

Section: B0 - ENGINE

Ref: B0.01.3

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Fig.	P/n	QTY	Name

Notes:

[Iron 160 HI-LINE DCR]

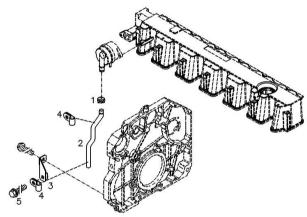
#### Engine serial number:

 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019\,10730264\,10768366\,10770329\,10770338\,10770356\,10770357\,10770360}{10770374\,10795018\,10826970\,10840743\,10841918}$ 

02937588 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449





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#### **IRON 160 HI-LINE DCR**

Section: B0 - ENGINE **BLEEDING TUBE** 

Ref: B0.01.5

Fig.	P/n	QTY	Name

#### Notes:

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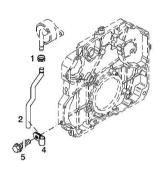
[Iron 160 HI-LINE DCR]

#### Engine serial number:

 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019}$ 

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04290751	1	tube
3	04291288	1	bracket
4	01173523	2	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	2	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A





Section: B0 - ENGINE

Ref: B0.01.6

#### **BLEEDING TUBE**

Fig.	P/n	QTY	Name

#### Notes:

5

[Iron 160 HI-LINE DCR]

#### Engine serial number:

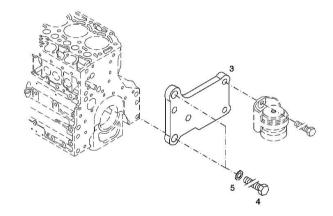
10730264 10768366 10770329 10770338 10770356 10770357 10770360 10770374 10795018 10826970 10840743 10841918

01178750	1	clamp DIN 3021 -A-29X15
04290751	1	tube
01173523	1	fascia
		DIN 3016 -1-A1-25X20-W1-2
01181433	1	screw
		EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A



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Section: B0 - ENGINE

Ref: B0.01.8

#### **ACCESSORIES**

Fig.	P/n	QTY	Name

#### Notes:

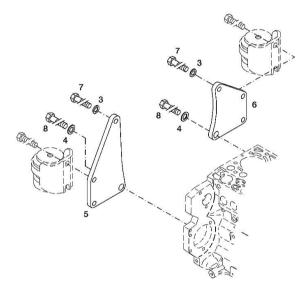
[Iron 160 HI-LINE DCR]

#### Engine serial number:

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE ACCESSORIES

P/n

Ref: B0.01.9

# Fig. Notes:

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[Iron 160 HI-LINE DCR]

#### Engine serial number:

 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019\,10730264\,10768366\,10770329\,10770338\,10770356\,10770357\,10770360}{10770374\,10795018\,10826970\,10840743\,10841918}$ 

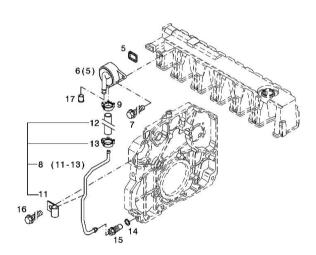
Name

**QTY** 

3	01182016	2	disc H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950
8	01148037	2	DIN 931 -M12X75-10.9-ZNAL-A screw  UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS.  951  ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW







Section: B0 - ENGINE

Ref: B0.01.10

#### CRANKCASE BREATHER

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

#### Notes:

[Iron 160 HI-LINE DCR]

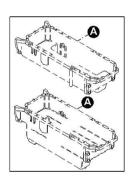
#### Engine serial number:

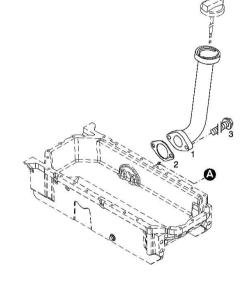
 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019\,10730264\,10768366\,10770329\,10770338\,10770356\,10770357\,10770360}{10770374\,10795018\,10826970\,10840743\,10841918}$ 

5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504876	1	tube
Ü	0.120.107.0	•	WITH POS 11-13
9	01182878	1	fascia
,	01102070	•	H 3461 -F-13.0/8
1.1	02144961	1	,
11		1	fascia
12	04288507	1	rubber tube
			H 3407 -F8X14X57-EAM/ARAMID/EAM
13	01182878	1	fascia
			H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
			DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12
10	01101112	•	EN 1662 -F-M6X12-10.9-ZNAL-A
1.7	01161202	1	
17	01161302	1	bottom
			H 2873 -A25,5X22,8X17-PEWEICH



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Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.11

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

#### Notes:

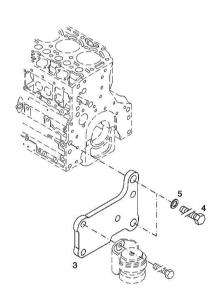
[Iron 160 HI-LINE DCR]

#### Engine serial number:

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm







Section: B0 - ENGINE

Ref: B0.01.12

#### **ACCESSORIES**

Fig.	P/n	QTY	Name

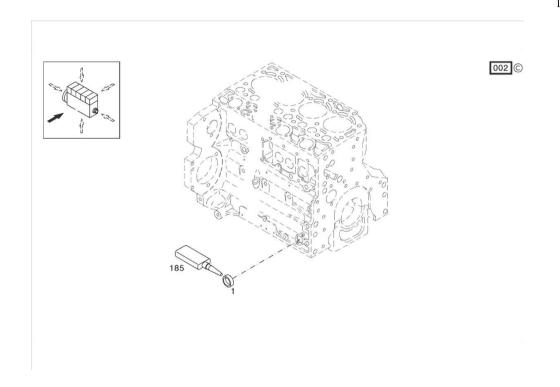
#### Notes:

[Iron 160 HI-LINE DCR]

#### Engine serial number:

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C





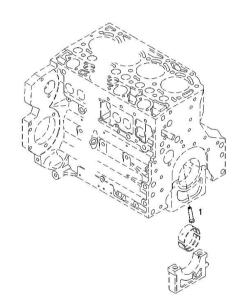
Section: B0 - ENGINE

PLUG

Ref: B0.01.13

Fig.	P/n	QTY	Name	
<b>Notes:</b> [Iron 160 I	HI-LINE DCR]			
1	01148031	1	plug DIN 443 -A36-ZNPHR	
185	01319911	1	sealing compound ml. 50	





Section: B0 - ENGINE

Ref: B0.01.14

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes:

[Iron 160 HI-LINE DCR]

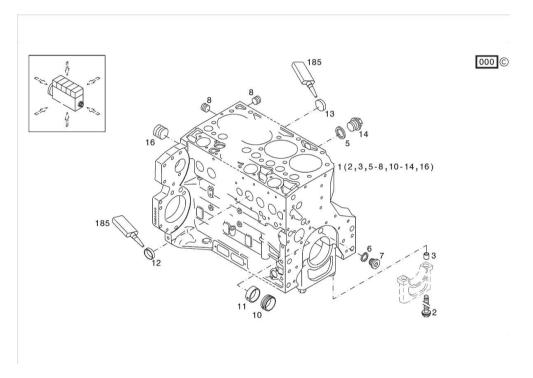
#### Engine serial number:

 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019\,10730264\,10768366\,10770329\,10770338\,10770356\,10770357\,10770360}{10770374\,10795018\,10826970\,10840743\,10841918}$ 

1 04207521 1 sprayers



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Section: B0 - ENGINE

Ref: B0.01.15

#### KURBELGEHAEUSE

Fig.	P/n	QTY	Name

#### Notes:

[Iron 160 HI-LINE DCR]

#### Engine serial number:

185	01319910	1	guard
1	04296586	1	crankcase kpl.
			MIT POS
			WITH ITEM
			(2,3,5-8,10-14,16)
2	04254240	14	screw
_			50 Nm , 90° , 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm

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#### **IRON 160 HI-LINE DCR**

Section: B0 - ENGINE

FILLER CAP

Fig. P/n QTY Name

Notes:

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[Iron 160 HI-LINE DCR]

#### Engine serial number:

 $\frac{10601886\ 10601889\ 10601891\ 10601894\ 10607343\ 10607347\ 10626028\ 10626387\ 10661339\ 10661341\ 10661343}{10691010\ 10691016\ 10691017\ 10691019\ 10730264\ 10768366\ 10770329\ 10770338\ 10770356\ 10770357\ 10770360}{10770374\ 10795018\ 10826970\ 10840743\ 10841918}$ 

01180341 1 plug

H 2875 -B2-OL40-166X4X145X15

Ref: B0.01.16

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# 185 185 1000 © 185 1000 © 1000 ©

## IRON 160 HI-LINE DCR

Section: B0 - ENGINE

KURBELGEHAEUSE

Ref: B0.01.17

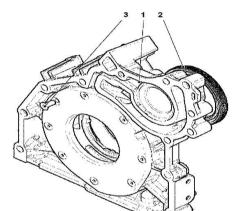
Fig.	P/n	QTY	Name
Notes:			
	HI-LINE DCR]		
[11011 100 1	in Birts Bert]		
185	01319910	1	guard
1	04506856	1	crankcase
			MIT POS
			(2,3,5-8,10-14,16)
2	04254240	14	screw
			$50 \text{ Nm}$ , $90^{\circ}$ , $90^{\circ}$
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
		_	DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm

Section: B0 - ENGINE

**FLANGE** 

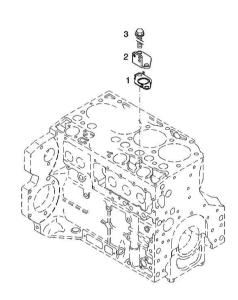
Ref: B0.01.19

Fig.	P/n	QTY	Name
Notes: [Iron 160 HI-LI	INE DCR]		
1	04502445	1	oil pump WITH POS (2,3)
2	04502202	1	special oil seal
3	01133718	8	screw 8.5 Nm DIN 7991 -M6X16-8.8-A4C



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Section: B0 - ENGINE

Ref: B0.01.20

#### **CLOSING COMPONENTS**

Fig. P/n QTY Name				
	Fig.	I/II	QTY	Name

#### Notes:

[Iron 160 HI-LINE DCR]

#### Engine serial number:

 $\frac{10601886\,10601889\,10601891\,10601894\,10607343\,10607347\,10626028\,10626387\,10661339\,10661341\,10661343}{10691010\,10691016\,10691017\,10691019\,10730264\,10768366\,10770329\,10770338\,10770356\,10770357\,10770360}{10770374\,10795018\,10826970\,10840743\,10841918}$ 

1	04292757	1	gasket
2	04292113	1	bracket
3	01181436	2	screw

EN 1662 -F-M8X16-LG2,5-10.9-ZNAL-A





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