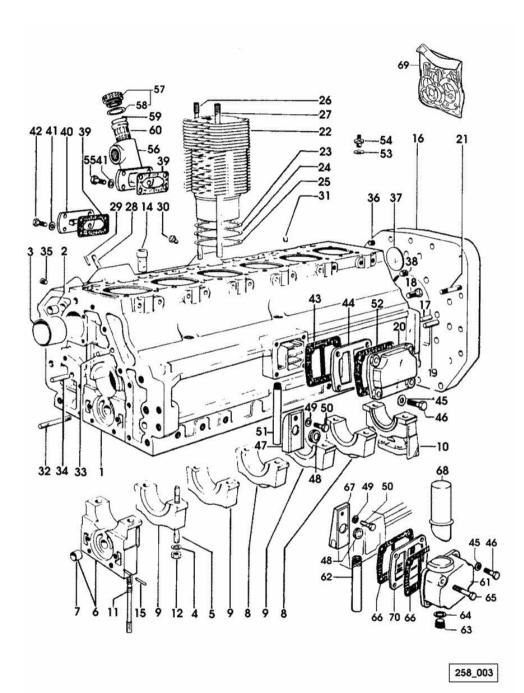


Section: ENGINE CRANKCASE

| Fig. | P/n | QTY | Name |
|----------|------------------------------|---------|---|
| Notes: | | | |
| [LASER 1 | 50] | | |
| 1 | 0.071.1110.4/30 | 1 | crankcase |
| | | | * () <- |
| | | | - N.1 044.1153.0/10 - N.1 071.1154.0 - N.4 2.0112.211.2 |
| | | | - N 1 071.1153.0 - N.1 071.1156.0 - N.1 071.1155.2 |
| 2 | 2.1559.111.0/10 | 2 | special bushing 11.5x14.1x10 |
| 3 | 0.037.1155.0 | 1 | bushing |
| 4 | 2.1599.318.7 | 14 | flat washer |
| 5 | 0.052.1150.0 | 10 | stud bolt |
| 6 | 0.071.1112.3 | 1 | support |
| 7 | 2.1559.090.0/10 | 1 | bushing 14.24x19.06x27 |
| 8 | 0.052.1113.0 | 2 3 | support |
| 9 | 0.052.1114.0 | | support |
| 10 11 | 0.052.1116.0 0.052.1151.0 | 1 4 | support |
| 12 | 2.1099.064.7 | 4 14 | stud bolt special nut |
| 14 | 0.044.1156.0 | 12 | special bushing |
| 15 | 0.029.1154.0/10 | 4 | gasket |
| 16 | 0.071.1150.0 | 1 | flange |
| 17 | 2.1651.911.0 | 2 | cylindrical plug |
| 18 | 2.0112.513.2 | 11 | screw m 14 p.2 x 35 |
| 19 | 2.1653.708.0 | 2 | pin 8x18 |
| 17 | 2.1023.700.0 | 2 | 10173 <= |
| 20 | 0.071.1154.0 | 1 | small cover |
| | 010 / 11112 110 | - | * () <= |
| | | | - N.1 044.1153.0/10 - N.1 071.1153.0 |
| | | | - N.4 2.0112.211.2 - N.1 071.1155.2 |
| 21 | 2.0432.257.7 | 2 | stud bolt m 12 p.1.75 - 1.25 x 30 |
| 22 | 0.071.1120.0/50 | 6 | engine cylinder |
| 23 | 2.1589.052.0 | 12 | shoulder ring 115x123x0.2 |
| 24 | 2.1589.051.0 | 6 | shoulder ring 116x123x0.1 |
| 25 | 2.1569.076.0 | 6 | gasket 116x123x0.5 |
| 26 | 0.041.1123.0/10 | 6 | stud bolt |
| 27 | 0.039.1122.0 | 24 | stud bolt m 12 p.1.5x310 |
| 28 | 2.0432.003.7 | 8 | stud bolt m 8 p.1.25 / p.1 x 20 |
| 29 | 2.1651.306.0 | 2 | cylindrical plug |
| 30 | 0.074.1151.3/10 | 6 | valve |
| 31 | 2.3130.001.1 | 3 | plug 1/8" gas |
| 32 | 2.0432.025.7 | 2 | stud bolt m 8 p.1.25 - 1.00 x 100 |
| 33 | 2.1651.711.0 | 1 | pin 8 x 14 |
| 34 | 2.1699.114.0 | 1 | pin 8x55 |
| 35 | 2.3139.001.1 | 5 | plug |



