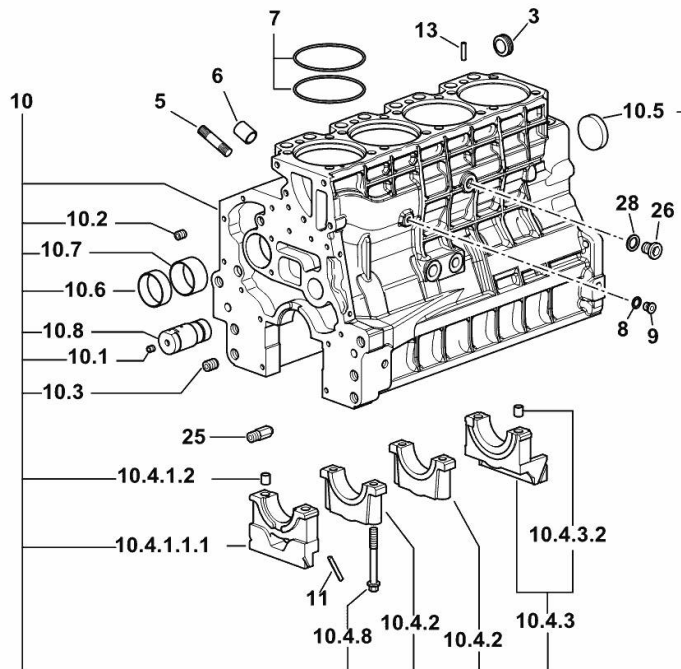


CRANKCASE

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

19_O1011_00_0-A-001

FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

Ref: B0.01.2 (1)

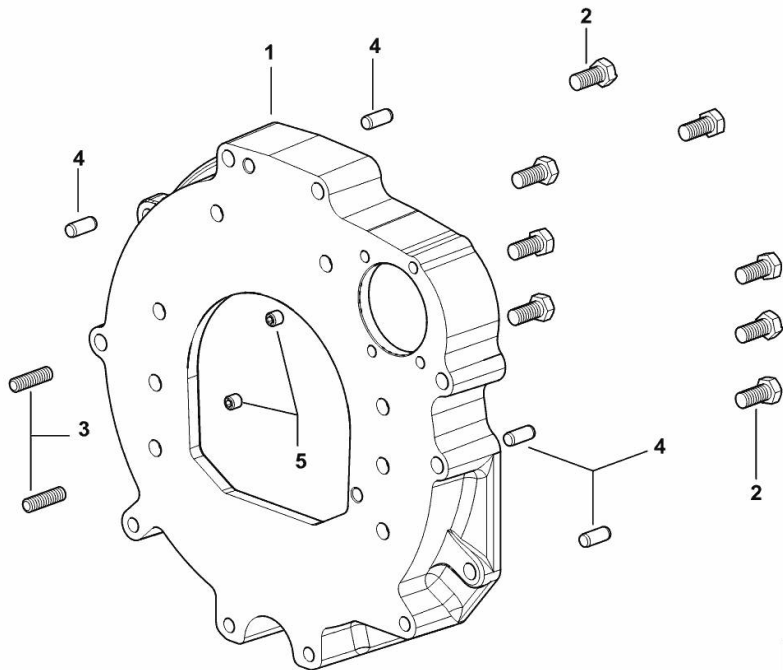
MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

1	0.015.8814.0	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.0432.255.7	2	stud bolt m 12 p.1.75-1.25x25
4	2.1651.912.0	4	cylindrical plug 12x28
5	2.0512.404.7	2	screw



I9_38511_01_0-A-001

FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

Ref: B0.01.3 (1)

