

Section: B0 - ENGINE

**SERIE GUARNIZIONI** 

Fig. P/n QTY Name				
	Fig.	P/n	OTY	Name

Notes

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

 $\frac{10674523}{10674523} \frac{10674530}{10684366} \frac{10714070}{10727794} \frac{10750958}{10750958} \frac{10777597}{10792120} \frac{10795978}{10795978} \frac{10795982}{10897045} \frac{10808681}{10821657} \frac{10853481}{10876581} \frac{10877390}{10877391} \frac{10883717}{10889215} \frac{10891943}{10891943} \frac{10902707}{10932445} \frac{10949942}{10961578} \frac{1094942}{10961578} \frac{1094942$ 

02937587 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449

Ref: B0.01.3

# Section: B0 - ENGINE

Ref: B0.01.6

**BLEEDING TUBE** 

Fig.	P/n	QTY	Name

IRON 125 HI-LINE DCR ->ZKDL440200TS15001

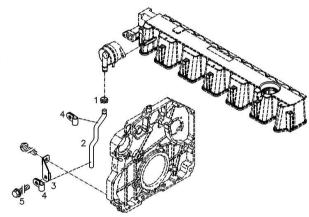
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[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

**Engine serial number:** 10674523 10674530 10684366

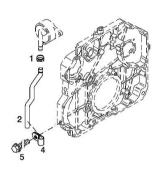
1	01178750	1	clamp DIN 3021 -A-29X15
2	04290751	1	tube
3	04291288	1	bracket
4	01173523	2	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	2	screw
			FN 1662 _F_M8X20_LG2 5_10 9_ZNAL_A





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Section: B0 - ENGINE

Ref: B0.01.8

## **BLEEDING TUBE**

Fig. P/n OTY Name				
8.	F1g.	P/II	QTY	Name

## Notes:

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

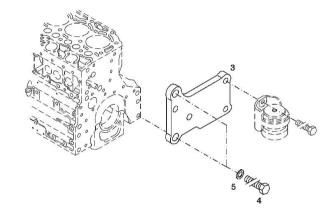
## Engine serial number:

 $\frac{10714070\,10727794\,10750958\,10777597\,10792120\,10795978\,10795982\,10807045\,10808681\,10821657\,10853481\,10876581\,10877390\,10877391\,10883717\,10889215\,10891943\,10902707\,10932445\,10949942\,10961578\,11152807\,11152808\,11159707\,11159718}$ 

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04290751	1	tube
4	01173523	1	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	1	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A







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Ref: B0.01.9

## **ACCESSORIES**

Fig.	P/n	QTY	Name

## Notes:

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

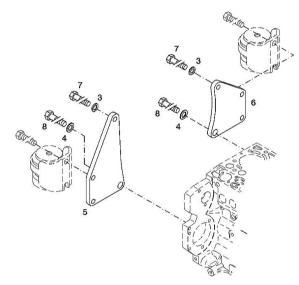
## Engine serial number:

 $\frac{10674523\,10674530\,10684366\,10714070\,10727794\,10750958\,10777597\,10792120\,10795978\,10795982\,10807045}{10808681\,10821657\,10853481\,10876581\,10877390\,10877391\,10883717\,10889215\,10891943\,10902707\,10932445}{10949942\,10961578\,11152807\,11152808\,11159707\,11159718}$ 

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1 5-A4C







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Ref: B0.01.10

## **ACCESSORIES**

Fig. P/n QTY Name				
	F12.	P/II	QTY	Name

## Notes

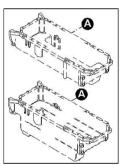
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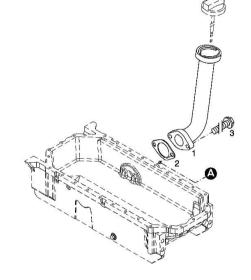
[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

 $\frac{10674523\,10674530\,10684366\,10714070\,10727794\,10750958\,10777597\,10792120\,10795978\,10795982\,10807045}{10808681\,10821657\,10853481\,10876581\,10877390\,10877391\,10883717\,10889215\,10891943\,10902707\,10932445}{10949942\,10961578\,11152807\,11152808\,11159707\,11159718}$ 

3	01182016	2	disc H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950 DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951 ISO 4014 - M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW





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Ref: B0.01.11

## OIL FILLER NECK

Fig. P/n QTY Name				
	Fig.	P/n	OTY	Name

## Notes

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

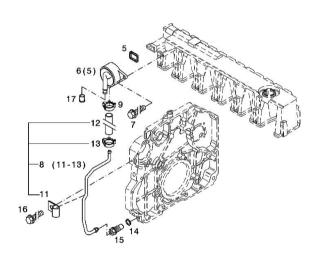
## Engine serial number:

 $\frac{10674523\,10674530\,10684366\,10714070\,10727794\,10750958\,10777597\,10792120\,10795978\,10795982\,10807045}{10808681\,10821657\,10853481\,10876581\,10877390\,10877391\,10883717\,10889215\,10891943\,10902707\,10932445}{10949942\,10961578\,11152807\,11152808\,11159707\,11159718}$ 

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm







Section: B0 - ENGINE Ref: B0.01.12

## CRANKCASE BREATHER

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

## Notes:

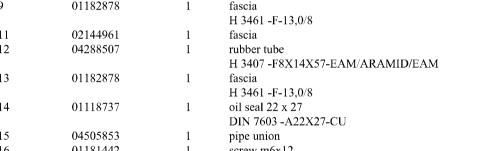
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[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

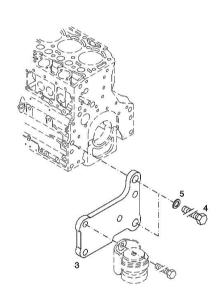
## Engine serial number:

10674523 10674530 10684366 10714070 10727794 10750958 107777597 10792120 10795978 10795982 10807045  $10808681\ 10821657\ 10853481\ 10876581\ 10877390\ 10877391\ 10883717\ 10889215\ 10891943\ 10902707\ 10932445$ 10949942 10961578 11152807 11152808 11159707 11159718

5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504876	1	tube
			WITH POS 11-13
9	01182878	1	fascia
			H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288507	1	rubber tube
			H 3407 -F8X14X57-EAM/ARAMID/EAM
13	01182878	1	fascia
			H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
			DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12
			EN 1662 -F-M6X12-10.9-ZNAL-A
17	01161302	1	bottom
			H 2873 -A25,5X22,8X17-PEWEICH







Section: B0 - ENGINE

Ref: B0.01.14

## **ACCESSORIES**

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

## Notes

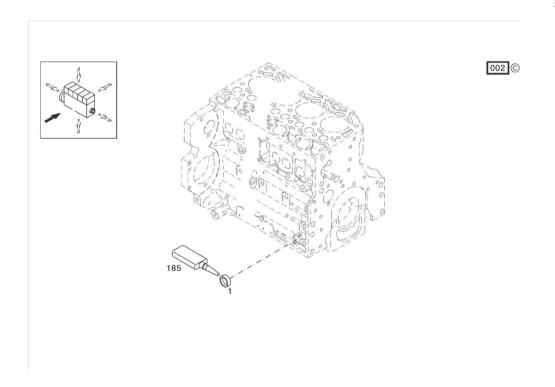
[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

10674523 10674530 10684366 10714070 10727794 10750958 10777597 10792120 10795978 10795982 10807045 10808681 10821657 10853481 10876581 10877390 10877391 10883717 10889215 10891943 10902707 10932445 10949942 10961578 11152807 11152808 11159707 11159718

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1 5-A4C





Section: B0 - ENGINE

Ref: B0.01.15

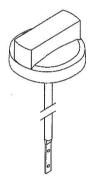
**PLUG** 

Fig.	P/n	QTY	Name
		,	

Notes

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

1	01148031	1	plug DIN 443 -A36-ZNPHR
185	01319911	1	sealing compound ml. 50



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## IRON 125 HI-LINE DCR ->ZKDL440200TS15001

Section: B0 - ENGINE

Ref: B0.01.16

FILLER CAP

Fig.	P/n	QTY	Name

Notes

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

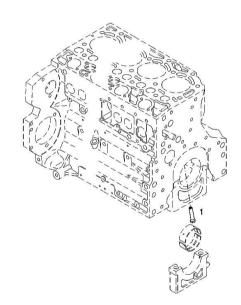
10674523 10674530 10684366 10714070 10727794 10750958 10777597 10792120 10795978 10795982 10807045 10808681 10821657 10853481 10876581 10877390 10877391 10883717 10889215 10891943 10902707 10932445 10949942 10961578 11152807 11152808 11159707 11159718

1 01180286 1 plug

H 2875 -B2-OL40-166X4-130X12

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Section: B0 - ENGINE

Ref: B0.01.17

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes

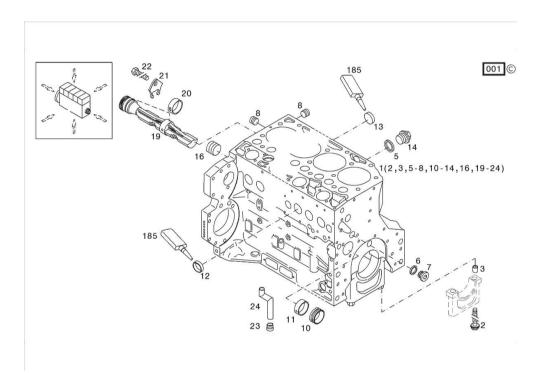
[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