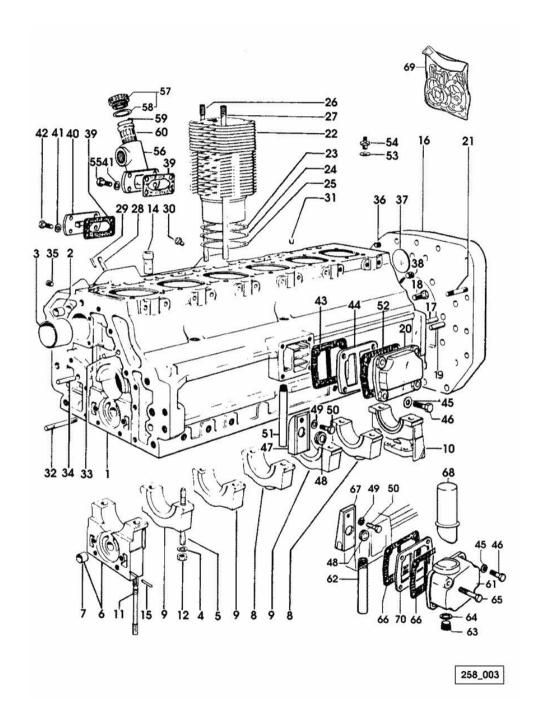
Section: ENGINE CRANKCASE

| CRANI | KCASE | | | |
|-------|-----------------|-----|--------------------------------------|-----|
| Fig. | P/n | QTY | Name | |
| | | | | |
| 36 | 2.3130.002.1 | 1 | plug 1/4" gas | |
| 37 | 2.3170.022.1 | 1 | expansion plug 60 | |
| 38 | 2.3130.003.1 | 2 | plug 3/8" gas | |
| 39 | 0.044.1151.0 | 2 | gasket | |
| 40 | 0.044.1164.2/10 | 1 | small cover | |
| 41 | 2.1310.004.2 | 4 | flat washer 8.4x17 | |
| 42 | 2.0112.205.2 | 3 | screw m 8 p.1.25 x 16 | |
| 42 | 2.0112.209.2 | 2 | screw m 8 p 1.25 x 25 | |
| 43 | 0.044.1153.0/10 | 1 | gasket | |
| 44 | 0.071.1153.0 | 1 | small cover | |
| | | | * () <= | |
| | | | - N.1 044.1153.0/10 - N.1 071.1154.0 | |
| | | | - N.4 2.0112.211.2 - N.1 071.1155.2 | |
| 45 | 2.1474.009.2 | 4 | spring washer 8 | |
| 46 | 2.0112.211.2 | 3 | screw m 8 p.1.25 x 30 | |
| 47 | 0.044.1155.2/20 | 1 | cover | |
| | | | () <= | |
| 48 | 0.071.1156.0 | 1 | special oil seal | |
| 49 | 2.1480.014.1 | 1 | washer 8 | |
| 50 | 2.0312.206.2 | 1 | screw m 8 p 1.25 x 20 | |
| 51 | 0.044.1152.0/10 | 1 | tube | |
| | | | 11363 <= | |
| 52 | 0.044.1153.0/10 | 1 | gasket | |
| | | | => () | |
| 52 | 0.044.1161.0 | 1 | gasket | |
| | | | () <= | |
| 53 | 2.1560.006.0 | 2 | gasket 10.2 x 16 | |
| 54 | 0.054.1150.0 | 2 | pipe fitting | |
| 55 | 2.0112.205.2 | 4 | screw m 8 p.1.25 x 16 | |
| 55 | 2.0112.209.2 | 2 | screw m 8 p 1.25 x 25 | |
| 55 | 2.0112.211.2 | 2 | screw m 8 p.1.25 x 30 | |
| 56 | 0.062.1150.0/10 | 1 | pipe union | |
| | | | 1324 <= | |
| 56 | 0.062.1151.0 | 1 | flange | |
| | | | => 1325 | |
| 57 | 0.041.1135.4 | 1 | plug 1" gas | |
| 58 | 2.1569.072.0 | 1 | gasket 32 x 39.5 x 2 | |
| 59 | 2.1411.012.1 | 1 | circlip 30 | |
| 60 | 0.041.1159.0/10 | 1 | filter | |
| 61 | 0.074.1153.0 | 1 | flange | |
| | | | => 11364 | |
| 62 | 0.074.1155.2 | 1 | tube | |
| | | | => 11364 | 2/3 |
| 63 | 2.3130.004.1 | 1 | plug 1/2 gas | 213 |

Section: ENGINE CRANKCASE



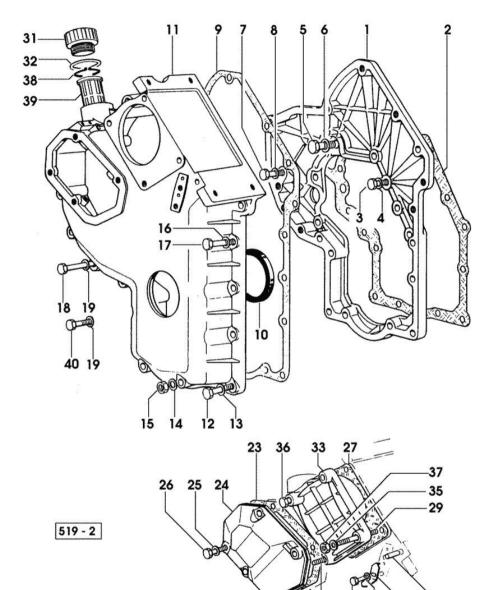
| Fig. | P/n | QTY | Name |
|------|-----------------|-----|-----------------------|
| | ' | | |
| | | | => 11364 |
| 64 | 2.1560.055.0 | 1 | gasket 27.3x31.9 |
| | | | => 11364 |
| 65 | 2.0112.225.2 | 1 | screw m 8 p.1.25 x 80 |
| | | | => 11364 |
| 66 | 0.044.1153.0/10 | 2 | gasket |
| | | | => 11364 |
| 67 | 0.071.1155.2 | 1 | small guard |
| | | | => () |
| 68 | 0.074.1154.2 | 1 | tube |
| 69 | 0.071.0050.6 | 1 | gasket set |
| | | | - FOR ENGINE MOUNTING |
| 70 | 0.071.1153.0 | 1 | small cover |
| | | - | |



