Section: ENGINE Ref: 01.00.0

	A =		RANKC			KCI. 0	1.00.0
	27	Fig	3.	P/n	QTY	Name	
		No	tes:				
			1 es: 361 -> 1500	0]			
		-		•			
		0		0.054.0050.6	1	gasket set	
	26 30 31 37 19	36 16 18				- FOR ENGINE MOUNTING	
		1		0.054.1110.4/40	1	crankcase	
) 2		2.1559.111.0/10	2	special bushing 11.5x14.1x10	
42 44	40 39 28	/ 3		0.037.1155.0	1	bushing	
42 41	40 39 28	4		2.1599.144.7	8	shoulder ring 12.5x23x4	
(Single	23-	5		0.029.1117.0	4	stud bolt	
(24-	6 7		0.054.1112.0	1	support	
29	25-	38		0.037.1114.0	1	support	
17		1 • \\		0.029.1113.0	1	support	
35-				0.029.1116.0	1	support	
2		10		0.021.1157.0	4	stud bolt	
607	000000000000000000000000000000000000000	11		2.1019.026.7	8	special nut m 12 p.1.5	
100		12		2.0432.003.7	24	stud bolt m 8 p.1.25 / p.1 x 20	
	Y 1 3/11 /	14		0.044.1156.0	6	special bushing	
()		15		0.029.1154.0/10	4	gasket	
M	333			0.045.1152.0/10	1	plate	
3	49 50 4	3 54 1 2 17		0.054.1152.0	1	pipe fitting	
(5)		18		2.0112.511.1	11	screw m 14 p.2 x 30	
)	C X4-11/20 1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	19		2.1652.911.0	2	cylindrical plug 12x25	
J(0)		20		2.0432.153.7	2	stud bolt m 10 p.1.5 / p.1.25 x 20	
1 7		22		0.044.1120.0/10	3	engine cylinder	
34 3	47 48	23		2.1589.052.0	7	shoulder ring 115x123x0.2	
	47 48	24		2.1589.051.0	3	shoulder ring 116x123x0.1	
الملال		25		2.1569.076.0	3	gasket 116x123x0.5	
] 32 1	2—	26		0.041.1123.0/10	3	stud bolt	
32		27		0.039.1122.0	12	stud bolt m 12 p.1.5x310	
		33 32 20		2.0432.003.7	4	stud bolt m 8 p.1.25 / p.1 x 20	
		29		2.1652.306.0	1	cylindrical plug 4x14	
		45 55 30		0.071.1151.3	3	valve	
	1 1 8	31		2.3130.001.1	2	plug 1/8" gas	
	5 7 51 9 15	32		2.0432.025.7	2	stud bolt m 8 p.1.25 - 1.00 x 100	
	3,51	20 33		2.1653.711.0	1	pin	
		34		2.1699.114.0	1	pin 8x55	
		35		2.3139.001.1	3	plug	
	10—3	36		2.3130.002.1	1	plug 1/4" gas	
	4-6	37		2.3170.022.1	1	expansion plug 60	
	11—🖲	38		2.3130.003.1	2	plug 3/8" gas	
		39		0.044.1151.0	1	gasket	
		40		0.044.1164.2/10	1	small cover	1/2