 $\frac{10674523\,10674530\,10684366\,10714070\,10727794\,10750958\,10777597\,10792120\,10795978\,10795982\,10807045}{10808681\,10821657\,10853481\,10876581\,10877390\,10877391\,10883717\,10889215\,10891943\,10902707\,10932445}{10949942\,10961578\,11152807\,11152808\,11159707\,11159718}$ 

1 04207521 1 sprayers





Section: B0 - ENGINE Ref: B0.01.19

## KURBELGEHAEUSE

Fig.	P/n	QTY	Name

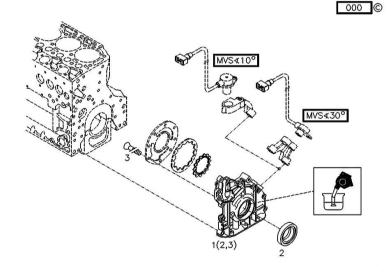
## Note

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

10674523 10674530 10684366 10714070 10727794 10750958 10777597 10792120 10795978 10795982 10807045 10808681 10821657 10853481 10876581 10877390 10877391 10883717 10889215 10891943 10902707 10932445 10949942 10961578

185	01319910	1	guard
1	04297345	1	crankcase
			MIT POS
			(2,3,5-8,10-14,16,19-24)
2	04254240	10	screw
			50 Nm, 90°, 90°
3	04160764	10	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	4	plug
11	04250086	1	ring
12	01148032	6	cover
			DIN 443 -A45-ZNPHR
13	01148031	4	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm
19	04298246	2	shaft
20	04252834	4	bush
21	04251810	2	plug
22	01181672	2	nut
			29 Nm
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring
24	04291215	1	tube



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## IRON 125 HI-LINE DCR ->ZKDL440200TS15001

Section: B0 - ENGINE Ref: B0.01.20

## **FLANGE**

Fig. P/n QTY Name			
	Fig.	QTY	Name

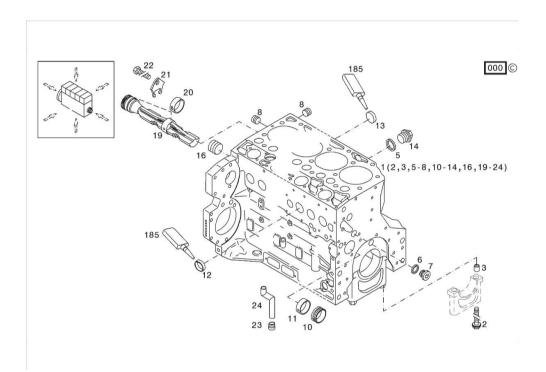
## Notes

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

## Engine serial number:

 $\frac{10674523}{10674523} \frac{10674530}{10684366} \frac{10714070}{10727794} \frac{10750958}{10750958} \frac{10777597}{10792120} \frac{10795978}{10795978} \frac{10795982}{10897045} \frac{10808681}{10821657} \frac{10853481}{10876581} \frac{10877390}{10877390} \frac{10883717}{10889215} \frac{10891943}{10891943} \frac{10902707}{10932445} \frac{10949942}{10961578} \frac{1094942}{10961578} \frac{109494}{10961578} \frac{1094942}{10961578} \frac{1094944}{$ 

1	04283992	1	oil pump
			WITH POS (2,3)
2	04253372	1	oil seal
3	01133718	8	screw
			DIN 7991 -M6X16-8.8-A4C



Section: B0 - ENGINE Ref: B0.01.22

# KURBELGEHAEUSE

Fig. P/n OTY Name				
8	Fig.	P/n	QTY	Name

[IRON 125 DCR HI-LINE ->ZKDL440200TS15001]

**Engine serial number:** 11152807 11152808 11159707 11159718

4	01110423	1	screw 35 Nm
			DIN 908 -M14X1,5-ST-ZNPHRF
5	01148899	3	rubber plug
			DIN 7603 -D14X18-CU-VERZINNT
185	01319910	1	guard
10	04507244	4	bushing
11	04507765	1	bushing
1	04506880	1	crankcase
			MIT POS
			(2-8,10-14,16,19-24)
2	04254240	10	screw
			50 Nm , 90° , 90°
3	04160764	10	bushing
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	1	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
12	01148032	6	cover
			DIN 443 -A45-ZNPHR
13	01148031	4	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm
19	04298246	2	shaft
20	04252834	4	bush
21	04251810	2	plug
22	01181672	2	nut
			29 Nm
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring

# 

## IRON 125 HI-LINE DCR ->ZKDL440200TS15001

Section: B0 - ENGINE

Ref: B0.01.22

# KURBELGEHAEUSE

Fig.	P/n	QTY	Name
24	04291215	1	tube

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