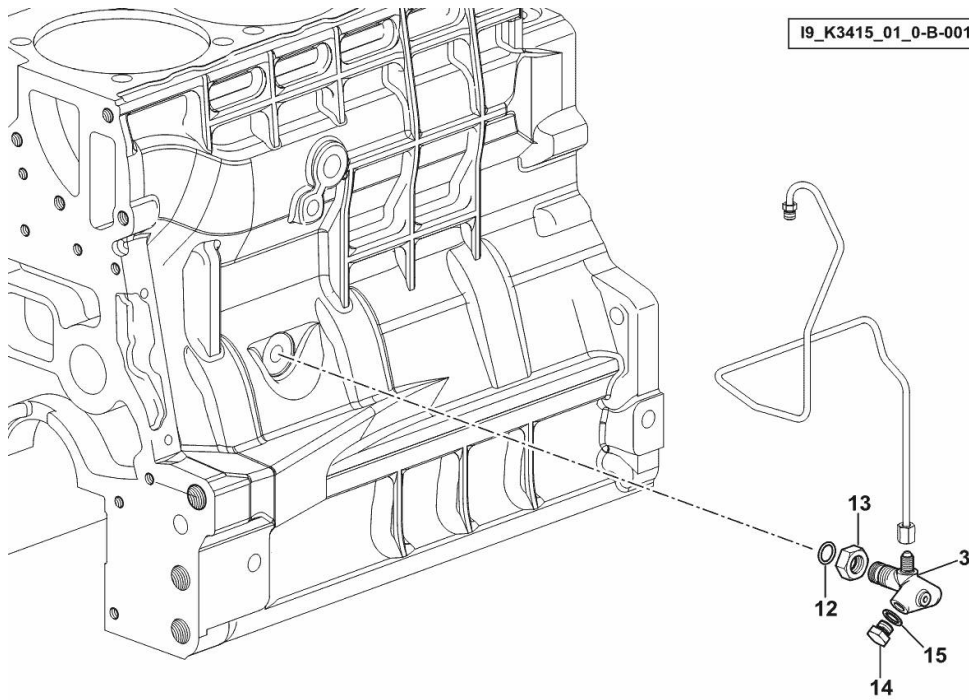
ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

3	2.3339.787.0/10	1	pipe fitting 7/16"
12	2.1533.038.0	1	oil seal 15.45x2.62
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.3110.403.1	1	plug m 14 p.1.5x12
15	2.1560.010.0	1	gasket 14.2 x 20



FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

Ref: B0.01.4 (1)

