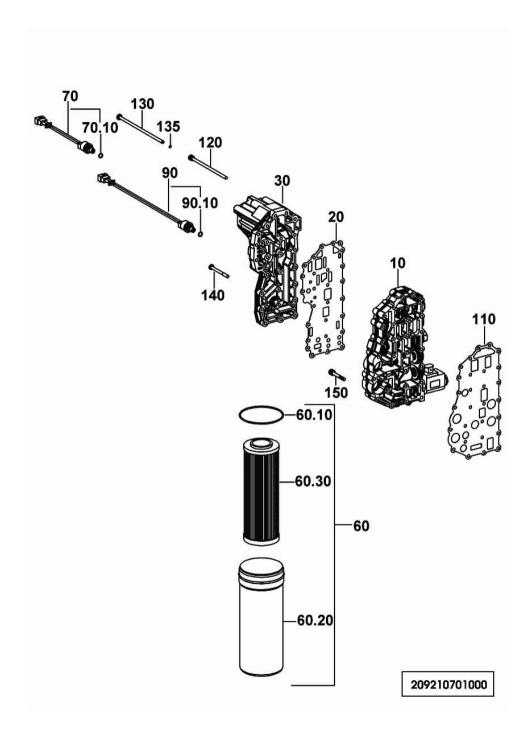


Section: GEAR Ref: 02.00.17

GEARBOX INPUT SHAFT

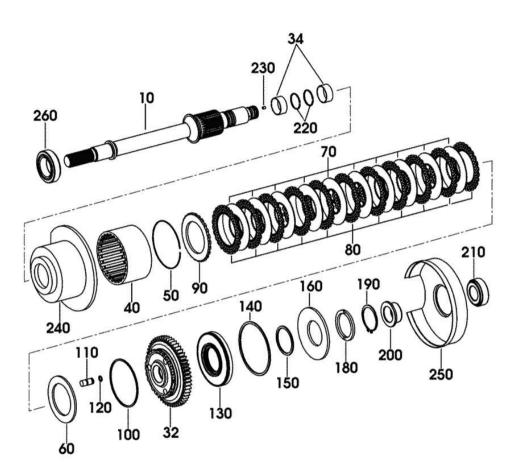
Fig.	P/n	QTY	Name
Notes: [IRON 16:	5.7 CONTINUO]		
20	0.900.0482.4	1	shaft $Z = 24$
30	0.900.0120.7	4	plug
40	0.900.0387.4	5	ring
50	0.900.0387.5	6	ring
80	0.010.3765.1	1	crown wheel $z = 33$
90	0.010.3722.2	1	bush
100	0.900.0481.5	1	ball bearing
104	0.010.3729.1	1	ball bearing
106	0.010.3724.2	1	circlip 40 x 1.75
110	0.900.0482.3	1	gear z=61
120	0.010.3292.2	1	special oil seal
130	04415947	1	bearing
136	0.010.3766.0	1	gear Z = 46
140	0.010.3765.2	1	shaft $Z = 38$
160	0.010.3757.2	1	ball bearing
170	0.010.2610.0	1	circlip 95x3
180	0.010.3726.2	1	ring JV 50



Section: GEAR Ref: 02.00.18

HYDRAULIC CONTROL

Fig.	P/n	QTY	Name
Notes: [IRON 165	.7 CONTINUO]		
10	0.010.3762.1	1	hydr. control
20	0.900.0500.7	1	gasket
30	0.900.0482.5	1	plate
60	0.010.3720.2	1	filter
60.10	0.010.3295.1	1	oil seal 94.92 x 2.62
60.20	0.010.3295.2	1	box
60.30	0.900.0462.8	1	filter
70	04416706	1	pressure switch
70.10	04415683	1	oil seal 8x1.5
90	0.010.3720.1	1	switch
90.10	04415683	1	oil seal 8x1.5
110	0.900.0466.6	1	gasket
120	0.010.3296.2	2	screw m 6x140
130	0.010.3755.0	2	screw m 6x175
135	0.010.3297.2	2	washer 6.4
140	0.010.3298.0	21	screw m 6 x 70
150	0.010.3298.1	3	screw m 6 x 50
160	0.010.3753.1	1	stop



