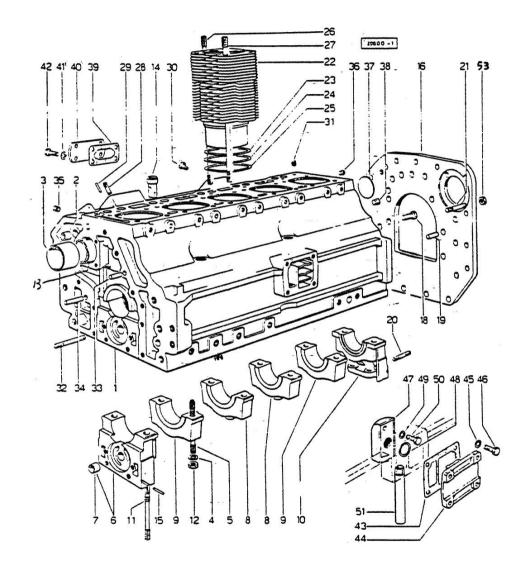


Section: ENGINE CRANKCASE

Ref: 01.00.0

ζ.	P/n	QTY	Name

Fig.	P/n	QTY	Name	
Notes: [JAGUAR	95]			
0	0.042.0050.6	1	gasket set	
1	0.048.1110.4/70	1	crankcase	
1	0.040.1110.4/70	1	11704 <= ORDER ALSO:	
			045.1240-2.0112.309.2-2.1474.010.1	
1	0.048.1153.4/10	1	old part number	
			EXPORT USA 11704 <= ORDER ALSO:	
			045.1240-2.0112.309.2-2.1474.010.1	
2	2.1559.111.0/20	2	special bushing	
3	0.037.1155.0	1	bushing	
4	2.1599.144.7	12	shoulder ring 12.5x23x4	
5	0.029.1117.0	8	stud bolt	
6	0.052.1112.3	1	support	
7	2.1559.090.0/10	1	bushing 14.24x19.06x27	
8	0.037.1114.0	2	support	
9	0.052.1113.0	2	support	
10	0.052.1116.0	1	support	
11	0.021.1157.0	4	stud bolt	
12	2.1019.026.7	12	special nut m 12 p.1.5	
13	2.1559.149.0	1	special bushing	
14	0.044.1156.0	10	special bushing	
15 16	0.029.1154.0/10	4 1	gasket	
18	0.042.1130.0	11	flange screw m 14 p.2 x 35	
19	2.0112.513.2 2.1651.911.0	2	cylindrical plug	
20	2.0432.153.7	2	stud bolt m 10 p.1.5 / p.1.25 x 20	
21	2.0432.257.7	2	stud bolt in 10 p.1.37 p.1.23 x 20 stud bolt in 12 p.1.75 - 1.25 x 30	
22	0.044.1120.0/40	5	engine cylinder	
23	2.1589.052.0	10	shoulder ring 115x123x0.2	
24	2.1589.051.0	5	shoulder ring 116x123x0.1	
25	2.1569.076.0	5	gasket 116x123x0.5	
26	0.041.1123.0/10	5	stud bolt	
27	0.039.1122.0	20	stud bolt m 12 p.1.5x310	
28	2.0432.003.7	8	stud bolt m 8 p.1.25 / p.1 x 20	
29	2.1651.306.0	2	cylindrical plug	
30	0.071.1151.3/10	5	valve	
31	2.3130.001.1	4	plug 1/8" gas	
32	2.0432.025.7	2	stud bolt m 8 p.1.25 - 1.00 x 100	
33	2.1651.711.0	1	pin 8 x 14	
34	2.1699.114.0	1	pin 8x55	
35	2.3139.001.1	5	plug	1/2
36	2.3130.002.1	1	plug 1/4" gas	



