

Section: B0 - ENGINE Ref: B0.00.0 (1)

#### ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name	
Notes: [Frutteto <sup>3</sup> 8	80 CLASSIC Compact]			
1	0.000.0000.1		cannot be supplied	
2	0.000.0000.1		MADE BY TREVIGLIO ITALY cannot be supplied MADE AT RANIPET - INDIA	

Section: B0 - ENGINE

Ref: B0.01.0 (1)

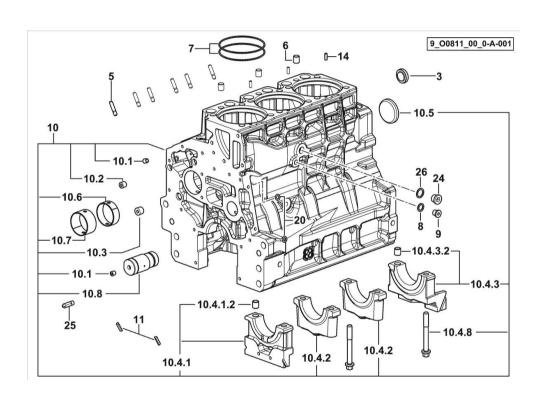
#### CRANKCASE

Fig.	P/n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Frutteto<sup>3</sup> 80 CLASSIC Compact]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x 16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1	0.065.1112.3	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24



Section: B0 - ENGINE

Ref: B0.01.1 (1)



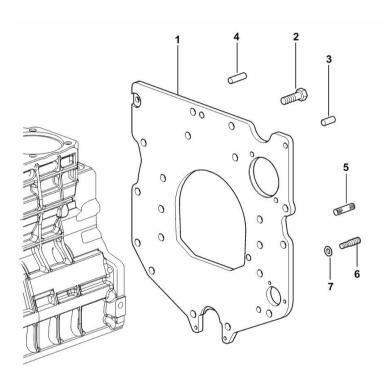
CRANI	<b>KCASE</b>		
Fig.	P/n	QTY	Name
		-	

#### Notes:

FOR ENGINES PRODUCED IN: RANIPET - INDIA [Frutteto<sup>3</sup> 80 CLASSIC Compact]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3.1.1	0.065.1116.7/10	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24

7—————————————————————————————————————	I9_O0811_00_0-A-001
	<del>3</del>
10	10.5
10.1-0	26 24
10.2	0 0
-10.6	8 9
0 0 20	•
10.7	—10.4.3.2 <sup>—</sup>
10.1 — 0	<b>10.4.3.1.1</b>
10.8	
25 11	10.4.8
10.4.1.1.1	<b>U</b>



9\_37311\_01\_0-A-001

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.01.2 (1)

# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

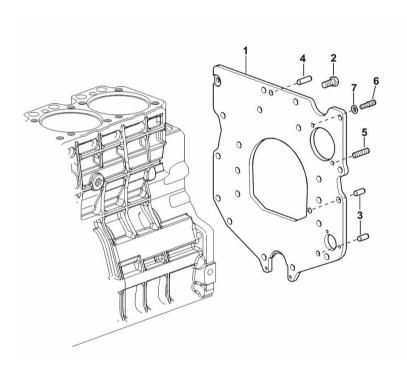
2.0439.250.7

0.011.9294.0/10

Fig.	P/n	QTY	Name
Notes:			
FOR EN	GINES PRODUCED IN : TRE	EVIGLIO IT	ALY [Frutteto <sup>3</sup> 80 CLASSIC Compact]
1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
_	2.0432.257.7		stud bolt m 12 p.1.75 - 1.25 x 30

bush

stud bolt m  $12 / m 10 \times 30$ 



I9\_N8911\_01\_0-A-001

Fig.