41

2.1310.004.2

4

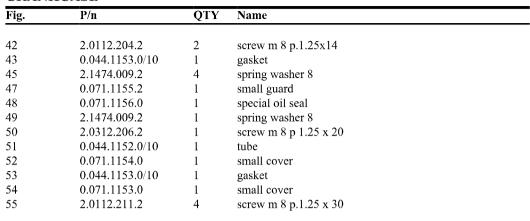
flat washer 8.4x17

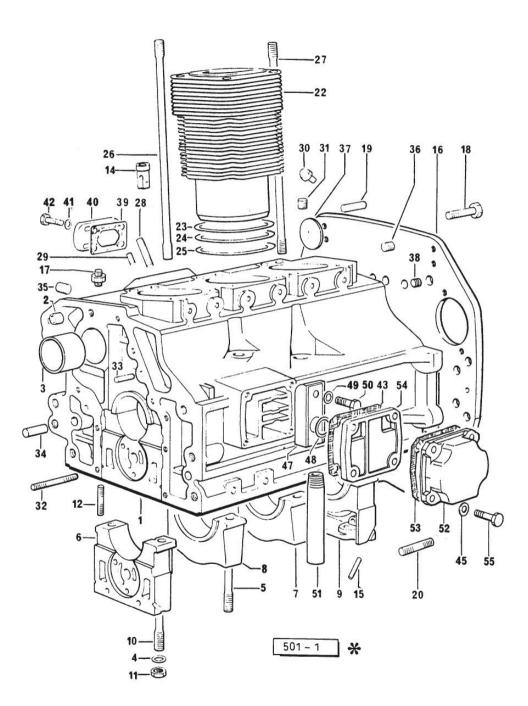
1/2

H-361 -> 1500

Section: ENGINE CRANKCASE

Ref: 01.00.0





Ref: 01.00.1

Section: ENGINE

	Section: I			Ref: 01.00.1
33 — 9 7 8 5 6 1 2	TIMINO	G CASE		
34	Fig.	P/n	QTY	Name
32	rig.	1711	Q11	Tume
31—————————————————————————————————————	Notes:			
	[H 361 -> 1	5001		
	[• • • • •		
	1	0.040.1121.0	1	A
	1	0.048.1131.0	1	flange
	2	0.041.1153.0	1	gasket
	3	2.0112.209.2	2	screw m 8 p 1.25 x 25
	3	2.0112.211.2	3	screw m 8 p.1.25 x 30
	4	2.1474.009.2	5	spring washer 8
	5	2.0119.034.1	1	screw m 14 p.2x20
	6	2.1560.010.0	l	gasket 14.2 x 20
	7	2.0112.207.2	1	screw m 8 p 1.25 x 20
16	8	2.1474.009.2	1	spring washer 8
17 0 0 0	9	0.041.1152.0	1	gasket
	10	2.1519.010.0	1	special oil seal 58x80x10
	11	0.048.1132.0/40	1	guard
	12	2.0112.217.2	5	screw m 8 p.1.25 x 45
	13	2.1474.009.2	5	spring washer 8
	14	2.1560.003.0	2	copper gasket 8.2 x 12
11	15	2.1011.405.2	1	nut m 8 p.1
	16	2.1474.009.2	2	spring washer 8
	17	2.0112.211.2	2	screw m 8 p.1.25 x 30
	18	2.0112.222.2	4	screw m 8 p.1.25x65
15	19	2.1474.009.2	4	spring washer 8
14	20	0.041.1158.0	1	index
12	21	2.1310.004.2	1	flat washer 8.4x17
13	22	2.0112.204.2	3	screw m 8 p.1.25x14
10	23	0.048.1151.0/10	1	gasket
36	24	0.048.1150.0/20	1	cover
	25	2.1560.006.0	4	gasket 10.2 x 16
27	26	2.0112.315.2	4	screw m 10 p.1.5 x 40
39	27	0.041.1154.0	2	gasket
29	28	2.0432.015.7	1	stud bolt m 8 p.1.25-1x50
	29	2.0432.028.7	3	stud bolt m 8 p.1.25-1x130
	30	2.1653.717.0	1	pin 8 x 40
	31	0.041.1159.0/10	1	filter
	32	2.1411.012.1	1	circlip 30
	33	0.041.1135.4	1	plug 1" gas
	34	2.1569.072.0	1	gasket 32 x 39.5 x 2
	36	0.037.1151.0/10	1	cover
	38	2.1011.505.2	4	nut m 8 p.1
26 25 24 \(\sigma_2\) 28 22 21 20 30	39	2.1011.303.2	4	flat washer 8.4x17
	33	2.1310.UU+.2	7	Hat washer 6.7A1 /