209214600101

IRON 165.7 CONTINUO

Section: GEAR Ref: 02.00.23

FRONT TRANSMISSION

Fig.	P/n	QTY	Name
Notes:			
	5.7 CONTINUO]		
	•		
10	0.010.3768.0	1	shaft $Z = 32$
32	0.010.3767.2	1	gear wheel $z = 53$
34	04434385	2	bushing
40	04416804	1	support $z = 27$
50	04415928	1	ring
60	0.010.2875.2	1	shim mm 7.3
60	04416588	1	shim mm 5.5
60	04416589	1	shim mm 5.7
60	04416590	1	shim mm 5.9
60	04416591	1	shim mm 6.1
60	04416592	1	shim mm 6.3
60	04416593	1	shim mm 6.5
60	04416594	1	shim mm 6.7
60	04416595	1	shim mm 6.9
60	04416596	1	shim mm 7.1
60	04416598	1	shim mm 7.5
60	04416599	1	shim mm 7.7
60	04416600	1	shim mm 7.9
60	04416601	1	shim mm 8.1
60	04416602	1	shim mm 8.3
60	04416603	1	shim mm 8.5
60	04416604	1	shim mm 8.7
70	04415930	10	disc
80	04416412	11	disc
90	04415932	1	disc
100	04415933	1	circlip mm 2.5
110	0.010.3767.1	3	pin
120	0.010.3258.2	3	oil seal 12x2.5
130	0.010.3767.0	1	piston
140	04328256	1	ring
150	04415937	1	ring
160	0.010.3723.0	1	spring
180	04436290	1	washer
190	0.010.2876.1	1	circlip 68x2.5
200	0.010.3768.1	1	bushing
210	0.010.3759.1	1	roller bearing
220	04415939	2	ring 45x2
230	04415944	1	screw m 6 x 8
240	04415945	1	plate
250	0.010.3766.2	1	plate 1
260	0.010.3256.1	1	roller bearing

300 280 20 20

IRON 165.7 CONTINUO

Section: GEAR Ref: 02.00.24

FRONT TRANSMISSION

Fig.	P/n	QTY	Name
Th.T.	,		
Notes:	5.7 CONTINUO]		
[IKON 10.	5.7 CONTINUOJ		
20	0.010.3772.0	1	gear Z = 39
170	04415761	2	ring 35x2
280	0.010.3259.0	1	washer mm 2.00
280	0.010.3259.1	1	washer mm 2.05
280	0.010.3259.2	1	washer mm 2.10
280	0.010.3260.0	1	washer mm 2.15
280	0.010.3260.1	1	washer mm 2.25
280	0.010.3260.2	1	washer mm 2.35
280	0.010.3261.0	1	washer mm 2.45
280	0.010.3261.1	1	washer mm 2.55
280	0.010.3261.2	1	washer mm 2.65
280	04417009	1	washer mm 2.20
280	04417010	1	washer mm 2.30
280	04417011	1	washer mm 2.40
280	04417012	1	washer mm 2.50
280	04417013	1	washer mm 2.60
280	04417014	1	washer mm 2.70
280	04417015	1	washer mm 2.80
280	04424426	1	washer mm 2.90
280	04424427	1	washer mm 3.00
280	04424428	1	washer mm 3.10
280	04424429	1	washer mm 3.20
290	04415949	1	circlip 75x3
300	04415950	1	oil seal
310	04415951	1	plate

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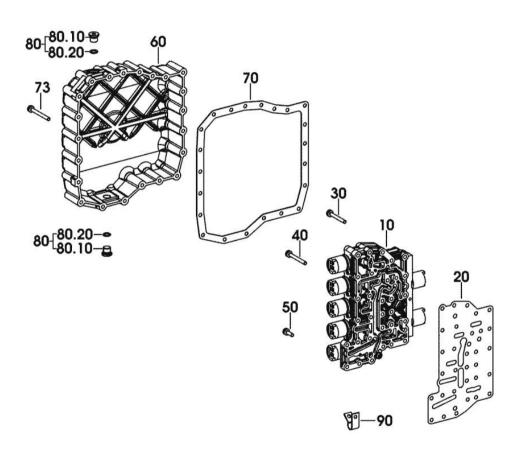
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IRON 165.7 CONTINUO

