

Section: B0 - ENGINE

Ref: B0.00.2 (1)

ENGINE

Fig.	P/n	QTY	Name
			·

Notes:

[EXPLORER 95 SPECIAL -> 70001 2WD] [EXPLORER 95 SPECIAL -> 70001 4WD]

1 6.N7601.00.0 1 engine

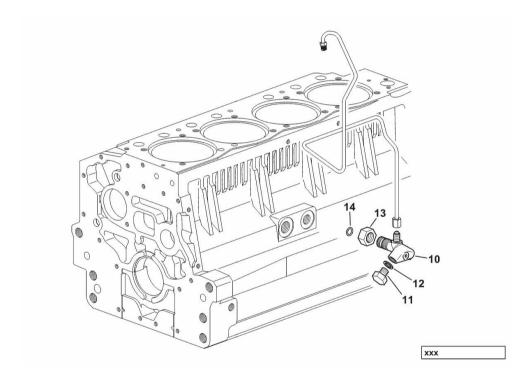
□—3 □—10.9— __10.4.1.3.2_0 -10.4.4 **—10** -10.4.1.3-**-10.4.1.2**-__10.4.1.1.2_0 -10.4.1.1 10.4,1.8 I9_M7611_00_0-A-001

EXPLORER 95 SPECIAL -> 70001

Section: B0 - ENGINE Ref: B0.01.0 (1)

CRANKCASE

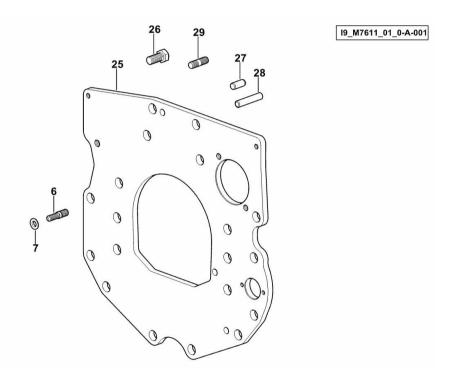
Fig.	P/n	QTY	Name
Notes:			
[EXPLORER	95 SPECIAL -> 70001 2	WD] [EX	PLORER 95 SPECIAL -> 70001 4WD]
2	2.1532.072.0	1	oil seal 26.70x1.78
3	2.3199.405.2	1	plug m 28 p.1.5
5	2.0432.003.7	12	stud bolt m 8 p.1.25 / p.1 x 20
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.8702.4/10	1	crankcase
10.1	2.3130.001.1	11	plug 1/8" gas
10.2	2.3130.002.1	2	plug 1/4" gas
10.3	2.3130.003.1	5	plug 3/8" gas
10.4.1.1	0.065.1112.3	1	support
10.4.1.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.2	0.065.1114.0/10	3	support
10.4.1.3	0.065.1116.3	1	support
10.4.1.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.1.8	0.065.1117.0	10	screw m 12 x 100
10.4.2	0.012.0829.0	4	special bushing 59X55X20
10.4.3	0.012.0830.0	1	special bushing 59X55X30
10.4.4	0.014.1340.0/10	1	pin mm 85
10.8	2.3179.012.0	1	plug 60
10.9	2.1324.011.0	1	plug
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24
30	2.3171.010.4	1	plug 25
31	2.3120.002.4	1	plug m 22 x 1.5
32	2.1560.017.0	1	gasket 22.2 x 27
33	2.3130.003.1	2	plug 3/8" gas
34	0.013.4946.0/10	1	sprayer nozzle



Section: B0 - ENGINE Ref: B0.01.1 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

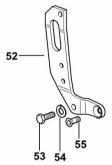
Fig.	P/n	QTY	Name
Notes:	ER 95 SPECIAL -> 70001 2V	WDI FY	PLORER 95 SPECIAL -> 70001 4WD]
[EAFLOK	ER 93 SFECIAL -> /0001 2	WDJ [EAI	FLORER 93 SPECIAL -> /0001 4WD]
10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
12	2.1560.010.0	1	gasket 14.2 x 20
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62