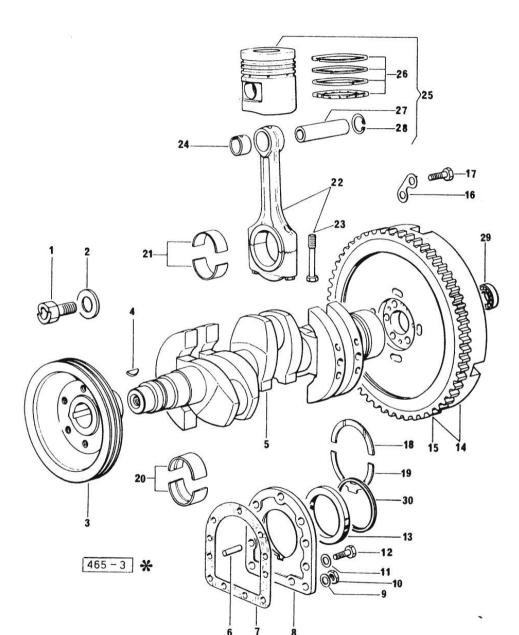


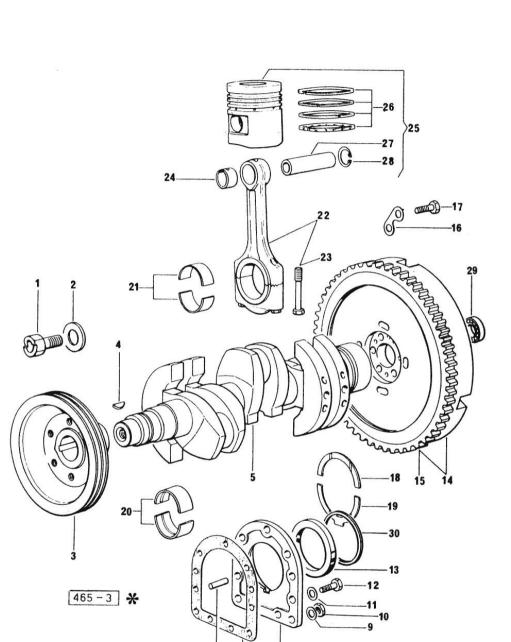
Section: ENGINE

Ref: 01.00.2

CRANKSHAFT

Fig.	P/n	QTY	Name	
Notes:				
[H 361 -> 1	500]			
1	2.0129.032.2	1	screw m 24 p.2x45	
2	0.001.6020.0	1	shoulder	
3	0.062.1250.0	1	pulley	
4	2.1799.026.0	1	key 10x10	
5	0.053.1210.4/10	1	crankshaft	
6	2.1652.915.0	2	cylindrical plug 12x35	
7	0.029.1250.0/10	1	gasket	
8	0.045.1240.0	1	flange	
9	2.1560.006.0	2	gasket 10.2 x 16	
10	2.1011.421.2	2	nut m 10 p.1.25	
11	2.1474.010.2	9	washer 10	
12	2.0112.309.2	9	screw m 10 p.1.5 x 25	
13	2.1529.045.0	1	oil seal	
14	0.068.1241.3	1	flywheel	
15	0.036.1242.0	1	crown wheel $Z = 126$, mm 15	
16	2.1379.006.0	3	lock-tab 15x15x36,5	
17	2.0122.515.7	6	screw	
18	0.001.4544.0	2	shoulder ring + mm 0.05	
18	0.001.4545.0	2	shoulder ring + mm 0.10	
18	0.001.4546.0	2	shoulder ring + mm 0.15	
18	0.042.1218.0	2	shoulder ring STANDARD	
19	0.001.4547.0	2	shoulder ring + mm 0.05	
19	0.001.4548.0	2	shoulder ring + mm 0.10	
19	0.001.4549.0	2	shoulder ring + mm 0.15	
19	0.042.1219.0	2	shoulder ring STANDARD	
20	0.073.1215.0	8	main half bushing STANDARD	
20	0.073.1215.7	8	main half bushing - mm 0.25	
20	0.073.1215.8	8	main half bushing - mm 0.50	
20	0.073.1215.9	8	main half bushing - mm 0.75	
21	0.039.0068.0	6	con.rod half bushing - mm 1.016	
21	0.062.1225.0	6	con.rod half bushing STANDARD	
21	0.062.1225.7	6	con.rod half bushing - mm 0.25	
21	0.062.1225.8	6	con.rod half bushing - mm 0.50	
21	0.062.1225.9	6	con.rod half bushing - mm 0.75	
22	0.039.1220.3/30	3	engine connecting rod	
23	0.039.1250.0	2	screw m 14 p.1.5x63	
24	2.1559.114.0/10	1	special bushing	
25	0.054.0060.6/10	3	complete piston STANDARD	
25	0.054.0061.6/10	3	complete piston + mm 0.50	
25	0.054.0062.6/10	3	complete piston + mm 1.0	1/2
26	0.073.0052.6	3	piston ring set	1/2