Section: GEAR Ref: 02.00.29

GEARBOX INPUT SHAFT

Fig.	P/n	QTY	Name	
Notes: [IRON 16.	5.7 CONTINUO]			
10	0.010.3291.1	1	shaft	



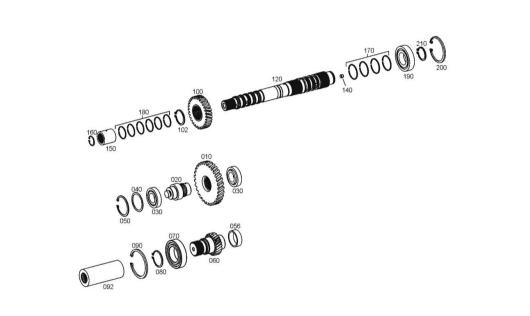
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IRON 165.7 CONTINUO

Section: GEAR Ref: 02.00.30

HYDRAULIC CONTROL

Fig.	P/n	QTY	Name
Notes:	.7 CONTINUO]		
[IKON 103	./ CONTINUOJ		
10	0.010.3762.2	1	hydr. control
20	0.010.3300.2	1	gasket
30	0.010.3298.1	27	screw m 6 x 50
40	0.010.3301.0	2	screw m 6 x 55
50	0.010.3301.1	2	screw m 6 x 20
60	0.900.0302.5	1	cap
70	0.900.0302.6	1	gasket
73	0.010.3755.1	11	screw m 6 x 60
80	0.000.0000.1		cannot be supplied
80.10	0.000.0000.1		cannot be supplied
80.20	0.000.0000.1		cannot be supplied
90	0.010.3774.0	1	clamp



Section: GEAR Ref: 02.00.35

GEARBOX INPUT SHAFT

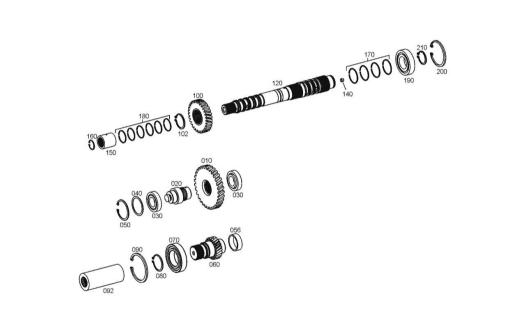
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04416478

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Fig.	P/n	QTY	Name	_
Notes:				
	5.7 CONTINUO]			
[.,, ea.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
10	0.010.3770.1	1	gear Z = 49	
20	0.010.3769.0	1	axle	
30	04416950	2	bearing	
40	0.010.2611.0	1	shim mm 1.72	
40	0.010.2611.1	1	shim mm 1.74	
40	0.010.2611.2	1	shim mm 1.76	
40	0.010.2612.0	1	shim mm 1.78	
40	0.010.2612.1	1	shim mm 1.82	
40	0.010.2612.2	1	shim mm 1.84	
40	0.010.2612.3	1	shim mm 1.86	
40	0.010.2613.0	1	shim mm 1.88	
40	0.010.2613.1	1	shim mm 1.92	
40	0.010.2613.2	1	shim mm 1.94	
40	0.010.2613.3	1	shim mm 1.96	
40	0.010.2614.0	1	shim mm 1.98	
40	0.010.2614.1	1	shim mm 2.02	
40	0.010.2614.2	1	shim mm 2.04	
40	0.010.2614.3	1	shim mm 2.06	
40	0.900.0014.7	1	shim mm 2.08	
40	0.900.0014.8	1	shim mm 1.05	
40	0.900.0014.9	1	shim mm 1.10	
40	0.900.0015.0	1	shim mm 1.15	
40	04416454	1	shim mm 1.30	
40	04416455	1	shim mm 1.70	
40	04416456	1	shim mm 1.90	
40	04416457	1	shim mm 2.10	
40	04416458	1	shim mm 2.30	
40	04416459	1	shim mm 1.20	
40	04416460	1	shim mm 1.25	
40	04416461	1	shim mm 1.35	
40	04416462	1	shim mm 1.40	
40	04416463	1	shim mm 1.45	
40	04416470	1	shim mm 1.55	
40	04416471	1	shim mm 1.60	
40	04416472	1	shim mm 1.65	
40	04416473	1	shim mm 1.75	
40	04416474	1	shim mm 1.80	
40	04416475	1	shim mm 1.85	
40	04416476	1	shim mm 1.95	
40	04416477	1	1: 2.00	1/2
10	04416470	1	-1. i.v 2.05	1/4

