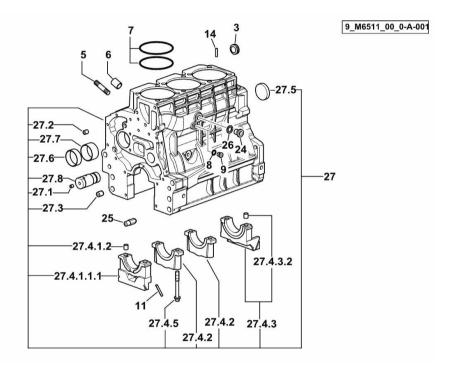
Section: B0 - ENGINE

Ref: B0.01.0 (1)



Fig.	P/n		QTY	Name	
Notes: [ARGON	70 CLASSIC 2WD]	[ARGC	N 70 CL	ASSIC 4WD]	
3	2.3199.312.2	/20	1	plug m 35x1.5x9.5	



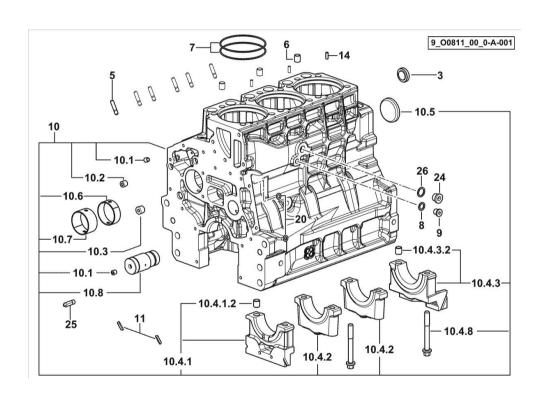
2.3199.312.2/20	1	plug m 35x1.5x9.5
2.0439.273.7	6	stud bolt m 8
2.1559.188.2	3	bush 11.4 x 14 x16
2.1539.259.0	6	special oil seal 107.62x2.62
2.1560.010.0	1	gasket 14.2 x 20
2.3199.292.0	1	plug 1/4" gas
0.066.1152.0/10	4	gasket
2.1549.154.2	3	bush 4.8x5.8x16
2.3120.101.0	1	plug m 18 p.1.5
0.013.4946.0/10	1	sprayer nozzle
2.1560.014.0	1	washer 18.2 x 24
0.015.2793.4/10	1	crankcase
2.3130.001.1	9	plug 1/8" gas
2.3130.002.1	2	plug 1/4" gas
2.3130.003.1	2	plug 3/8" gas
0.065.1112.7/10	1	support
2.1699.165.0	1	bush 12.3x15x16
0.065.1114.0/10	2	support
0.065.1116.3	1	support
2.1699.165.0	1	bush 12.3x15x16
0.065.1117.0	8	screw m 12 x 100
2.3179.012.0	1	plug 60
0.065.1140.0	3	special bushing 59X55X20
0.065.1141.0	1	special bushing 59X55X30
0.014.1340.0/10	1	pin mm 85
	2.0439.273.7 2.1559.188.2 2.1539.259.0 2.1560.010.0 2.3199.292.0 0.066.1152.0/10 2.1549.154.2 2.3120.101.0 0.013.4946.0/10 2.1560.014.0 0.015.2793.4/10 2.3130.001.1 2.3130.002.1 2.3130.003.1 0.065.1112.7/10 2.1699.165.0 0.065.1114.0/10 0.065.1117.0 2.3179.012.0 0.065.1140.0 0.065.1141.0	2.0439.273.7 6 2.1559.188.2 3 2.1539.259.0 6 2.1560.010.0 1 2.3199.292.0 1 0.066.1152.0/10 4 2.1549.154.2 3 2.3120.101.0 1 0.013.4946.0/10 1 2.1560.014.0 1 0.015.2793.4/10 1 2.3130.001.1 9 2.3130.002.1 2 2.3130.003.1 2 0.065.1112.7/10 1 2.1699.165.0 1 0.065.1114.0/10 2 0.065.1117.0 8 2.3179.012.0 1 0.065.1140.0 3 0.065.1141.0 1

