

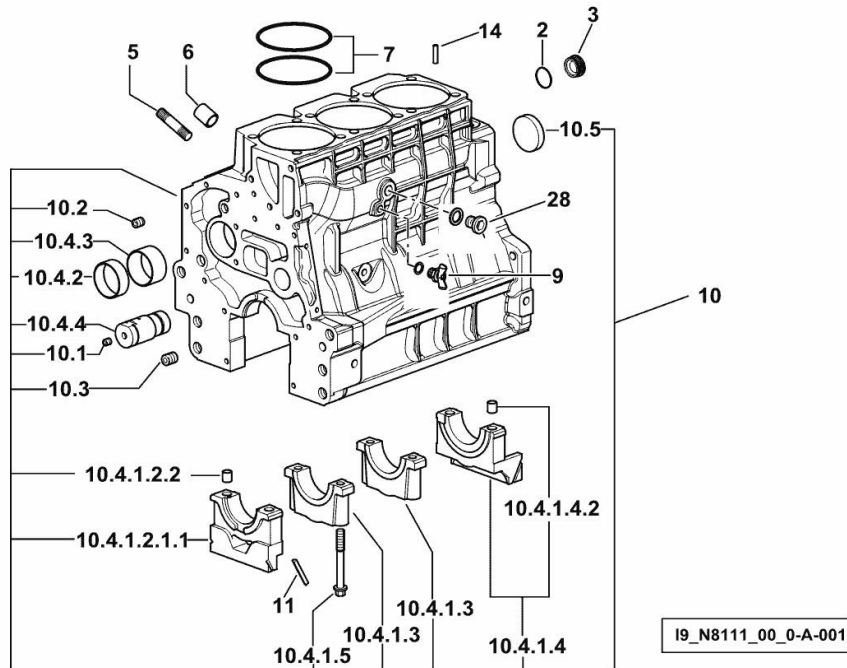
Section: B0 - ENGINE

CRANKCASE

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11] 21409 <-



2	2.1532.072.0	1	oil seal 26.70x1.78
3	2.3199.405.2	1	plug m 28 p.1.5
5	2.0432.003.7	11	stud bolt m 8 p.1.25 / p.1 x 20
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
9	0.049.1152.0	1	cock
10	0.014.8700.4	1	crankcase
10.1	2.3130.001.1	9	plug 1/8" gas
10.2	2.3130.002.1	2	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.2.1.1	0.065.1112.7/10	1	support
10.4.1.2.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.3	0.065.1114.0/10	2	support
10.4.1.4	0.065.1116.3	1	support
10.4.1.4.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.5	0.065.1117.0	8	screw m 12 x 100
10.4.2	0.065.1140.0	3	special bushing 59X55X20
10.4.3	0.065.1141.0	1	special bushing 59X55X30
10.4.4	0.014.1340.0	1	pin
10.5	2.3179.012.0	1	plug 60
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
28	2.3131.004.2	1	plug m 18 p.1.5

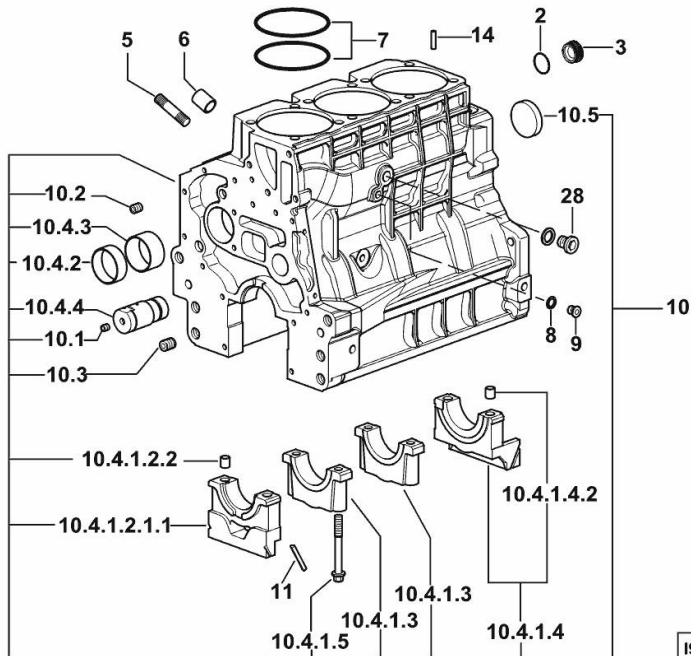
Section: B0 - ENGINE

CRANKCASE

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]