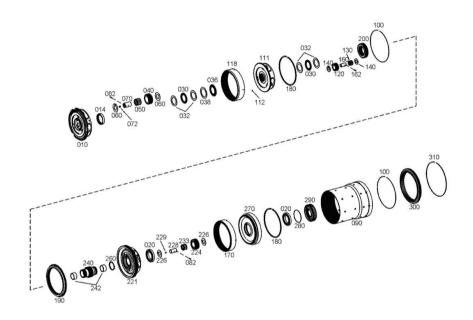
shim mm 2.05



Section: GEAR Ref: 02.00.35

GEARBOX INPUT SHAFT

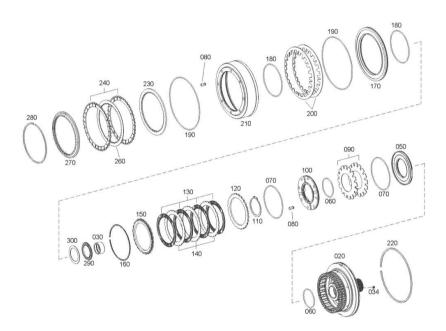
Fig.	P/n	QTY	Name
40	04416479	1	shim mm 2.15
40	04416480	1	shim mm 2.20
40	04416481	1	shim mm 2.25
40	04416482	1	shim mm 2.35
40	04416483	1	shim mm 2.40
40	04416484	1	shim mm 2.45
40	04416485	1	shim mm 2.50
40	04416620	î	shim mm 1.50
50	0.010.3725.2	1	washer 63x2
56	0.010.3729.0	1	special bushing
60	0.010.3770.0	1	gear Z = 34
70	04416403	1	ball bearing
80	0.900.0289.9	1	circlip 50x3
90	0.010.3727.1	1	circlip 90x4
92	0.010.3769.2	1	$\operatorname{shaft}^{1} Z = 34$
100	0.010.3770.2	1	gear Z = 36
102	0.900.0289.8	1	circlip 45x2.5
120	0.900.0482.6	1	shaft $Z = 24$
140	0.900.0479.8	3	stud bolt
150	0.010.3769.1	1	bush Z = 24
160	0.010.3725.1	1	circlip 30x1.5
160	0.010.3726.0	1	circlip 30x1.10
160	0.010.3727.0	1	circlip 30x2
160	0.010.3759.2	1	circlip $S = 1.3$
160	0.010.3760.0	1	circlip $S = 1.70$
170	04415985	4	ring 48x2
180	04416364	7	ring 40x2
190	0.010.3757.1	1	ball bearing
200	0.900.0289.3	1	circlip 80 x 4
210	0.010.2876.2	1	circlip 40x2.5



