

9_O3119_01_0-A-001

IRON 115 HI-LINE DCR ->ZKDL430200TS15001

Section: B0 - ENGINE Ref: B0.00.3 (1)

ENGINE TCD 2012 L06 2V DCR

Fig. P/n QTY Name

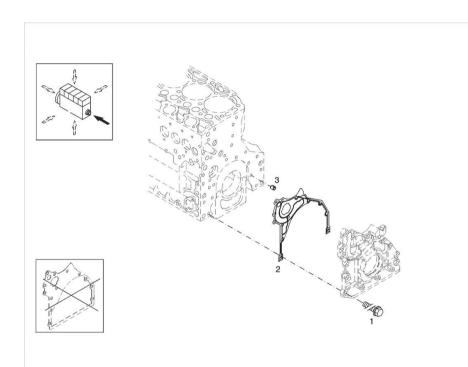
Notes:

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

1 25007698 1 engine TCD 2012 L06 2V DCR

ON ORDERING PLEASE ENGINE NO. REQUIRED

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Section: B0 - ENGINE

Ref: B0.01.0

FASTENINGS

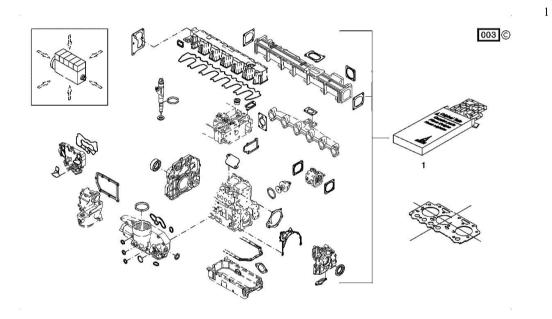
Fig. P/n OTY Name				
vig. 1/h VII Tume	Fig.	P/II	OTY	Name

Notes

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

Engine serial number:

1	01183645	12	screw
			EN 1662 -F-M8X35-10.9-ZNAL-A
2	04504325	1	gasket
3	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE Ref: B0.01.2

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Fig. P/n OTY Name				
8.	F1g.	P/II	QTY	Name

Notes:

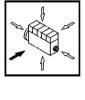
[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

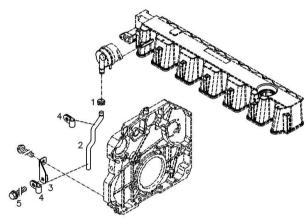
Engine serial number:

 $\frac{10658716\ 10703419\ 10749965\ 10771110\ 10781076\ 10781077\ 10781080\ 10781081\ 10785886\ 10805801\ 10810253}{10814651\ 10838578\ 10864525\ 10875762\ 10893746\ 10893757\ 10900883\ 10900975\ 10900988\ 10930075\ 10932491}{10932492\ 10935295\ 10954936\ 10955327\ 10966568\ 10970333\ 10976706\ 10976713\ 10978839\ 10978844}$

02937588 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449





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IRON 115 HI-LINE DCR ->ZKDL430200TS15001

Section: B0 - ENGINE Ref: B0.01.6

BLEEDING TUBE

Fig.	P/n	QTY	Name

Notes:

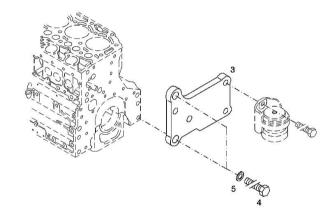
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[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

Engine serial number:

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04290751	1	tube
3	04291288	1	bracket
4	01173523	2	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	2	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A





Section: B0 - ENGINE

Ref: B0.01.9

ACCESSORIES

Fig.	P/n	QTY	Name

Notes

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

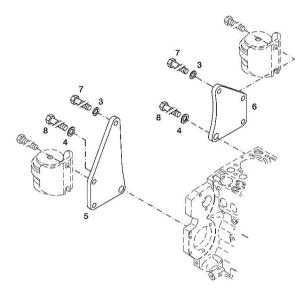
Engine serial number:

10658716 10703419 10749965 10771110 10781076 10781077 10781080 10781081 10785886 10805801 10810253 10814651 10838578 10864525 10875762 10893746 10893757 10900883 10900975 10900988 10930075 10932491 10932492 10935295 10954936 10955327 10966568 10970333 10976706 10976713 10978839 10978844

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

Ref: B0.01.10

ACCESSORIES

Fig. P/n QTY Name				
	F12.	P/II	QTY	Name

Notes

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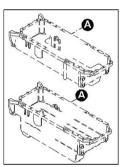
[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