Section: B0 - ENGINE Ref: B0.01.2 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name	
Notes: [EXPLOR	RER 95 SPECIAL -> 70001 2	WD] [EΣ	KPLORER 95 SPECIAL -> 70001 4WD]	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	
25	0.066.1130.0/20	1	flange	
26	2.0112.511.2	8	screw m 14 p.2 x 30	
27	2.1651.912.0	2	cylindrical plug 12x28	
28	2.1651.917.0	1	cylindrical plug 12x40	
29	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	



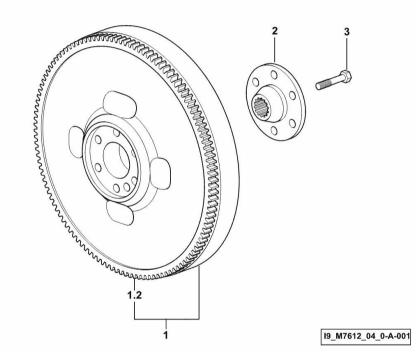
9_E8583_00_0-D-001

EXPLORER 95 SPECIAL -> 70001

Section: B0 - ENGINE Ref: B0.01.3 (1)

ENGINE LIFTING BRACKET

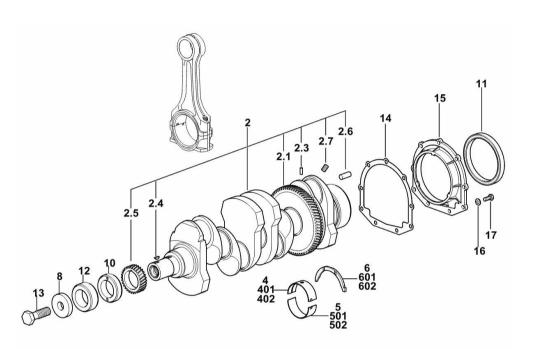
Fig.	P/n	QTY	/ Name
Notes:	.ER 95 SPECIAL -> 70001 2	WD1 [E	EXPLORER 95 SPECIAL -> 70001 4WD]
[E/H EO/N	ERC 90 BY Delive 1900012	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
52	0.007.6516.2/20	1	bracket
53	2.0112.310.2	1	screw m 10 p.1.5x28
54	2.1474.010.2	1	washer 10
55	2.0342.405.6	1	screw m 10 p 1.5 x 20



Section: B0 - ENGINE Ref: B0.02.1 (1)

ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
Notes: [EXPLORER 95	5 SPECIAL -> 70001 2WD] [EXP	LORER 95 SPECIAL -> 70001 4WD]
1	0.012.2626.3/10	1	flywheel
1.2	0.065.1242.0	1	crown wheel $Z = 123$
2	0.255.2525.0/10	1	flange
3	2.0139.022.2	6	screw m 12 p.1.25x55



EXPLORER 95 SPECIAL -> 70001

Section: B0 - ENGINE Ref: B0.02.3 (1)

CRANKSHAFT

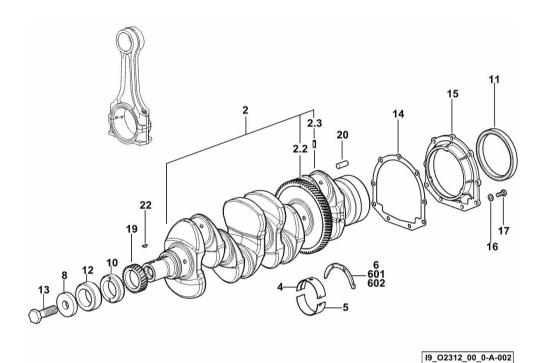
Fig. P/n QTY Name				
	Fig.	I / II	OTY	Name

Notes:

I9_O2312_00_0-A-001

[EXPLORER 95 SPECIAL -> 70001 2WD] 72169 <- [EXPLORER 95 SPECIAL -> 70001 4WD] 72169 <-

2	0.086.1210.3/40	1	crankshaft
2.1	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
2.4	2.1720.006.0	1	key 4x6.5
2.5	0.065.1323.0/30	1	gear Z = 29
2.6	2.1651.915.0	1	pin 12x35
2.7	2.3130.001.1	4	plug 1/8" gas
4	0.065.1215.0/10	5	main half bushing STANDARD
5	0.065.1216.0/10	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
10	0.085.1248.0/20	1	hub
11	2.1529.073.0	1	special oil seal 110x130x13
12	0.014.7054.0	1	spacer
13	2.0399.144.7/10	1	screw m 20 p.1.5x51
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
401	0.065.1215.7		main half bushing - mm 0.25
402	0.065.1215.8		main half bushing - mm 0.50
501	0.065.1216.7		main half bushing - mm 0.25
502	0.065.1216.8		main half bushing - mm 0.50
601	0.065.1218.7		$shim + mm \ 0.10$
602	0.065.1218.8		$shim + mm \ 0.15$



Section: B0 - ENGINE Ref: B0.02.3 (2)

CRANKSHAFT

Fig.	P/n	QTY	Name

Notes:

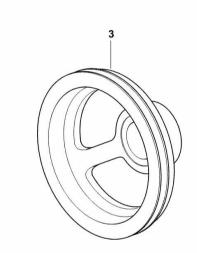
[EXPLORER 95 SPECIAL -> 70001 2WD] -> 72119 [EXPLORER 95 SPECIAL -> 70001 4WD] -> 72119

2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
10	0.085.1248.0/20	1	hub
11	2.1529.073.0	1	special oil seal 110x130x13
12	0.014.7054.0	1	spacer
13	2.0399.144.7/10	1	screw m 20 p.1.5x51
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	0.065.1323.0/30	1	gear Z = 29
20	2.1651.915.0	1	pin 12x35
22	2.1720.006.0	1	key 4x6.5
601	0.065.1218.7		shim + mm 0.10
602	0.065.1218.8		$shim + mm \ 0.15$

Section: B0 - ENGINE Ref: B0.02.4 (1)

CRANKSHAFT PULLEY

Fig.	P/n	QTY	/ Name
Notes:		WD] [E	EXPLORER 95 SPECIAL -> 70001 4WD]
3	0.007.1457.0/30	1	pulley



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EXPLORER 95 SPECIAL -> 70001

Section: B0 - ENGINE Ref: B0.02.5 (1)

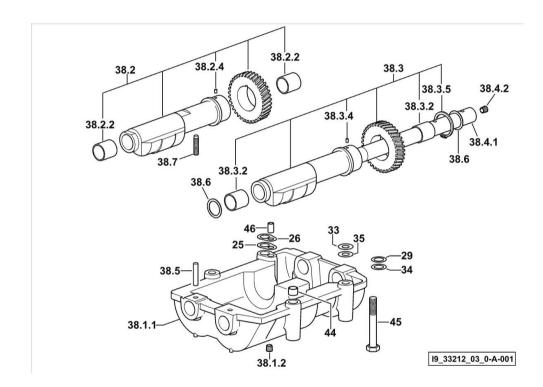
COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig. P/n OTY Name				
8.	F1g.	P/II	QTY	Name

Notes:

[EXPLORER 95 SPECIAL -> 70001 2WD] [EXPLORER 95 SPECIAL -> 70001 4WD]

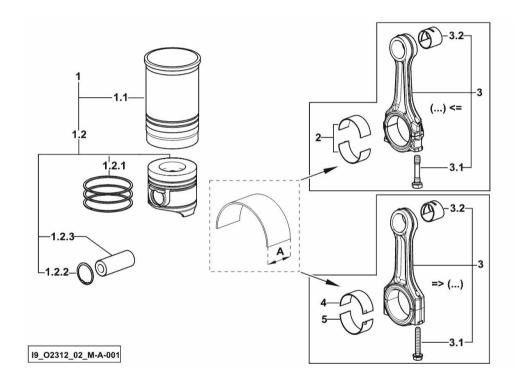
2.4119.193.0 1 vee belt AV 10 x 1254 mm



Section: B0 - ENGINE Ref: B0.02.6 (1)