Section: ENGINE Ref: 01.00.6

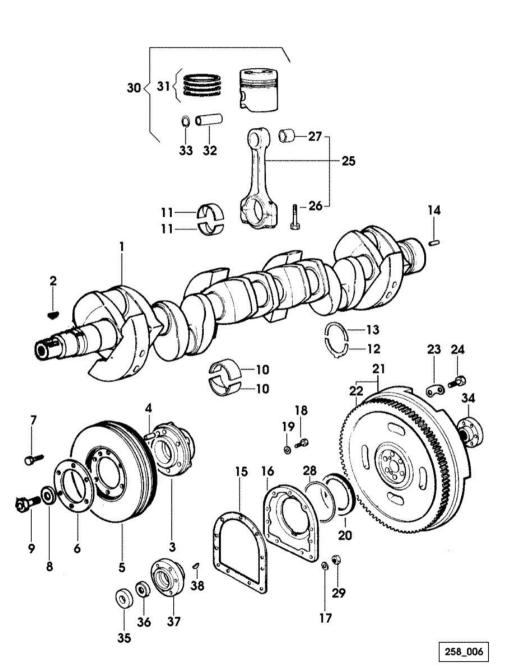
TIMING CASE

| Fig. | P/n | QTY | Name |
|-------------|-----------------|-----|----------------------------|
| | , | | |
| Notes: | 1 | | |
| [LASER 150] | | | |
| 1 | 0.048.1131.0 | 1 | flange |
| 2 | 0.041.1153.0/10 | 1 | gasket |
| 3 | 2.0112.209.2 | 2 | screw m 8 p 1.25 x 25 |
| 4 | 2.1470.009.2 | 2 | lock washer 16 |
| 5 | 2.0119.034.1 | 1 | screw m 14 p.2x20 |
| 6 | 2.1560.010.0 | 1 | gasket 14.2 x 20 |
| 7 | 2.0112.207.2 | 1 | screw m 8 p 1.25 x 20 |
| 8 | 2.1470.009.2 | 1 | lock washer 16 |
| 9 | 0.041.1152.0/10 | 1 | gasket |
| 10 | 2.1519.010.0 | 1 | special oil seal 58x80x10 |
| 11 | 0.048.1132.0/40 | 1 | guard |
| 12 | 2.0112.219.2 | 5 | screw m 8 p.1.25x55 |
| 13 | 2.1470.009.2 | 5 | lock washer 16 |
| 14 | 2.1560.003.0 | 2 | copper gasket 8.2 x 12 |
| 15 | 2.1011.405.2 | 2 | nut m 8 p.1 |
| 16 | 2.1470.009.2 | 5 | lock washer 16 |
| 17 | 2.0112.211.2 | 5 | screw m 8 p.1.25 x 30 |
| 18 | 2.0112.211.2 | 4 | screw m 8 p.1.25x70 |
| 19 | 2.1470.009.2 | 4 | lock washer 16 |
| 20 | 0.041.1158.0 | 1 | index |
| 21 | 2.1310.004.2 | 1 | flat washer 8.4x17 |
| 22 | 2.0112.205.2 | 1 | screw m 8 p.1.25 x 16 |
| 23 | 0.048.1151.0/10 | 1 | gasket |
| 24 | 0.048.1150.0/20 | 1 | cover |
| 25 | 2.1560.006.0 | 4 | gasket 10.2 x 16 |
| 26 | 2.0112.315.2 | 4 | screw m 10 p.1.5 x 40 |
| 27 | 0.041.1154.0 | 1 | gasket |
| 28 | 2.0432.015.7 | 1 | stud bolt m 8 p.1.25-1x50 |
| 29 | 2.0432.028.7 | 3 | stud bolt m 8 p.1.25-1x130 |
| 30 | 2.1653.717.0 | 1 | pin 8 x 40 |
| 31 | 0.041.1135.4 | 1 | plug 1" gas |
| 32 | 2.1569.072.0 | 1 | gasket 32 x 39.5 x 2 |
| 33 | 0.037.1151.0/10 | 1 | cover |
| 35 | 2.1310.004.2 | 4 | flat washer 8.4x17 |
| 36 | 2.0112.235.2 | 1 | screw m 8 p.1.25 x 130 |
| 37 | 2.1011.505.2 | 3 | nut m 8 p.1 |
| 38 | 2.1411.012.1 | 1 | circlip 30 |
| 39 | 0.041.1159.0/10 | 1 | filter |
| 40 | 2.0112.209.2 | 2 | screw m 8 p 1.25 x 25 |
| | 2.0112.207.2 | _ | 5616 II II I P 1.25 K 25 |