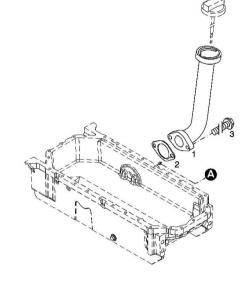
Engine serial number:

 $\frac{10658716\ 10703419\ 10749965\ 10771110\ 10781076\ 10781077\ 10781080\ 10781081\ 10785886\ 10805801\ 10810253}{10814651\ 10838578\ 10864525\ 10875762\ 10893746\ 10893757\ 10900883\ 10900975\ 10900988\ 10930075\ 10932491}{10932492\ 10935295\ 10954936\ 10955327\ 10966568\ 10970333\ 10976706\ 10976713\ 10978839\ 10978844}$

3	01182016	2	disc
			H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer
			H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$.
			950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw
			UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$.
			951
			ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw
			- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY A = 07.2009 B = 7
			DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw
	************	_	- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY A = 07.2009 B= Pos.8
			H 2032 -HBM16X75-10.9-GESCHW
			11 2002 -HDWIIOA/D-10.9-GESCIIW

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Section: B0 - ENGINE

Ref: B0.01.11

OIL FILLER NECK

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes

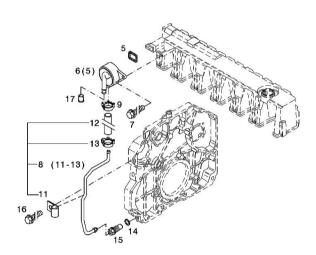
[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

Engine serial number:

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm







Section: B0 - ENGINE

Ref: B0.01.12

CRANKCASE BREATHER

Fig. P	P/n	QTY	Name

Notes:

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[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

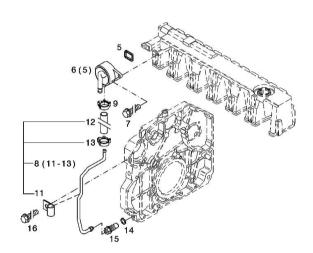
Engine serial number:

10658716 10703419 10749965 10771110 10781076 10781077 10781080 10781081 10785886 10805801 10810253 10814651

5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504876	1	tube
			WITH POS 11-13
9	01182878	1	fascia
			H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288507	1	rubber tube
			H 3407 -F8X14X57-EAM/ARAMID/EAM
13	01182878	1	fascia
			H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
			DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12
			EN 1662 -F-M6X12-10.9-ZNAL-A
17	01161302	1	bottom
			H 2873 -A25,5X22,8X17-PEWEICH







Section: B0 - ENGINE

Ref: B0.01.13

CRANKCASE BREATHER

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Note

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

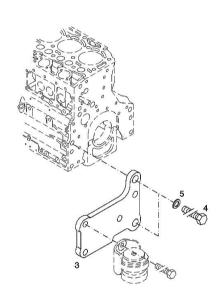
Engine serial number:

10838578 10864525 10875762 10893746 10893757 10900883 10900975 10900988 10930075 10932491 10932492 10935295 10954936 10955327 10966568 10970333 10976706 10976713 10978839 10978844

04298547	1	rubber plug
04905110	1	breather
		WITH POS (5)
01181432	2	screw m8x30
		EN 1662 -F-M8X30-10.9-ZNAL-A
04504876	1	tube
		WITH POS 11-13
01182878	1	fascia
		H 3461 -F-13,0/8
02144961	1	fascia
04288507	1	rubber tube
		H 3407 -F8X14X57-EAM/ARAMID/EAM
01182878	1	fascia
		H 3461 -F-13,0/8
01118737	1	oil seal 22 x 27
		DIN 7603 -A22X27-CU
04505853	1	pipe union
01181442	1	screw m6x12
		EN 1662 -F-M6X12-10.9-ZNAL-A
	04905110 01181432 04504876 01182878 02144961 04288507 01182878 01118737 04505853	04905110 1 01181432 2 04504876 1 01182878 1 02144961 1 04288507 1 01182878 1 0118737 1 04505853 1