19_N8111_00_0-A-002

2	2.1532.072.0	1	oil seal 26.70x1.78
3	2.3199.405.2	1	plug m 28 p.1.5
5	2.0432.003.7	11	stud bolt m 8 p.1.25 / p.1 x 20
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.8700.4	1	crankcase
10.1	2.3130.001.1	9	plug 1/8" gas
10.2	2.3130.002.1	2	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.2.1.1	0.065.1112.7/10	1	support
10.4.1.2.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.3	0.065.1114.0/10	2	support
10.4.1.4	0.065.1116.3	1	support
10.4.1.4.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.5	0.065.1117.0	8	screw m 12 x 100
10.4.2	0.065.1140.0	3	special bushing 59X55X20
10.4.3	0.065.1141.0	1	special bushing 59X55X30
10.4.4	0.014.1340.0	1	pin
10.5	2.3179.012.0	1	plug 60
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
28	2.3131.004.2	1	plug m 18 p.1.5

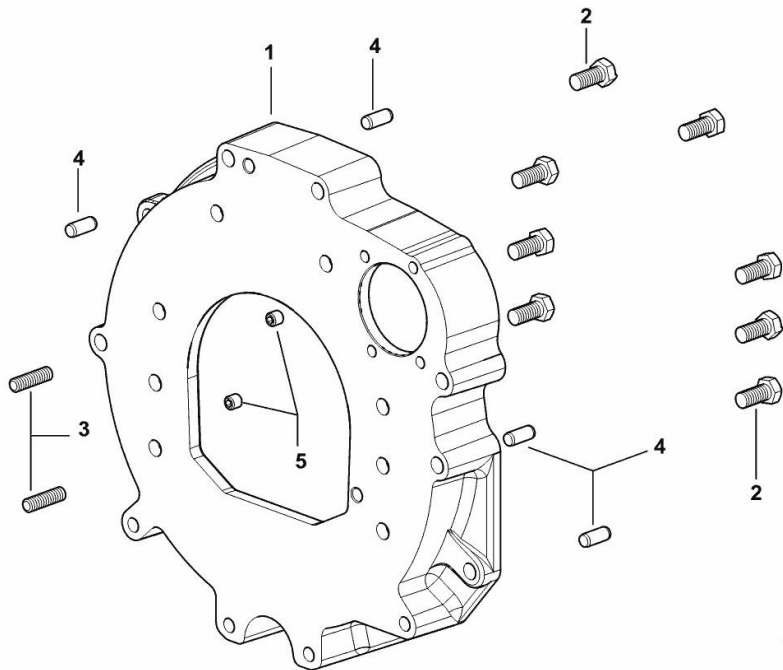
MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

1	0.015.8814.0	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.0432.255.7	2	stud bolt m 12 p.1.75-1.25x25
4	2.1651.912.0	4	cylindrical plug 12x28
5	2.0512.404.7	2	screw