Section: ENGINE CRANKCASE

Ref: 01.00.0

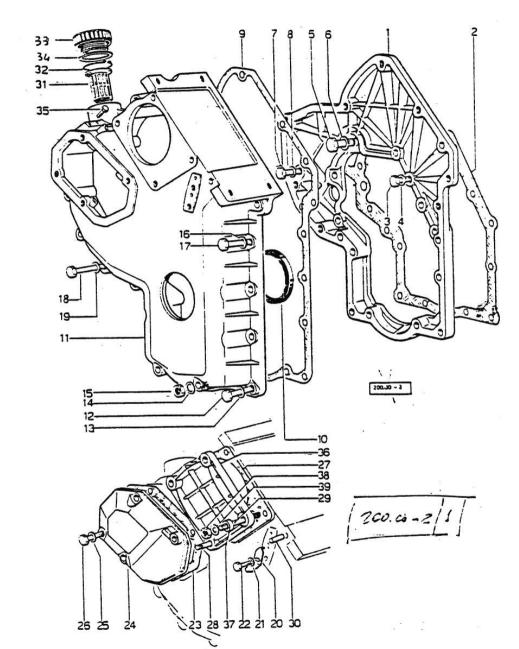
Fig.	P/n	QTY	Name
	'		
37	2.3170.022.1	1	expansion plug 60
38	2.3130.003.1	2	plug 3/8" gas
39	0.044.1151.0	2	gasket
40	0.044.1164.2/10	2	small cover
41	2.1310.004.2	8	flat washer 8.4x17
42	2.0112.204.2	6	screw m 8 p.1.25x14
43	0.044.1153.0/10	1	gasket
44	0.044.1154.0	1	cover
45	2.1480.014.1	4	washer 8
46	2.0112.209.2	4	screw m 8 p 1.25 x 25
47	0.044.1155.2/20	1	cover
48	0.071.1156.0	1	special oil seal
49	2.1480.014.1	1	washer 8
50	2.0312.206.2	1	screw m 8 p 1.25 x 20
51	0.044.1152.0/10	1	tube
52	2.1011.207.2	2	nut m 12 p.1.5

Section: ENGINE

Ref: 01.00.1

TIMING CASE

Fig.	P/n	QTY	Name	
Notes:				
[JAGUAR 9	95]			
1	0.048.1131.0	1	flange	
2	0.041.1153.0/10	1	gasket	
3	2.0112.209.2	5	screw m 8 p 1.25 x 25	
4	2.1480.014.1	5	washer 8	
5	2.0119.034.2	1	screw m 14 p.2x20	
6	2.1560.010.0	1	gasket 14.2 x 20	
7	2.0112.207.2	1	screw m 8 p 1.25 x 20	
8	2.1480.014.1	1	washer 8	
9	0.041.1152.0/10	1	gasket	
10	2.1519.010.0	1	special oil seal 58x80x10	
11	0.048.1132.0/10	1	guard	
			5032 <=	
11	0.048.1132.0/40	1	guard	
			=> 5033	
12	2.0112.217.2	5	screw m 8 p.1.25 x 45	
13	2.1480.014.1	5	washer 8	
14	2.1560.003.0	2	copper gasket 8.2 x 12	
15	2.1011.405.2	2	nut m 8 p.1	
16	2.1480.014.1	2	washer 8	
17	2.0112.211.2	2	screw m 8 p.1.25 x 30	
18	2.0112.222.2	4	screw m 8 p.1.25x65	
19	2.1480.014.1	4	washer 8	
20	0.041.1158.0	1	index	
21	2.1310.004.2	1	flat washer 8.4x17	
22	2.0112.204.2	1	screw m 8 p.1.25x14	
23	0.048.1151.0/10	1	gasket	
24	0.048.1150.0/20	1	cover	
25	2.1560.006.0	4	gasket 10.2 x 16	
26	2.0112.313.2	1	screw m 10 p.1.5 x 35	
26	2.0112.315.2	3	screw m 10 p.1.5 x 40	
27	0.041.1154.0	1	gasket	
28	2.0432.015.7	1	stud bolt m 8 p.1.25-1x50	
29	2.0432.028.7	3	stud bolt m 8 p.1.25-1x130	
30	2.1653.717.0	1	pin 8 x 40	
31	0.041.1159.0/10	1	filter	
32	2.1411.012.1	1	circlip 30	
33	0.041.1135.4	1	plug 1" gas	
34	2.1569.072.0	1	gasket 32 x 39.5 x 2	
35	2.0112.004.2	2	screw m 6 p.1 x 14	
36	0.037.1151.0/10	1	cover	1/2
37	2.1579.191.2	4	spacer 8.5 x 18 x 20	1/2