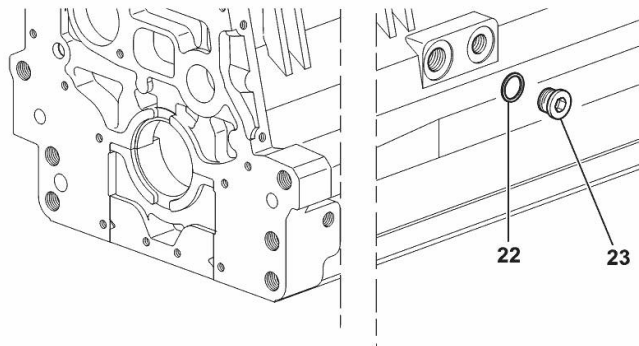
SIDE PLUG FOR CYLINDER BLOCK

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



I9_33211_07_0-A-001

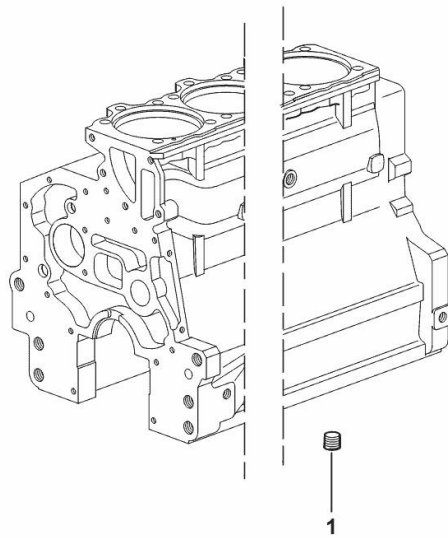
LOWER PLUG FOR CYLINDER BLOCKS

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

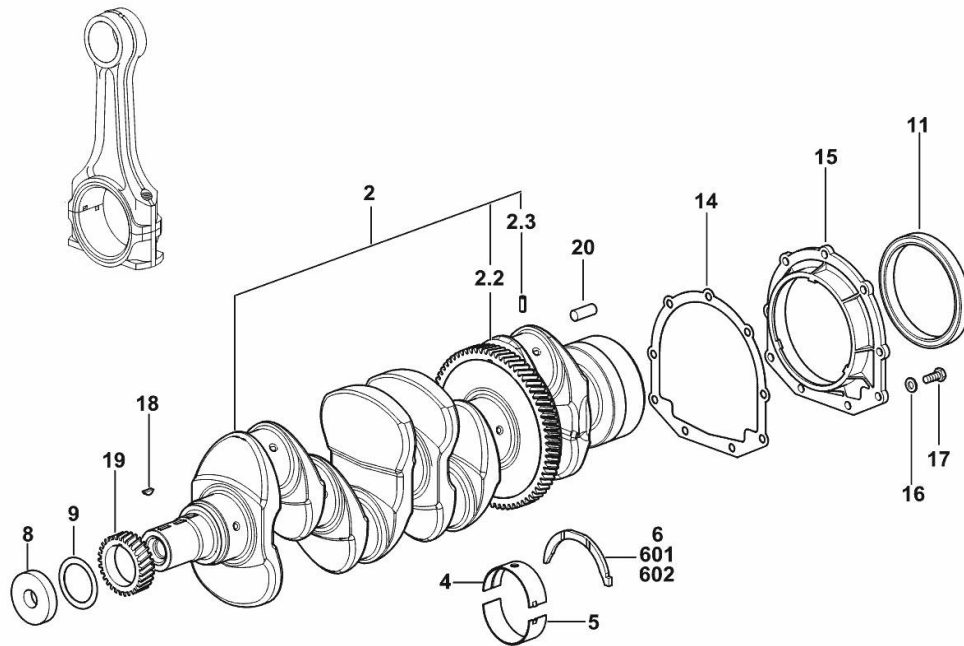
1	2.3130.003.1	2	plug 3/8" gas
---	--------------	---	---------------



19_37511_06_0-A-001

CRANKSHAFT

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

19_Q8012_00_0-A-002

2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
18	2.1720.006.0	1	key 4x6.5
19	0.065.1323.0/30	1	gear Z = 29
20	2.1651.915.0	1	pin 12x35
601	0.065.1218.7		shim + mm 0.10
602	0.065.1218.8		shim + mm 0.15

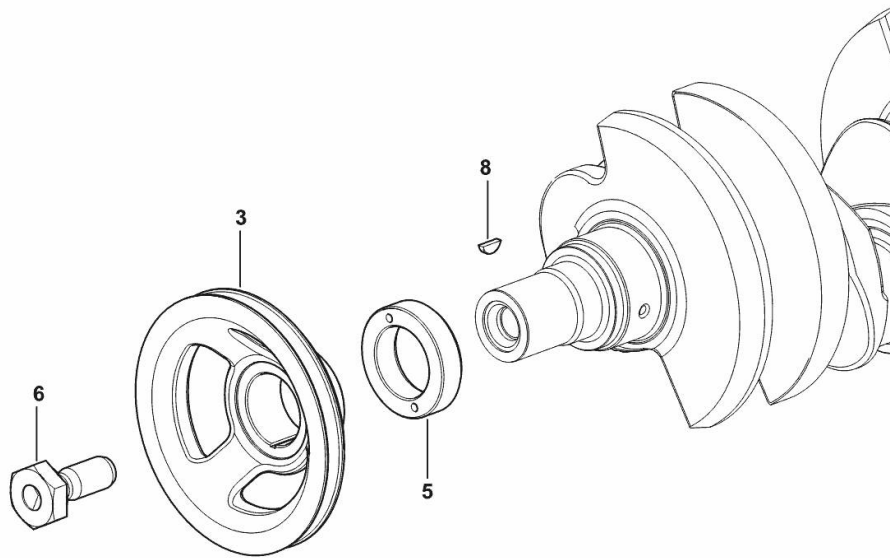
CRANKSHAFT PULLEY

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

3	0.007.1457.0/30	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



19_33312_02_0-A-001

FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

Ref: B0.02.4 (1)

