| C 9206 TS/TSB |
|---------------|
|---------------|

|                            | B0 - ENGINE<br>I <b>E TCD 7.8 L6 T</b> 4 | I   |  | Ref: B0.00.1 (1) |
|----------------------------|--|-----|--|------------------|
| Fig.                       | P/n                                      | QTY | Name   |                  |
| <b>Notes:</b><br>[C 9206 T | S/TSB]                                   |     |  |                  |
| 1                          | 25009718                                 | 1   | engine TCD 7.8 L6 T4I<br>ON ORDERING PLEASE<br>ENGINE NO. REQUIRED |                  |

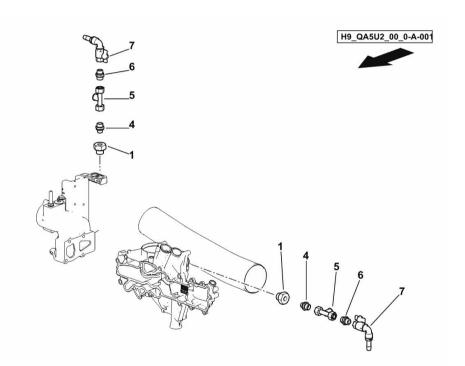
H9\_QA5A0\_00\_0-A-001

Ref: B0.00.2 (1)

# Section: B0 - ENGINE PARTS SET - ENGINE MOUNTING

| Fig.       | P/n    | QTY | Name |
|------------|--------|-----|------|
|            |        |     |      |
| Notes:     |        |     |      |
| [C 9206 TS | S/TSB] |     |      |

| 1 | 16061890     | 2 | vent                           |
|---|--------------|---|--------------------------------|
| 4 | 16064263     | 2 | pipe fitting m 22 p.1.5 / 3.8" |
| 5 | 0.019.9138.3 | 2 | tube                           |
| 6 | 16064262     | 2 | pipe fitting m 22 p.1.5 / 1.2" |
| 7 | 0.019.4734.4 | 2 | valve                          |



Ref: B0.00.3 (3)

# **PARTS SET - ENGINE MOUNTING**

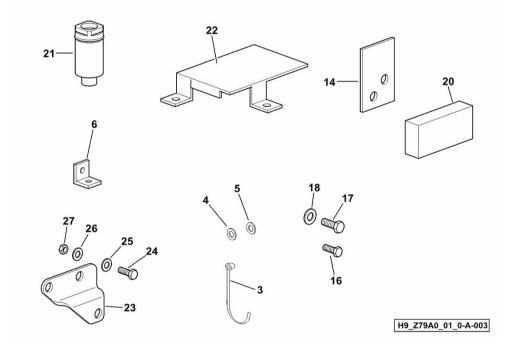
| P/n    | OTV | Name |
|--------|-----|------|
| 1 / 11 | IIY | Name |
|        |     |      |

# Notes: [C 9206 TS/TSB]

Fig.

Section: B0 - ENGINE

| 3  | 06216480     | 6 | clamp 4,8 x 360       |
|----|--------------|---|-----------------------|
| 4  | 06214189     | 4 | washer 6.4            |
| 5  | 01102797     | 2 | washer 6, d128        |
| 6  | 16006188/10  | 1 | support               |
| 14 | 16061552     | 4 | plate                 |
| 16 | 01112264     | 1 | screw m 6 x 20, d933  |
| 17 | 01112299     | 1 | screw m 8 x 12, d933  |
| 18 | 01102799     | 1 | washer 8, d128        |
| 20 | 0.015.8833.0 | 1 | shim 30 x 50 x 15     |
| 21 | 16064238     | 1 | vent                  |
| 22 | 16064187     | 1 | small guard           |
| 23 | 0.017.5544.0 | 1 | bracket               |
| 24 | 2.0114.207.2 | 2 | screw m 8 p.1.25 x 20 |
| 25 | 2.1474.009.2 | 1 | spring washer 8       |
| 26 | 2.1310.004.2 | 2 | flat washer 8.4x17    |
| 27 | 2.1120.005.2 | 1 | nut m 8 p.1.25        |
|    |              |   |                       |



Name

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Ref: B0.01.0

## Section: B0 - ENGINE FASTENINGS

Fig. P/n

### 1/1

[C 9206 TS/TSB]