28

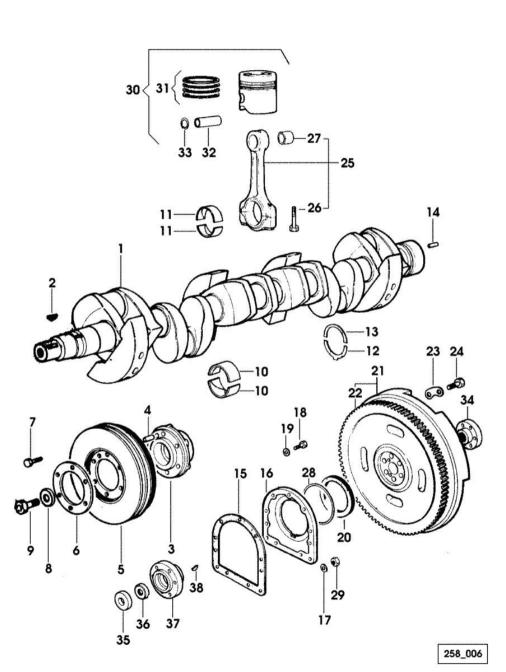
22 21 20 30



Section: ENGINE

CRANKSHAFT

| Fig. | P/n | QTY | Name | |
|---------------------|-----------------|-----|--|-----|
| Notes: [LASER 15 | 50] | | | |
| 1 | 0.037.1210.4/30 | 1 | crankshaft * 10975 <= X 110HP * 20585 <= X 130HP * 10407 <= X 150HP - N 1 2.1799.026.0 | |
| 2 | 2.1799.002.0 | 1 | stick 10x13 10975 <= X 110HP 20585 <= X 130HP 10407 <= X 150HP | |
| 2 | 2.1799.026.0 | 1 | key 10x10 => 10976 X 110HP => 20586 X 130HP => 10408 X 150HP | |
| 3 | 0.037.1250.0/10 | 1 | hub | |
| 4 | 2.1651.909.0 | 1 | cylindrical plug 12 x 20 | |
| 5 | 0.046.1246.3 | 1 | antivibration pulley - X 110HP - X 130HP | |
| 5 | 0.071.1246.3/10 | 1 | antivibration pulley - X 150HP | |
| 6 | 0.037.1255.0 | 1 | flange | |
| 7 | 2.0122.461.1 | 6 | screw m 12 p.1.25x30 | |
| 8 | 0.001.6020.0 | 1 | shoulder | |
| 9 | 2.0129.032.2 | 1 | screw m 24 p.2x45 | |
| 10 | 0.073.0059.0 | | main half bushing - mm 1.00 | |
| 10 | 0.073.1215.0 | 14 | main half bushing STANDARD | |
| 10 | 0.073.1215.7 | | main half bushing - mm 0.25 | |
| 10 | 0.073.1215.8 | | main half bushing - mm 0.50 | |
| 10 | 0.073.1215.9 | | main half bushing - mm 0.75 | |
| 11 | 0.062.0059.0 | | con.rod half bushing - mm 1.00 | |
| 11 | 0.062.1225.0 | 12 | con.rod half bushing STANDARD | |
| 11 | 0.062.1225.7 | | con.rod half bushing - mm 0.25 | |
| 11 | 0.062.1225.8 | | con.rod half bushing - mm 0.50 | |
| 11 | 0.062.1225.9 | | con.rod half bushing - mm 0.75 | |
| 12 | 0.001.4547.0 | | shoulder ring + mm 0.05 | |
| 12 | 0.001.4548.0 | | shoulder ring + mm 0.10 | |
| 12 | 0.001.4549.0 | 2 | shoulder ring + mm 0.15 | |
| 12 | 0.042.1219.0 | 2 | shoulder ring STANDARD | |
| 13 | 0.001.4544.0 | | shoulder ring + mm 0.05 | |
| 13 | 0.001.4545.0 | | shoulder ring + mm 0.10 | 1/3 |
| 13 | 0.001.4546.0 | | shoulder ring + mm 0.15 | |