Section: GEAR

MAIN GEARBOX

Fig.	P/n	QTY	Name	
Notes:				
[IRON 165	5.7 CONTINUO]			
10	0.900.0483.9	1	spider $Z = 102$	
14	0.900.0468.9	1	bush	
20	0.010.3758.0	2	ball bearing	
30	0.900.0468.8	2	thrust bearing	
32	0.900.0468.7	4	disc 46x65x1	
36	0.900.0498.3	1	ball bearing	
38	0.900.0474.2	1	disc Ø 51.8, 70x10	
40	0.900.0483.0	3	planet gear $Z = 32$	
50	0.900.0479.9	3	roller bearing	
60	0.900.0463.3	6	washer	
70	0.900.0463.8	3	pin	
72	04416947	3	grub screw m 8x8	
82	0.900.0467.8	6	roll pin 3 x 16	
90	0.900.0465.7	1	tube	
100	0.900.0467.2	2	circlip 205	
111	0.900.0484.0	1	spider $Z = 99$	
112	04416684	4	ball	
118	0.900.0483.1	1	crown wheel $Z = 99$	
120	0.900.0483.7	4	planet gear $Z = 23$	
130	0.900.0480.0	4	roller bearing	
140	0.900.0464.2	8	slewing ring	
160	0.900.0463.5	4	pin	
162	0.900.0467.9	4	roll pin 4x14	
170	0.900.0482.9	1	crown wheel $Z = 99$	
180	0.010.3760.1	2	circlip $s = 2.2$	
190	0.900.0482.7	1	crown wheel Z=96	
200	0.900.0483.8	1	gear Z = 48	
221	0.900.0484.1	1	spider $Z = 102$	
224	0.900.0482.8	3	planet gear $Z = 32$	
226	0.900.0483.2	6	lock-tab	
228	0.900.0463.9	3	pin	
229	0.900.0468.0	3	stud bolt m 5x6	
233	0.900.0480.1	3	crown wheel	
240	0.900.0483.6	1	gear z=38	
242	0.900.0464.3	2	bush	
260	0.010.3345.1	1	circlip 50x2	
270	0.900.0483.3	1	support	
280	0.010.3726.1	1	circlip SB 80	
290	0.900.0483.4	1	support	
300	0.900.0483.5	1	support	1/1
310	0.900.0467.3	1	circlip SB 220	1/1



