

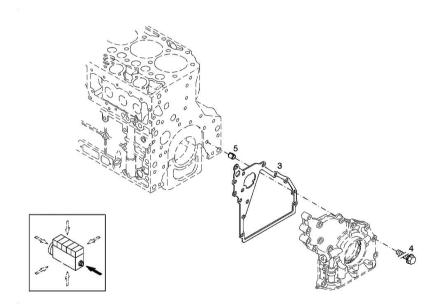
Section: B0 - ENGINE Ref: B0.00.0 (1)

DEUTZ ENGINE 235 kW / 320 HP

Fig.	P/n	QTY	Name
Notes: BF 6M 1013 EC	[5690 H COM 2 ->12858]	

2.1 25004945 1 engine BF 6 M 1013 EC ON ORDERING PLEASE

ON ORDERING PLEASE ENGINE NO. REQUIRED



Section: B0 - ENGINE

FASTENINGS

Ref: B0.01.0

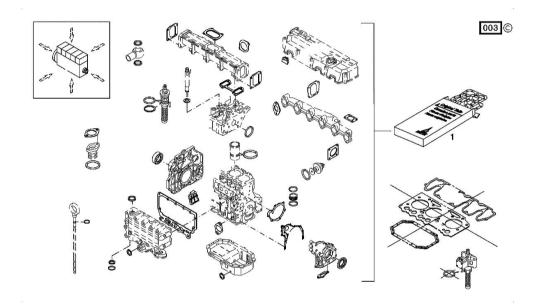
Fig.	P/n	QTY	Name

Notes:

[5690 H COM 2 ->12858]

3	04910582	1	gasket
4	01143362	14	screw
			5 Nm, 30 Nm consult workshop manual 5 Nm, 21 Nm
			consult workshop manual
			EN 1662 -F-M8X35-10.9-A4C
5	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*





Section: B0 - ENGINE

SERIE GUARNIZIONI

Ref: B0.01.2

Fig.	P/n	QTY	Name

Notes:

[5690 H COM 2 ->12858]

Engine serial number: 10097077 10097084 10099929 10099970 10099974 10100853 10100857 10637101 10637103

02937627 gasket set 1

The gasket kit does not contain: GASKET IN FIG. (SM 0199-99-9449)

Section: B0 - ENGINE

Ref: B0.01.3

CRANKCASE BREATHER

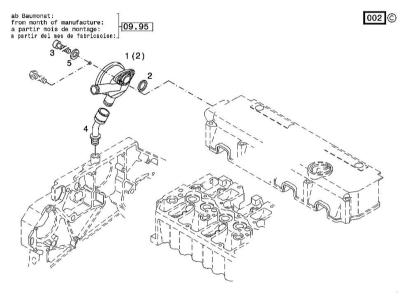
Fig. P/n QTY Name				
	F1g.	P/n	QTY	Name

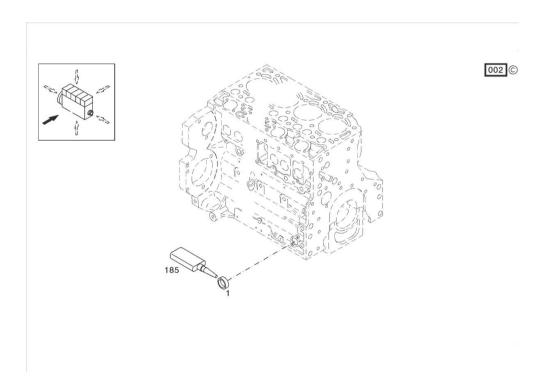
Notes:

[5690 H COM 2 ->12858]

1	04255055	1	valve
			WITH POS (2)
2	04207649	1	ring
3	01148431	2	screw
			- FROM THE MONTH OF ASSEMBLY SEE POS. (B) -
			UP TO THE MONTH OF ASSEMBLY (A) FROM THE
			MONTH OF ASSEMBLY $A = 09.1995 B = POS.950$
			ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433
			ISO 7092 -6-140HV-A4C*
950	01181965	2	screw
			- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 08.1995 B = POS. 3$
			EN 1662 -F-M6X20-10.9-ZNAL-A







