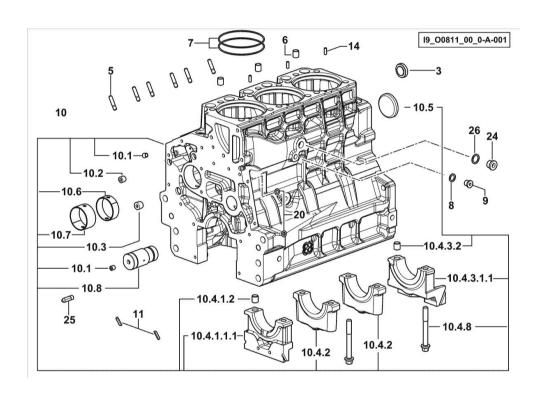
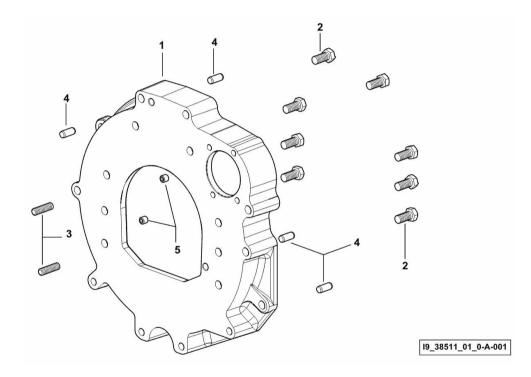
Section: B0 - ENGINE Ref: B0.01.0 (1)

## CRANKCASE

Fig.	P/n	QTY	Name	
Notes:				
	<sup>3</sup> 55 NATURAL 2WD]	[FRUTTET	O³ 55 NATURAL DT]	
3	2.3199.312.2/20	1	plug m 35x1.5x9.5	
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25	
6	2.1559.188.2	3	bush 11.4 x 14 x16	
7	2.1539.259.0	6	special oil seal 107.62x2.62	
8	2.1560.010.0	1	gasket 14.2 x 20	
9	2.3199.292.0	1	plug 1/4" gas	
10	0.014.9911.4/30	1	crankcase	
10.1	2.3130.001.1	12	plug 1/8" gas	
10.2	2.3130.002.1	4	plug 1/4" gas	
10.3	2.3130.003.1	2	plug 3/8" gas	
10.4.1.1.1	0.065.1112.7/10	1	support	
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16	
10.4.2	0.065.1114.0/10	2	support	
10.4.3.1.1	0.065.1116.7/10	1	support	
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16	
10.4.8	0.065.1117.0	8	screw m 12 x 100	
10.5	2.3179.012.0	1	plug 60	
10.6	0.065.1140.0	3	special bushing 59X55X20	
10.7	0.065.1141.0	1	special bushing 59X55X30	
10.8	0.014.1340.0/10	1	pin mm 85	
11	0.066.1152.0/10	4	gasket	
14	2.1549.154.2	3	bush 4.8x5.8x16	
20	2.1470.004.2	4	lock washer 8	
24	2.3120.101.0	1	plug m 18 p.1.5	
25	0.013.4946.0/10	1	sprayer nozzle	
26	2.1560.014.0	1	washer 18.2 x 24	

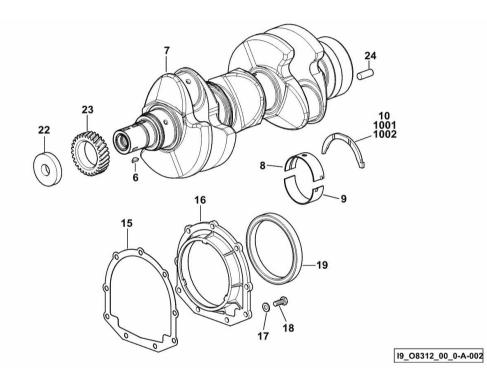




Section: B0 - ENGINE Ref: B0.01.2 (1)

## MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

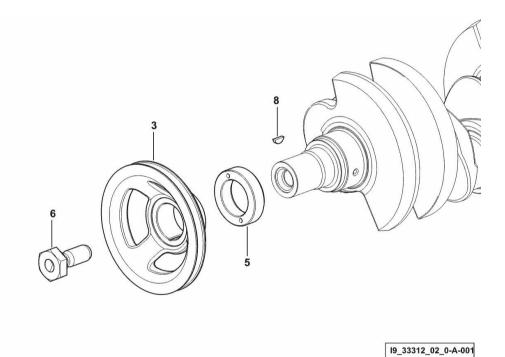
Fig.	P/n	QTY	Name	
Notes:				
[FRUTTI	ETO <sup>3</sup> 55 NATURAL 2WD]	[FRUTTE	TO <sup>3</sup> 55 NATURAL DT]	
4	0.015.0014.0			
I	0.015.8814.0	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.0432.255.7	2	stud bolt m 12 p.1.75-1.25x25	
4	2.1651.912.0	4	cylindrical plug 12x28	
5	2.0512.404.7	2	screw	



Section: B0 - ENGINE Ref: B0.02.0 (2)

## CRANKSHAFT

Fig.	P/n	QTY	Name	
Notes:				
	TO <sup>3</sup> 55 NATURAL 2WD]	[FRUTTET	O <sup>3</sup> 55 NATURAL DT]	
6	2.1720.006.0	1	key 4x6.5	
7	0.019.2255.0/30	1	crankshaft	
8	0.019.5455.0	4	main half bushing STANDARD	
9	0.019.5456.0	4	main half bushing STANDARD	
10	0.065.1218.0	4	shim STANDARD	
15	0.065.1254.0/20	1	gasket	
16	0.007.1711.0/10	1	cover	
17	2.1475.002.2	9	conical washer 8	
18	2.0112.207.2	9	screw m 8 p 1.25 x 20	
19	2.1529.073.0	1	special oil seal 110x130x13	
22	2.1599.524.7	1	washer 21x60x12	
23	0.065.1323.0/30	1	gear Z = 29	
24	2.1651.915.0	1	pin 12x35	
1001	0.065.1218.7		shim + mm 0.10	
1002	0.065.1218.8		shim + mm 0.15	



Section: B0 - ENGINE Ref: B0.02.2 (1)

## CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name	
Notes:	TO³ 55 NATURAL 2WD]	IFRUTTE	CTO3 55 NATURAL DTI	
[FROTE	TO 33 MITORALE 2 WB]	[FROTTE		
3	0.007.1457.0/30	1	pulley	
5	0.085.1248.0/20	1	hub	
6	2.0399.144.7/10	1	screw m 20 p.1.5x5	
8	2 1720 006 0	1	key 4x6 5	

## Section: B0 - ENGINE

#### FRUTTETO<sup>3</sup> 55 NATURAL -> ZKDCK40200RS10001

#### COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig. P/n QTY Name

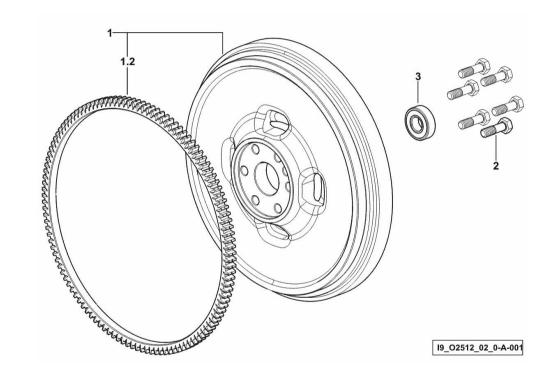
Ref: B0.02.3 (1)

Notes:

[FRUTTETO<sup>3</sup> 55 NATURAL 2WD] [FRUTTETO<sup>3</sup> 55 NATURAL DT]

3 2.4119.198.0 1 vee belt AV 10.7x1240 mm

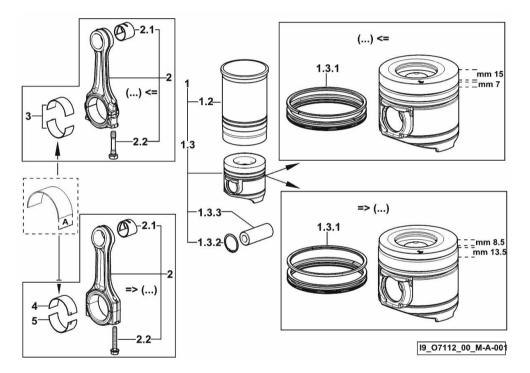




Section: B0 - ENGINE Ref: B0.02.5 (1)