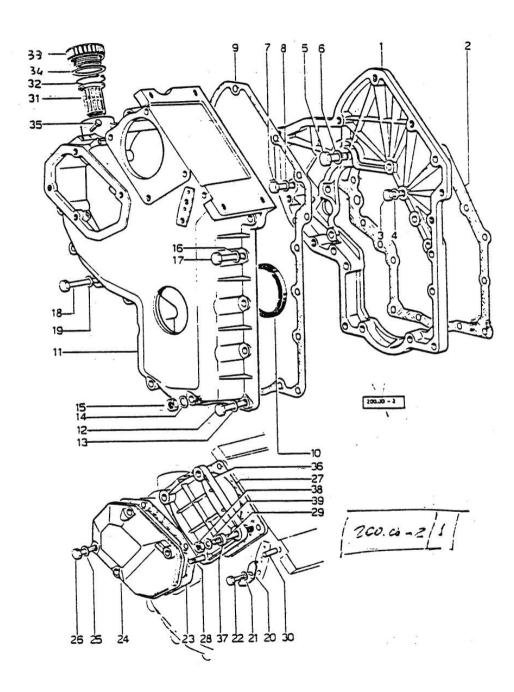


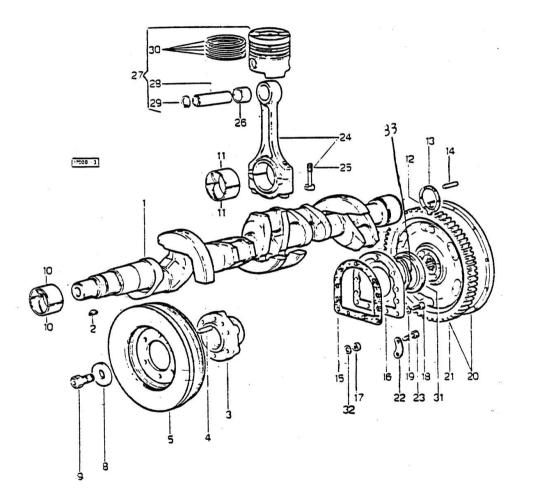
Section: ENGINE

Ref: 01.00.1

TIMING CASE

Fig.	P/n	QTY	Name	
38 39	2.1011.405.2 2.1310.004.2	4 4	nut m 8 p.1 flat washer 8.4x17	