Section: ENGINE

Ref: 01.00.10

CRANKSHAFT

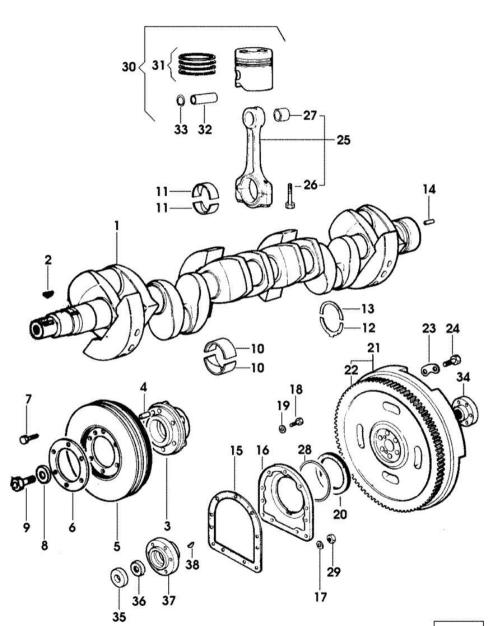
| Fig. | P/n | QTY | Name | |
|------|-----------------|-----|--|-----|
| 12 | 0.042.1210.0 | | al and day vin a CTANDADD | |
| 13 | 0.042.1218.0 | 2 | shoulder ring STANDARD | |
| 14 | 2.1652.915.0 | 2 | cylindrical plug 12x35 | |
| 15 | 0.029.1250.0/10 | 1 | gasket | |
| 16 | 0.029.1240.0/10 | 1 | flange | |
| | | | 10564 <= X 110HP | |
| | | | 20306 <= X 130HP | |
| | | | 10173 <= X 150HP | |
| 16 | 0.045.1240.0 | 1 | flange | |
| | | | => 10565 X 110HP | |
| | | | => 20307 X 130HP | |
| | | | => 10174 X 150HP | |
| 17 | 2.1560.006.0 | 2 | gasket 10.2 x 16 | |
| 18 | 2.0112.309.2 | 9 | screw m 10 p.1.5 x 25 | |
| 19 | 2.1474.010.2 | 2 | washer 10 | |
| 19 | 2.1480.015.1 | 7 | washer 10 | |
| 20 | 2.1519.009.0/10 | 1 | special oil seal | |
| 21 | 0.046.1256.3 | 1 | flywheel | |
| 22 | 0.047.1242.0 | 1 | crown wheel z=128 | |
| 23 | 2.1379.006.0 | 3 | lock-tab 15x15x36,5 | |
| 24 | 2.0122.517.7 | 6 | screw m 14 p.1.5x45 | |
| 25 | 0.039.1220.3/30 | 6 | engine connecting rod | |
| 26 | 0.039.1250.0 | 12 | screw m 14 p.1.5x63 | |
| 27 | 2.1559.114.0/10 | 6 | special bushing | |
| 28 | 2.1599.404.0 | 1 | shoulder ring | |
| 29 | 2.1011.321.2 | 2 | nut m 10 p.1.25 | |
| 30 | 0.052.0060.6/30 | 6 | complete piston STANDARD - X 150HP | |
| 30 | 0.052.0061.6/30 | | complete piston + mm 0.50 - X 150HP | |
| 30 | 0.052.0062.6/30 | | complete piston + mm 1.0 - X 150HP | |
| 30 | 0.072.0060.6 | 6 | complete piston STANDARD - X 110HP | |
| 30 | 0.072.0061.6 | | complete piston + mm 0.50 - X 110HP | |
| 30 | 0.072.0062.6 | | complete piston + mm 1.0 - X 110HP | |
| 30 | 0.073.0060.6 | 6 | complete piston STANDARD - X 130HP | |
| 30 | 0.073.0061.6 | | complete piston + mm 0.50 - X 130HP | |
| 30 | 0.073.0062.6 | | complete piston + mm 1.0 - X 130HP | |
| 31 | 0.042.0052.6 | 6 | piston ring set STANDARD | 2/3 |

Ref: 01.00.10

Section: ENGINE CRANKSHAFT

| Fig. | P/n | QTY | Name |
|------|-----------------|-----|--|
| | | | V 1201D |
| 2.1 | 0.042.0052.6 | | - X 130HP |
| 31 | 0.042.0053.6 | | piston ring set + mm 0.50 - X 130HP |
| 31 | 0.042.0054.6 | | |
| 31 | 0.042.0034.6 | | piston ring set + mm 1.0 - X 130HP |
| 31 | 0.071.0052.6/30 | 6 | piston ring set |
| 31 | 0.071.0032.0/30 | U | - X 150HP |
| 31 | 0.071.0053.6/30 | | piston ring set + mm 0.50 |
| 31 | 0.071.0055.0/50 | | - X 150HP |
| 31 | 0.071.0054.6/30 | | piston ring set + mm 1.0 |
| 51 | 0.071.0054.0750 | | - X 150HP |
| 31 | 0.072.0052.6 | 6 | piston ring set STANDARD |
| 31 | 0.072.0032.0 | O | - X 110HP |
| 31 | 0.072.0053.6 | | piston ring set + mm 0.50 |
| | 0.072.0000.0 | | - X 110HP |
| 31 | 0.072.0054.6 | | piston ring set + mm 1.0 |
| | **** | | - X 110HP |
| 32 | 0.002.4167.0 | 6 | piston pin |
| | | | - X 110HP |
| 32 | 0.038.1236.0/10 | 6 | piston pin Ø $18 / Ø 35 / L = mm 90$ |
| | | | - X 130HP |
| | | | - X 150HP |
| 33 | 2.1411.014.1 | 12 | circlip 35 |
| 34 | 0.170.3650.0 | 1 | flange |
| 35 | 0.035.1263.0 | 1 | ring |
| | | | - X 130HP |
| 36 | 0.035.1262.0 | 1 | spacer |
| | | | - X 130HP |
| 37 | 0.037.1256.0/10 | 1 | hub |
| | | | - X 130HP |
| | | | |