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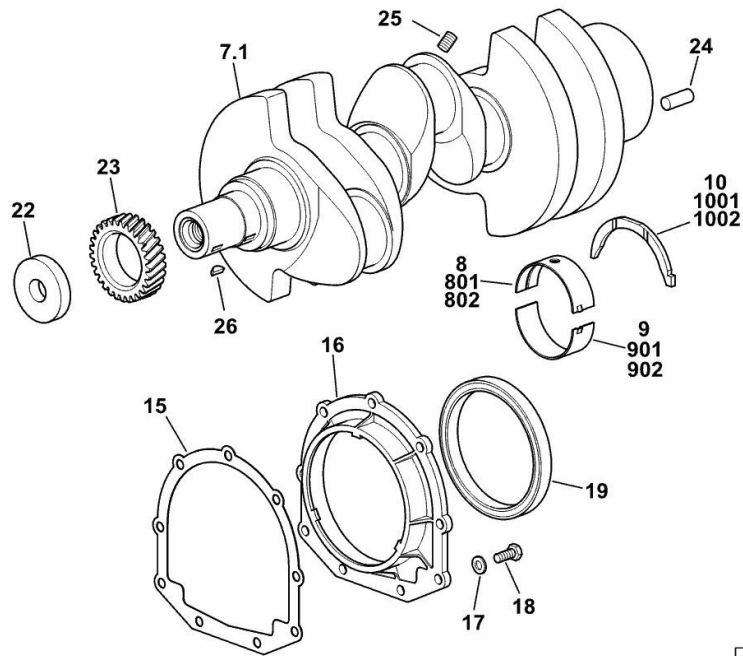
Section: B0 - ENGINE

CRANKSHAFT

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11] 21409 <-



7.1	0.007.1554.0/20	1	crankshaft
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
25	2.3130.001.1	3	plug 1/8" gas
26	2.1720.006.0	1	key 4x6.5
801	0.065.1215.7	1	main half bushing - mm 0.25
802	0.065.1215.8	1	main half bushing - mm 0.50
901	0.065.1216.7	1	main half bushing - mm 0.25
902	0.065.1216.8	1	main half bushing - mm 0.50
1001	0.065.1218.7	1	shim + mm 0.10
1002	0.065.1218.8	1	shim + mm 0.15

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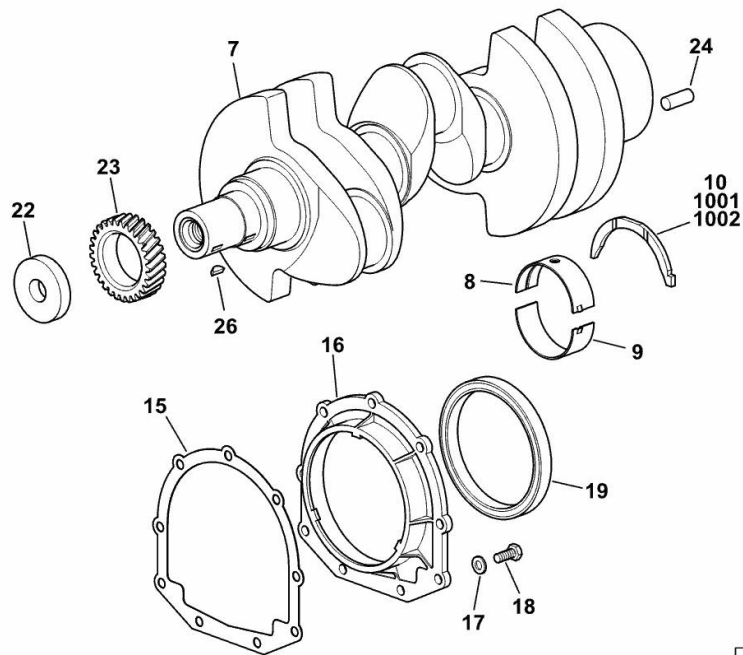
CRANKSHAFT

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

7	0.019.2255.0/20	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
26	2.1720.006.0	1	key 4x6.5
1001	0.065.1218.7	1	shim + mm 0.10
1002	0.065.1218.8	1	shim + mm 0.15