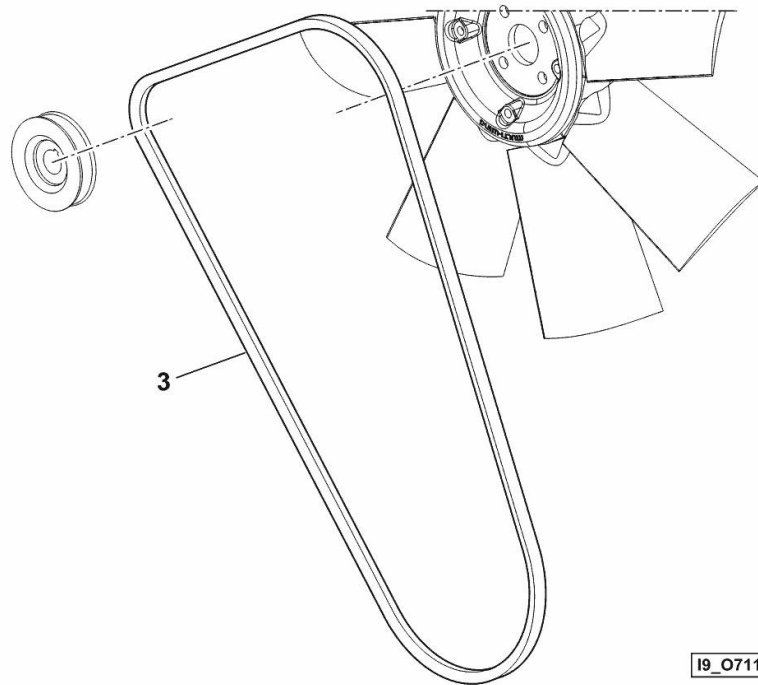
BELT

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

3	2.4119.198.0	1	vee belt AV 10.7x1240 mm
---	--------------	---	--------------------------



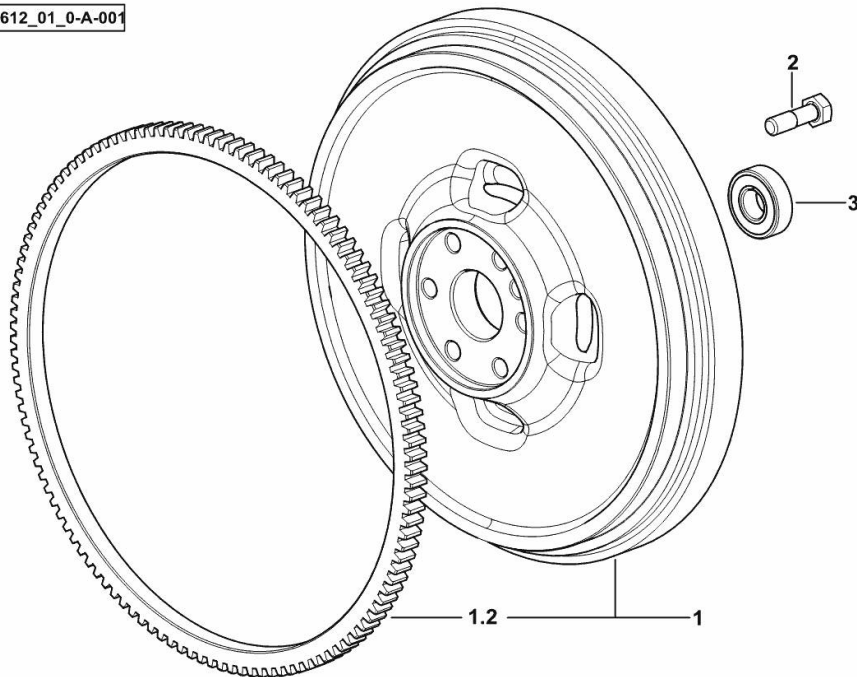
ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

1	0.017.7896.3	1	flywheel
1.2	0.065.1242.0	1	crown wheel Z = 123
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14

