

Section: B0 - ENGINE

Ref: B0.01.2

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name

Notes:

[IRON 185 HI-LINE DCR]

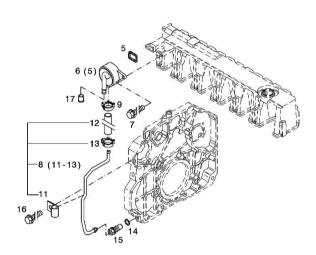
### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

02937590 1 gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449





Section: B0 - ENGINE

Ref: B0.01.3

# CRANKCASE BREATHER

Fig. 1	P/n	QTY	Name

### Notes:

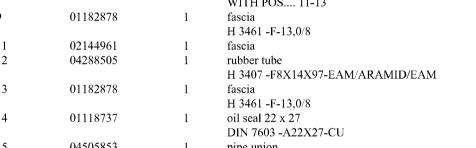
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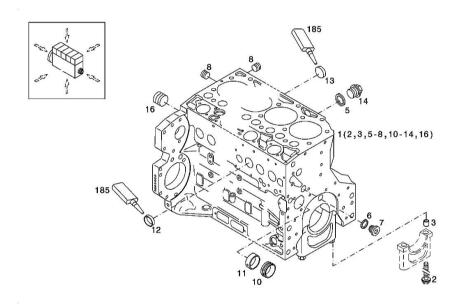
[IRON 185 HI-LINE DCR]

### Engine serial number:

10583639 10583650 10646109 10666960 10666966 10666967 10704269 10712951 10712953 10712955 10746161  $10746165\ 10760020\ 10760024\ 10774126\ 10774129\ 10774148\ 10774778\ 10776080\ 10776083\ 10776149\ 10776150$ 10776158 10776160 10781233 10781242 10784838 10784899 10793736 10793828 10893260

5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504875	1	tube
, and the second	V V	-	WITH POS 11-13
9	01182878	1	fascia
-	*****	_	H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288505	1	rubber tube
12	0.12002.02	•	H 3407 -F8X14X97-EAM/ARAMID/EAM
13	01182878	1	fascia
13	01102070		H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
1.	01110757	•	DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12
10	01181442	1	
			EN 1662 -F-M6X12-10.9-ZNAL-A
17	01161302	1	bottom
			H 2873 -A25,5X22,8X17-PEWEICH





Section: B0 - ENGINE

Ref: B0.01.4

CRANKCASE

Fig. P/n QTY Name			
	Fig.	QTY	Name

### Notes:

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[IRON 185 HI-LINE DCR]

### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

1	04296594	1	crankcase
			WITH POS (2,3,5-8,10-14,16)
2	04254240	14	screw
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
8	01182031	2	screw
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	5	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
185	01016125	1	guard
			H 0699 -DEUTZDW72-250ML

# 185 185 1000 ©

# IRON 185 HI-LINE DCR

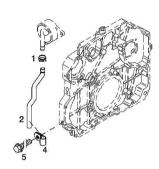
Section: B0 - ENGINE

Ref: B0.01.5

KURBELGEHAEUSE

Fig.	P/n	QTY	Name
Notes: [IRON 185	5 HI-LINE DCR]		
185	01319910	1	guard
1	04506860	1	crankcase MIT POS (2,3,5-8,10-14,16)
2	04254240	14	screw 50 Nm, 90°, 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20 DIN 7603 -A14X20-CU
6	01101342	1	oil seal DIN 7603 -D22X27-CU
7	04292706	1	plug 80 Nm
8	01182031	2	screw 35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover DIN 443 -A45-ZNPHR
13	01148031	5	plug DIN 443 -A36-ZNPHR
14	01100940	2	screw 35 Nm DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom 30 Nm





Section: B0 - ENGINE

Ref: B0.01.6

**BLEEDING TUBE** 

Fig.	P/n	QTY	Name

### Notes:

[IRON 185 HI-LINE DCR]