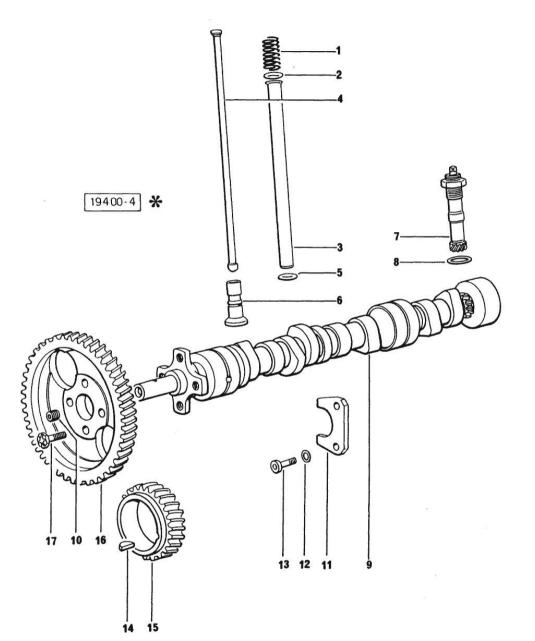


Section: ENGINE

Ref: 01.00.2

CRANKSHAFT

Fig.	P/n	QTY	Name
		·	
26	0.073.0053.6	3	piston ring set + mm 0.5
26	0.073.0054.6	3	piston ring set + mm 1.0
27	0.002.4167.0	3	piston pin
28	2.1411.014.1	6	circlip 35
29	2.2041.008.0	1	ball bearing 20x47x14
30	2.1599.404.0	1	shoulder ring

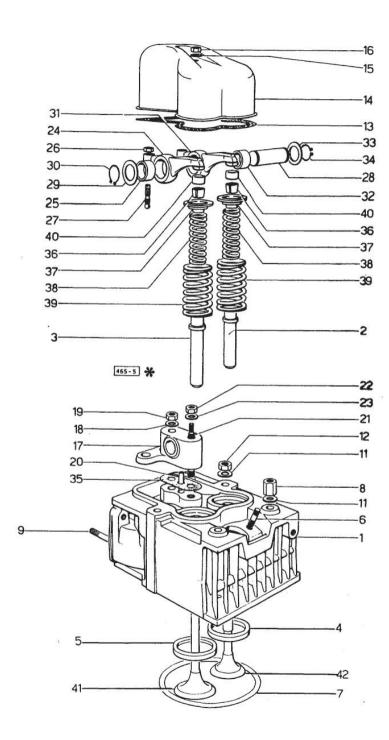


H-361 -> 1500

Section: ENGINE CAMSHAFT

Ref: 01.00.3

Fig.	P/n	QTY	Name
Notes: [H 361 ->	1500]		
1	2.4019.162.1/20	14	spring 17.2x46x1.8
2	2.1539.022.0	6	special oil seal 12.37x2.62
3	0.041.1332.0	6	sleeve
4	0.041.1331.3	6	rod
5	2.1539.020.0	6	special oil seal 13.95x2.62
6	0.052.1330.0/20	6	tappets
7	0.041.1355.3	1	transmission
8	2.1560.013.0	1	gasket 18.2x22
9	0.054.1310.0/20	1	camshaft
10	2.3130.001.1	1	plug 1/8" gas
11	0.027.1314.0	1	flange
12	2.1470.004.2	2	lock washer 8
13	2.0112.207.2	2	screw m 8 p 1.25 x 20
14	2.1720.010.0	1	key 5x9
15	0.040.1320.0	1	gear z = 33
16	0.062.1321.0	1	gear z=66
17	2.0139.005.1	4	screw m 10 p.1 x 25