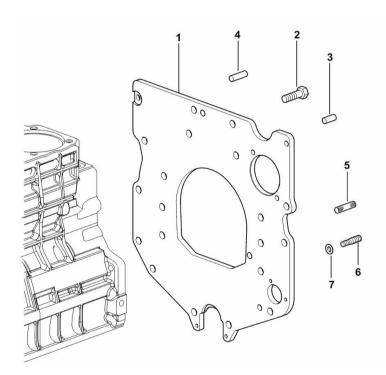
Section: B0 - ENGINE

Ref: B0.01.1 (1)



Fig.	P/n	QTY	Name
N	,	,	
Notes:	U.S.A. [ARGON 70 CLAS	SIC 2WD1	- EXPORT U.S.A. [ARGON 70 CLASSIC 4WD]
- LAI OKT (o.s.a. [ARGON 70 CLAS	SIC ZWD]	- EXTORT U.S.A. [ARGON /V CLASSIC 4WD]
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1	0.065.1112.3	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24





9_37311_01_0-A-001

Fig.

P/n

ARGON 70 CLASSIC

Section: B0 - ENGINE Ref: B0.01.3 (1)

Name

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE QTY

Notes: [ARGON 70 CL	.ASSIC 2WD] [ARGON	I 70 CLA	SSIC 4WD]
1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush

Section: B0 - ENGINE

2.1475.002.2

2.0112.207.2

2.1529.073.0

2.1599.524.7

0.065.1215.7

0.065.1215.8

0.065.1216.7

0.065.1216.8

0.065.1218.7

0.065.1218.8

Ref: B0.02.0 (1)



17

18

19

22

801

802

901

902

1001

1002

Fig.	P/n	QTY	Name	
Notes:				
[ARGON	70 CLASSIC 2WD] [ARG	ON 70 CLA	ASSIC 4WD]	
6	2.1720.006.0	1	key 4x6.5	
7.1	0.007.1554.0/20	1	crankshaft	
7.2	0.065.1323.0/30	1	gear Z = 29	
7.3	2.1651.915.0	1	pin 12x35	
7.4	2.1720.006.0	1	key 4x6.5	
7.5	2.3130.001.1	3	plug 1/8" gas	
8	0.065.1215.0/10	4	main half bushing STANDARD	
9	0.065.1216.0/10	4	main half bushing STANDARD	
10	0.065.1218.0	4	shim STANDARD	
15	0.065.1254.0/20	1	gasket	
16	0.007.1711.0/10	1	cover	

conical washer 8

washer 21x60x12

 $shim + mm \ 0.10$

 $shim + mm \ 0.15$

screw m 8 p 1.25 x 20

special oil seal 110x130x13

main half bushing - mm 0.25

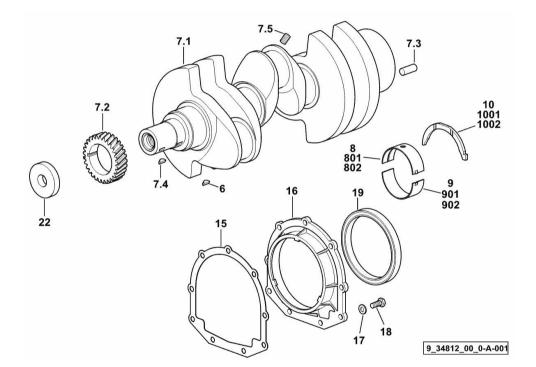
main half bushing - mm 0.50

main half bushing - mm 0.25

main half bushing - mm 0.50

9

9

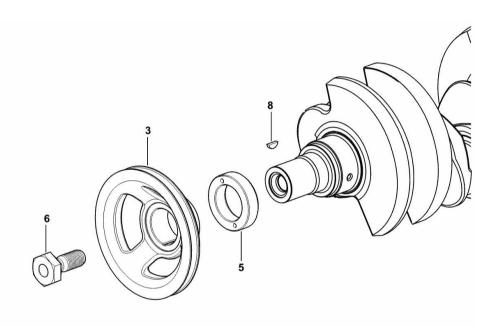


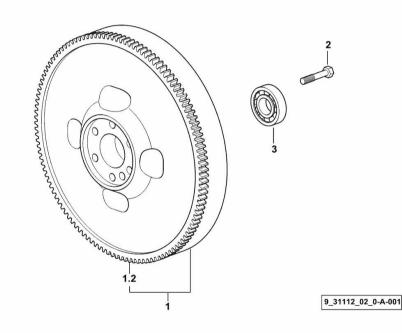
Section: B0 - ENGINE

Ref: B0.02.1 (1)