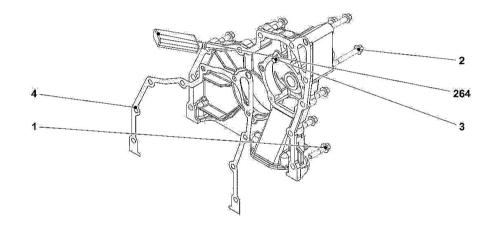
Notes:

### **Engine serial number:**

11327561 11330987 11331547 11331548 11332733 11332734 11350192 11350193 11369323 11369324 11382553 11382554 11382555 11382556 11387029 11387030 11387031 11387032 11387033 11387034 11395336 11400256 11414412 11416222 11416223 11416224 11416225 11416226 11416227 11416228 11416229 11426595 11426596 11426597 11426598 11432737 11432738 11432739 11432740 11432741 11434076 11434077 11434078 11434079 11463446 11465720 11482195 11482196 11499064 11499131 11499132 11519596 11519597 11519598 11527758 11543544 11543545 11543546 11543547 11543548 11543549 11543550 11543551 11543552 11543553 11543824 11543825 11543826 11543827 11543828 11543829 11543830 11543831 11543832 11543833 11544790 11544791 11544792 11544793 11544794 11544795 11544796 11544797 11544798 11544799 11544800 11544801 11544802 11544803 11544804 11544805 11544806 11544807 11544808 11544809 11545057 11545058 11545059 11545060 11545061 11545062 11545063 11545064 11545065 11545066 11545067 11545068 11545069 11545070 11545071 11545811 11545812 11545813 11545814 11545815 11545816 11545817 11545818 11545819 11545820 11546375 11546376 11546377 11546378 11546379 11546380 11546381 11546382 11546383 11546384 11547144 11547145 11547146 11547147 11547148 11547149 11547150 11547151 11547152 11547153 11547344 11547345 11547346 11547347 11547348 11547349 11547350 11547351 11547352 11547353 11547452 11547453 11547454 11547455 11547456 11547457 11547458 11547459 11547460 11547461 11547462 11547463 11547464 11547465 11547466 11547467 11547468 11547469 11547470 11547471 11547731 11547732 11547733 11547734 11547735 11547736 11547737 11547738 11547739 22000528

| 1   | 01143362 | 8 | screw            |
|-----|----------|---|------------------|
| 2   | 01180114 | 3 | screw            |
| 3   | 01181406 | 1 | bushing          |
| 4   | 04294952 | 1 | gasket           |
| 264 | 04297097 | 1 | sealing compound |





# Ref: B0.01.2

# Section: B0 - ENGINE SERIE GUARNIZIONI

P/n

Notes:

[C 9206 TS/TSB]

Fig.

1

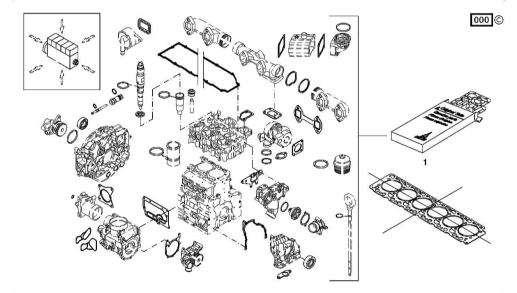
Engine serial number:

11327561 11330987 11331547 11331548 11332733 11332734 11350192 11350193 11369323 11369324 11382553 11382554 11382555 11382556 11387029 11387030 11387031 11387032 11387033 11387034 11395336 11400256 11414412 11416222 11416223 11416224 11416225 11416226 11416227 11416228 11416229 11426595 11426596 11426597 11426598 11432737 11432738 11432739 11432740 11432741 11434076 11434077 11434078 11434079 22000528

Name

ΟΤΥ

1



02937622

gasket set

The gasket kit does not contain: GASKET IN FIG. (SM 0199-99-9449)

Name

ΟΤΥ

# Section: B0 - ENGINE

Ref: B0.01.3

# SERIE GUARNIZIONI

Fig. P/n

Notes: [C 9206 TS/TSB]

