2.0399.365.0	2	screw m 10 p.1.25x61.5 => ()
3.2	2.1559.114.0/10	1	special bushing () <=
3.2	2.1559.532.0	1	special bushing 34.60x39.130x36.65 => ()
4	0.019.5453.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => ()
5	0.019.5454.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => ()

Name

Section: B0 - ENGINE

P/n

**CAMSHAFT** 

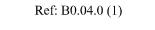


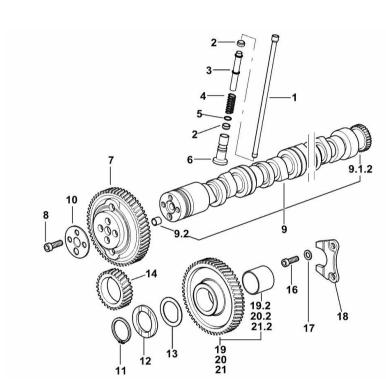


Fig.

**Notes:** [393 LD 2WD ] -> 9966 - 10932 <- [393 LD 4WD] 10932 <-

QTY

[393 LD 2V	VD]-> 9966 - 10932 <- [3	393 LD 4W	/D] 10932 <-
1	0.065.1331.2	6	rod
2	2.1569.114.0/10	12	gasket 14x18.5x8
3	0.065.1332.0	6	sleeve
4	2.4019.300.1/10	6	spring 18.5x52x2
5	2.1599.437.0	6	shoulder ring
6	0.065.1330.0	6	tappets
7	0.013.5017.0	1	gear z=58
8	2.0132.207.2	4	screw m 10 p.1 x 25
9	0.014.1945.4	1	camshaft
9.1.2	0.065.1324.0/10	1	gear Z = 32
9.2	2.1559.398.0	1	bushing 10.5x13x12
10	0.065.1350.0	1	small disc
11	2.1410.016.1	1	circlip 40
12	0.065.1352.0	1	shim
13	0.065.1351.0	2	shoulder ring
14	0.065.1323.0/30	1	gear Z = 29
16	2.0312.205.2	2	screw
17	2.1480.014.1	2	washer 8
18	0.065.1353.0	1	small plate
19	0.007.1177.3/20	0.1	gear z = 57
19.2	2.1559.185.0/10	1	bushing
20	0.007.1178.3/20	0.1	gear z = 57
20.2	2.1559.185.0/10	1	bushing
21	0.007.1179.3/20	0.8	gear z = 57
21.2	2.1559.185.0/10	1	bushing
21.2	2.1559.185.0/10	1	bushing

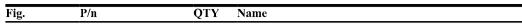


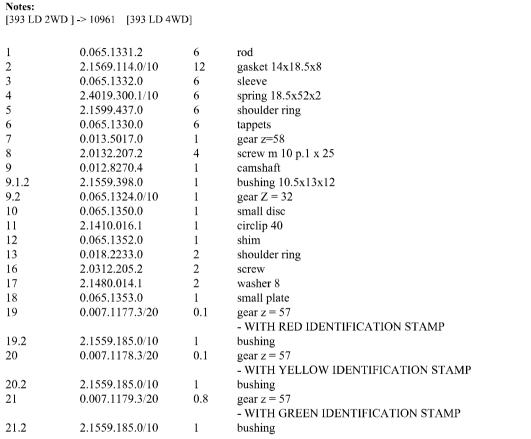
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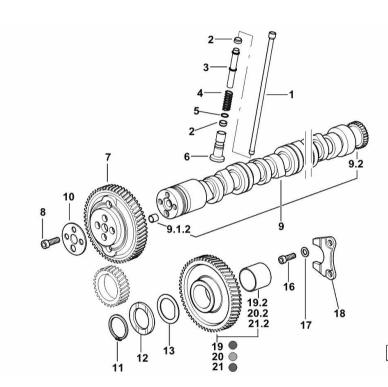
Ref: B0.04.0 (2)

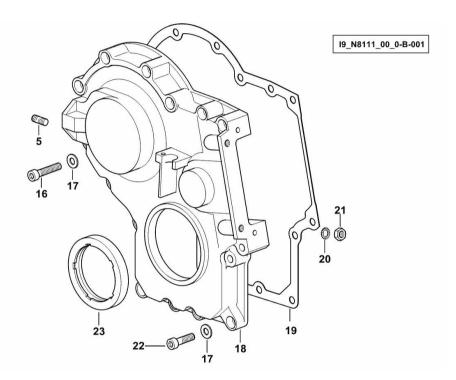
Section: B0 - ENGINE

**CAMSHAFT** 









Section: B0 - ENGINE TIMING CASE

Ref: B0.04.4 (1)

# P/n

Fig.	P/n	QTY	Name
<b>Notes:</b> [393 LD 2	2WD ] -> 9966 [393 LD 4W	D]	
5	2.0432.003.7	11	stud bolt m 8 p.1.25 / p.1 x 20
16	2.0312.214.2	7	screw m 8 p.1.25 x 40
17	2.1480.014.1	15	washer 8
18	0.013.4981.0	1	guard
19	0.065.1150.0/30	1	gasket
20	2.1470.004.2	2	lock washer 8
21	2.1011.405.2	2	nut m 8 p.1
22	2.0312.208.2	8	screw m 8 p.1.25 x 25
23	2.1529.167.0	1	oil seal

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