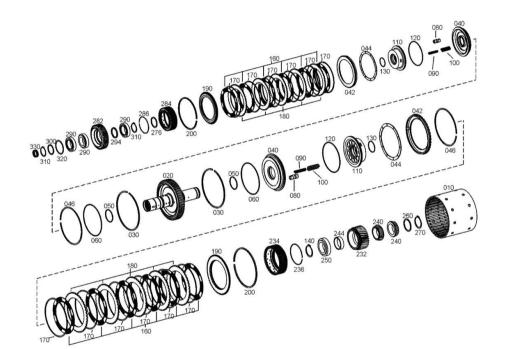
Name

QTY

Section: GEAR CLUTCH

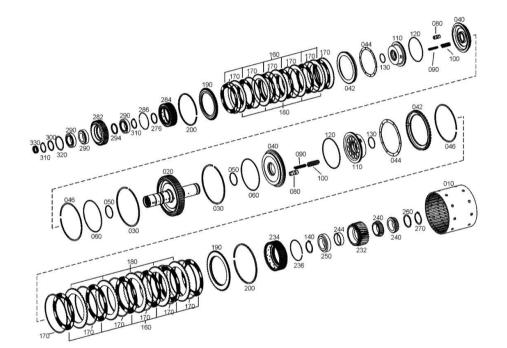
Fig.	P/n	

Notes: [IRON 16	5.7 CONTINUO]			
20	0.900.0484.8	1	cylinder	
30	0.900.0464.4	1	bush	
34	04416947	1	grub screw m 8x8	
50	0.900.0484.3	1	piston	
60	0.900.0480.8	2	ring	
70	0.900.0480.9	2	ring	
80	0.900.0484.2	16	pin	
90	0.900.0463.6	2	spring	
100	0.900.0484.6	1	piston	
110	0.010.2876.1	1	circlip 68x2.5	
120	0.900.0484.7	1	disc	
130	0.900.0462.6	4	disc	
140	0.900.0481.7	3	disc	
150	0.900.0484.9	1	disc	
160	0.900.0478.1	1	circlip S=2,20	
160	0.900.0478.2	1	circlip S=2,40	
160	0.900.0478.3	1	circlip S=2,60	
160	0.900.0478.4	1	circlip S=2,80	
160	0.900.0478.5	1	circlip S=3,00	
160	0.900.0478.6	1	circlip S=3,20	
160	0.900.0478.7	1	circlip S=3,40	
170	0.900.0484.4	1	piston	
180	0.900.0481.0	2	oil seal	
190	0.900.0481.2	2	oil seal	
200	0.900.0463.7	2	spring	
210	0.900.0485.1	1	cylinder HLB 22	
210	0.900.0485.2	1	cylinder 42CRMO4	
220	0.900.0467.1	1	circlip 210	
230	0.900.0484.5	1	disc	
240	0.900.0462.7	2	disc	
260	0.900.0463.4	1	disc	
270	0.900.0485.3	1	$\operatorname{disc} Z = 50$	
280	0.900.0498.8	1	circlip mm 0.041	
280	0.900.0498.9	1	circlip mm 0.038	
280	0.900.0499.0	1	circlip mm 0.033	
280	0.900.0499.1	1	circlip mm 0.055	
280	0.900.0499.2	1	circlip mm 0.051	
280	0.900.0499.3	1	circlip mm 0.046	
290	0.900.0498.3	1	ball bearing	
300	0.900.0474.2	1	disc Ø 51.8, 70x10	1/1



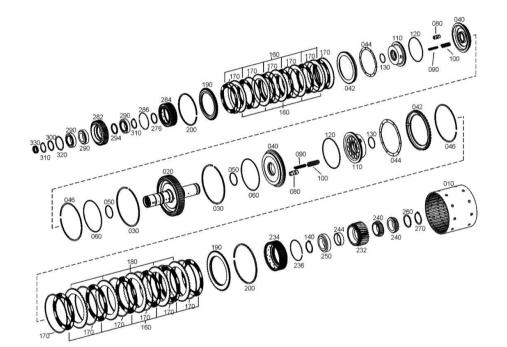
Section: GEAR **CLUTCH**

Fig.	P/n	QTY	Name	
Notes:				
[IRON 165	.7 CONTINUO]			
10	0.900.0486.5	1	support $Z = 50$	
20	0.900.0486.3	1	shaft $Z = 50$	
30	0.900.0465.6	2	circlip	
40	0.900.0485.9	2	piston	
42	0.900.0486.0	2	block $Z = 50$	
44	0.900.0464.1	2	spring	
46	0.900.0478.8	2	circlip S=2,00	
50	0.900.0481.3	2	oil seal	
60	0.900.0481.1	2	oil seal	
80	0.900.0485.5	6	piston	
90	04431765	24	spring	
100	0.010.3420.1	18	spring	
110	0.900.0485.6	2	piston ring	
120	0.900.0481.4	2	oil seal	
130	0.900.0467.0	2	circlip 58	
140	0.900.0477.9	2	circlip	
160	0.900.0463.0	12	disc	
170	0.900.0464.0	12	spring washer	
180	0.900.0485.7	10	disc A=3.80	
190	0.900.0486.4	2	$\operatorname{disc} Z = 50$	
200	0.900.0499.4	4	circlip mm 0.060	
200	0.900.0499.5	4	circlip mm 0.070	
200	0.900.0499.6	4	circlip mm 0.075	
200	0.900.0499.7	4	circlip mm 0.075	
200	0.900.0499.8	4	circlip mm 0.080	
200	0.900.0499.9	4	circlip mm 0.085	
200	0.900.0500.0	4	circlip mm 0.090	
200	0.900.0500.1	4	circlip mm 0.095	
200	0.900.0500.2	4	circlip mm 0.100	
200	0.900.0500.3	4	circlip mm 0.110	
232	0.900.0485.4	1	$\operatorname{gear} Z = 31$	
234	0.900.0485.8	1	support $Z = 48$	
236	0.900.0467.4	1	circlip 107	
240	0.900.0480.3	2	roller bearing	
244	0.900.0474.5	1	spacer S=17,20	
244	0.900.0474.6	1	spacer S=17,24	
244	0.900.0474.7	1	spacer S=17,28	
244	0.900.0474.8	1	spacer S=17,32	
244	0.900.0474.9	1	spacer S=17,36	
	0.900.0475.0	1	spacer S=17,40	1/4
244	0.200.07/2.0		3pacer 5 17,40	1 / /1