## **Engine serial number:**

11463446 11465720 11482195 11482196 11499064 11499131 11499132 11519596 11519597 11519598 11527758 11543544 11543545 11543546 11543547 11543548 11543549 11543550 11543551 11543552 11543553 11543824 11543825 11543826 11543827 11543828 11543829 11543830 11543831 11543832 11543833 11544790 11544791 11544792 11544793 11544794 11544795 11544796 11544797 11544798 11544799 11544800 11544801 11544802 11544803 11544804 11544805 11544806 11544807 11544808 11544809 11545057 11545058 11545059 11545060 11545061 11545062 11545063 11545064 11545065 11545066 11545067 11545068 11545069 11545070 11545071 11545811 11545812 11545813 11545814 11545815 11545816 11545817 11545818 11545819 11545820 11546375 11546376 11546377 11546378 11546379 11546380 11546381 11546382 11546383 11546384 11547144 11547145 11547146 11547147 11547148 11547149 11547150 11547151 11547152 11547153 11547344 11547345 11547346 11547347 11547348 11547349 11547350 11547351 11547352 11547353 11547452 11547453 11547454 11547455 11547456 11547457 11547458 11547459 11547460 11547461 11547462 11547463 11547464 11547465 11547466 11547467 11547468 11547469 11547470 11547471 11547731 11547732 11547733 11547734 11547735 11547736 11547737 11547738 11547739

000 ©

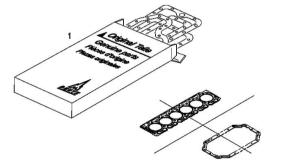


gasket set

1

The gasket kit does not contain: GASKET IN FIG. (SM 0199-99-9449)





Name

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## Ref: B0.01.4

# KURB.GEH.ENTLUEFT.

Fig. P/n

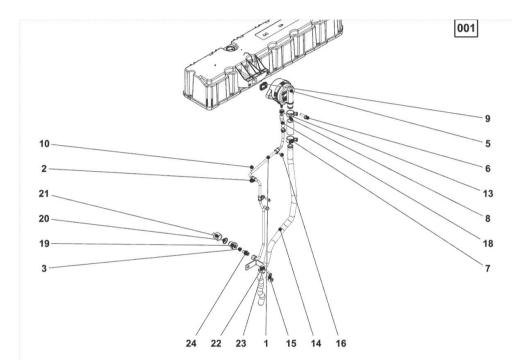
Section: B0 - ENGINE

Notes: [C 9206 TS/TSB]

### Engine serial number:

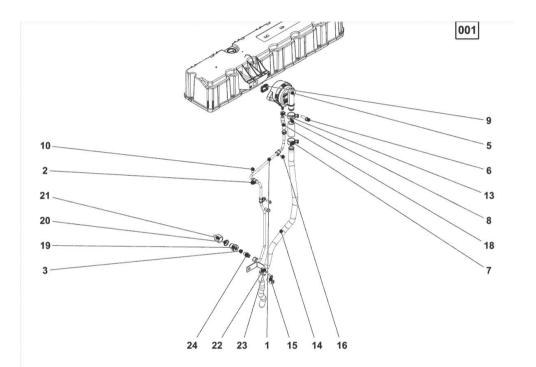
11327561 11330987 11331547 11331548 11332733 11332734 11350192 11350193 11369323 11369324 11382553 11382554 11382555 11382556 11387029 11387030 11387031 11387032 11387033 11387034 11395336 11400256 11414412 11416222 11416223 11416224 11416225 11416226 11416227 11416228 11416229 11426595 11426596 11426597 11426598 11432737 11432738 11432739 11432740 11432741 11434076 11434077 11434078 11434079 11463446 11465720 11482195 11482196 11499064 11499131 11499132 11519596 11519597 11519598 11527758 11543544 11543545 11543546 11543547 11543548 11543549 11543550 11543551 11543552 11543553 11543824 11543825 11543826 11543827 11543828 11543829 11543830 11543831 11543832 11543833 11544790 11544791 11544792 11544793 11544794 11544795 11544796 11544797 11544798 11544799 11544800 11544801 11544802 11544803 11544804 11544805 11544806 11544807 11544808 11544809 11545057 11545058 11545059 11545060 11545061 11545062 11545063 11545064 11545065 11545066 11545067 11545068 11545069 11545070 11545071 11545811 11545812 11545813 11545814 11545815 11545816 11545817 11545818 11545819 11545820 11546375 11546376 11546377 11546378 11546379 11546380 11546381 11546382 11546383 11546384 11547144 11547145 11547146 11547147 11547148 11547149 11547150 11547151 11547152 11547153 11547344 11547345 11547346 11547347 11547348 11547349 11547350 11547351 11547352 11547353 11547452 11547453 11547454 11547455 11547456 11547457 11547458 11547459 11547460 11547461 11547462 11547463 11547464 11547465 11547466 11547467 11547468 11547469 11547470 11547471 11547731 11547732 11547733 11547734 11547735 11547736 11547737 11547738 11547739 22000528