CRANKSHAFT PULLEY

Fig.	P/n	QTY	/ Name
Notes:			
[ARGON	70 CLASSIC 2WD] [ARG	ON 70 CI	LASSIC 4WD]
3	0.007.1457.0/30	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5





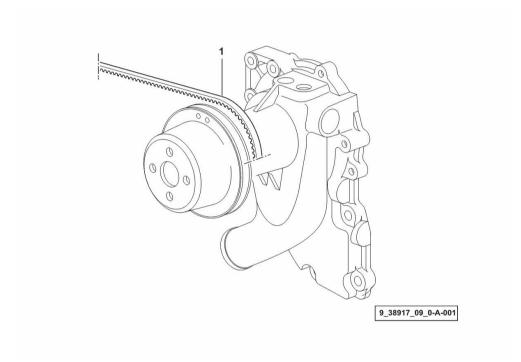
Section: B0 - ENGINE

Ref: B0.02.3 (1)

ENGINE FLYWHEEL

Fig.	P/n	QTY	Y Name
Notes:			
[ARGON '	70 CLASSIC 2WD] [ARG	ON 70 CI	LASSIC 4WD]
	0.00=4<4=0/00		~ · · ·
1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.0	1	ball bearing 20x47x14

1/1



Section: B0 - ENGINE Ref: B0.02.4 (1)

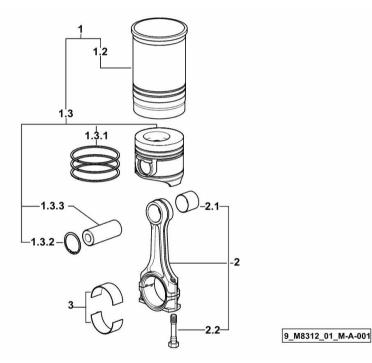
COOLANT PUMP DRIVEBELT

Fig. P/n QTY Name				
	Fig.	P/II	QTY	Name

Notes:

[ARGON 70 CLASSIC 2WD] [ARGON 70 CLASSIC 4WD]

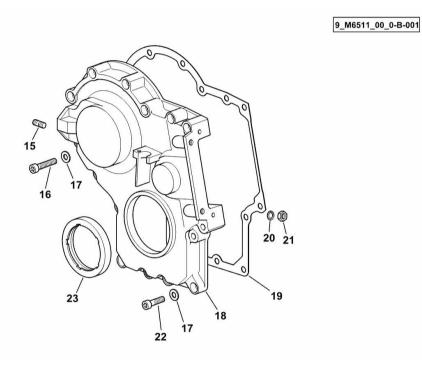
1 2.4119.181.0 1 belt AV 10x1265 mm



Section: B0 - ENGINE Ref: B0.03.1 (1)

CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name
Notes:			
[ARGON 7	70 CLASSIC 2WD] [ARC	ON 70 CLA	ASSIC 4WD]
1	0.023.0065.A	3	cyl. piston assembly "A" - CLASS A
1	0.023.0065.B	3	cyl. piston assembly "B" - CLASS B
1.2	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.2	0.B12.2675.0	1	engine cylinder "B" - CLASS B
1.3	0.023.0060.A	1	complete piston "A" - CLASS A
1.3	0.023.0060.B	1	complete piston "B" - CLASS B
1.3.1	0.338.0052.6/20	1	piston ring set
1.3.2	2.1411.014.1	2	circlip 35
1.3.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.078.1220.3/30	3	engine connecting rod
2.1	2.1559.114.0/10	1	special bushing
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5
3	0.065.1225.0	6	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$
3	0.065.1225.7	6	con.rod half bushing - mm 0.25
3	0.065.1225.8	6	con.rod half bushing - mm 0.50