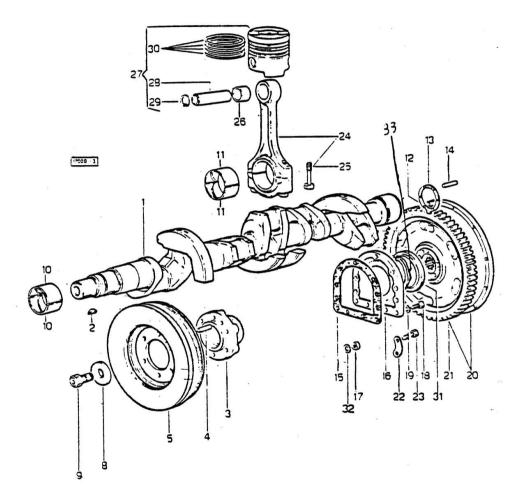


Section: ENGINE

Ref: 01.00.2

CRANKSHAF	I
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Fig.	P/n	QTY	Name	
Notes:				
[JAGUAR	95]			
1	0.041.1210.4/10	1	old part number	
2	2.1799.002.0	1	stick 10x13	
3	0.037.1250.0/10	1	hub	
4	2.1651.911.0	1	cylindrical plug	
5	0.046.1246.3	1	antivibration pulley	
8	0.001.6020.0	1	shoulder	
9	2.0129.032.2	1	screw m 24 p.2x45	
10	0.073.0059.0	12	main half bushing - mm 1.00	
10	0.073.1215.0	12	main half bushing STANDARD	
10	0.073.1215.7	12	main half bushing - mm 0.25	
10	0.073.1215.8	12	main half bushing - mm 0.50	
10	0.073.1215.9	12	main half bushing - mm 0.75	
11	0.062.0059.0	10	con.rod half bushing - mm 1.00	
11	0.062.1225.0	10	con.rod half bushing STANDARD	
11	0.062.1225.7	10	con.rod half bushing - mm 0.25	
11	0.062.1225.8	10	con.rod half bushing - mm 0.50	
11	0.062.1225.9	10	con.rod half bushing - mm 0.75	
12	0.001.4547.0	2	shoulder ring + mm 0.05	
12	0.001.4548.0	2	shoulder ring + mm 0.10	
12	0.001.4549.0	2	shoulder ring + mm 0.15	
12	0.042.1219.0	2	shoulder ring STANDARD	
13	0.001.4544.0	2	shoulder ring + mm 0.05	
13	0.001.4545.0	2	shoulder ring + mm 0.10	
13	0.001.4546.0	2	shoulder ring + mm 0.15	
13	0.042.1218.0	2	shoulder ring STANDARD	
14	2.1651.915.0	2	pin 12x35	
15	0.029.1250.0/10	1	gasket	
16	0.029.1240.0	1	flange	
		_	IN TYPES WITHOUT FIG. 33	
16	0.029.1240.0/10	1	flange	
			IN TYPES WITH FIG. 33 11704 <=	
16	0.045.1240.0	1	flange	
17	2.1011.421.2	1	=> 11705 nut m 10 p.1.25	
18	2.0112.309.2	1	screw m 10 p.1.5 x 25	
19	2.1474.010.2	2	washer 10	
20	0.042.1241.3	1	flywheel	
-		-	5000 <=	
20	0.062.1241.3	1	flywheel	
			=> 5001	1/2
21	0.036.1242.0	1	crown wheel $Z = 126$, mm 15	1/2
-		_		

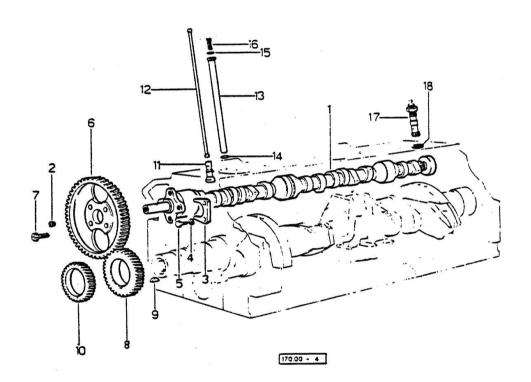


Section: ENGINE

Ref: 01.00.2

CRANKSHAFT

Fig.	P/n	QTY	Name
22	2.1379.006.0	3	lock-tab 15x15x36,5
23	2.0122.517.7	6	screw m 14 p.1.5x45
24	0.039.1220.3/30	5	engine connecting rod
25	0.039.1250.0	10	screw m 14 p.1.5x63
26	2.1559.114.0/10	5	special bushing
27	0.073.0061.6	5	complete piston + mm 0.50
27	0.073.0062.6	5	complete piston + mm 1.0
27	0.073.0066.6	5	ground piston cylinder kit
28	0.038.1236.0/10	5	piston pin Ø $18 / Ø 35 / L = mm 90$
29	2.1411.014.1	10	circlip 35
30	0.042.0052.6	5	piston ring set STANDARD
30	0.042.0053.6	5	piston ring set + mm 0.50
30	0.042.0054.6	5	piston ring set + mm 1.0
31	2.1519.009.0/10	1	special oil seal
32	2.1560.006.0	2	gasket 10.2 x 16
33	2.1599.404.0	1	shoulder ring



Section: ENGINE **CAMSHAFT**

13

14

15

16

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18

0.041.1332.0

2.1539.020.0

2.1539.022.0

0.041.1355.3

2.1560.014.0

2.4019.162.1/20

Ref: 01.00.3

Fig.	P/n	QTY	Name	
Notes: [JAGUAR	95]			
1	0.048.1310.0/20	1	camshaft	
2	2.3130.001.1	1	plug 1/8" gas	
3	0.027.1314.0/20	1	flange	
4	2.1470.004.2	2	lock washer 8	
5	2.0112.207.2	2	screw m 8 p 1.25 x 20	
6	0.062.1321.0	1	gear z=66	
7	2.0139.005.1	4	screw m 10 p.1 x 25	
8	0.040.1320.0	1	gear z = 33	
9	2.1720.010.0	1	key 5x9	
10	0.040.1323.0/10	1	gear Z = 38	
11	0.052.1330.0/20	10	tappets	
12	0.041.1331.3	10	rod	

