

Section: B0 - ENGINE FASTENINGS

Ref: B0.01.0

Fig.	P/n	QTY	Name

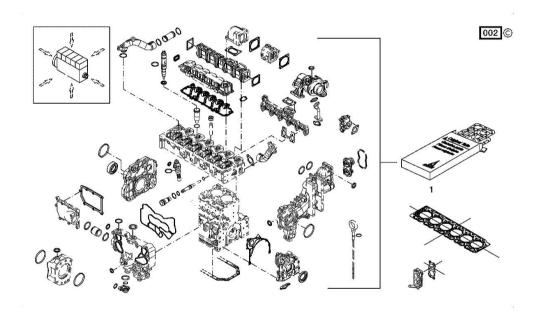
Notes:

[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525 22000040 22000200

1	01143362	12	screw 5 Nm, 30 Nm. consult workshop manual EN 1662 -F-M8X35-10.9-A4C
2	04504325	1	gasket
3	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE

Ref: B0.01.2

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Fig.	P/n	QTY	Name

Notes:

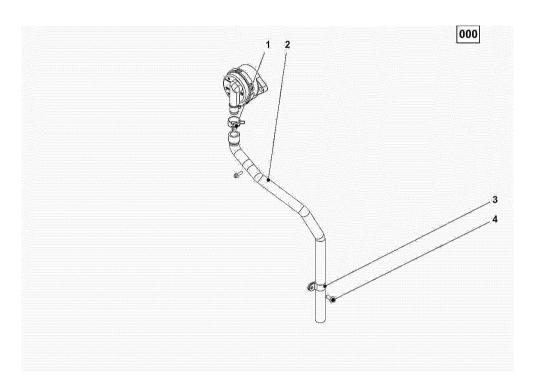
[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525 22000040 22000200

02937844 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449



Section: B0 - ENGINE **BLEEDING TUBE** 

Ref: B0.01.3

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes:

[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525 22000040 22000200

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04504657	1	tube
3	01173523	2	fascia
			DIN 3016 -1-A1-25X20-W1-2
4	01181433	1	screw
			20 Nm
			EN 1662 -F-M8X20-LG2.5-10.9-ZNAL-A

Section: B0 - ENGINE Ref: B0.01.4

#### CRANKCASE BREATHER

Fig.	P/n	QTY	Name

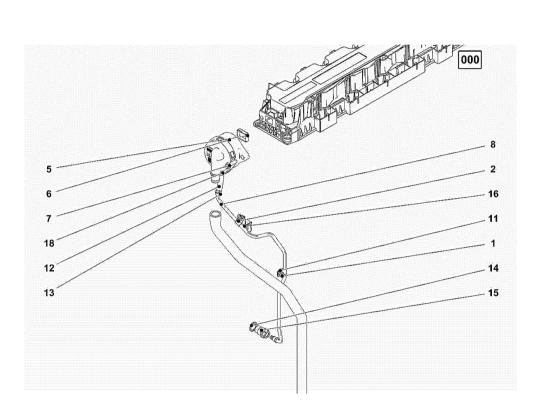
#### Notes:

[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525

01181442	1	screw m6x12
		13 Nm
		EN 1662 -F-M6X12-10.9-ZNAL-A
01181433	1	screw
		13 Nm
		EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A
04298547	1	rubber plug
04905110	1	breather
		WITH POS (5)
01181432	2	screw m8x30
		21 Nm
		EN 1662 -F-M8X30-10.9-ZNAL-A
04504866	1	tube
		WITH POS 11-13 20 Nm
02144961	2	fascia
04291246	1	rubber tube
		H 3407 -F8X14X72-EAM/ARAMID/EAM
01182878	1	fascia
		H 3461 -F-13,0/8
01118737	1	oil seal 22 x 27
		DIN 7603 -A22X27-CU
04505853	1	pipe union
		80 Nm
04504828	1	support
01182878	1	fascia
		H 3461 -F-13,0/8
	01181433 04298547 04905110 01181432 04504866 02144961 04291246 01182878 01118737 04505853 04504828	01181433       1         04298547 04905110       1         01181432       2         04504866       1         02144961 04291246       2 04291246         01182878       1         01118737       1         04505853       1         04504828       1



## Section: B0 - ENGINE

Ref: B0.01.5

#### CRANKCASE BREATHER

Fig.	P/n	QTY	Name

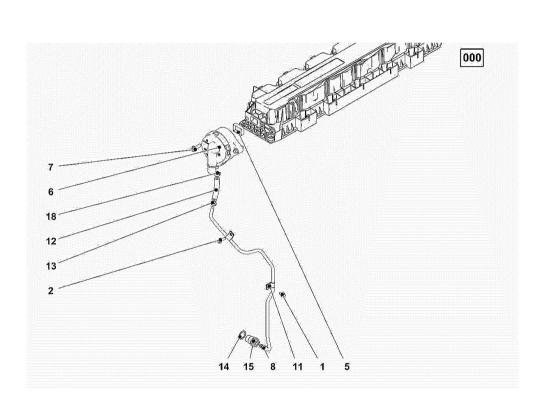
Fortis 150 -> WSXU120200LS50010

#### Notes:

[Fortis 150 ->WSXU120200LS50010]

# **Engine serial number:** 22000040 22000200

1	01181442	1	screw m6x12
			13 Nm
			EN 1662 -F-M6X12-10.9-ZNAL-A
2	01181965	1	screw
			13 Nm
			EN 1662 -F-M6X20-10.9-ZNAL-A
5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			21 Nm
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504866	1	tube
_		_	WITH POS 11-13 20 Nm
11	02144961	2	fascia
12	04291246	1	rubber tube
12	0 123 12 10	•	H 3407 -F8X14X72-EAM/ARAMID/EAM
13	01182878	1	fascia
13	01102070	1	H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
17	01116757	1	DIN 7603 -A22X27-CU
15	04505853	1	
13	04303633	1	pipe union 80 Nm
1.0	01103070	1	
18	01182878	1	fascia
			H 3461 -F-13,0/8