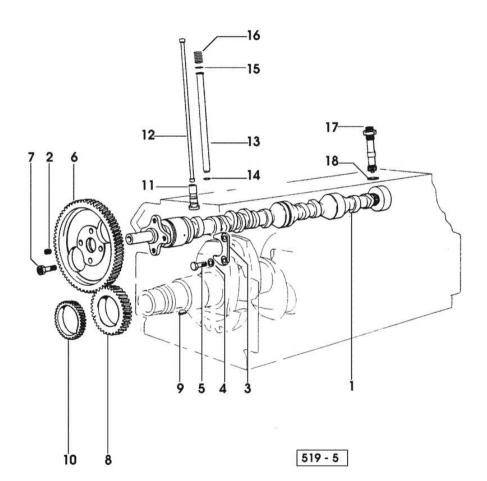
key - X 130HP



258_006

38

2.1799.027.0

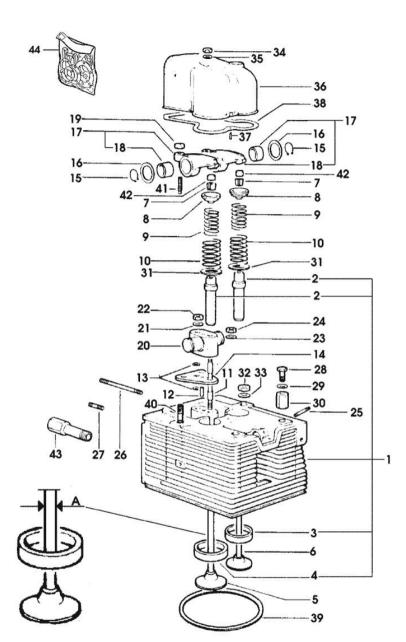


Section: ENGINE **CAMSHAFT**

Ref: 01.00.14

| Fig. | P/n | QTY | Name |
|-----------------------|-----------------|-----|---|
| Notes: [LASER 150] | | | |
| 1 | 0.046.1310.0/10 | 1 | camshaft - EXPORT U.S.A X 110HP - X 130HP |
| 1 | 0.047.1310.0/40 | 1 | camshaft - X 110HP - X 130HP |
| 1 | 0.071.1310.0 | 1 | camshaft - X 150HP |
| 2 | 2.3130.001.1 | 1 | plug 1/8" gas |
| 3 | 0.027.1314.0/10 | 1 | plate |
| 4 | 2.1470.004.2 | 2 | lock washer 8 |
| 5 | 2.0112.207.2 | 2 | screw m 8 p 1.25 x 20 |
| 6 | 0.062.1321.0 | 1 | gear z=66 |
| 7 | 2.0139.005.1 | 4 | screw m 10 p.1 x 25 |
| 8 | 0.040.1320.0 | 1 | gear z = 33 |
| 9 | 2.1720.010.0 | 1 | key 5x9 |
| 10 | 0.040.1323.0/10 | 1 | gear Z = 38 |
| 11 | 0.052.1330.0/20 | 12 | tappets |
| 12 | 0.041.1331.3 | 12 | rod - X 110HP - X 130HP |
| 12 | 0.052.1331.3 | 12 | rod - X 150HP |
| 13 | 0.041.1332.0 | 12 | sleeve |
| 14 | 2.1539.020.0 | 12 | special oil seal 13.95x2.62 |
| 15 | 2.1539.022.0 | 12 | special oil seal 12.37x2.62 |
| 16 | 2.4019.162.1/20 | 12 | spring 17.2x46x1.8 |
| 17 | 0.041.1355.3 | 1 | transmission |
| 18 | 2.1560.014.0 | 1 | washer 18.2 x 24 |

1/1

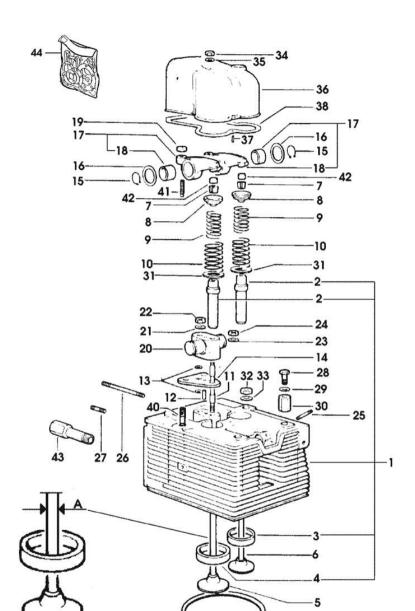


Ref: 01.00.21

Section: ENGINE

CYLINDER HEAD

| Fig. | P/n | QTY | Name |
|-----------|------------------|-----|-------------------------------|
| Notes: | | | |
| [LASER 1: | 50] | | |
| 1 | 0.071.1410.3 | 5 | engine head |
| | | | A = mm 8 |
| 1 | 0.071.1410.3/20 | 5 | engine head A = mm 9 |
| 1 | 0.071.1411.3 | 1 | engine head |
| | | | A = mm 8 |
| 1 | 0.071.1411.3/20 | 1 | engine head |
| | | | A = mm 9 |
| _ | | | - FOR MOUNTING OF SENDER UNIT |
| 2 | 0.006.1952.0 | 12 | valve guide |
| _ | 0.0=4.44.6.0 | | A = mm 9 |
| 2 | 0.071.1416.0 | 12 | valve guide |
| 2 | 0.052.1452.0 | _ | A = mm 8 |
| 3 | 0.052.1452.0 | 6 | valve seat |
| 4 | 0.052.1451.0/10 | 6 | valve seat |
| 5 | 0.009.7264.2 | 6 | inlet valve Ø mm 9 |
| _ | 0.071.1400.0 | | A = mm 9 |
| 5 | 0.071.1420.2 | 6 | exhaust valve Ø mm 8 |
| | | _ | A = mm 8 |
| 6 | 0.009.7265.2 | 6 | exhaust valve Ø mm 9 |
| _ | 0.051.1401.0 | | A = mm 9 |
| 6 | 0.071.1421.2 | 6 | exhaust valve Ø mm 8 |
| _ | 0.062.1422.041.0 | 10 | $A = mm \ 8$ |
| 7 | 0.062.1423.0/10 | 12 | conical valve cotter |
| - | 0.074.1422.0 | 1.0 | A = mm 8 |
| 7 | 0.074.1423.0 | 12 | conical valve cotter |
| 0 | 0.002.021.5.0/20 | 10 | A = mm 9 |
| 8 | 0.002.9215.0/20 | 12 | cup |
| 0 | 0.072.1425.0 | 10 | A = mm 9 |
| 8 | 0.062.1425.0 | 12 | cup |
| 0 | 2 4010 270 7 | 10 | A = mm 8 |
| 9 | 2.4019.279.7 | 12 | spring |
| 10 | 2.4019.280.7 | 12 | spring |
| 11 | 0.052.1455.0 | 6 | stud bolt |
| 12 | 2.1653.509.0 | 6 | cylindrical plug 6x20 |
| 13 | 2.1532.035.0 | 12 | oil seal 14x1.78 |
| 14 | 0.052.1454.0 | 6 | small plate |
| 15 | 2.1410.055.1 | 12 | circlip 19 |
| 16 | 2.1599.019.0 | 12 | shoulder ring 19.5x31x2 |
| 17 | 0.052.1432.3/10 | 12 | rocker arm 1/2 |
| 18 | 2.1559.021.0/40 | 2 | bushing 15x19x22 |