19_N8112_00_0-A-002

Section: B0 - ENGINE

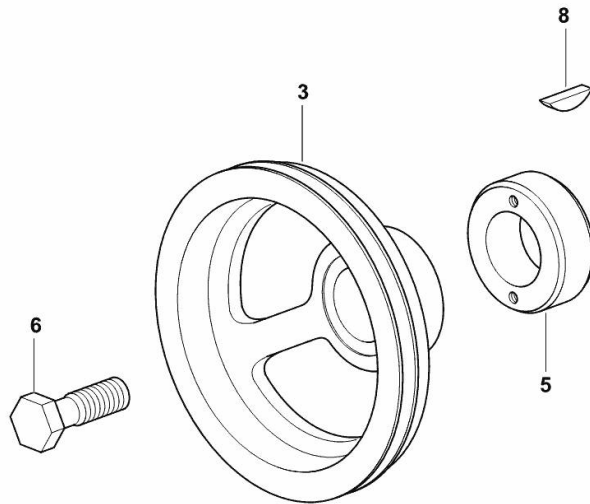
CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

3	0.014.5093.0	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



I9_38512_04_0-A-001

Section: B0 - ENGINE

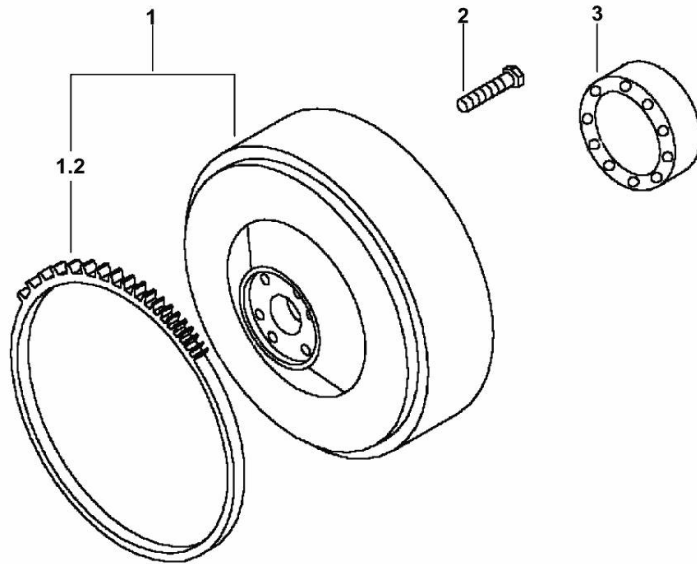
ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

1	0.012.0925.3	1	flywheel
1.2	0.069.1242.0	1	crown wheel Z = 121
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



19_38512_02_0-A-001

Section: B0 - ENGINE

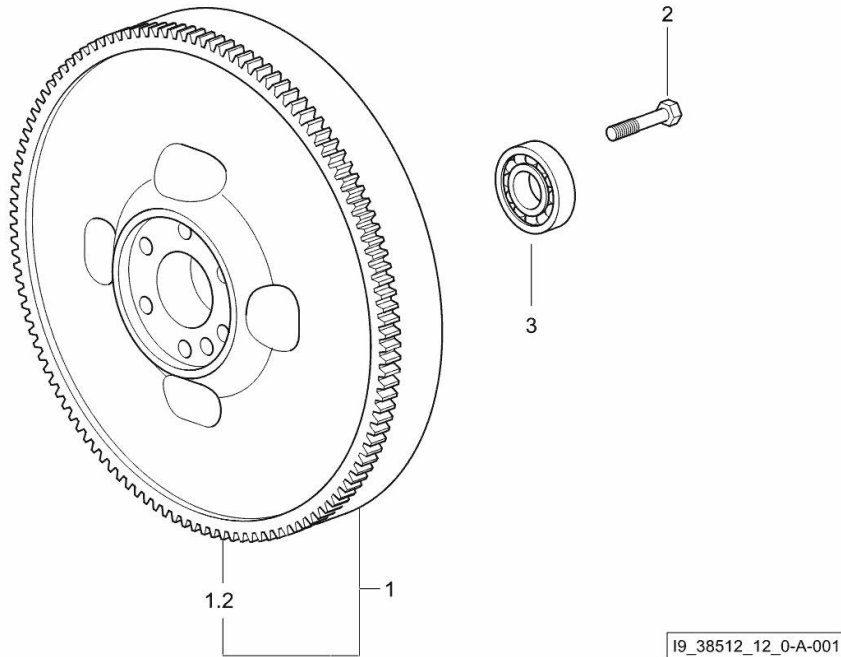
ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
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Notes:

- FOR TYPES WITH DOUBLE CLUTCH [Same 453 DX -> SF10001L11]

1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel Z = 121
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



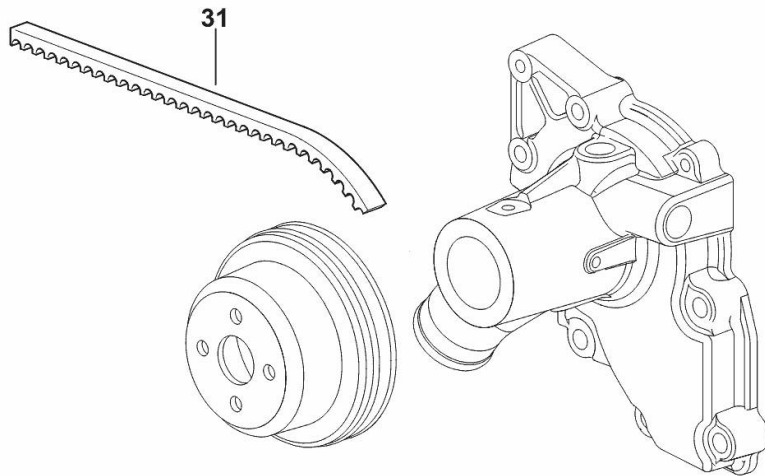
COOLANT PUMP DRIVEBELT

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

31	2.4119.198.0	1	vee belt AV 10.7x1240 mm (-> 20935)
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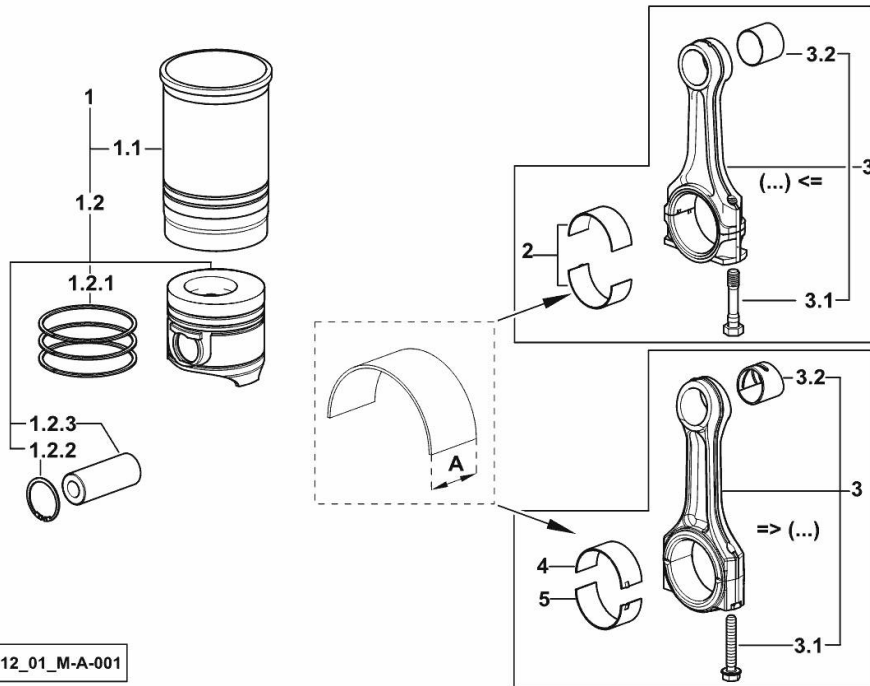
CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]