## ENGINE FLYWHEEL

Fig.	P/n	QTY	Name	
Notes: [FRUTTE	TO³ 55 NATURAL 2WD]	[FRUTTE	CTO³ 55 NATURAL DT]	
1	0.007.1617.3/30	1	flywheel	
1.2	0.069.1242.0	1	crown wheel $Z = 121$	
2	2.0119.174.0/10	6	screw m 12 p.1.25x45	
3	2.2041.008.9	1	ball bearing 20x47x14	



Section: B0 - ENGINE Ref: B0.03.0 (1)

QTY Name

## CYLINDER - PISTON - CONNECTING ROD

P/n

Fig.

rig.	T/II	QII	Name	
Notes:				
	O <sup>3</sup> 55 NATURAL 2WD] 10	0001 <- [F	RUTTETO <sup>3</sup> 55 NATURAL DT] 10001 <-	
1	0.O68.0065.A	3	cyl. piston assembly "A"	
			() <= - CLASS A	
1	0.O68.0065.B	3	cyl. piston assembly "B"	
			() <= - CLASS B	
1	0.Q92.0065.A	3	cyl. piston assembly "A"	
			=> () - CLASS A	
1	0.Q92.0065.B	3	cyl. piston assembly "B"	
			=> () - CLASS B	
1.2	0.A12.2675.0	3	engine cylinder "A"	
			- CLASS A	
1.2	0.B12.2675.0	3	engine cylinder "B"	
			- CLASS B	
1.3	0.068.0060.A	1	complete piston "A"	
			() <= - CLASS A	
1.3	0.O68.0060.B	1	complete piston "B"	
			() <= - CLASS B	
1.3	0.Q92.0060.A	1	complete piston "A"	
	0.002.0060.0		=> () - CLASS A	
1.3	0.Q92.0060.B	1	complete piston "B"	
1 2 1	0.001.0000.6/10	1	=> () - CLASS B	
1.3.1	0.081.0090.6/10	1	piston ring set	
1 2 1	0.002.0052.6	1	() <=	
1.3.1	0.Q92.0052.6	1	piston ring set	
1 2 2	2 1 4 1 1 0 1 4 1	2	=> ()	
1.3.2	2.1411.014.1	2	circlip 35	
1.3.3	0.078.1236.0	1	piston pin Ø $18 / Ø 35 / L = mm 86$	
2	0.014.5175.3	3	engine connecting rod	
2	0.019.2226.3/10	3	() <= engine connecting rod	
2	0.019.2220.3/10	3	=> ()	
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65	
2.1	2.1339.233.0	1	() <=	
2.1	2.1559.532.0	1	special bushing 34.60x39.130x36.65	
2.1	2.1337.332.0	1	=> ()	
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5	
2.2	2.0377.213.0	2	() <=	
2.2	2.0399.365.0	2	screw m 10 p.1.25x61.5	
<b>-</b>	2.0000.0	-	=> ()	
3	0.065.1225.0	6	con.rod half bushing STANDARD - $A = 28.75 -> 29.00$	)
		-	() <=	
3	0.065.1225.7	6	con.rod half bushing - mm 0.25	1/2
			$\epsilon$	

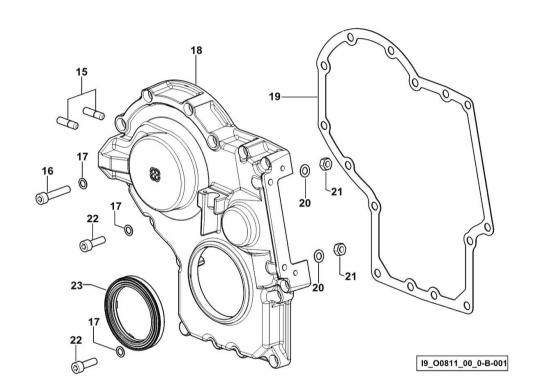
# 

#### FRUTTETO<sup>3</sup> 55 NATURAL -> ZKDCK40200RS10001

Section: B0 - ENGINE Ref: B0.03.0 (1)