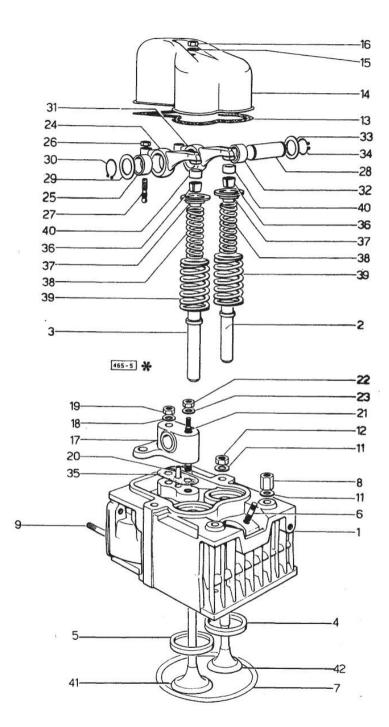


Section: ENGINE

Ref: 01.00.4

CYLINDER HEAD

Fig.	P/n	QTY	Name
Notes:			
[H 361 ->	1500]		
0	0.073.0057.6	1	gasket set
			- FOR 1 CYLINDER VALVE GRINDING AND PISTON
		_	RINGS REPLACEMEN
1	0.062.1410.3/10	3	engine head
2	0.062.1417.0/10	3	valve guide
3	0.062.1416.0/10	3	valve guide
4	0.062.1450.0/10	3	valve seat
5	0.062.1451.0/10	3 6	valve seat
6 7	2.0439.087.1/20 2.1569.078.0/10	3	stud bolt m 8 p.1.25 / p.1 x 40 gasket 106x118x0.5
8	2.1019.037.0	5	=
o 9	2.0432.005.7	6	special nut m 12 p.1.5 stud bolt m 8 p.1.5 / p.1 x 25
9	2.0432.003.7	3	stud bolt m 8 p.1.37 p.1 x 23 stud bolt m 8 p.1.25 / p.1 x 30
9	2.0432.007.7	1	stud bolt in 8 p.1.25 / p.1 x 30 stud bolt in 8 p.1.25 / p. 1 x 35
11	2.1599.406.0	12	shoulder ring
12	2.1019.025.0	7	special nut m 12 p.1.5
13	0.029.1450.0	3	gasket
14	0.039.1440.0	3	cap
15	2.1560.004.0	3	copper gasket 8.2 x 14
16	2.1099.056.2	3	special nut m 8 p.1 x 8
17	0.041.1430.0	3	support
18	2.1599.160.0	3	washer 10.5x19x4
19	2.1099.035.0	3	special nut m 10 p.1.25
20	0.029.1452.0	6	tube
21	0.039.1451.0	3	stud bolt
22	2.1011.421.2	3	nut m 10 p.1.25
23	2.1310.006.2	3	flat washer 10.5x21
24	0.002.4003.0	3	rocker arm
25	2.1559.021.0/40	3	bushing 15x19x22
26	2.1011.405.2	6	nut m 8 p.1
27	0.021.1434.0	6	screw
28	0.041.1431.0	3	pin
29	2.1599.019.0	3	shoulder ring 19.5x31x2
30	2.1410.055.1	3	circlip 19
31	0.002.4004.0/20	3	rocker arm
32	2.1559.021.0/40	3	bushing 15x19x22
33	2.1599.019.0	3	shoulder ring 19.5x31x2
34	2.1410.055.1	3	circlip 19
35	0.034.1450.0	3	tappet gasket
36	0.062.1423.0/10	6	conical valve cotter
37	0.062.1425.0	6	cup



Section: ENGINE

Ref: 01.00.4

CYLINDER HEAD

Fig.	P/n	QTY	Name
38	2.4019.194.0	6	spring 22.70x50.7x2.1
39	2.4019.193.0	6	spring 36.15x55.2x3.2
40	0.062.1452.0	6	small cover
41	0.042.1420.2	3	inlet valve Ø mm 8
42	0.071.1420.2	3	exhaust valve Ø mm 8