sleeve

special oil seal 13.95x2.62

special oil seal 12.37x2.62

spring 17.2x46x1.8

washer 18.2 x 24

transmission

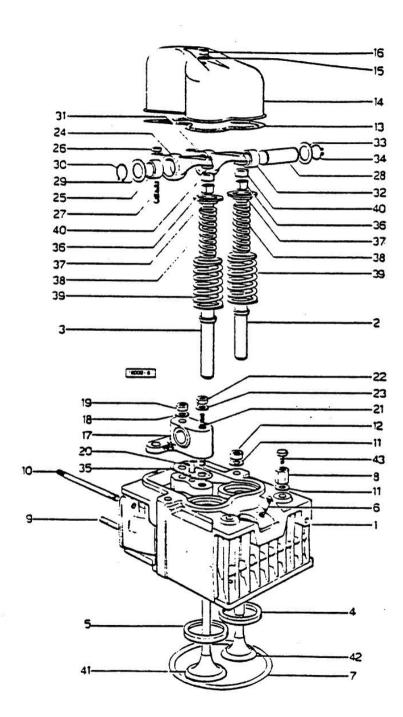
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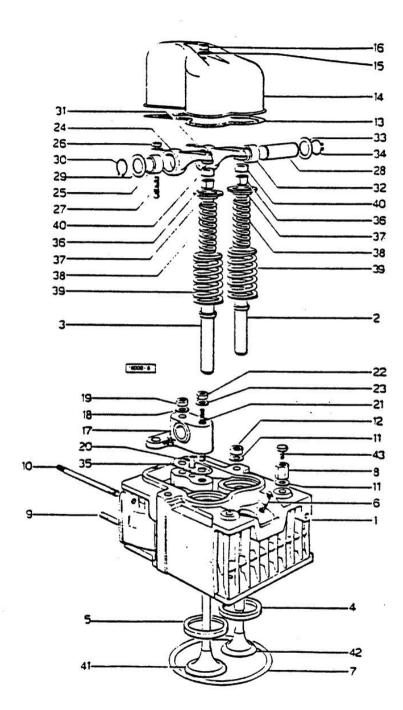


Ref: 01.00.4

Section: ENGINE

CYLINDER HEAD

Fig.	P/n	QTY	Name	
Notes:	a51			
[JAGUAK :	3 0]			
0	0.073.0057.6	1	gasket set	
1	0.044.1450.3/50	5	engine head 10459 <=	
1	0.062.1410.3/10	5	engine head => 10460	
2	0.045.1417.0	5	valve guide 10459 <=	
2	0.062.1417.0/10	5	valve guide => 10460	
3	0.037.1416.0	5	valve guide	
3	0.062.1416.0/10	5	10459 <= valve guide	
4	0.037.1452.0/10	5	=> 10460 valve seat	
4	0.062.1450.0/10	5	10459 <= valve seat	
5	0.037.1451.0/10	5	=> 10460 valve seat	
5	0.062.1451.0/10	5	10459 <= valve seat	
6	2.0439.087.1/20	10	=> 10460 stud bolt m 8 p.1.25 / p.1 x 40	
7	2.1569.078.0/10	5	gasket 106x118x0.5	
8	2.1019.037.0	7	special nut m 12 p.1.5	
9	2.0432.007.2	9	stud bolt m 8 p.1.25 / p.1 x 30	
10	2.0432.027.7	5	stud bolt m 8 p 1.25 - 1.00 x 120	
11	2.1599.144.7	20	shoulder ring 12.5x23x4	
12	2.1019.025.0	13	special nut m 12 p.1.5	
13	0.029.1450.0/20	5	tappet gasket	
14	0.039.1440.0	5	cap	
15	2.1560.004.0	5	copper gasket 8.2 x 14	
16	2.1099.056.2	5	special nut m 8 p.1 x 8	
17	0.041.1430.0	5	=	
			support	
18	2.1599.160.0	20	washer 10.5x19x4	
19	2.1099.035.0	20	special nut m 10 p.1.25	
20	0.029.1452.0	5	tube	
21	0.039.1451.0	5	stud bolt	
22	2.1011.421.2	5	nut m 10 p.1.25	
23	2.1310.006.2	5	flat washer 10.5x21	
24	0.002.5937.3/30	5	rocker arm	1/2
25	2.1559.021.0/40	5	bushing 15x19x22	