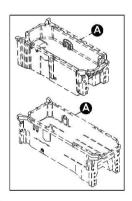
### Engine serial number:

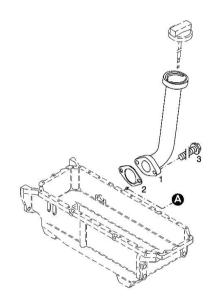
 $\frac{10704269}{10712951} \frac{10712953}{10712953} \frac{10712955}{10746161} \frac{10746165}{10760160} \frac{10760020}{10760024} \frac{10774126}{10774126} \frac{10774129}{10774129} \frac{10774148}{10774778} \frac{10776080}{10776080} \frac{10776083}{10776149} \frac{10776150}{10776158} \frac{10776160}{10781233} \frac{10781242}{10784838} \frac{10784899}{10793736} \frac{10793828}{10893260} \frac{10793828}{10893260$ 

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04290751	1	tube
4	01173523	1	fascia
			DIN 3016 -1-A1-25X20-W1-2
5	01181433	1	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A









Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.7

Fig.	P/n	QTY	Name

### Notes:

[IRON 185 HI-LINE DCR]

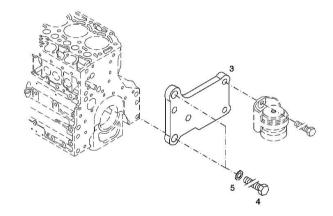
### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

1	04207099	1	tube
2	01178421	1	gasket
			DIN 71511 -35X58X1,5-DEUTZFW31
3	01181433	2	screw
			30 Nm
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A







Section: B0 - ENGINE

Ref: B0.01.8

# **ACCESSORIES**

Fig. P/n QTY Name			
	P/n	QTY	Name

### Notes:

[IRON 185 HI-LINE DCR]

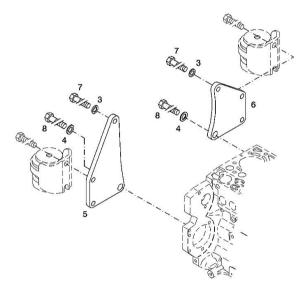
### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE **ACCESSORIES** 

P/n

Ref: B0.01.9

# Fig. Notes:

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[IRON 185 HI-LINE DCR]

### Engine serial number:

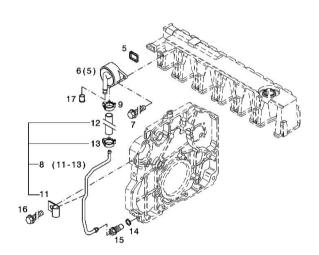
 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

Name

**QTY** 

3	01182016	2	disc
4	01181400	2	H 2308 -13X24X3-ZNAL-A washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950 DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951 ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW





Section: B0 - ENGINE

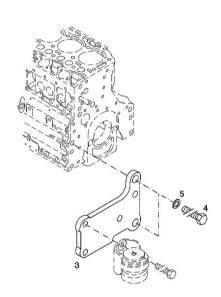
Ref: B0.01.10

# CRANKCASE BREATHER

Fig.	P/n	QTY	Name
Notes:			
[IRON 18:	5 HI-LINE DCR]		
5	04298547	1	rubber plug
6	04905110	1	breather WITH POS (5)
7	01181432	2	screw m8x30 EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504876	1	tube WITH POS 11-13
9	01182878	1	fascia H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288507	1	rubber tube H 3407 -F8X14X57-EAM/ARAMID/EAM
13	01182878	1	fascia H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27 DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12 EN 1662 -F-M6X12-10.9-ZNAL-A
17	01161302	1	bottom H 2873 -A25,5X22,8X17-PEWEICH