Section: ENGINE Ref: 01.00.21

CYLINDER HEAD

| Fig. | P/n | QTY | Name |
|------|-----------------|-----|--|
| | | | |
| 19 | 2.1011.405.2 | 12 | nut m 8 p.1 |
| 20 | 0.052.1430.0 | 6 | support |
| 21 | 2.1310.006.2 | 6 | flat washer 10.5x21 |
| 22 | 2.1099.035.0 | 6 | special nut m 10 p.1.25 |
| 23 | 2.1599.160.0 | 6 | washer 10.5x19x4 |
| 24 | 2.1011.321.2 | 6 | nut m 10 p.1.25 |
| 25 | 2.0439.111.1/20 | 12 | stud bolt |
| 26 | 2.0439.113.7 | 6 | stud bolt m 8 p.1.25 - 1.00 x 110 |
| 26 | 2.0439.143.7 | 5 | stud bolt m 8 p.1.25 x 90 |
| 26 | 2.0439.157.7 | 6 | stud bolt m 8 p.1.25 - 1.00 x 100 |
| 27 | 2.0439.061.2 | 2 | stud bolt m 8 x 35 |
| 27 | 2.0439.110.7 | 12 | stud bolt m 8 x 30 |
| 28 | 2.0119.053.1 | 4 | screw |
| 29 | 2.1310.007.2 | 4 | flat washer 13 x 24 |
| 30 | 2.1019.037.0 | 4 | special nut m 12 p.1.5 |
| 31 | 2.1599.411.2 | 12 | shoulder ring |
| 32 | 2.1019.025.0 | 20 | special nut m 12 p.1.5 |
| 33 | 2.1599.144.7 | 24 | shoulder ring 12.5x23x4 |
| 34 | 2.1099.056.2 | 6 | special nut m 8 p.1 x 8 |
| 35 | 2.1560.004.0 | 6 | copper gasket 8.2 x 14 |
| 36 | 0.052.1440.0 | 6 | small cap |
| 37 | 2.1630.208.0 | 6 | roll pin 3x16 |
| 38 | 0.052.1453.0/20 | 6 | tappet gasket |
| 39 | 2.1589.157.0 | 6 | shoulder ring |
| 40 | 2.0439.169.7 | 4 | stud bolt |
| 41 | 0.021.1434.0 | 12 | screw |
| 42 | 0.021.1453.0/20 | 12 | small cover |
| | | | A = mm 9 |
| 42 | 0.062.1452.0 | 12 | small cover |
| | | | A = mm 8 |
| 43 | 0.071.1450.0/10 | 1 | pipe fitting |
| 44 | 0.071.0057.6 | | gasket set |
| | | | - FOR 1 CYLINDER VALVE GRINDING AND PISTON |
| | | | RINGS REPLACEMEN |
| | | | |