1	0.386.0065.A	3	cyl. piston assembly "A" - CLASS A
1	0.386.0065.B	3	cyl. piston assembly "B" - CLASS B
1.1	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.1	0.B12.2675.0	1	engine cylinder "B" - CLASS B
1.2	0.379.0060.A	1	complete piston "A" - CLASS A
1.2	0.379.0060.B	1	complete piston "B" - CLASS B
1.2.1	0.086.0052.6/10	1	piston ring set
1.2.2	2.1411.014.1	1	circlip 35
1.2.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.065.1225.0	6	con.rod half bushing STANDARD - A = 28.75 -> 29.00 (...) <=
2	0.065.1225.7	6	con.rod half bushing - mm 0.25 (...) <=
2	0.065.1225.8	6	con.rod half bushing - mm 0.50 (...) <=
3	0.019.2226.3/10	1	engine connecting rod => (...)
3	0.078.1220.3/30	1	engine connecting rod (...) <=
3.1	2.0399.213.0	2	screw m 12 p.1.25x61.5 (...) <=
3.1	2.0399.365.0	2	screw m 10 p.1.25x61.5 => (...)
3.2	2.1559.114.0/10	1	special bushing (...) <=
3.2	2.1559.532.0	1	special bushing 34.60x39.130x36.65 => (...)
4	0.019.5453.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => (...)
5	0.019.5454.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => (...)



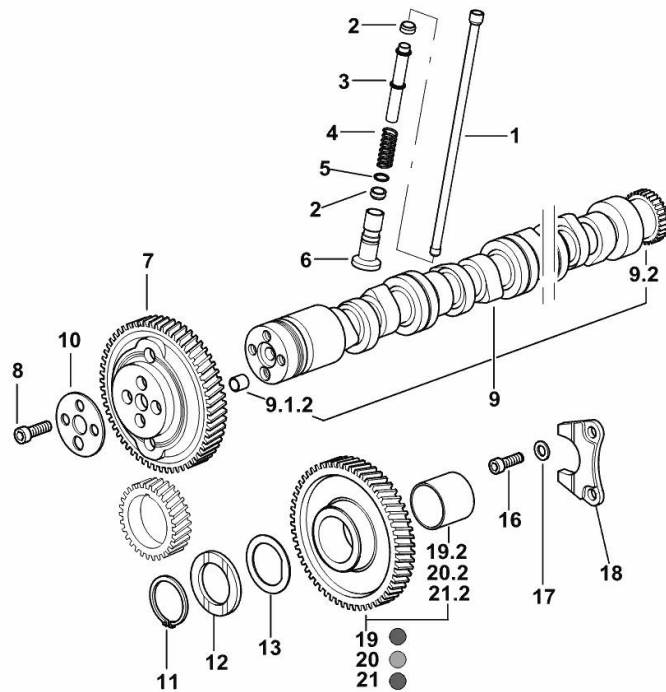
Section: B0 - ENGINE

CAMSHAFT

Fig.	P/n	QTY	Name
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Notes:

[Same 453 DX -> SF10001L11]



1	0.065.1331.2	6	rod
2	2.1569.114.0/10	12	gasket 14x18.5x8
3	0.065.1332.0	6	sleeve
4	2.4019.300.1/10	6	spring 18.5x52x2
5	2.1599.437.0	6	shoulder ring
6	0.065.1330.0	6	tappets
7	0.013.5017.0	1	gear z=58
8	2.0132.207.2	4	screw m 10 p.1 x 25
9	0.012.8270.4	1	camshaft
9.1.2	2.1559.398.0	1	bushing 10.5x13x12
9.2	0.065.1324.0/10	1	gear Z = 32
10	0.065.1350.0	1	small disc
11	2.1410.016.1	1	circlip 40
12	0.065.1352.0	1	shim
13	0.018.2233.0	2	shoulder ring
16	2.0312.205.2	2	screw
17	2.1480.014.1	2	washer 8
18	0.065.1353.0	1	small plate
19	0.007.1177.3/20	0.1	gear z = 57 - WITH RED IDENTIFICATION STAMP
19.2	2.1559.185.0/10	1	bushing
20	0.007.1178.3/20	0.1	gear z = 57 - WITH YELLOW IDENTIFICATION STAMP
20.2	2.1559.185.0/10	1	bushing
21	0.007.1179.3/20	0.8	gear z = 57 - WITH GREEN IDENTIFICATION STAMP
21.2	2.1559.185.0/10	1	bushing

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