

0507 1876

### IRON 110 HI-LINE ->ZKDL420200TS15001

Section: B0 - ENGINE Ref: B0.01.5

## CRANKCASE BREATHER

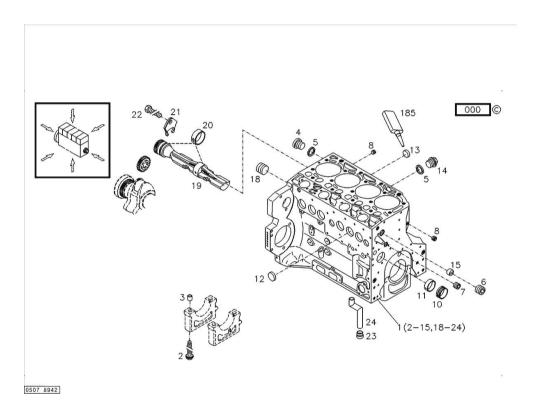
Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

### Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

**Engine serial number:** 10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

1	04203321	1	valve
			WITH POS (2)
2	04206233	1	gasket
3	01148431	2	screw
			- FROM THE MONTH OF ASSEMBLY SEE POS. ( B ) -
			UP TO THE MONTH OF ASSEMBLY (A) FROM THE
			MONTH OF ASSEMBLY $A = 09.1995 B = POS.950$
			ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433
			ISO 7092 -6-140HV-A4C*
950	01181965	2	screw
			- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 08.1995 B = POS. 3$
			EN 1662 -F-M6X20-10.9-ZNAL-A