#### CYLINDER - PISTON - CONNECTING ROD

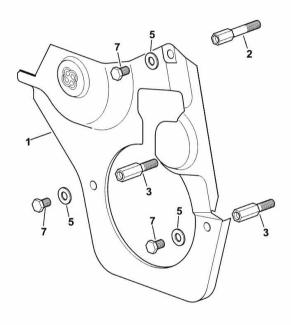
Fig.	P/n	QTY	Name
	,	,	
			() <=
3	0.065.1225.8	6	con.rod half bushing - mm 0.50
			() <=
4	0.019.5453.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10
			=> ()
5	0.019.5454.0	3	con.rod half bushing STANDARD - A = 29.85 -> 30.10
			=> ()



Section: B0 - ENGINE Ref: B0.04.0 (1)

## TIMING CASE

Fig.	P/n	QTY	Name	
Notes: [FRUTTE	TO³ 55 NATURAL 2WD]	[FRUTTE	TO³ 55 NATURAL DT]	
15	2.0432.003.7	2	stud bolt m 8 p.1.25 / p.1 x 20	
16	2.0312.214.2	7	screw m 8 p.1.25 x 40	
17	2.1480.014.1	15	washer 8	
18	0.013.4981.0	1	guard	
19	0.065.1150.0/30	1	gasket	
20	2.1470.004.2	4	lock washer 8	
21	2.1011.405.2	2	nut m 8 p.1	
22	2.0312.208.2	8	screw m 8 p.1.25 x 25	
23	2.1529.167.0	1	oil seal	



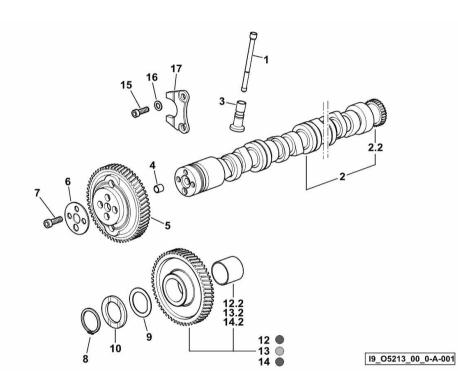
I9\_33011\_02\_0-A-001

#### FRUTTETO<sup>3</sup> 55 NATURAL -> ZKDCK40200RS10001

Section: B0 - ENGINE Ref: B0.04.2 (1)

## **GUARD PLATE**

Fig.	P/n	QTY	Name
Notes:			
	ETO <sup>3</sup> 55 NATURAL 2WD]	IERLITTE	TO3 55 NATURAL DT1
[PKOTTI	STO 33 NATORAL 2WD]	[FKOTTE	TO 35 NATORAL DI
1	0.007.1262.3/50	1	guard
2	0.012.0707.0	1	small column m $8 \text{ p.1.25 / L} = \text{mm } 60$
3	0.012.0708.0	2	small column m $8 \text{ p.}1.25 / \text{L} = \text{mm } 50$
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.203.2	3	screw m 8 p.1.25 x 12



Section: B0 - ENGINE Ref: B0.04.3 (1)

## CAMSHAFT

Fig.	P/n	QTY	Name
Notes:			
	TO <sup>3</sup> 55 NATURAL 2WD]	IFRUTTET	O³ 55 NATURAL DT]
[		[	
1	0.065.1331.2	6	rod
2	0.016.3967.3	1	camshaft
2.2	0.065.1324.0/10	1	gear Z = 32
3	0.065.1330.0	6	tappets
4	2.1559.398.0	1	bushing 10.5x13x12
5	0.013.5017.0	1	gear z=58
6	0.065.1350.0	1	small disc
7	2.0132.207.2	4	screw m 10 p.1 x 25
8	2.1410.016.1	1	circlip 40
9	0.065.1352.0	1	shim
10	0.018.2233.0	2	shoulder ring
12	0.007.1177.3/20	1	gear z = 57
			- WITH RED IDENTIFICATION STAMP
12.2	2.1559.185.0/10	1	bushing
13	0.007.1178.3/20	1	gear z = 57
			- WITH YELLOW IDENTIFICATION STAMP
13.2	2.1559.185.0/10	1	bushing
14	0.007.1179.3/20	1	gear z = 57
			- WITH GREEN IDENTIFICATION STAMP
14.2	2.1559.185.0/10	1	bushing
15	2.0312.205.2	2	screw
16	2.1480.014.1	2	washer 8
17	0.065.1353.0	1	small plate

Thank you so much for reading.

Please click the "Buy Now!"

button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com