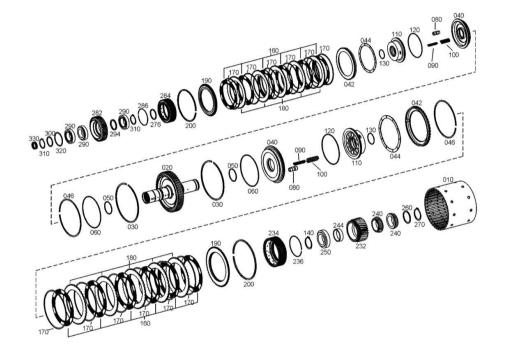
Section: GEAR CLUTCH

CLUTO	J H			
Fig.	P/n	QTY	Name	
		'		
244	0.900.0475.2	1	washer S=17,48	
244	0.900.0475.3	1	spacer S=17,52	
244	0.900.0475.4	1	spacer S=17,56	
244	0.900.0475.5	1	spacer S=17,60	
244	0.900.0477.1	1	spacer S=17,64	
244	0.900.0477.2	1	spacer S=17,68	
244	0.900.0477.3	1	spacer S=17,72	
244	0.900.0477.4	1	spacer S=17,76	
244	0.900.0477.5	1	spacer S=17,80	
244	0.900.0477.6	1	spacer S=17,84	
244	0.900.0477.7	1	spacer S=17,88	
250	0.900.0480.4	1	roller bearing	
260	0.900.0470.6	1	shim S=1,00	
260	0.900.0470.7	1	shim S=1,10	
260	0.900.0470.8	1	shim S=1,20	
260	0.900.0470.9	1	shim S=1,30	
260	0.900.0471.0	1	shim S=1,40	
260	0.900.0471.1	1	shim S=1,5	
260	0.900.0471.2	1	shim S=1,6	
260	0.900.0471.3	1	shim S=1,70	
260	0.900.0471.4	1	shim S=1,80	
260	0.900.0471.5	1	shim S=2,00	
260	0.900.0471.6	1	shim S=1,05	
260	0.900.0471.7	1	shim S=1,15	
260	0.900.0471.8	1	shim S=1,25	
260	0.900.0471.9	1	shim S=1,35	
260	0.900.0472.0	1	shim S=1,45	
260	0.900.0472.1	1	shim S=1,55	
260	0.900.0472.2	1	shim S=1,65	
260	0.900.0472.3	1	shim S=1,75	
260	0.900.0472.4	1	shim S=1,85	
260	0.900.0472.5	1	shim S=1,90	
270	0.900.0477.8	1	circlip 55 x 2.0	
276	0.900.0472.6	1	washer S=2,65	
282	0.900.0486.1	1	gear z=39	
284	0.900.0486.2	1	support $Z = 48$	
286	0.900.0467.5	1	circlip 118	
290	0.900.0481.6	3	roller bearing	
294	0.900.0475.6	1	spacer S=5,48	
294	0.900.0475.7	1	spacer S=5,43	
294	0.900.0475.8	1	spacer S=5,38	
294	0.900.0475.9	1	spacer S=5,33	
294	0.900.0476.0	1	spacer S=5,28	2/4
294	0.900.0476.1	1	spacer S=5,23	_, .