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Section: B0 - ENGINE

Ref: B0.01.11

# **ACCESSORIES**

Fig.	P/n	QTY	Name

### Notes:

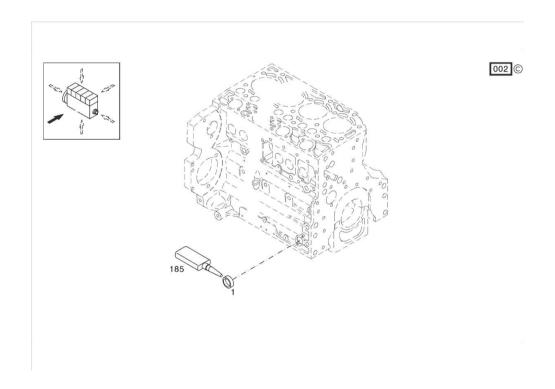
[IRON 185 HI-LINE DCR]

### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C





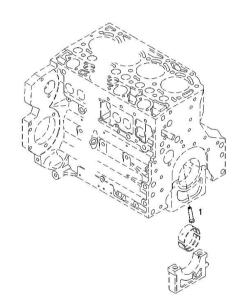
Section: B0 - ENGINE

PLUG

Ref: B0.01.12

Fig.	P/n	QTY	Name
Notes: [IRON 185	5 HI-LINE DCR]		
1	01148031	1	plug DIN 443 -A36-ZNPHR
185	01319911	1	sealing compound ml. 50





Section: B0 - ENGINE

Ref: B0.01.13

PISTON COOL.NOZZLE

Fig. P/n QTY Name

Notes:

[IRON 185 HI-LINE DCR]

### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

1 04207521 1 sprayers



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### **IRON 185 HI-LINE DCR**

Section: B0 - ENGINE

FILLER CAP

Fig. P/n QTY Name

Notes:

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[IRON 185 HI-LINE DCR]

### Engine serial number:

10583639 10583650 10646109 10666960 10666966 10666967 10704269 10712951 10712953 10712955 10746161 10746165 10760020 10760024 10774126 10774129 10774148 10774778 10776080 10776083 10776149 10776150 10776158 10776160 10781233 10781242 10784838 10784899 10793736 10793828 10893260

1 01180341 1 plug

H 2875 -B2-OL40-166X4X145X15

Ref: B0.01.14

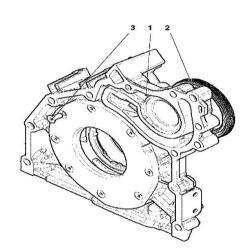
Section: B0 - ENGINE

FLANGE

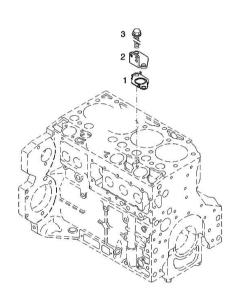
Ref: B0.01.16

Fig.	P/n	QTY	Name	
Notes: [IRON 185	HI-LINE DCR]			
1	04502445	1	oil pump WITH POS (2,3)	
2	04502202	1	special oil seal	
3	01133718	8	screw 8.5 Nm DIN 7991 -M6X16-8.8-A4C	









Section: B0 - ENGINE

Ref: B0.01.17

# **CLOSING COMPONENTS**

Fig.	P/n	QTY	Name

### Notes:

[IRON 185 HI-LINE DCR]

### Engine serial number:

 $\frac{10583639}{10583650} \frac{10646109}{10666960} \frac{10666960}{10666966} \frac{10666967}{10704269} \frac{10712951}{10712951} \frac{10712955}{10712955} \frac{10746161}{10746165} \frac{10760020}{10760024} \frac{10774126}{10774129} \frac{10774148}{1077478} \frac{10776080}{10776080} \frac{10776083}{10776150} \frac{10776158}{10776150} \frac{10781233}{10781242} \frac{10784838}{10784899} \frac{10793736}{10793736} \frac{10793828}{10793828} \frac{10893260}{10793828} \frac{10893260}{10793828}$ 

1	04292757	1	gasket
2	04292113	1	bracke
3	01181436	2	screw

EN 1662 -F-M8X16-LG2,5-10.9-ZNAL-A



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