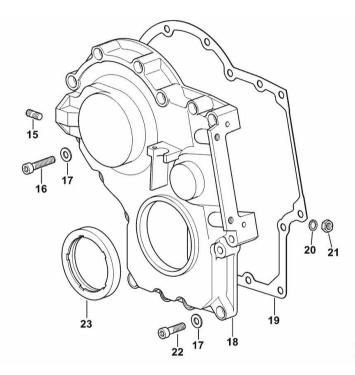


Section: B0 - ENGINE

Ref: B0.04.0 (1)

TIMING CASE

Fig.	P/n	QTY	Name	
Notes: [ARGON	70 CLASSIC 2WD] [ARG	ON 70 CLA	ASSIC 4WD]	
15	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20	
16	2.0312.214.2	7	screw m 8 p.1.25 x 40	
17	2.1480.014.1	15	washer 8	
18	0.013.4981.0	1	guard	
19	0.065.1150.0/30	1	gasket	
20	2.1470.004.2	4	lock washer 8	
21	2.1011.405.2	2	nut m 8 p.1	
22	2.0312.208.2	8	screw m 8 p.1.25 x 25	
23	2.1529.167.0	1	oil seal	



9_O0811_00_0-B-001

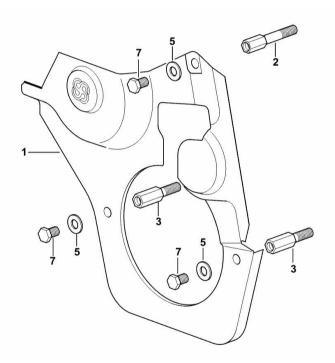
ARGON 70 CLASSIC

Section: B0 - ENGINE

Ref: B0.04.1 (1)

TIMING CASE

Fig.	P/n	QTY	Name
Notes: - EXPOR	T U.S.A. [ARGON 70 CLAS:	SIC 2WD]	- EXPORT U.S.A. [ARGON 70 CLASSIC 4WD]
15	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20
16	2.0312.214.2	7	screw m 8 p.1.25 x 40
17	2.1480.014.1	15	washer 8
18	0.013.4981.0	1	guard
19	0.065.1150.0/30	1	gasket
20	2.1470.004.2	4	lock washer 8
21	2.1011.405.2	2	nut m 8 p.1
22	2.0312.208.2	8	screw m 8 p.1.25 x 25
23	2.1529.167.0	1	oil seal



9_33011_02_0-A-001

ARGON 70 CLASSIC

Section: B0 - ENGINE

2.1310.004.2

2.0112.203.2

Ref: B0.04.2 (1)

GUARD PLATE Fig. P/n

5

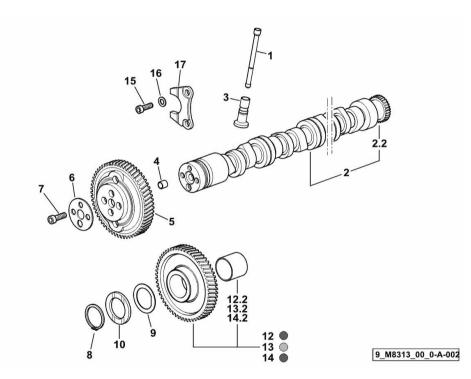
Fig.	P/n	QTY	Name Name		
Notes: [ARGON	70 CLASSIC 2WD] [ARG	ON 70 CI	LASSIC 4WD]		
1	0.007.1262.3/50	1	guard		
2	0.007.1271.0/10	1	small col	amn m 8 p.1.25 / L = mm 60	
3	0.007.1272.0/10	2	small col	amn m 8 n 1 25 / L = mm 50	

flat washer 8.4x17

screw m 8 p.1.25 x 12

3

3



Section: B0 - ENGINE

CAMSHAFT

Ref: B0.04.4 (2)

T34 T3 /		
Fig. P/n	QTY	Name

Notes:

[ARGON 70 CLASSIC 2WD] [ARGON 70 CLASSIC 4WD]