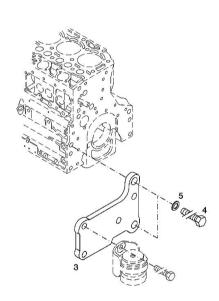
Section: B0 - ENGINE

PLUG

Ref: B0.01.4

Fig.	P/n	QTY	Name
Notes: [5690 H COM 2	->12858]		
1	01148031	1	plug DIN 443 -A36-ZNPHR
185	01319911	1	sealing compound ml. 50





Section: B0 - ENGINE

ACCESSORIES

Ref: B0.01.5

Fig.	P/n	QTY	Name

Notes:

[5690 H COM 2 ->12858]

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C

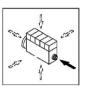


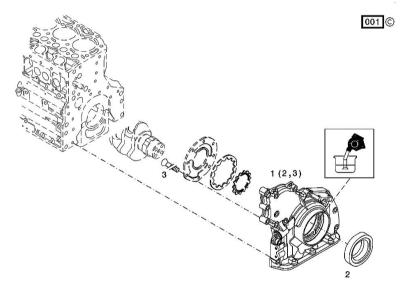
Section: B0 - ENGINE

Ref: B0.01.6

FRONT COVER

Fig.	P/n	QTY	Name
Notes: [5690 H C	OM 2 ->12858]		
1	04259226	1	cover WITH POS (2,3)
2	04253373	1	oil seal
3	01133718	8	screw DIN 7991 -M6X16-8.8-A4C





Section: B0 - ENGINE

Ref: B0.01.7

FRONT COVER

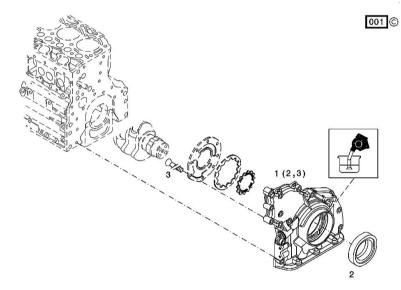
Fig.	P/n	QTY	Name

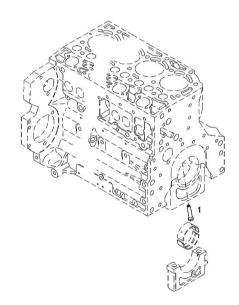
Notes:

[5690 H COM 2 ->12858]

1	04289742	1	cap
			WITH POS (2,3)
2	04253373	1	oil seal
3	01133718	8	screw
			DIN 7991 -M6X16-8.8-A4C







Section: B0 - ENGINE

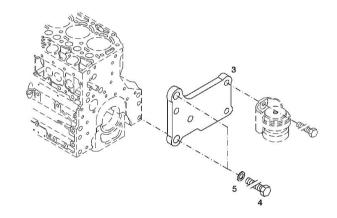
PISTON COOL.NOZZLE

Ref: B0.01.9

Fig.	P/n	QTY	Name	
Notes: 5690 H C	COM 2 ->12858]			
1	04207521	1	sprayers	



1/1



Section: B0 - ENGINE

Ref: B0.01.11

ACCESSORIES

Fig.	P/n	QTY	Name

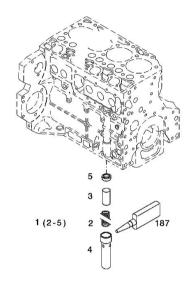
Notes:

[5690 H COM 2 ->12858]

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

OIL PRESSUR.SWITCH

Ref: B0.01.13

Fig.	P/n	QTY	Name

Notes:

[5690 H COM 2 ->12858]

Engine serial number: 10097077 10097084 10099929 10099970 10099974 10100853 10100857 10637101 10637103

1	04207119	1	valve
			WITH POS (2-5)
2	04200782	1	spring
3	04207120	1	piston
4	04207121	1	spacer
5	04201794	1	ring
187	01016123	1	small plate
			H 0699 -DEUTZDW71-50ML



1/1

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