I9_Q5612_01_0-A-001



FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

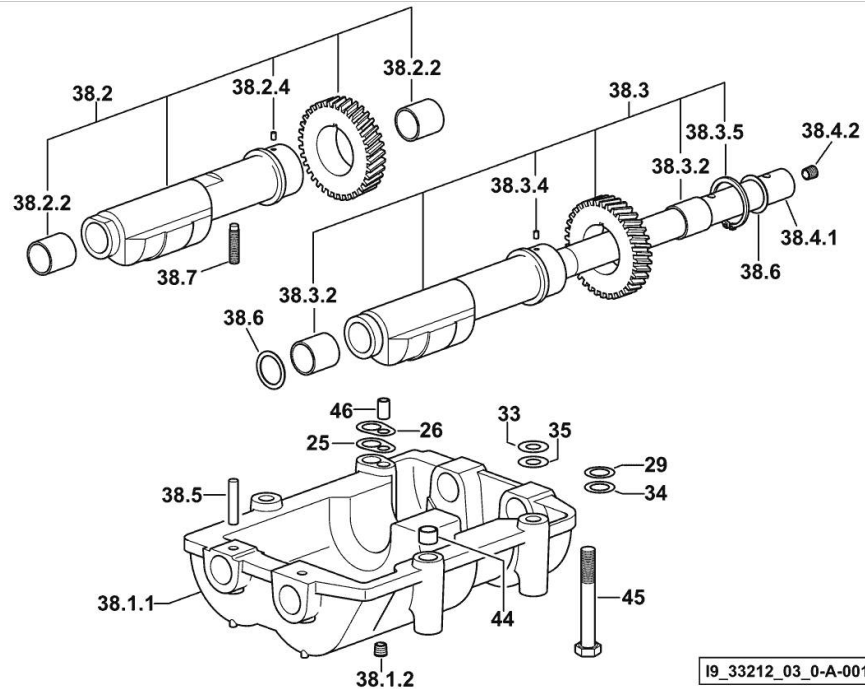
Ref: B0.02.7 (1)

COUNTERWEIGHTS

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]



25	2.1589.139.0	1	shoulder ring mm 0.3
26	2.1589.140.0	3	shoulder ring mm 0.1
29	2.1579.628.0	3	spacer 16.5x26x0.1
33	2.1579.629.0	6	spacer 12.5x26x0.1
34	2.1589.048.0	1	shoulder ring 16.5x26x0.3
35	2.1589.049.0	1	shoulder ring 12.5x26x0.3
38.1.1	0.086.1231.0/10	1	box
38.1.2	2.3130.001.1	4	plug 1/8" gas
38.2	0.086.1233.3/30	1	mass sx/lh/li
38.2.2	2.1559.115.0	2	special bushing 26x30x30
38.2.4	2.1651.302.0	1	roll pin 4x6
38.3	0.065.1233.3/30	1	mass dx/rh/re
38.3.2	2.1559.115.0	2	special bushing 26x30x30
38.3.4	2.1651.302.0	1	roll pin 4x6
38.3.5	2.1410.018.1	1	circlip 45
38.4.1	0.065.1234.0/10	1	shaft
38.4.2	2.3130.001.1	1	plug 1/8" gas
38.5	2.1631.717.0	2	roll pin 8 x 40
38.6	2.1589.185.0	4	shoulder ring 26.1x34x1
38.7	2.0522.212.7	1	screw m 8 p.1.25 x 30
44	2.1579.626.0	2	spacer 13.2x16x11
45	2.0139.028.2	4	screw m 12
46	2.1699.191.0	1	bush 7x10x16