[ARGON	70 CLASSIC 2WDJ [ARG	ON 70 CL	ASSIC 4WDJ
1	0.065.1331.2	6	rod
2	0.013.0427.3/20	1	camshaft
2.2	0.065.1324.0/10	1	gear Z = 32
3	0.065.1330.0	6	tappets
4	2.1559.398.0	1	bushing 10.5x13x12
5	0.013.5017.0	1	gear z=58
6	0.065.1350.0	1	small disc
7	2.0132.207.2	4	screw m 10 p.1 x 25
8	2.1410.016.1	1	circlip 40
9	0.065.1352.0	1	shim
10	0.018.2233.0	2	shoulder ring
12	0.007.1177.3/20	0.4	gear z = 57
			- WITH RED IDENTIFICATION STAMP
12.2	2.1559.185.0/10	1	bushing
13	0.007.1178.3/20	0.4	gear z = 57
			- WITH YELLOW IDENTIFICATION STAMP
13.2	2.1559.185.0/10	1	bushing
14	0.007.1179.3/20	0.2	gear z = 57
			- WITH GREEN IDENTIFICATION STAMP
14.2	2.1559.185.0/10	1	bushing
15	2.0312.205.2	2	screw
16	2.1480.014.1	2	washer 8
17	0.065.1353.0	1	small plate

Section: B0 - ENGINE

Ref: B0.05.1 (1)

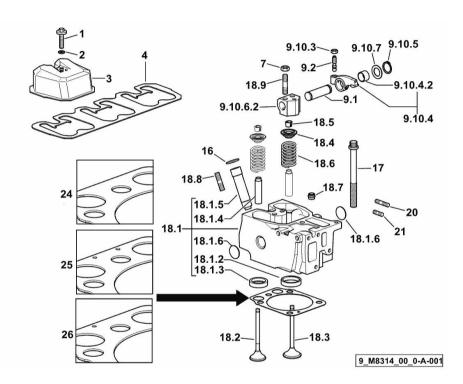
CYLINDER HEAD

0.015.9191.0 0.015.9192.0

25 26

Fig.	P/n	QTY	Name
Notes:			
[ARGON 70	CLASSIC 2WD] [ARG	ON 70 CLA	ASSIC 4WD]
1	2.0399.288.2/10	3	screw m 8x36x46
2	2.1532.018.0	3	oil seal 9.19 x 2.62
3	0.007.1139.0/10	3	small cap
4	0.069.1450.0/30	1	tappet gasket
7	2.1011.421.2	6	nut m 10 p.1.25
9.1	0.066.1431.0	1	pin
9.2	0.021.1434.0	2	screw
9.10.3	2.1011.405.2	2	nut m 8 p.1
9.10.4	0.066.1432.3	2	rocker arm
9.10.4.2	2.1559.021.0/40	1	bushing 15x19x22
9.10.5	2.1410.055.7	2	circlip 19
9.10.6.2	0.066.1430.0/10	1	support
9.10.7	2.1599.432.0	2	shoulder ring
16	2.1532.507.0	3	oil seal 17x3.53
17	0.012.2673.0	12	screw m 14 p.2x141
18.1	0.017.0868.3	1	engine head
18.1.2	0.078.1426.0	1	valve seat
18.1.3	0.066.1427.0	1	valve seat
18.1.4	0.007.1779.0/20	2	valve guide
18.1.5	0.012.9984.0/20	1	bush
18.1.6	2.3170.012.2	2	expansion plug Ø 30
18.2	0.010.6022.0	1	exhaust valve mm 39.1 / Ø mm 9
18.3	0.010.6017.0	1	inlet valve mm 43.63 / Ø mm 9
18.4	0.066.1425.0	2	cup
18.5	0.074.1423.0	4	conical valve cotter
18.6	2.4019.287.0	2	spring
18.7	2.1519.117.0	2	special oil seal
18.8	2.0432.161.7	1	stud bolt m 10 p.1.5 / p.1.25 x 40
18.9	2.0432.163.7	2	stud bolt m 10 p.1.5 / p.1.25 x 45
20	2.0432.011.7	3	stud bolt m 8 p.1.25 / p.1 x 40
21	2.0432.005.7	3	stud bolt m 8 p.1.5 / p.1 x 25
24	0.015.9190.0		head gasket mm 1.2
2.5	0.015.0101.0		1 1 1 1 1

head gasket mm 1.4 head gasket mm 1.6

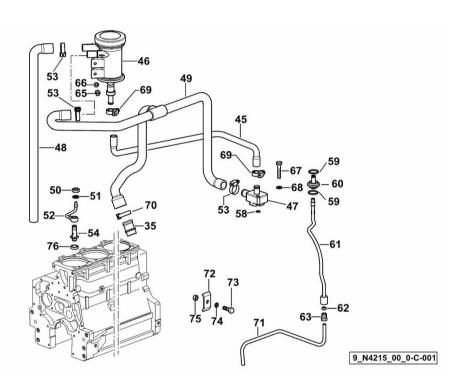


Section: B0 - ENGINE

Ref: B0.06.2 (1)