P/n

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.01.3 (1)

QTY Name

# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Notes:	ONTE ON ONLOW N. D.A.	HDET D		
FOR EN	GINES PRODUCED IN : RAI	NIPET - II	NDIA [Frutteto <sup>3</sup> 80 CLASSIC Compact]	
1	0.007.7752.0/30	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.1651.912.0	2	cylindrical plug 12x28	
4	2.1651.917.0	1	cylindrical plug 12x40	
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	

# 7.2 7.3 7.4 6 16 19 901 902 15 17 18 9.34812\_00\_0-A-00

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.02.0 (1)

# CRANKSHAFT

Fig. P/n QTY Name				
	HΊσ	I / II	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [Frutteto<sup>3</sup> 80 CLASSIC Compact] 5736 <-

	2.1-22.22.2		1 1 2 -
6	2.1720.006.0	1	key 4x6.5
7.1	0.007.1554.0/20	1	crankshaft
7.2	0.065.1323.0/30	1	gear Z = 29
7.3	2.1651.915.0	1	pin 12x35
7.4	2.1720.006.0	1	key 4x6.5
7.5	2.3130.001.1	3	plug 1/8" gas
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		shim + mm 0.10
1002	0.065.1218.8		$shim + mm \ 0.15$

# 23 1001 1002 801 802 9 901 902 15 17 18 9 34812\_00\_0-A-002

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.02.0 (2)

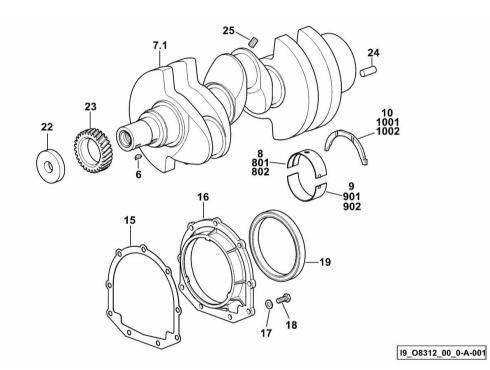
# CRANKSHAFT

Fig.	P/n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [Frutteto<sup>3</sup> 80 CLASSIC Compact] -> 5737

6	2.1720.006.0	1	key 4x6.5
7	0.019.2255.0/20	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
801	0.065.1215.7	-	main half bushing - mm 0.25
802	0.065.1215.8	-	main half bushing - mm 0.50
901	0.065.1216.7	-	main half bushing - mm 0.25
902	0.065.1216.8	-	main half bushing - mm 0.50
1001	0.065.1218.7	_	shim + mm 0.10
1002	0.065.1218.8	-	$shim + mm \ 0.15$



Section: B0 - ENGINE Ref: B0.02.1 (1)

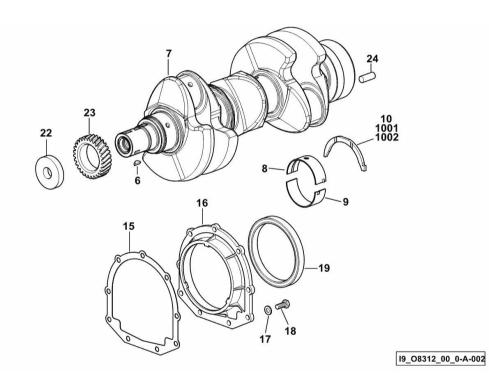
# CRANKSHAFT

Fig. P/1	n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN: RANIPET - INDIA [Frutteto<sup>3</sup> 80 CLASSIC Compact] 5547 <-

	2 1720 006 0		1 4 6 5
6	2.1720.006.0	1	key 4x6.5
7.1	0.007.1554.0/20	1	crankshaft
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
25	2.3130.001.1	3	plug 1/8" gas
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		$shim + mm \ 0.10$
1002	0.065.1218.8		$shim + mm \ 0.15$



Section: B0 - ENGINE Ref: B0.02.1 (2)

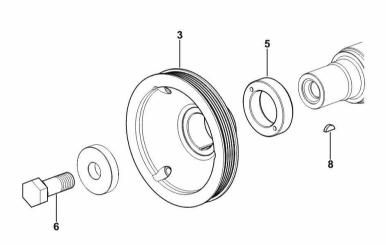
#### CRANKSHAFT

Fig.	P/n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN: RANIPET - INDIA [Frutteto<sup>3</sup> 80 CLASSIC Compact] -> 5548

6	2.1720.006.0	1	key 4x6.5
7	0.019.2255.0/30	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
1001	0.065.1218.7		shim + mm 0.10
1002	0.065.1218.8		$shim + mm \ 0.15$