COUNTERWEIGHTS

P/n	QTY	Name	
D OS CDECIAL > 70001 2	WDI EES	VDI ODED OF CDECIAL > 70001 AWD1	
R 93 SPECIAL -> /0001 2	MD] [E	APLORER 93 SPECIAL -> /0001 4WD]	
2 1580 130 0	1	shoulder ring mm 0.3	
		•	
		•	
		=	
		*	
		-	
	_		
2.1589.185.0	4		
2.0522.212.7	1	screw m 8 p.1.25 x 30	
2.1579.626.0	2	spacer 13.2x16x11	
2.0139.028.2	4	screw m 12	
2.1699.191.0	1	bush 7x10x16	
	2.1589.139.0 2.1589.140.0 2.1579.628.0 2.1579.629.0 2.1589.048.0 2.1589.049.0 0.086.1231.0/10 2.3130.001.1 0.086.1233.3/30 2.1559.115.0 2.1651.302.0 0.065.1233.3/30 2.1559.115.0 2.1651.302.0 2.1410.018.1 0.065.1234.0/10 2.3130.001.1 2.1631.717.0 2.1589.185.0 2.0522.212.7 2.1579.626.0 2.0139.028.2	2.1589.139.0 1 2.1589.140.0 3 2.1579.628.0 3 2.1579.629.0 6 2.1589.048.0 1 2.1589.049.0 1 0.086.1231.0/10 1 2.3130.001.1 4 0.086.1233.3/30 1 2.1559.115.0 2 2.1651.302.0 1 0.065.1233.3/30 1 2.1559.115.0 2 2.1651.302.0 1 0.065.1233.3/30 1 2.1559.115.0 2 2.1651.302.0 1 2.1410.018.1 1 0.065.1234.0/10 1 2.3130.001.1 1 2.3130.001.1 1 2.1631.717.0 2 2.1589.185.0 4 2.0522.212.7 1 2.1579.626.0 2 2.0139.028.2 4	2.1589.139.0



Section: B0 - ENGINE Ref: B0.03.1 (1)

Name

QTY

CYLINDER - PISTON - CONNECTING ROD

P/n

Fig.

Notes: [EXPLORI	ER 95 SPECIAL -> 70001 2	WD] [E	XPLORER 95 SPECIAL -> 70001 4WD]
1	0.382.0065.A	4	cyl. piston assembly "A" - CLASS A
1	0.382.0065.B	4	cyl. piston assembly "B" - CLASS B
1.1	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.1	0.B12.2675.0	1	engine cylinder "B" - CLASS B
1.2	0.382.0060.A	1	complete piston "A" - CLASS A
1.2	0.382.0060.B	1	complete piston "B" - CLASS B
1.2.1	0.081.0090.6/10	1	piston ring set
1.2.2	2.1411.014.1	2	circlip 35
1.2.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.065.1225.0	8	con.rod half bushing STANDARD - A = 28.75 -> 29.00 () <=
2	0.065.1225.7	8	con.rod half bushing - mm 0.25 () <=
2	0.065.1225.8	8	con.rod half bushing - mm 0.50 () <=
3	0.019.2226.3/10	4	engine connecting rod => ()
3	0.078.1220.3/30	4	engine connecting rod () <=
3.1	2.0399.213.0	2	screw m 12 p.1.25x61.5 () <=
3.1	2.0399.365.0	2	screw m 10 p.1.25x61.5 => ()
3.2	2.1559.114.0/10	1	special bushing () <=
3.2	2.1559.532.0	1	special bushing 34.60x39.130x36.65 => ()
4	0.019.5453.0	4	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => ()
5	0.019.5454.0	4	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => ()