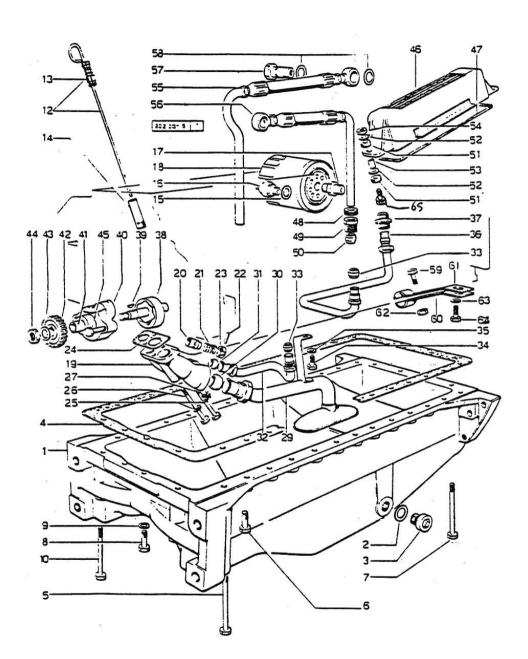
Section: ENGINE

Ref: 01.00.4

CYLINDER HEAD

Fig.	P/n	QTY	Name
	,	'	
26	2.1011.405.2	10	nut m 8 p.1
27	0.021.1434.0	10	screw
28	0.041.1431.0	5	pin
29	2.1599.019.0	5	shoulder ring 19.5x31x2
30	2.1410.055.7	5	circlip 19
31	0.002.5936.3/40	5	rocker arm
32	2.1559.021.0/40	5	bushing 15x19x22
33	2.1599.019.0	5	shoulder ring 19.5x31x2
34	2.1410.055.7	5	circlip 19
35	0.034.1450.0	5	tappet gasket
36	0.062.1423.0/10	10	conical valve cotter
			=> 10460
36	0.074.1423.0	10	conical valve cotter
			10459 <=
37	0.002.9215.0/20	10	cup
			10459 <=
37	0.062.1425.0	10	cup
			=> 10460
38	2.4019.194.0	10	spring 22.70x50.7x2.1
39	2.4019.193.0	10	spring 36.15x55.2x3.2
40	0.021.1453.0/20	10	small cover
			10459 <=
40	0.062.1452.0	10	small cover
			=> 10460
41	0.042.1420.2	5	inlet valve Ø mm 8
			=> 10460
41	0.052.1420.0	5	inlet valve Ø mm 9
			10459 <=
42	0.039.1421.0	5	exhaust valve Ø mm 9
		-	10459 <=
42	0.071.1420.2	5	exhaust valve Ø mm 8
· -	3.0,111.20.2	-	=> 10460
43	2.0119.053.1	3	screw
		~	