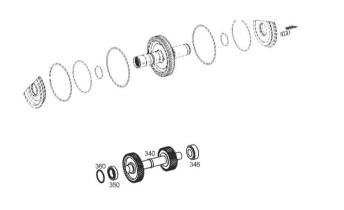
Section: GEAR **CLUTCH**

CLUTCH				
Fig.	P/n	QTY	Name	
204	0.000.0476.0	1	0.510	
294	0.900.0476.2	1	spacer S=5,18	
294	0.900.0476.3	1	spacer S=5,13	
294	0.900.0476.4	1	spacer S=5,08	
294	0.900.0476.5	1	spacer S=5,03	
294	0.900.0476.6	1	spacer S=4,98	
294	0.900.0476.7	1	spacer S=4,93	
294	0.900.0476.8	1	spacer S=4,88	
294	0.900.0476.9	1	spacer S=4,83	
294	0.900.0477.0	1	spacer S=4,78	
300	0.900.0472.6	1	washer S=2,65	
300	0.900.0472.7	1	washer S=2,60	
300	0.900.0472.8	1	washer S=2,55	
300	0.900.0472.9	1	washer S=2,50	
300	0.900.0473.0	1	washer S=2,45	
300	0.900.0473.1	1	washer S=2,40	
300	0.900.0473.2	1	washer S=2,35	
300	0.900.0473.3	1	washer S=2,30	
300	0.900.0473.4	1	washer S=2,25	
300	0.900.0473.5	1	washer S=2,20	
300	0.900.0473.6	1	washer S=2,15	
300	0.900.0473.7	1	washer S=2,10	
300	0.900.0473.8	1	washer S=2,05	
300	0.900.0473.9	1	washer S=2,00	
310	0.900.0477.9	2	circlip	
320	0.010.3741.2	1	disc s = 2.50	
320	0.010.3742.0	1	disc s = 2.45	
320	0.010.3742.1	1	disc s = 2.40	
320	0.010.3742.2	1	disc s = 2.35	
320	0.010.3743.0	1	disc s = 2.30	
320	0.010.3743.1	1	disc s = 2.25	
320	0.010.3743.2	1	disc s = 2.20	
320	0.010.3744.0	1	disc s = 2.15	
320	0.010.3744.1	1	$\operatorname{disc} s = 2.10$	
320	0.010.3744.2	1	disc s = 2.05	
320	0.010.3745.0	1	disc S = 2.00	
320	0.010.3745.1	1	disc S = 1.95	
320	0.010.3745.2	1	disc S = 1.90	
320	0.010.3746.0	1	disc S = 1.85	
320	0.010.3746.1	1	disc S = 1.80	
320	0.010.3746.2	1	disc S = 1.75	
320	0.010.3747.0	1	disc S = 1.70	
320	0.010.3747.1	1	disc S = 1.65	
320	0.010.3747.2	1	disc $S = 1.60$	
320	0.010.3748.0	1	disc S = 1.55 $3/4$	



Section: GEAR **CLUTCH**

Fig.	P/n	QTY	Name
320 330	0.010.3748.1 04434227	1	disc $S = 1.50$ roller bearing





Section: GEAR **CLUTCH**

360

0.010.3741.1

Ref: 02.00.47

Fig.	P/n	QTY	Name
Notes: [IRON 165	.7 CONTINUO]		
340	0.010.3771.0	1	wheel $z = 40$
346	0.010.3754.2	1	roller bearing
350	0.010.3759.0	1	roller bearing
360	0.010.3736.1	1	shim A = 1.2
360	0.010.3736.2	1	shim A = 1.25
360	0.010.3737.0	1	shim A = 1.3
360	0.010.3737.1	1	shim A = 1.35
360	0.010.3737.2	1	shim A = 1.4
360	0.010.3738.0	1	shim A = 1.45
360	0.010.3738.1	1	shim A = 1.50
360	0.010.3738.2	1	shim A = 1.55
360	0.010.3739.0	1	shim A = 1.6
360	0.010.3739.1	1	shim A = 1.65
360	0.010.3739.2	1	shim A = 1.70
360	0.010.3740.0	1	shim A = 1.75
360	0.010.3740.1	1	shim A = 1.8
360	0.010.3740.2	1	shim A = 1.85
360	0.010.3741.0	1	shim A = 1.90

shim A = 1.95

1

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