

K9\_Q5919\_05\_0-A-001

# IRON 160 HI-LINE DCR 4V

Section: B0 - ENGINE

Ref: B0.00.3 (1)

**ENGINE** 

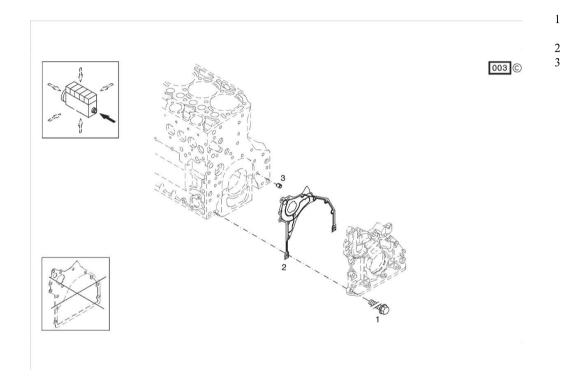
Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

#### Notes:

- NOT FOR EUROPEAN MARKET [IRON 160 HI-LINE DCR 4V]

25009677 1 engine

engine ON ORDERING PLEASE ENGINE NO. REQUIRED



Section: B0 - ENGINE **FASTENINGS** 

Ref: B0.01.0

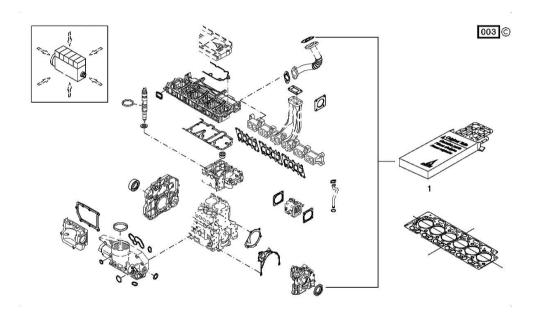
Fig.	P/n	QTY	Name

Notes:

[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

01183645	12	screw EN 1662 -F-M8X35-10.9-ZNAL-A
04504325	1	gasket
01181406	1	bushing
		H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE

Ref: B0.01.2

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name

Notes:

[IRON 160 HI-LINE DCR 4V]

Engine serial number:

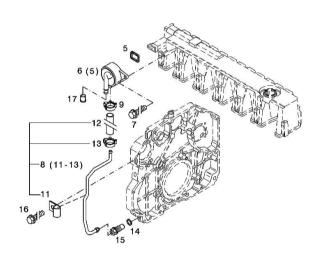
10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

02937590 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS:

SEE SM 0199-99-9449





Section: B0 - ENGINE

Ref: B0.01.3

# CRANKCASE BREATHER

Fig.	P/n	QTY	Name

Notes:

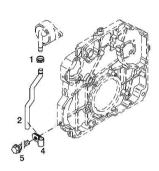
[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504875	1	tube
			WITH POS 11-13
9	01182878	1	fascia
			H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288505	1	rubber tube
			H 3407 -F8X14X97-EAM/ARAMID/EAM
13	01182878	1	fascia
			H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
			DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12
			EN 1662 -F-M6X12-10.9-ZNAL-A
17	01161302	1	bottom
			H 2873 -A25,5X22,8X17-PEWEICH







Section: B0 - ENGINE **BLEEDING TUBE** 

Ref: B0.01.4

Fig. P/n QTY Name				
	Fig.	P/n	OTY	Name

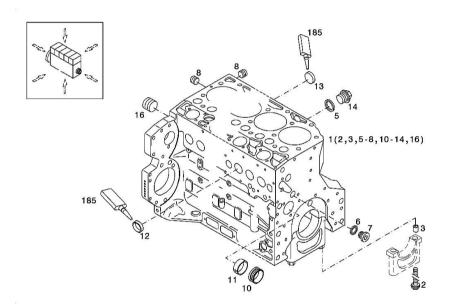
Notes:

[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04290751	1	tube
4	01173523	1	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	1	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A





Section: B0 - ENGINE

Ref: B0.01.5

CRANKCASI
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Fig.	P/n	QTY	Name

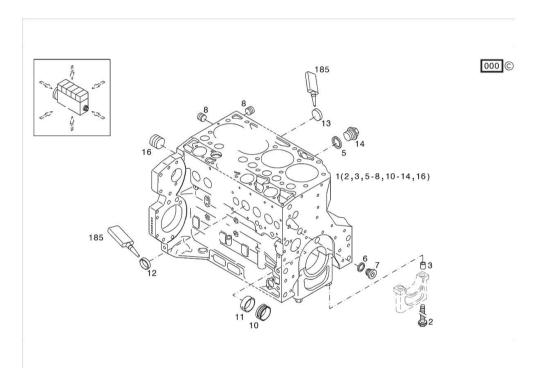
#### Notes:

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[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651

1	04296592	1	crankcase
			WITH POS (2,3,5-8,10-14,16)
2	04254240	14	screw
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
8	01182031	2	screw
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	5	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
185	01016125	1	guard
			H 0699 -DEUTZDW72-250ML