Section: B0 - ENGINE Ref: B0.01.7

## KURBELGEHAEUSE

Fig.	P/n	QTY	Name

### Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

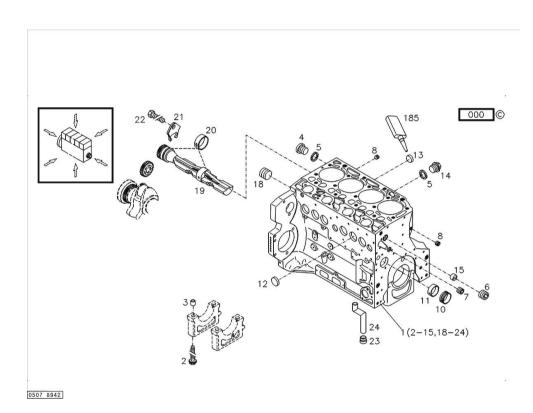
# Engine serial number: 10675277

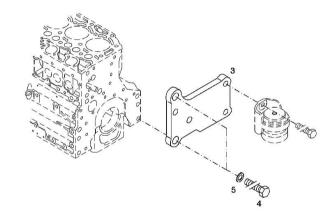
1       04289939       1       crankcase MIT POS (2-15,18-24)         2       04254240       10       screw 50 Nm , 90° , 90°         3       04160764       10       bushing         4       01110423       1       screw 35 Nm DIN 908 -M14X1,5-ST-ZNPHRF         5       01118693       3       gasket 14x20 DIN 7603 -A14X20-CU         6       01180890       1       screw 95 Nm H 2812 -906-M30X1,5-ST-A4C-PRE80         7       01180906       1       screw 35 Nm H 2812 -906-M22X1,5-ST-A4C-PRE80         8       01182031       2       screw 35 Nm H 2812 -906-M14X1,5-ST-A4C-PRE80         10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         14       01100940       2       screw 35 Nm         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom 30 Nm         19       04259301       2       shaft         20       04251810       2       plug <th>185</th> <th>01319911</th> <th>1</th> <th>sealing compound ml. 50</th>	185	01319911	1	sealing compound ml. 50
C2-15,18-24    Screw   S0 Nm , 90° , 90°	1	04289939	1	9 1
2 04254240 10 screw 50 Nm , 90° , 90°  3 04160764 10 bushing  4 01110423 1 screw 35 Nm DIN 908 -M14X1,5-ST-ZNPHRF  5 01118693 3 gasket 14x20 DIN 7603 -A14X20-CU  6 01180890 1 screw 95 Nm H 2812 -906-M30X1,5-ST-A4C-PRE80  7 01180906 1 screw 35 Nm H 2812 -906-M22X1,5-ST-A4C-PRE80  8 01182031 2 screw 35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506  10 04251884 4 plug 11 04250086 1 ring  11 04250086 1 ring  12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve  18 0422636 1 bottom 30 Nm  19 04259301 2 shaft  20 04252834 4 bush  21 04251810 2 plug  22 01181672 2 nut				MIT POS
50 Nm , 90° , 90°				(2-15,18-24)
3       04160764       10       bushing         4       01110423       1       screw         35 Nm       DIN 908 -M14X1,5-ST-ZNPHRF         5       01118693       3       gasket 14x20         DIN 7603 -A14X20-CU       screw         95 Nm       H 2812 -906-M30X1,5-ST-A4C-PRE80         7       01180906       1       screw         H 2812 -906-M22X1,5-ST-A4C-PRE80       screw         35 Nm       H 2812 -906-M14X1,5-ST-A3C-LOCTITE506         10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm         19       04252834       4       bush         20       04251810       2       plug         21       04251810       2       plug         22       01181672<	2	04254240	10	screw
1 screw 35 Nm DIN 908 -M14X1,5-ST-ZNPHRF  5 01118693 3 gasket 14x20 DIN 7603 -A14X20-CU  6 01180890 1 screw 95 Nm H 2812 -906-M30X1,5-ST-A4C-PRE80  8 01182031 2 screw 35 Nm H 2812 -906-M14X1,5-ST-A4C-PRE80  10 04251884 4 plug 11 04250086 1 ring 12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				50 Nm , 90° , 90°
35 Nm	3	04160764	10	bushing
DIN 908 -M14X1,5-ST-ZNPHRF  5 01118693 3 gasket 14x20 DIN 7603 -A14X20-CU  6 01180890 1 screw 95 Nm H 2812 -906-M30X1,5-ST-A4C-PRE80  7 01180906 1 screw H 2812 -906-M22X1,5-ST-A4C-PRE80  8 01182031 2 screw 35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506  10 04251884 4 plug 11 04250086 1 ring 12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm 19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut	4	01110423	1	screw
5       01118693       3       gasket 14x20         6       01180890       1       screw         95 Nm       H 2812 -906-M30X1,5-ST-A4C-PRE80         7       01180906       1       screw         H 2812 -906-M22X1,5-ST-A4C-PRE80       8         8       01182031       2       screw         35 Nm       H 2812 -906-M14X1,5-ST-A3C-LOCTITE506         10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         H 2860 -A36-ST-FE/ZNPHR         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm       30 Nm         19       04259301       2       shaft         20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut				35 Nm
DIN 7603 -A14X20-CU  6 01180890				DIN 908 -M14X1,5-ST-ZNPHRF
6       01180890       1       screw         95 Nm       H 2812 -906-M30X1,5-ST-A4C-PRE80         7       01180906       1       screw         H 2812 -906-M22X1,5-ST-A4C-PRE80       8         8       01182031       2       screw         35 Nm       H 2812 -906-M14X1,5-ST-A3C-LOCTITE506         10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         H 2860 -A36-ST-FE/ZNPHR         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm         19       04259301       2       shaft         20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut	5	01118693	3	gasket 14x20
95 Nm				DIN 7603 -A14X20-CU
H 2812 -906-M30X1,5-ST-A4C-PRE80   Screw   H 2812 -906-M22X1,5-ST-A4C-PRE80   H 2812 -906-M22X1,5-ST-A4C-PRE80   Screw   35 Nm   H 2812 -906-M14X1,5-ST-A3C-LOCTITE506   H 2812 -906-M14X1,5-ST-A3C-LOCTITE5	6	01180890	1	screw
7       01180906       1       screw         8       01182031       2       screw         35 Nm       H 2812 -906-M14X1,5-ST-A3C-LOCTITE506         10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         H 2860 -A36-ST-FE/ZNPHR         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm         19       04259301       2       shaft         20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut				95 Nm
H 2812 -906-M22X1,5-ST-A4C-PRE80  8 01182031 2 screw 35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506  10 04251884 4 plug 11 04250086 1 ring 12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				H 2812 -906-M30X1,5-ST-A4C-PRE80
8 01182031 2 screw 35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506  10 04251884 4 plug 11 04250086 1 ring 12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut	7	01180906	1	
35 Nm				H 2812 -906-M22X1,5-ST-A4C-PRE80
H 2812 -906-M14X1,5-ST-A3C-LOCTITE506  10 04251884	8	01182031	2	screw
10       04251884       4       plug         11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         H 2860 -A36-ST-FE/ZNPHR         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm         19       04259301       2       shaft         20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut				35 Nm
11       04250086       1       ring         12       01148032       6       cover         DIN 443 -A45-ZNPHR         13       01179634       4       plug         H 2860 -A36-ST-FE/ZNPHR         14       01100940       2       screw         35 Nm       DIN 7604 -AM14X1,5-ST-A4C         15       04202518       1       sleeve         18       04226536       1       bottom         30 Nm         19       04259301       2       shaft         20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut				H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
12 01148032 6 cover DIN 443 -A45-ZNPHR  13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut			4	
DIN 443 -A45-ZNPHR  13 01179634 4 plug			_	ring
13 01179634 4 plug H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut	12	01148032	6	
H 2860 -A36-ST-FE/ZNPHR  14 01100940 2 screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				DIN 443 -A45-ZNPHR
14     01100940     2     screw       35 Nm     DIN 7604 -AM14X1,5-ST-A4C       15     04202518     1     sleeve       18     04226536     1     bottom       30 Nm       19     04259301     2     shaft       20     04252834     4     bush       21     04251810     2     plug       22     01181672     2     nut	13	01179634	4	plug
35 Nm DIN 7604 -AM14X1,5-ST-A4C  15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				H 2860 -A36-ST-FE/ZNPHR
DIN 7604 -AM14X1,5-ST-A4C  15	14	01100940	2	screw
15 04202518 1 sleeve 18 04226536 1 bottom 30 Nm 19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				35 Nm
18 04226536 1 bottom 30 Nm  19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut				DIN 7604 -AM14X1,5-ST-A4C
30 Nm  19 04259301 2 shaft  20 04252834 4 bush  21 04251810 2 plug  22 01181672 2 nut			1	sleeve
19 04259301 2 shaft 20 04252834 4 bush 21 04251810 2 plug 22 01181672 2 nut	18	04226536	1	
20       04252834       4       bush         21       04251810       2       plug         22       01181672       2       nut				
21 04251810 2 plug 22 01181672 2 nut				
22 01181672 2 nut				- ··
				• •
H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0	22	01181672	2	
				H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0