| 17 | 01178750 | 1 | clamp                        |
|----|----------|---|------------------------------|
|    |          |   | DIN 3021 - A-29X15           |
| 1  | 04293772 | 1 | tube                         |
|    |          |   | MIT POS                      |
|    |          |   | (2,25,26)                    |
| 2  | 01175559 | 2 | fascia                       |
|    |          |   | H 3223 -C8X15-ST/MVQ-1-70    |
| 3  | 01118673 | 1 | oil seal                     |
|    |          |   | DIN 7603 -A12X15,5-CU        |
| 5  | 04905110 | 1 | breather                     |
|    |          |   | MIT POS                      |
|    |          |   | (9)                          |
| 6  | 01181432 | 2 | screw m8x30                  |
|    |          |   | 30 Nm                        |
|    |          |   | EN 1662 -F-M8X30-10.9-ZNAL-A |
| 7  | 01178750 | 1 | clamp                        |
|    |          |   | DIN 3021 - A-29X15           |
| 8  | 01183057 | 1 | rubber sleeve                |
|    |          |   | H 3407 -F22X30X65EAM*        |
| 9  | 04298547 | 1 | rubber plug                  |
| 10 | 01181439 | 1 | screw                        |
|    |          |   | 13 Nm                        |
|    |          |   | EN 1662 -F-M6X16-10.9-ZNAL-A |
|    |          |   |                              |



Section: B0 - ENGINE

Ref: B0.01.4



| KURB.GEH.ENTLUEFT. |          |     | Ref: B0.01.4                 |  |
|--------------------|----------|-----|------------------------------|--|
| Fig.               | P/n      | QTY | Name                         |  |
| 13                 | 04913786 | 2   | clamp                        |  |
| 14                 | 04905322 | 1   | tube                         |  |
|                    |          |     | MIT POS                      |  |
|                    |          |     | (7,8)                        |  |
| 15                 | 01110746 | 1   | screw m 12 x 20              |  |
|                    |          |     | 70 Nm                        |  |
|                    |          |     | ISO 4762 -M12X20-8.8-A4C     |  |
| 16                 | 01181442 | 2   | screw m6x12                  |  |
|                    |          |     | 13 Nm                        |  |
| 10                 | 01154500 |     | EN 1662 -F-M6X12-10.9-ZNAL-A |  |
| 18                 | 01174783 | 1   | rubber tube                  |  |
| 10                 | 04010(70 | 1   | H 3430 -A8X14X70             |  |
| 19                 | 04910679 | 1   | valve                        |  |
|                    |          |     | MIT POS                      |  |
|                    |          |     | (20,21)<br>29 Nm             |  |
| 20                 | 01118737 | 1   | oil seal 22 x 27             |  |
| 20                 | 01118757 | 1   | DIN 7603 -A22X27-CU          |  |
| 21                 | 04904834 | 1   | adapter                      |  |
| <u> </u>           | 01001001 | 1   | 29 Nm                        |  |
| 22                 | 04906422 | 1   | bracket                      |  |
| 23                 | 01176230 | 1   | fascia                       |  |
|                    | 011/0200 | -   | H 3223 -C22X15-ST/MVQ-1-70   |  |
| 25                 | 01119241 | 1   | pipe union m 12 p.1.5        |  |
|                    |          |     | 29 Nm                        |  |
|                    |          |     | DIN 7643 -8                  |  |
| 26                 | 01148893 | 2   | oil seal                     |  |
|                    |          |     | DIN 7603 -D12X16-CU-VERZINNT |  |