Section: B0 - ENGINE KURBELGEHAEUSE Ref: B0.01.6

Fig.	P/n	QTY	Name

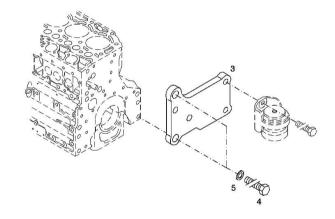
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Notes:

[IRON 160 HI-LINE DCR 4V]

# Engine serial number: 11200617

185	01319910	1	guard
1	04506857	1	crankcase
2	04254240	14	screw
			50 Nm , 90° , 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	5	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm



Section: B0 - ENGINE

Ref: B0.01.7

AC	CE55	UK.	IE2

Fig.	P/n	QTY	Name
			•

#### Notes:

[IRON 160 HI-LINE DCR 4V]

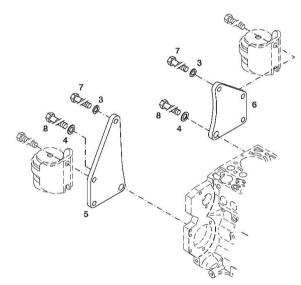
### Engine serial number:

10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

Ref: B0.01.8

# **ACCESSORIES**

Fig.	P/n	QTY	Name

#### Notes:

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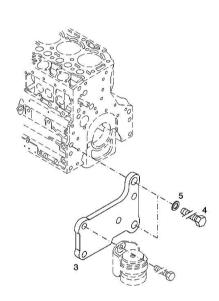
[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

3	01182016	2	disc
			H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer
			H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$ .
			950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw
		_	UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$ .
			951
			ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw
<i>)</i> 50	01147017	2	- FROM MONTH OF ASSEMBLY SEE POS. ( B ) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY $A = 07.2009 B = 7$
			ASSEMBL 1 A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
0.5.1	01100225	2	
951	01180235	2	SCIEW
			- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY $A = 07.2009 B = Pos.8$
			H 2032 -HBM16X75-10.9-GESCHW







Section: B0 - ENGINE

Ref: B0.01.9

**ACCESSORIES** 

Fig. P/n QTY Name			
	P/n	QTY	Name

Notes:

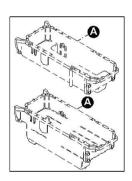
[IRON 160 HI-LINE DCR 4V]

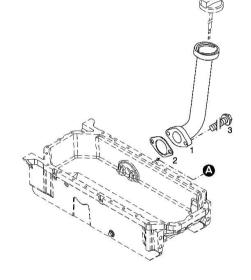
Engine serial number:

10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.10

Fig. P/n OTY Name	
Tig. Time	

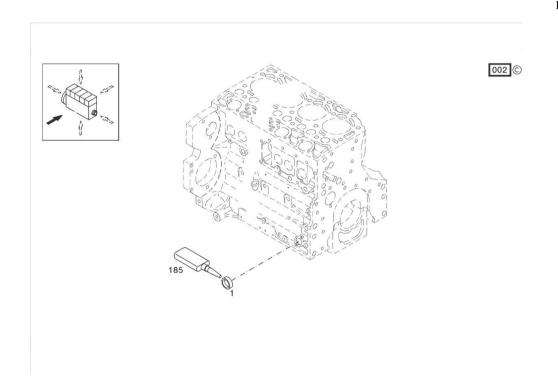
Notes:

[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm





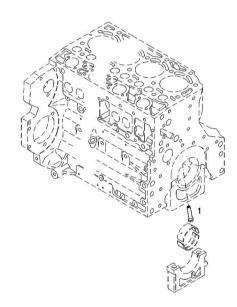
Section: B0 - ENGINE

**PLUG** 

Ref: B0.01.11

Fig.	P/n	QTY	Name
<b>Notes:</b> [IRON 160	) HI-LINE DCR 4V]		
1	01148031	1	plug DIN 443 -A36-ZNPHR
185	01319911	1	sealing compound ml. 50





Section: B0 - ENGINE

Ref: B0.01.12

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes:

[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

04207521 sprayers



# Section: B0 - ENGINE

### **IRON 160 HI-LINE DCR 4V**

Ref: B0.01.13

FILLER CAP

T.*	D/	OTN	N.T.
F1g.	P/n	OTY	Name
0		•	

Notes:

[IRON 160 HI-LINE DCR 4V]

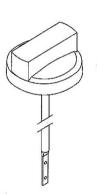
Engine serial number:

10898406 11011444 11011839 11020449 11022694 11036058 11062977 11066651 11200617

1 01180341 1 plug

H 2875 -B2-OL40-166X4X145X15

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Section: B0 - ENGINE

**FLANGE** 

Ref: B0.01.15

Fig. P/n QTY Name

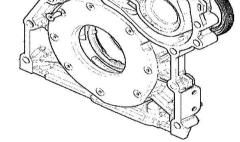
Notes:

[IRON 160 HI-LINE DCR 4V]

**Engine serial number:** 11020449 11022694 11036058 11062977 11066651 11200617

1	04502445	1	oil pump WITH POS (2,3)
2	04502202	1	special oil seal
3	01133718	8	screw
			8.5 Nm
			DIN 7991 -M6X16-8.8-A4C





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