Section: B0 - ENGINE Ref: B0.01.7

## KURBELGEHAEUSE

ig.	P/n	QTY	Name
23	04255998	1	ring
4	04254026	1	piping





Section: B0 - ENGINE

Ref: B0.01.9

## **ACCESSORIES**

Fig. P/n QTY Name			
	P/n	QTY	Name

### Notes

[IRON 110 HI-LINE ->ZKDL420200TS15001]

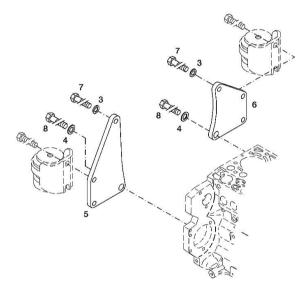
### Engine serial number:

10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

Ref: B0.01.10

## **ACCESSORIES**

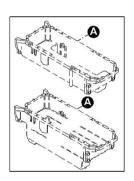
Fig. P/n QTY Name				
	F12.	P/II	QTY	Name

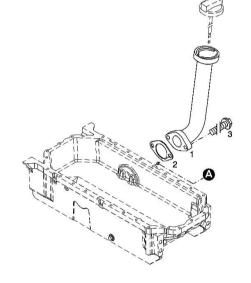
[IRON 110 HI-LINE ->ZKDL420200TS15001]

**Engine serial number:** 10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

3	01182016	2	disc
4	01181400	2	H 2308 -13X24X3-ZNAL-A washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950
8	01148037	2	DIN 931 -M12X75-10.9-ZNAL-A screw  UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951  ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW







Section: B0 - ENGINE

Ref: B0.01.11

## OIL FILLER NECK

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

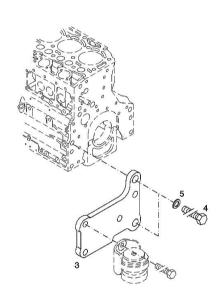
[IRON 110 HI-LINE ->ZKDL420200TS15001]

Engine serial number: 10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm







Section: B0 - ENGINE

Ref: B0.01.14

## **ACCESSORIES**

Fig. P/n QTY Name			
	P/n	QTY	Name

### Notes

[IRON 110 HI-LINE ->ZKDL420200TS15001]

### Engine serial number:

10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



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### IRON 110 HI-LINE ->ZKDL420200TS15001

Section: B0 - ENGINE

Ref: B0.01.16

FILLER CAP

Fig.	P/n	QTY	Name
	-		

Notes

[IRON 110 HI-LINE ->ZKDL420200TS15001]

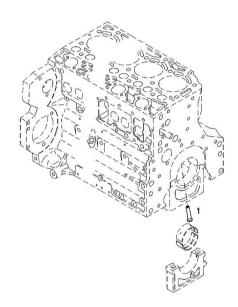
Engine serial number:

10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

01180286 1 plug

H 2875 -B2-OL40-166X4-130X12





Section: B0 - ENGINE

Ref: B0.01.17

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

**Engine serial number:** 10675277 10819285 10821570 10834175 11000987 11039737 11044869 11133331 11318834 11338416

04207521 sprayers



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Section: B0 - ENGINE Ref: B0.01.20

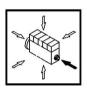
**FLANGE** 

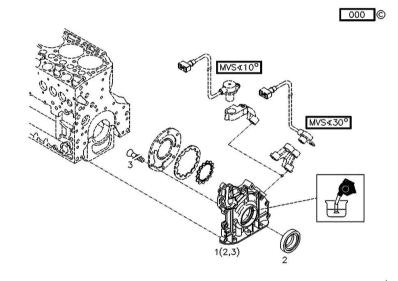
Fig.	P/n	QTY	Name
	<u> </u>	•	

[IRON 110 HI-LINE ->ZKDL420200TS15001]

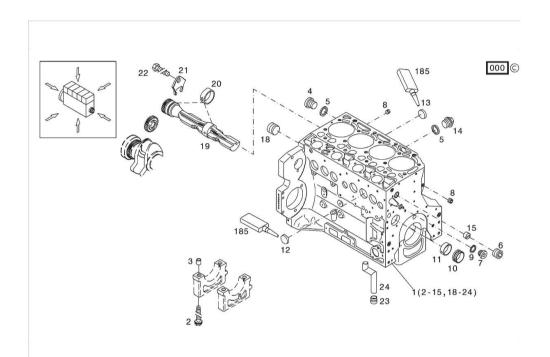
**Engine serial number:** 10675277 10819285 10821570 10834175 11000987

1	04283992	1	oil pump WITH POS (2,3)
2	04253372	1	oil seal
3	01133718	8	screw
			DIN 7991 -M6X16-8.8-A4C





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Section: B0 - ENGINE Ref: B0.01.21

## KURBELGEHAEUSE

Fig.	P/n	QTY	Name

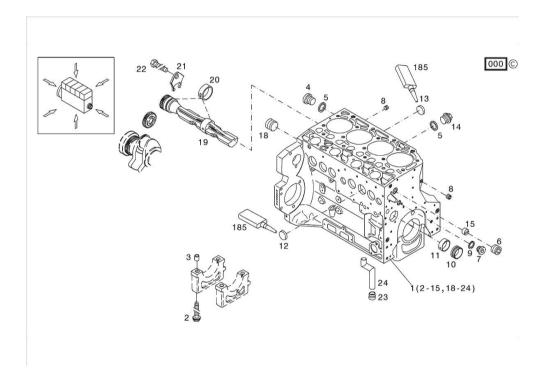
### Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