Section: B0 - ENGINE

Ref: B0.01.6

KURBELGEHAEUSE

Fig.	P/n	QTY	Name

Notes:

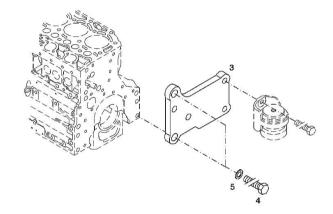
[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525

	000	1	04600334	1	crankcase
7 10					MIT POS
\					(2,3,5-14)
		2	04254240	14	screw
					50 Nm , 90° , 90°
		3	04160764	14	bushing
00		5	01148836	2	oil seal
					DIN 7603 -D14X20-CU-VERZINNT
		6	01148863	1	rubber plug
					DIN 7603 -D22X27-CU-VERZINNT
		7	04292706	1	plug
					80 Nm
		8	01182031	2	screw
					35 Nm
					H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
		9	04226536	1	bottom
					30 Nm
		10	04507244	6	bushing
		11	04507765	1	bushing
		12	01148032	9	cover
					DIN 443 -A45-ZNPHR
		13	01148031	6	plug
					DIN 443 -A36-ZNPHR
		14	01100940	2	screw
					35 Nm
					DIN 7604 -AM14X1,5-ST-A4C
		185	01319910	1	guard





Section: B0 - ENGINE

Ref: B0.01.7

#### **ACCESSORIES**

Fig. P/n QTY Name				
	Fig.	P/n	OTY	Name

#### Notes

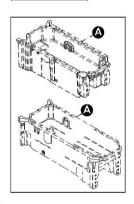
[Fortis 150 ->WSXU120200LS50010]

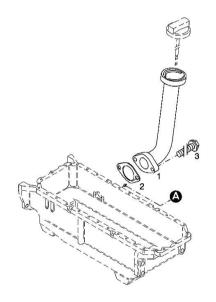
#### Engine serial number:

11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.8

Fig.	P/n	QTY	Name

EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A

Notes:

[Fortis 150 ->WSXU120200LS50010]

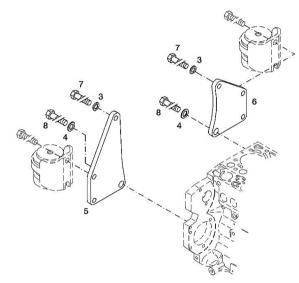
Engine serial number: 22000040

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1	04207099	1	tube
2	01178421	1	gasket DIN 71511 -35X58X1,5-DEUTZFW31
3	01181433	2	screw 30 Nm







Section: B0 - ENGINE ACCESSORIES

Ref: B0.01.9

F12. P.	P/n	QTY	Name

#### Notes

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[Fortis 150 ->WSXU120200LS50010]

#### Engine serial number:

11236116 11252853 11252854 11252855 11252856 11252857 11252858 11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525 22000040 22000200

3	01182016	2	disc
			H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer
			H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$ .
			950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw
			UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$ .
			951
			ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw
			- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY $A = 07.2009 B = 7$
			DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw
			- FROM MONTH OF ASSEMBLY SEE POS. ( B ) - UP
			TO MONTH OF ASSEMBLY ( A ) FROM MONTH OF
			ASSEMBLY $A = 07.2009 B = Pos.8$
			H 2032 -HBM16X75-10.9-GESCHW

1/1

Section: B0 - ENGINE

Ref: B0.01.10

KURBELGEHAEUSE

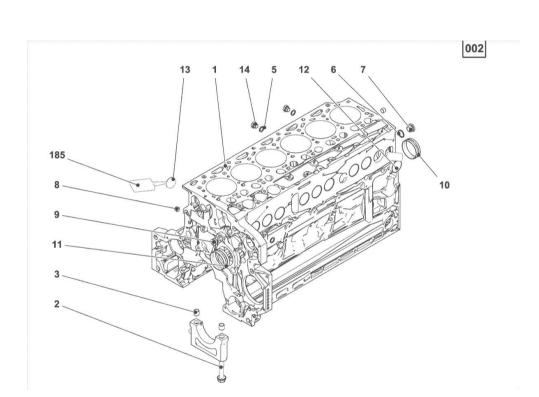
Fig.	P/n	QTY	Name

Notes:

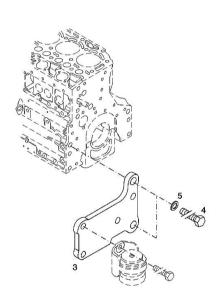
[Fortis 150 ->WSXU120200LS50010]

# **Engine serial number:** 22000040 22000200

185	01319910	1	guard
1	04505233	1	crankcase
			MIT POS
			(2,3,5-14)
2	04254240	14	screw
			50 Nm, 90°, 90°
3	04160764	14	bushing
5	01148836	2	oil seal
			DIN 7603 -D14X20-CU-VERZINNT
6	01148863	1	rubber plug
			DIN 7603 -D22X27-CU-VERZINNT
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
9	04226536	1	bottom
			30 Nm
10	04251884	6	plug
11	04507765	1	bushing
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C







Name

Section: B0 - ENGINE ACCESSORIES

Ref: B0.01.11

# Fig. Notes:

[Fortis 150 ->WSXU120200LS50010]

P/n

#### Engine serial number:

11278931 11278932 11286782 11286783 11286784 11302521 11302522 11302523 11302524 11302525

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C

QTY



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