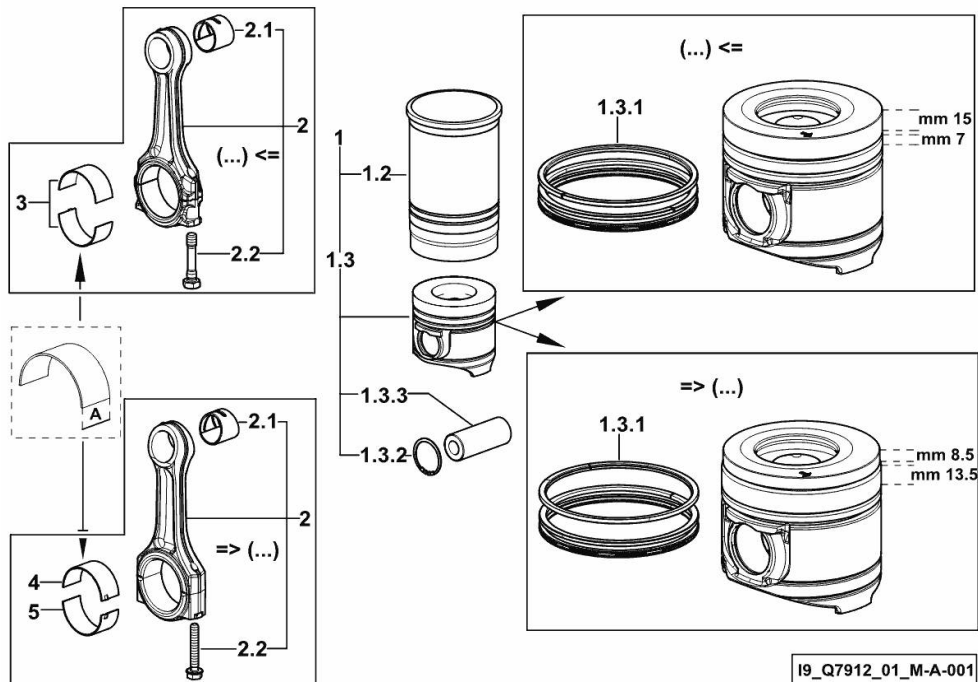
CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name
Notes:			
[FRUTTETO ³ 80.4 NATURAL 2WD] 10015 <- [FRUTTETO ³ 80.4 NATURAL DT] 10015 <-			
1	0.O68.0065.A	4	cyl. piston assembly "A" (...) <= - CLASS A
1	0.O68.0065.B	4	cyl. piston assembly "B" (...) <= - CLASS B
1	0.Q92.0065.A	4	cyl. piston assembly "A" => (...) - CLASS A
1	0.Q92.0065.B	4	cyl. piston assembly "B" => (...) - CLASS B
1.2	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.2	0.B12.2675.0	1	engine cylinder "B" - CLASS B
1.3	0.O68.0060.A	1	complete piston "A" (...) <= - CLASS A
1.3	0.O68.0060.B	1	complete piston "B" (...) <= - CLASS B
1.3	0.Q92.0060.A	1	complete piston "A" => (...) - CLASS A
1.3	0.Q92.0060.B	1	complete piston "B" => (...) - CLASS B
1.3.1	0.081.0090.6/10	1	piston ring set (...) <=
1.3.1	0.Q92.0052.6	1	piston ring set => (...)
1.3.2	2.1411.014.1	2	circlip 35
1.3.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.014.5175.3	4	engine connecting rod (...) <=
2	0.019.2226.3/10	4	engine connecting rod => (...)
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65 (...) <=
2.1	2.1559.532.0	1	special bushing 34.60x39.130x36.65 => (...)
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5 (...) <=
2.2	2.0399.365.0	2	screw m 10 p.1.25x61.5 => (...)
3	0.065.1225.0	8	con.rod half bushing STANDARD - A = 28.75 -> 29.00 (...) <=
3	0.065.1225.7	8	con.rod half bushing - mm 0.25

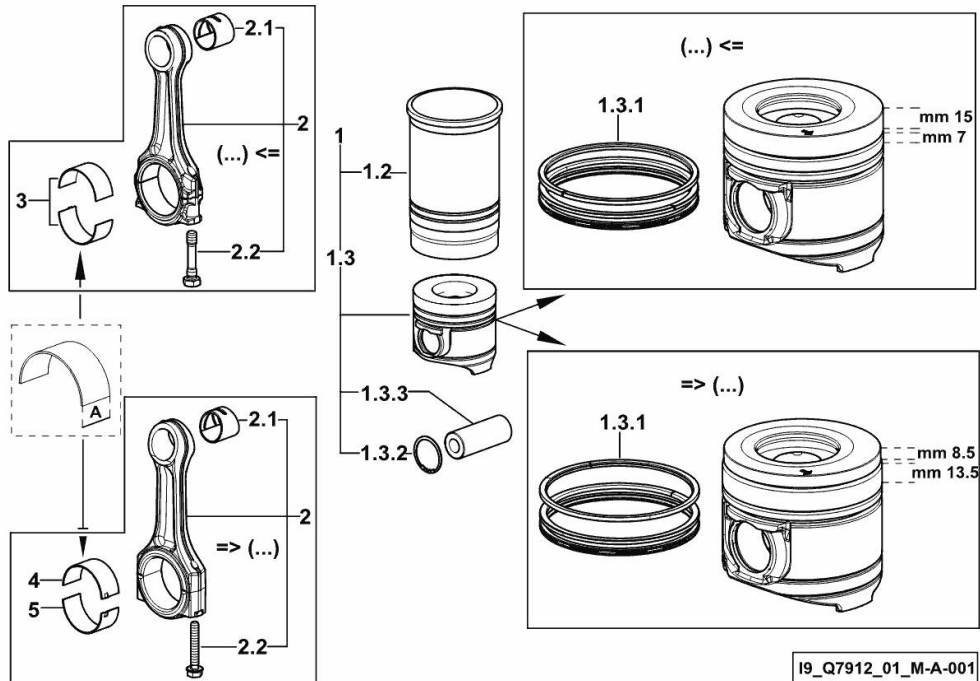
FRUTTETO³ 80.4 NATURAL -> ZKDCL30200RS10001