**Engine serial number:** 10819285 10821570 10834175 11000987 11039737 11044869 11133331

185	01319911	1	sealing compound ml. 50	
1	04297344	1	crankcase	
			MIT POS	
			(2-15,18-24)	
2	04254240	10	screw	
			50 Nm, 90°, 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
			DIN 908 -M14X1,5-ST-ZNPHRF	
5	01118693	3	gasket 14x20	
			DIN 7603 -A14X20-CU	
6	01180890	1	screw	
			95 Nm	
			H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
			80 Nm	
8	01182031	2	screw	
			35 Nm	
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal	
			DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04250086	1	ring	
12	01148032	6	cover	
			DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
			DIN 443 -A36-ZNPHR	
14	01100940	2	screw	
			35 Nm	
			DIN 7604 -AM14X1,5-ST-A4C	
15	04202518	1	sleeve	
18	04226536	1	bottom	
			30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
21	04251810	2	plug	1/

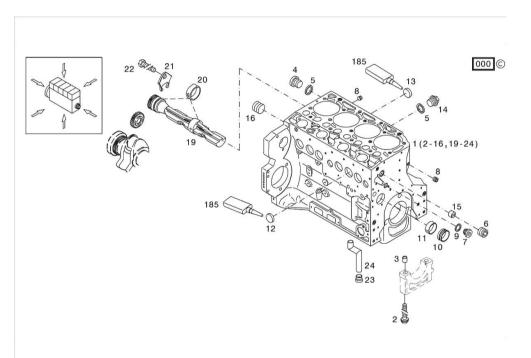
1/2



Section: B0 - ENGINE Ref: B0.01.21

## KURBELGEHAEUSE

Fig.	P/n	QTY	Name
22	01181672	2	nut H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23 24	04255998 04291215	1 1	ring tube



Section: B0 - ENGINE

KURBELGEHAEUSE

Fig.	P/n	QTY	Name

Ref: B0.01.25

Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

# **Engine serial number:** 11318834 11338416

1	04506875	1	crankcase	
			MIT POS	
•	0.40.5.40.40	1.0	(2-16,19-24)	
2	04254240	10	screw	
2	0.41.607.64	1.0	50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
5	01118693	3	DIN 908 -M14X1,5-ST-ZNPHRF gasket 14x20	
J	01116093	3	DIN 7603 -A14X20-CU	
6	01180890	1	screw	
U	01100090	1	95 Nm	
			H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
,	01232700	•	80 Nm	
8	01182031	2	screw	
			35 Nm	
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal	
			DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04250086	1	ring	
12	01148032	6	cover	
			DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
			DIN 443 -A36-ZNPHR	
14	01100940	2	screw	
			35 Nm	
			DIN 7604 -AM14X1,5-ST-A4C	
15	04202518	1	sleeve	
16	04226536	1	bottom	
10	0.40000.40		30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
21 22	04251810	2 2	plug	
<i>LL</i>	01181672	۷	nut	1.

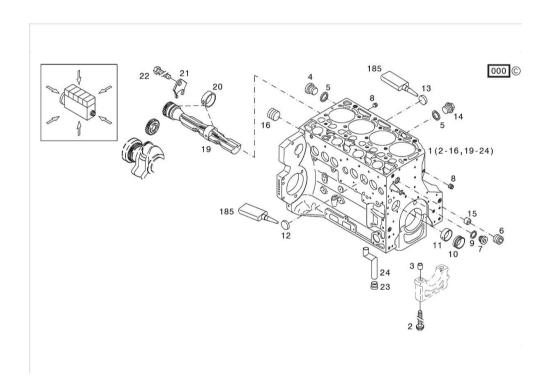
1/2

Section: B0 - ENGINE

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## KURBELGEHAEUSE

Fig.	P/n	QTY	Name
			29 Nm
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring
24	04291215	1	tube
185	01319911	1	sealing compound ml. 50



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**FLANGE** 

Fig.	P/n	QTY	Name

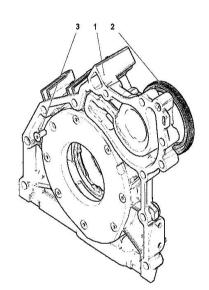
Notes:

[IRON 110 HI-LINE ->ZKDL420200TS15001]

**Engine serial number:** 11039737 11044869 11133331 11318834 11338416

1	04502446	1	oil pump
			WITH POS (2,3)
2	04502202	1	special oil seal
3	01133718	8	screw
			8.5 Nm
			DIN 7991 -M6X16-8.8-A4C





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