Section: B0 - ENGINE

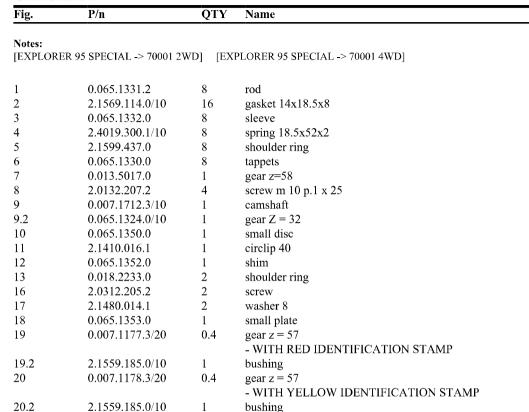
Ref: B0.04.2 (2)

CAMSHAFT

21

21.2

22



gear z = 57

bushing 10.5x13x12

bushing

- WITH GREEN IDENTIFICATION STAMP

0.2

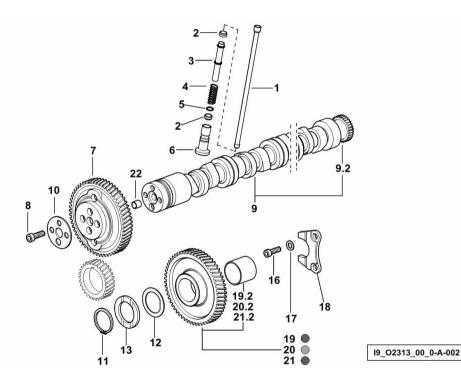
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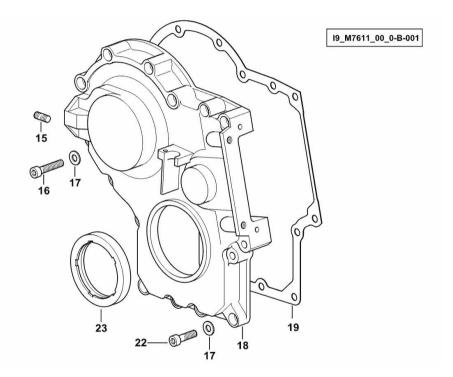
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0.007.1179.3/20

2.1559.185.0/10

2.1559.398.0

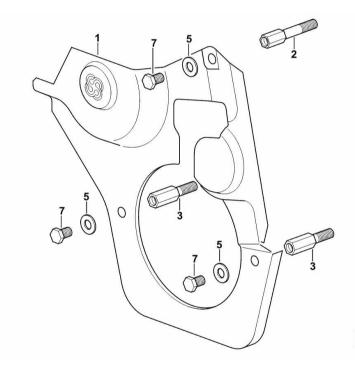




Section: B0 - ENGINE Ref: B0.04.3 (1)

TIMING CASE

Fig.	P/n	QTY	Name		
Notes: [EXPLORER 95 SPECIAL -> 70001 2WD] [EXPLORER 95 SPECIAL -> 70001 4WD]					
15	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20		
16	2.0312.214.2	7	screw m 8 p.1.25 x 40		
17	2.1480.014.1	15	washer 8		
18	0.013.4981.0	1	guard		
19	0.065.1150.0/30	1	gasket		
22	2.0312.208.2	8	screw m 8 p.1.25 x 25		
23	2.1529.167.0	1	oil seal		



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EXPLORER 95 SPECIAL -> 70001

Section: B0 - ENGINE Ref: B0.04.4 (1)

GUARD PLATE

Fig.	P/n	QTY	Name
Notes: [EXPLORER 95	SPECIAL -> 70001 2WE	o] [EXP	LORER 95 SPECIAL -> 70001 4WD]
1	0.007.1262.3/50	1	guard
2	0.012.0707.0	1	small column m 8 p.1.25 / L = mm 60
3	0.012.0708.0	2	small column m $8 \text{ p.1.25 / L} = \text{mm } 50$
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.203.2	3	screw m 8 p.1.25 x 12

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