# Ref: B0.01.5

# Section: B0 - ENGINE CRANKCASE

### P/n ΟΤΥ Name

# Notes:

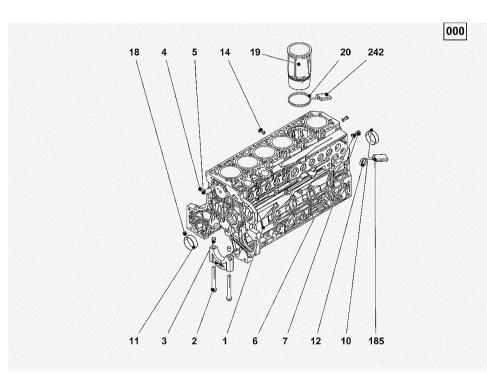
Fig.

[C 9206 TS/TSB]

## Engine serial number:

11327561 11330987 11331547 11331548 11332733 11332734 11350192 11350193 11369323 11369324 11382553 11382554 11382555 11382556 11387029 11387030 11387031 11387032 11387033 11387034 11395336 11400256 11414412 11416222 11416223 11416224 11416225 11416226 11416227 11416228 11416229 11426595 11426596 11426597 11426598 11432737 11432738 11432739 11432740 11432741 11434076 11434077 11434078 11434079 22000528

| 1          | 04910079             | 1      | crankcase<br>WITH POS                                  |
|------------|----------------------|--------|--|
| 2          | 04257692             | 14     | screw<br>tightening in accordance with workshop manual |
|            |                      |        | specifications   |
| 3          | 04257514             | 14     | spacer   |
| 4          | 01110423             | 2      | screw  |
|            |                      |        | 34 Nm  |
|            |                      |        | DIN 908 -M14X1,5-ST-ZNPHRF                             |
| 5          | 01148899             | 3      | rubber plug  |
|            |                      |        | DIN 7603 -D14X18-CU-VERZINNT                           |
| 6          | 01148863             | 1      | rubber plug  |
|            |                      |        | DIN 7603 -D22X27-CU-VERZINNT                           |
| 7          | 01124759             | 1      | plug   |
|            |                      |        | 80 Nm  |
|            |                      |        | DIN 908 -M22X1,5-ST-A4C                                |
| 10         | 04257081             | 6      | bushing  |
| 11         | 04257082             | 1      | bushing  |
| 12         | 01148032             | 10     | cover  |
|            |                      |        | DIN 443 -A45-ZNPHR                                     |
| 14         | 01100940             | 1      | screw  |
|            |                      |        | 34 Nm  |
|            |                      |        | DIN 7604 -AM14X1,5-ST-A4C                              |
| 18         | 01181155             | 1      | plug   |
|            |                      |        | tightening in accordance with workshop manual          |
|            |                      |        | specifications   |
| 10         | 0.400,520,1          | 7      | H 2812 -2838-M22X1,5-ST-A4C-PRE80                      |
| 19         | 04907321             | 6      | cylinder   |
| 20         | 01101170             | 10     | WITH POS (20)  |
| 20         | 01181178             | 12     | special oil seal                                       |
| 105        | 01210011             | 1      | H 2927 -112X3,0-FPM-2-70                               |
| 185<br>242 | 01319911<br>01016105 | 1<br>2 | sealing compound ml. 50                                |
| 242        | 01010105             | 2      | sealing compound                                       |
|            |                      |        |  |



Name

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Ref: B0.01.6

## Section: B0 - ENGINE CRANKCASE

Fig. P/n

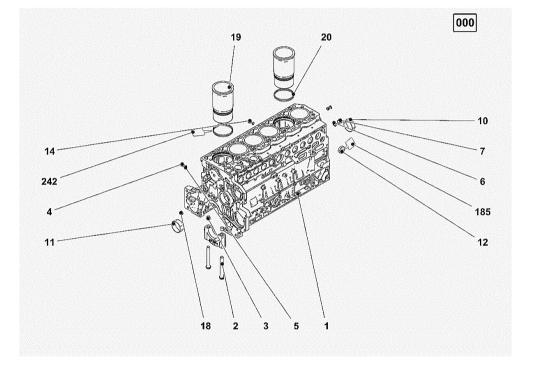
[C 9206 TS/TSB]

Notes:

## Engine serial number:

11463446 11465720 11482195 11482196 11499064 11499131 11499132 11519596 11519597 11519598 11527758 11543544 11543545 11543546 11543547 11543548 11543549 11543550 11543551 11543552 11543553 11543824 11543825 11543826 11543827 11543828 11543829 11543830 11543831 11543832 11543833 11544790 11544791 11544792 11544793 11544794 11544795 11544796 11544797 11544798 11544799 11544800 11544801 11544802 11544803 11544804 11544805 11544806 11544807 11544808 11544809 11545057 11545058 11545059 11545060 11545061 11545062 11545063 11545064 11545065 11545066 11545067 11545068 11545069 11545070 11545071 11545811 11545812 11545813 11545814 11545815 11545816 11545817 11545818 11545819 11545820 11546375 11546376 11546377 11546378 11546379 11546380 11546381 11546382 11546383 11546384 11547144 11547145 11547146 11547147 11547148 11547149 11547150 11547151 11547152 11547153 11547344 11547345 11547346 11547347 11547348 11547349 11547350 11547351 11547352 11547353 11547452 11547453 11547454 11547455 11547456 11547457 11547458 11547459 11547460 11547461 11547462 11547463 11547464 11547465 11547466 11547467 11547468 11547469 11547470 11547471 11547731 11547732 11547733 11547734 11547735 11547736 11547737 11547738 11547739

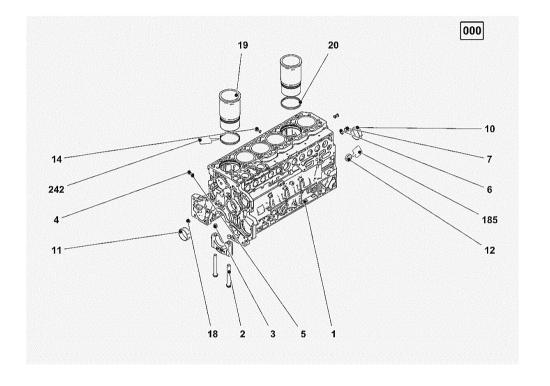
| 1   | 04914606 | 1   | crankcase<br>WITH POS        |
|-----|----------|-----|------------------------------|
| 2   | 04057(00 | 1.4 |                              |
| 2   | 04257692 | 14  | screw                        |
| 3   | 04257514 | 14  | spacer                       |
| 4   | 01110423 | 2   | screw                        |
|     |          |     | 34 Nm                        |
|     |          |     | DIN 908 -M14X1,5-ST-ZNPHRF   |
| 5   | 01148899 | 3   | rubber plug                  |
|     |          |     | DIN 7603 -D14X18-CU-VERZINNT |
| 6   | 01148863 | 1   | rubber plug                  |
|     |          |     | DIN 7603 -D22X27-CU-VERZINNT |
| 7   | 01124759 | 1   | plug                         |
|     |          |     | 80 Nm                        |
|     |          |     | DIN 908 -M22X1,5-ST-A4C      |
| 10  | 04257081 | 6   | bushing                      |
| 11  | 04911892 | 1   | bushing                      |
| 12  | 01148032 | 10  | cover                        |
|     |          |     | DIN 443 -A45-ZNPHR           |
| 14  | 01100940 | 1   | screw                        |
|     |          |     | 34 Nm                        |
|     |          |     | DIN 7604 -AM14X1,5-ST-A4C    |
| 18  | 04226536 | 1   | bottom                       |
|     |          |     | 30 Nm                        |
| 19  | 04907321 | 6   | cylinder                     |
| 20  | 01181178 | 2   | special oil seal             |
|     |          |     | Ĥ 2927 -112X3,0-FPM-2-70     |
| 185 | 01319911 | 1   | sealing compound ml. 50      |
|     |          |     |                              |



| С | 9206 | TS/TSB |
|---|------|--------|
|   |      |        |

| D . C | DO | $\Lambda 1$ | 1 |
|-------|----|-------------|---|
| Ref:  | 80 | ())         | n |
|       |    |             |   |

|      | B0 - ENGINE<br>KCASE | E Ref: B0.01.6 |                  |  |  |
|------|----------------------|----------------|------------------|--|--|
| Fig. | P/n                  | QTY            | Name             |  |  |
| 242  | 01016104             | 2              | sealing compound |  |  |



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