LUBRICATION

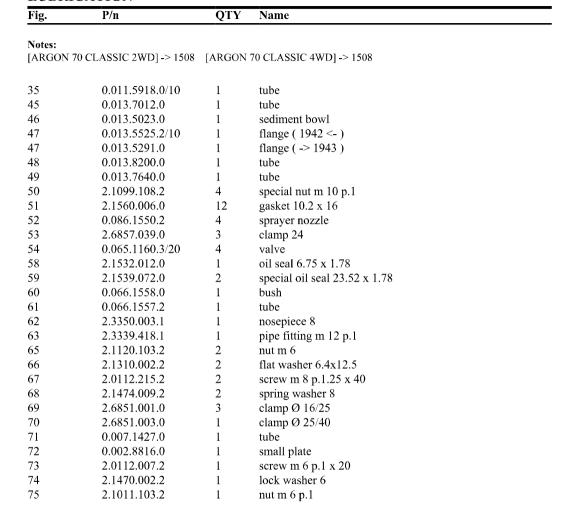
Fig.	P/n	QTY	Name
Notes:	70 OT A COLG 2000 1 1 700 4	LADGON	70 CL A COLC ANIDI 1700 A
[ARGON /	/0 CLASSIC 2WD] 1509 <-	[ARGON	70 CLASSIC 4WD] 1509 <-
35	0.011.5918.0/10	1	tube
45	0.013.7012.0	1	tube
46	0.013.5023.0	1	sediment bowl
47	0.013.5525.2/10	1	flange
48	0.013.8200.0	1	tube
49	0.013.7640.0	1	tube
50	2.1099.108.2	4	special nut m 10 p.1
51	2.1560.006.0	12	gasket 10.2 x 16
52	0.086.1550.2	4	sprayer nozzle
53	2.6857.039.0	3	clamp 24
54	0.065.1160.3/20	4	valve
58	2.1532.012.0	1	oil seal 6.75 x 1.78
59	2.1539.072.0	2	special oil seal 23.52 x 1.78
60	0.066.1558.0	1	bush
61	0.066.1557.2	1	tube
62	2.3350.003.1	1	nosepiece 8
63	2.3339.418.1	1	pipe fitting m 12 p.1
65	2.1120.103.2	2	nut m 6
66	2.1310.002.2	2	flat washer 6.4x12.5
67	2.0112.215.2	2	screw m 8 p.1.25 x 40
68	2.1474.009.2	2	spring washer 8
69	2.6851.001.0	3	clamp Ø 16/25
70	2.6851.003.0	1	clamp Ø 25/40
71	0.007.1427.0	1	tube
72	0.002.8816.0	1	small plate
73	2.0112.007.2	1	screw m 6 p.1 x 20
74	2.1470.002.2	1	lock washer 6
75	2.1011.103.2	1	nut m 6 p.1
76	2.1579.154.2	3	spacer 10.5x16x3

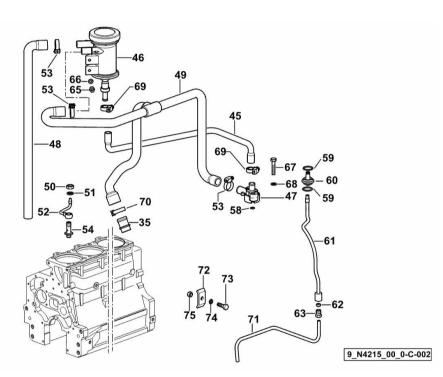


Section: B0 - ENGINE

Ref: B0.06.2 (2)







Thank you so much for reading.

Please click the "Buy Now!"

button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com