Ref: 01.00.5

Section: ENGINE

LUBRICATION

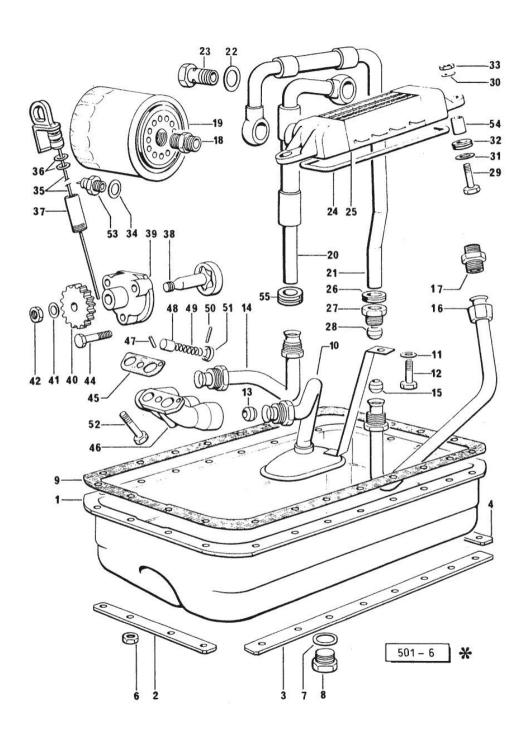
	33 LUBRIC	LATION			
	30 Fig.	P/n	QTY	Name	
	F-34				
	Notes:	5003			
19	[H 361 -> 15	500]			
	⊕ −32				
0000	⊘ —31	0.054.1510.2/10	1	oil sump	
	29 2	0.053.1550.0/10	1	small plate	
	3	0.035.1551.0/10	2	small plate	
\bowtie	6 4	0.053.1551.0	1	small plate	
24 25	6	2.1121.105.2	24	nut m 8 x 1	
	7	2.1560.054.0	1	gasket 21 x 26	
8	8	2.3199.001.2	1	plug 1/2" gas	
20	9	0.029.1512.2	1	gasket	
	10	0.054.1531.3/10	1	tube	
21—	<i>I</i> 11	2.1310.004.2	1	flat washer 8.4x17	
55 26 17	12	2.0112.204.2	1	screw m 8 p.1.25x14	
48 49 50 51 14 27 16	13	2.3359.016.1	2	nosepiece	
28	14	0.054.1542.2/10	1	tube	
	15	2.3359.015.1	2	nosepiece	
	1 1	0.044.1543.2/30	1	tube	
	1 1 17	2.3339.159.1/10	1	pipe fitting	
	18	2.3339.094.1/10	1	pipe fitting m 20 p.1.5-3/4 gas	
13 15	i // 19	0.044.1567.0	1	oil filter element	
1 hamp 1 19	20	0.054.1551.2/10	1	tube	
	21	0.054.1552.2/20	1	tube	
Jan Harry	22	2.1560.018.0	4	gasket 22.2 x 29	
6 9 1 7/	23	2.3339.107.1	2	pipe union m 22	
	24	0.054.1541.0	1	gasket	
	25	0.054.1540.2/10	1	oil cooler	
	26	2.6560.013.0	1	wire guide 18x1.5	
	1 20 27	2.3339.167.2	2	pipe fitting	
0 00 0	28	2.3359.012.0	2	nosepiece 10x16.8	
	28 29	2.0112.211.2	2	screw m 8 p.1.25 x 30	
	30	2.1310.004.2	2	flat washer 8.4x17	
	31	2.1510.004.2	4	shoulder ring 8.4x25x2	
/ / / / / / / / / / / / / / / / / / / /	31 32	0.021.1560.0	4	rubber plug	
/ / //	33	2.1011.105.2	2	nut m 8 p.1.25	
/%/	34	2.1560.008.0	1	gasket 12.2 x 18	
	35	0.068.1513.2	1	dipstick	
	36	2.1539.065.0	2	special oil seal 8.73 x 1.78	
501 - 6	→ 37	0.044.1555.0	∠ 1	special off seaf 8.73 x 1.78 spacer	
	37	0.054.1524.3/10	1	rotor	
	38 39	0.054.1524.3/10	1		
3 7 8	40	0.054.1520.0	1	pump casing	
	40	2.1310.006.2	1	gear flat washer 10.5x21	
	41 42	2.1121.107.2	1		
	42	2.1121.10/.2	1	self-locking nut m 10 p 1.25	