Section: B0 - ENGINE

Ref: B0.03.2 (1)

CYLINDER - PISTON - CONNECTING ROD

Fig.	P/n	QTY	Name
			(...) <=
3	0.065.1225.8	8	con.rod half bushing - mm 0.50
			(...) <=
4	0.019.5453.0	4	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => (...)
5	0.019.5454.0	4	con.rod half bushing STANDARD - A = 29.85 -> 30.10 => (...)

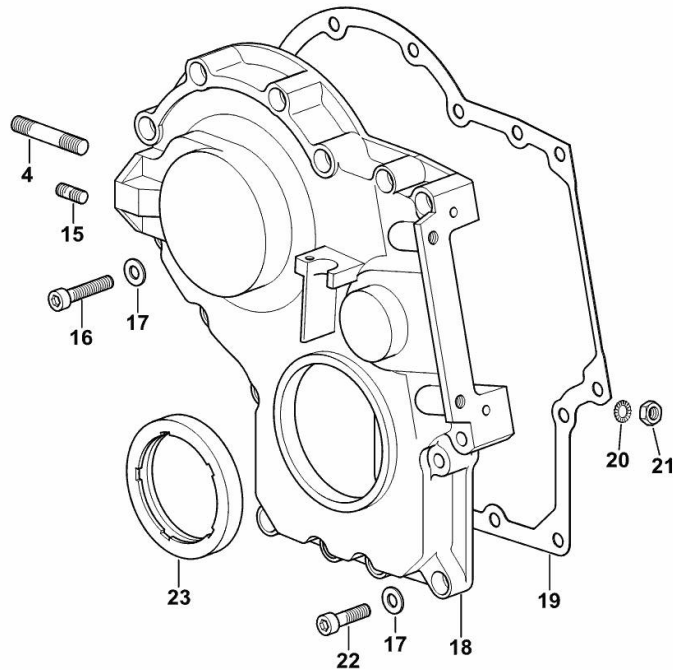


TIMING CASE

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:

[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]



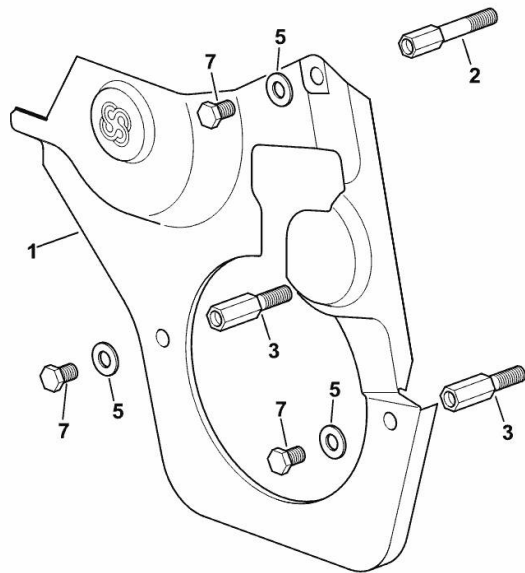
4	2.0432.009.7	1	stud bolt m 8 p.1.25 / p. 1 x 35
15	2.0432.003.7	1	stud bolt m 8 p.1.25 / p.1 x 20
16	2.0312.214.2	7	screw m 8 p.1.25 x 40
17	2.1480.014.1	15	washer 8
18	0.013.4981.0	1	guard
19	0.065.1150.0/30	1	gasket
20	2.1470.004.2	4	lock washer 8
21	2.1011.405.2	2	nut m 8 p.1
22	2.0312.208.2	8	screw m 8 p.1.25 x 25
23	2.1529.167.0	1	oil seal