2/2



Section: ENGINE

Ref: 01.00.5

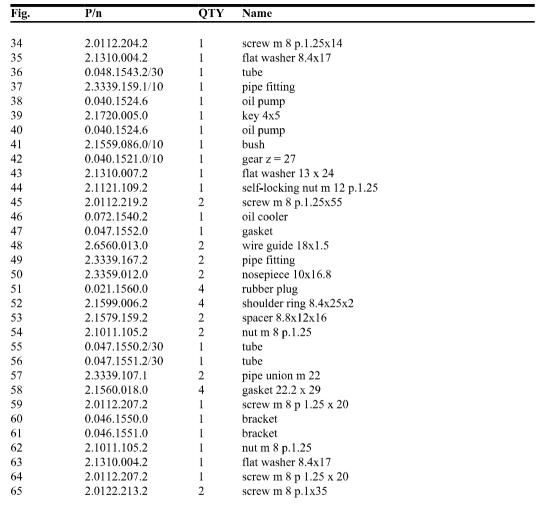
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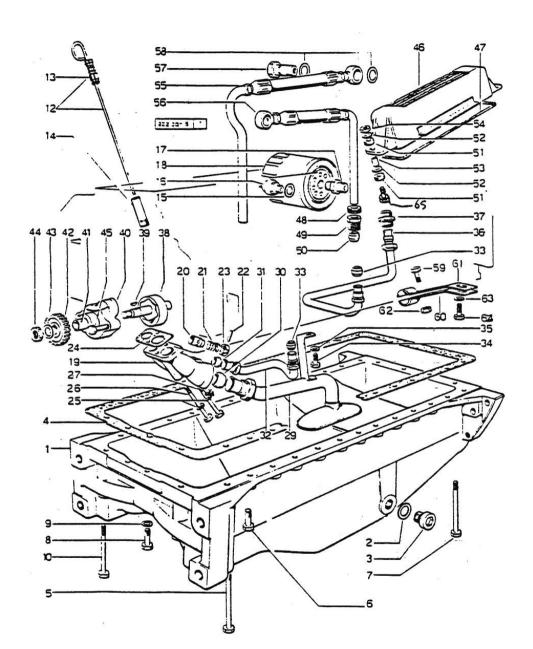
Notes: [JAGUAR 95] 1	
[JAGUAR 95] 1	
1 0.048.1510.0 1 oil sump 2 2.1560.054.0 1 gasket 21 x 26 3 2.3199.001.2 1 plug 1/2" gas 4 0.041.1512.0 1 gasket 5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
2 2.1560.054.0 1 gasket 21 x 26 3 2.3199.001.2 1 plug 1/2" gas 4 0.041.1512.0 1 gasket 5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
2 2.1560.054.0 1 gasket 21 x 26 3 2.3199.001.2 1 plug 1/2" gas 4 0.041.1512.0 1 gasket 5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
3 2.3199.001.2 1 plug 1/2" gas 4 0.041.1512.0 1 gasket 5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
4 0.041.1512.0 1 gasket 5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
5 2.0112.244.2 2 screw m 8 p.1.25 x 180	
5 2.0112.213.2 22 Serew in 6 p.1.23 x 10	
7 2.0112.237.2 4 screw m 8 p.1.25x140	
8 2.0112.217.2 2 screw m 8 p.1.25 x 45	
9 2.1560.004.0 4 copper gasket 8.2 x 14	
10 2.0112.231.2 2 screw m 8 p.1.25 x 110	
12 0.041.1513.3 1 dipstick	
13 0.034.1551.0 1 gasket	
14 0.044.1555.0 1 spacer	
15 2.1560.008.0 1 gasket 12.2 x 18	
16 2.7099.460.0 1 pressure switch	
17 2.3339.094.1/10 1 pipe fitting m 20 p.1.5-3/4 gas	
18 0.041.1556.0 1 oil filter element	
19 0.052.1530.0 1 tip	
$ \begin{array}{c} 19 & 0.032.1330.0 \\ => 10460 \\ \end{array} $	
20 0.040.1550.0 1 small piston	
10459 <=	
20 0.052.1571.0 1 small piston	
=> 10460	
21 2.4019.241.1 1 spring	
10459 <=	
21 2.4019.270.1 1 spring 9.7x54x2	
=> 10460	
22 2.1630.213.0 1 roll pin 3x32	
23 0.040.1551.0 1 stop	
10459 <=	
23 0.054.1558.0/20 1 stop	
=> 10460	
24 0.037.1557.0/20 1 gasket	
25 2.1480.014.1 2 washer 8	
26 2.0112.225.2 1 screw m 8 p.1.25 x 80	
27 2.0112.231.2 1 screw m 8 p.1.25 x 110	
29 0.048.1531.3 1 tube	
30 2.3359.017.1 1 nosepiece	
31 2.3359.016.1 1 nosepiece	
22 0.044.1560.2 1 tube	1/2
33 2.3359.015.1 2 nosepiece	1/4

Section: ENGINE

Ref: 01.00.5

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