Section: B0 - ENGINE

Ref: B0.01.14

ACCESSORIES

Fig. P/n QTY Name				
	F12.	P/II	QTY	Name

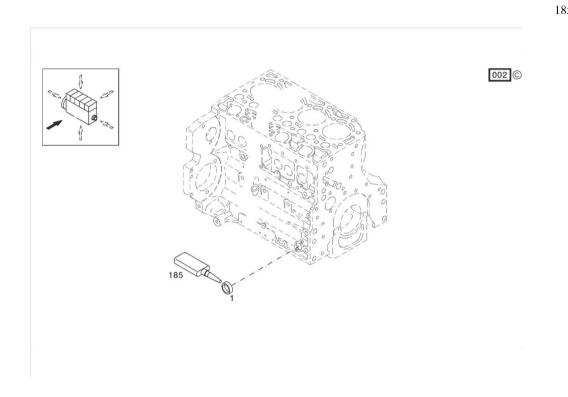
Notes

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

Engine serial number:

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1 5-A4C





Section: B0 - ENGINE

Ref: B0.01.15

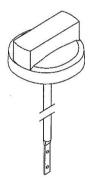
PLUG

Fig.	P/n	QTY	Name

Notes:

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

	01148031	1	plug
			DIN 443 -A36-ZNPHR
85	01319911	1	sealing compound ml. 50



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IRON 115 HI-LINE DCR ->ZKDL430200TS15001

Section: B0 - ENGINE

Ref: B0.01.16

FILLER CAP

Fig.	P/n	QTY	Name

Notes

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

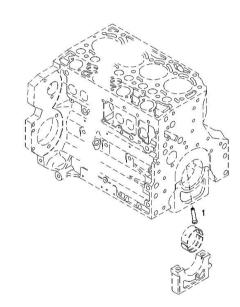
Engine serial number:

 $\frac{10658716\ 10703419\ 10749965\ 10771110\ 10781076\ 10781077\ 10781080\ 10781081\ 10785886\ 10805801\ 10810253}{10814651\ 10838578\ 10864525\ 10875762\ 10893746\ 10893757\ 10900883\ 10900975\ 10900988\ 10930075\ 10932491}{10932492\ 10935295\ 10954936\ 10955327\ 10966568\ 10970333\ 10976706\ 10976713\ 10978839\ 10978844}$

1 01180286 1 plug H 2875 -B2-OL40-166X4-130X12

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Section: B0 - ENGINE

Ref: B0.01.17

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

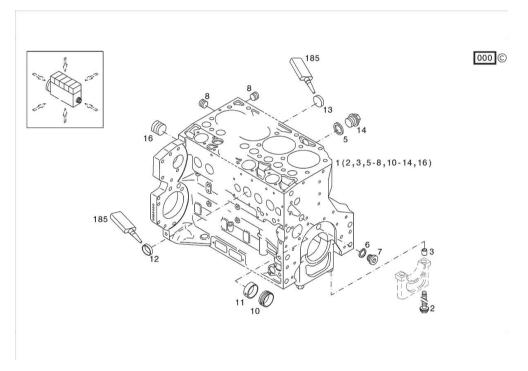
Engine serial number:

 $\frac{10658716\ 10703419\ 10749965\ 10771110\ 10781076\ 10781077\ 10781080\ 10781081\ 10785886\ 10805801\ 10810253}{10814651\ 10838578\ 10864525\ 10875762\ 10893746\ 10893757\ 10900883\ 10900975\ 10900988\ 10930075\ 10932491}{10932492\ 10935295\ 10954936\ 10955327\ 10966568\ 10970333\ 10976706\ 10976713\ 10978839\ 10978844}$

1 04207521 1 sprayers



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Section: B0 - ENGINE Ref: B0.01.18

KURBELGEHAEUSE

Fig.	P/n	QTY	Name

Notes:

[IRON 115 DCR HI-LINE ->ZKDL430200TS15001]

Engine serial number:

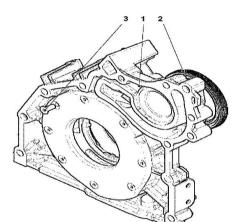
185	01319910	1	guard
1	04296586	1	crankcase kpl.
1	04270300	1	MIT POS
			WITH ITEM
•	0.40.5.40.40		(2,3,5-8,10-14,16)
2	04254240	14	screw
			50 Nm , 90° , 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm

Section: B0 - ENGINE

Ref: B0.01.26

FLANGE

Fig.	P/n	QTY	Name
Notes: [IRON 115 DC	R HI-LINE ->ZKDL	430200TS1500	1]
1	04502445	1	oil pump WITH POS (2,3)
2	04502202	1	special oil seal
3	01133718	8	screw
			8.5 Nm DIN 7991 -M6X16-8.8-A4C



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