Section: ENGINE

Ref: 01.00.5



Fig.	P/n	QTY	Name	
44	2.0112.215.2	3	screw m 8 p.1.25 x 40	
45	0.054.1550.0	1	gasket	
46	0.054.1530.0/20	1	tip	
47	2.1651.305.0	1	pin 4 x 12	
48	0.052.1571.0	1	small piston	
49	2.4019.270.1	1	spring 9.7x54x2	
50	2.1630.213.0	1	roll pin 3x32	
51	0.054.1558.0/20	1	stop	
52	2.0132.213.2	1	screw	
53	2.7099.040.0/10	1	pressure switch	
54	0.427.6352.0	2	bushing 10x12x13	
55	2.6560.022.0	1	wire guide 28x1.5	

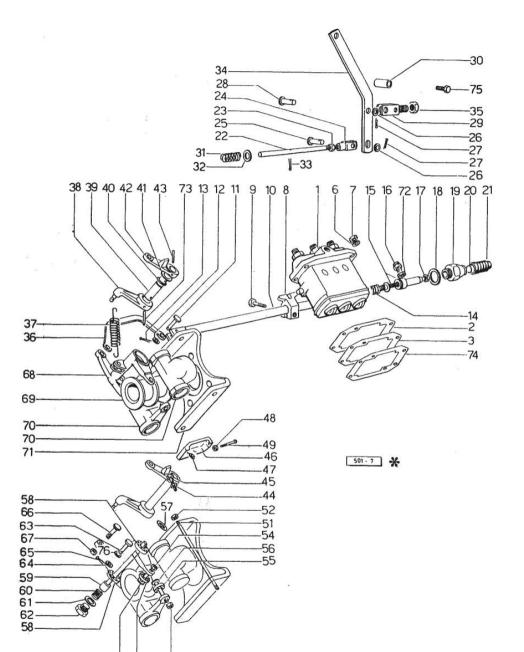


Section: ENGINE

Ref: 01.00.6

FUEL SUPPLY SYSTEM

Fig.	P/n	QTY	Name
Notes:			
[H 361 ->]	1500]		
1	2.4639.140.0	1	injector pump
			© 01.00.9
2	0.041.1658.0	1	shim mm 0.20
2	0.041.1659.0	1	shim mm 0.1
3	0.041.1694.0	1	gasket mm 0.1
3	0.041.1695.0	1	gasket mm 0.20
6	2.1311.006.2	4	flat washer 8
7	2.1099.056.2	4	special nut m 8 p.1 x 8
8	0.046.1652.0	1	bracket
9	2.0112.013.2	1	screw m 6 p.1 x 35
10	0.044.1613.2	1	rod
11	2.1679.065.2	1	pin 6x18x15
12	2.1311.004.2	1	flat washer 6, d128
13	2.1690.206.2	1	split pin A2x15
14	2.4019.178.1/10	1	spring 14.6x34x0.8
15	0.062.1652.6	1	adapter
16	0.044.1669.3/20	1	adapter
17	2.1011.505.2	1	nut m 8 p.1
18	2.1560.019.0	1	copper gasket 24.3x30
19	0.041.1666.0/40	1	plug
20	2.1530.015.0	1	oil seal 8.30x2.40
21	0.000.5617.0	1	guard
22	0.054.1675.0/10	1	ferrule
23	2.1011.103.2	1	nut m 6 p.1
24	2.3510.003.2	1	fork m 6
25	2.1670.103.2	1	pin
26	2.1310.002.2	2	flat washer 6.4x12.5
27	2.1690.206.2	1	split pin A2x15
28	2.1670.303.2	1	pin 8x18x15
29	0.044.1656.0	1	support
30	2.1579.159.2	1	spacer 8.8x12x16
31	2.4019.232.1	1	spring
32	2.1310.004.2	1	flat washer 8.4x17
33	2.1690.206.2	1	split pin A2x15
34	0.044.1688.0	1	lever
35	2.1011.506.2	1	nut m 10 p.1
36	0.074.1622.0	1	rod
37	2.4049.095.1/10	1	spring
38	0.042.1621.0	1	lever
39	0.041.1655.0/10	1	min
40	2.1530.016.0	1	oil seal 8.73 x 1.78
4 0	2.1530.016.0	1	on sear 8./3 x 1./8



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54

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