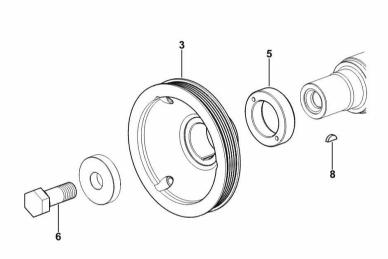
9\_M5012\_03\_0-A-001

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.02.2 (1)

#### CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
Notes:			
FOR ENG	INES PRODUCED IN : TRE	EVIGLIO IT	[Frutteto <sup>3</sup> 80 CLASSIC Compact]
3	0.015.6659.0	1	pulley
	0.012.0023.0	•	OUTSIDE DIAMETER 167 mm
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
	2.1720.006.0		key 4x6.5



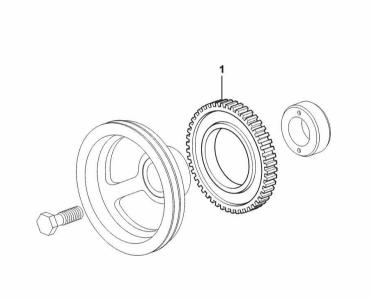
I9\_M5012\_03\_0-A-001

#### Frutteto<sup>3</sup> 80 CLASSIC Compact

Section: B0 - ENGINE Ref: B0.02.3 (1)

### CRANKSHAFT PULLEY P/n

Fig.	P/n	QTY	Name
Notes:			
FOR ENG	INES PRODUCED IN : RAI	NIPET - IN	NDIA [Frutteto <sup>3</sup> 80 CLASSIC Compact]
	0.04.5.6650.0		
3	0.015.6659.0	1	pulley
5	0.015.6659.0 0.085.1248.0/20	1 1	pulley hub
3 5 6		1 1 1	• •



Section: B0 - ENGINE PULSE WHEEL

Ref: B0.02.4 (1)

Fig.	P/n	QTY	Name

Notes:

9\_36812\_05\_0-A-001

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Frutteto<sup>3</sup> 80 CLASSIC Compact]

1 0.011.3531.0 1 gear Z = 48

# Section: B0 - ENGINE

Ref: B0.02.5 (1)

PULSE WHEEL

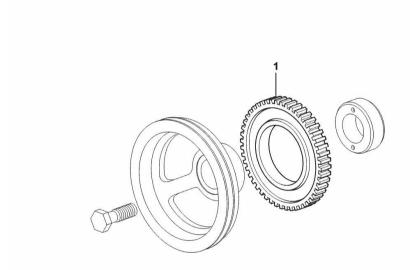
Fig.	P/n	QTY	Name

Frutteto<sup>3</sup> 80 CLASSIC Compact

Notes:

FOR ENGINES PRODUCED IN: RANIPET - INDIA [Frutteto<sup>3</sup> 80 CLASSIC Compact]

0.011.3531.0 1 gear Z = 48



I9\_36812\_05\_0-A-001

Section: B0 - ENGINE

2.4119.187.0

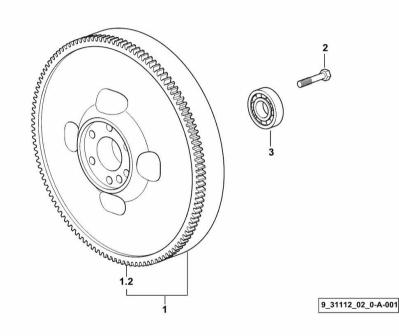
Ref: B0.02.6 (1)

# COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig.	P/n	QTY	Name	
Notes:				
[Frutteto <sup>3</sup> 8	0 CLASSIC Comp	act]		

belt PV-K5 (mm 1230)





Ref: B0.02.8 (1) Section: B0 - ENGINE

# ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
Notes:			
FOR ENG	INES PRODUCED IN : TRI	EVIGLIO I	TALY [Frutteto <sup>3</sup> 80 CLASSIC Compact]
1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45

1/1

Thank you so much for reading.

Please click the "Buy Now!"

button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com