GUARD PLATE

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

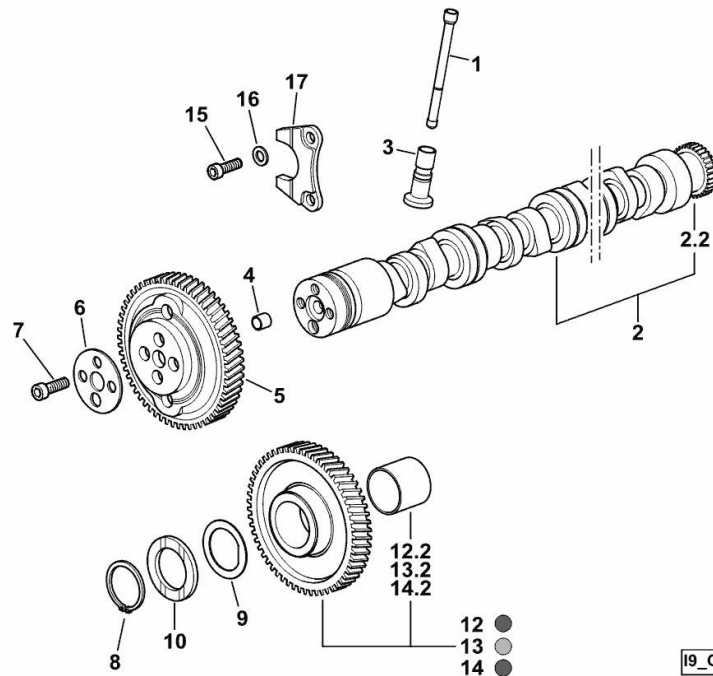
1	0.007.1262.3/50	1	guard
2	0.012.0707.0	1	small column m 8 p.1.25 / L = mm 60
3	0.012.0708.0	2	small column m 8 p.1.25 / L = mm 50
5	2.1310.004.2	3	flat washer 8.4x17
7	2.0112.203.2	3	screw m 8 p.1.25 x 12



I9_33011_02_0-A-001

CAMSHAFT

Fig.	P/n	QTY	Name
------	-----	-----	------

Notes:[FRUTTETO³ 80.4 NATURAL 2WD] [FRUTTETO³ 80.4 NATURAL DT]

I9_O5513_00_0-A-001

1	0.065.1331.2	8	rod
2	0.013.9543.3	1	camshaft
2.2	0.065.1324.0/10	1	gear Z = 32
3	0.065.1330.0	8	tappets
4	2.1559.398.0	1	bushing 10.5x13x12
5	0.013.5017.0	1	gear z=58
6	0.065.1350.0	1	small disc
7	2.0132.207.2	4	screw m 10 p.1 x 25
8	2.1410.016.1	1	circlip 40
9	0.065.1352.0	1	shim
10	0.018.2233.0	2	shoulder ring
12	0.007.1177.3/20	1	gear z = 57 - WITH RED IDENTIFICATION STAMP
12.2	2.1559.185.0/10	1	bushing
13	0.007.1178.3/20	1	gear z = 57 - WITH YELLOW IDENTIFICATION STAMP
13.2	2.1559.185.0/10	1	bushing
14	0.007.1179.3/20	1	gear z = 57 - WITH GREEN IDENTIFICATION STAMP
14.2	2.1559.185.0/10	1	bushing
15	2.0312.205.2	2	screw
16	2.1480.014.1	2	washer 8
17	0.065.1353.0	1	small plate

Thank you so much for reading.
Please click the “Buy Now!”
button below to download the
complete manual.



After you pay.

You can download the most
perfect and complete manual in
the world immediately.

Our support email:

ebooklibonline@outlook.com