Ref: 01.00.26

Section: ENGINE

LUBRICATION

| Fig. | P/n | QTY | Name |
|-----------|-----------------|-----|------------------------|
| Notes: | | | |
| [LASER 15 | 50] | | |
| 1 | 0.071.1510.0 | 1 | oil sump |
| 2 | 0.037.1512.0 | 1 | gasket |
| 3 | 2.1560.004.0 | 4 | copper gasket 8.2 x 14 |
| 4 | 2.0112.219.2 | 2 | screw m 8 p.1.25x55 |
| 5 | 2.0112.231.2 | 2 | screw m 8 p.1.25 x 110 |
| 6 | 2.0112.244.2 | 2 | screw m 8 p.1.25 x 180 |
| 7 | 2.0112.215.2 | 30 | screw m 8 p.1.25 x 40 |
| 8 | 0.037.1557.0/20 | 1 | gasket |
| 9 | 2.1560.054.0 | 1 | gasket 21 x 26 |
| 10 | 2.3199.001.2 | 1 | plug 1/2" gas |
| 11 | 2.0112.237.2 | 4 | screw m 8 p.1.25x140 |
| 12 | 2.3359.017.1 | 1 | nosepiece |
| 13 | 2.3359.016.1 | 1 | nosepiece |
| 14 | 2.3359.015.1 | 1 | nosepiece |
| 15 | 2.1310.004.2 | 1 | flat washer 8.4x17 |
| 16 | 2.0112.205.2 | 1 | screw m 8 p.1.25 x 16 |
| 17 | 0.044.1560.2 | 1 | tube |
| 18 | 0.046.1531.3 | 1 | tube |
| 19 | 2.3359.015.1 | 1 | nosepiece |
| 20 | 0.046.1543.2/10 | 1 | tube |
| 21 | 2.3339.159.1/10 | 1 | pipe fitting |
| 22 | 2.0112.207.2 | 1 | screw m 8 p 1.25 x 20 |
| 23 | 2.1310.004.2 | 1 | flat washer 8.4x17 |
| 24 | 2.0112.207.2 | 1 | screw m 8 p 1.25 x 20 |
| 25 | 0.046.1551.0 | 1 | bracket |
| 26 | 0.046.1550.0 | 1 | bracket |
| 27 | 2.1011.105.2 | 1 | nut m 8 p.1.25 |
| 28 | 0.042.1513.2 | 1 | dipstick |
| 29 | 0.034.1551.0 | 1 | gasket |
| 30 | 0.044.1555.0 | 1 | spacer |
| 31 | 0.052.1530.0 | 1 | tip |
| 32 | 0.052.1571.0 | 1 | small piston |
| 33 | 2.4019.270.1 | 1 | spring 9.7x54x2 |
| 34 | 0.054.1558.0/10 | 1 | stop |
| 35 | 2.1630.213.0 | 1 | roll pin 3x32 |
| 36 | 2.1480.014.1 | 2 | washer 8 |
| 37 | 2.0112.225.2 | 1 | screw m 8 p.1.25 x 80 |
| 38 | 2.0112.231.2 | 1 | screw m 8 p.1.25 x 110 |
| 39 | 2.1539.065.2 | 2 | oil seal |

| 29———————————————————————————————————— | |
|--|--|
| 8 32 33 34 35 14 | 20 19 21 |
| | 22—9 15 25——————————————————————————————————— |
| 31 36 38 37 13 17 12 18 | |
| | |
| | 1 9 10 11 |

Section: ENGINE Ref: 01.00.29

LUBRICATION

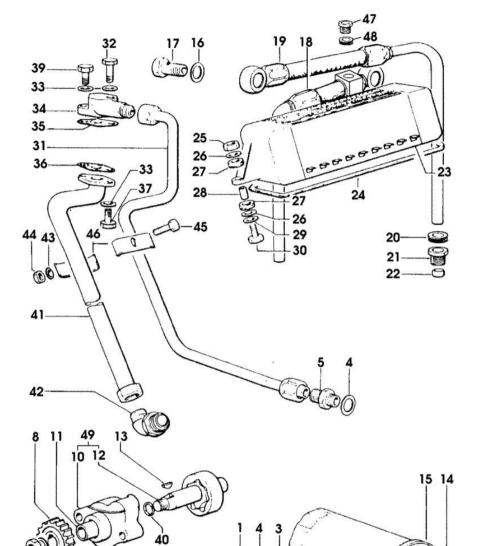
| Fig. | P/n | QTY | Name | |
|------------|------------------------------|--------|---|-----|
| Notes: | | | | |
| [LASER 150 | 0] | | | |
| 1 | 2 7000 270 0 | 1 | de ter | |
| 1 | 2.7099.270.0 | 1 | device | |
| 2 | 0.071.1554.0 | 1 | pipe fitting | |
| 3 4 | 2.7099.460.0 | 1 3 | pressure switch | |
| 5 | 2.1560.008.0 2.3339.214.2 | 3 1 | gasket 12.2 x 18 | |
| 6 | 2.3339.214.2 | 1 | pipe fitting self-locking nut m 12 p.1.25 | |
| 7 | 2.1121.109.2 | 1 | flat washer 13 x 24 | |
| 8 | 0.040.1521.0/10 | 1 | gear z = 27 | |
| 9 | 2.0112.219.2 | 2 | screw m 8 p.1.25x55 | |
| 10 | 0.071.1520.3/20 | 1 | u bolt | |
| 10 | 0.071.1320.3720 | 1 | => 12701 | |
| 11 | 2.1559.166.0 | 1 | special bushing | |
| 12 | 0.071.1524.3/30 | 1 | oil pump | |
| 12 | 0.071.1321.3730 | • | => 12701 | |
| 13 | 2.1720.005.0 | 1 | key 4x5 | |
| 14 | 2.3339.094.1/10 | 1 | pipe fitting m 20 p.1.5-3/4 gas | |
| 15 | 0.052.1565.0 | 1 | oil filter element | |
| 16 | 2.1560.018.0 | 6 | gasket 22.2 x 29 | |
| 17 | 2.3339.107.1 | 2 | pipe union m 22 | |
| 18 | 0.007.1770.3/30 | 1 | tube | |
| | | | * () <- | |
| | | | - N.1 2.1560.010.0 - N.1 2.3110.403.1 | |
| 19 | 0.047.1551.2/30 | 1 | tube | |
| 20 | 2.6560.013.0 | 2 | wire guide 18x1.5 | |
| 21 | 2.3339.167.2 | 2 | pipe fitting | |
| 22 | 2.3359.012.0 | 2 | nosepiece 10x16.8 | |
| 23 | 0.071.1540.2/10 | 1 | oil cooler | |
| | | | 10112 <= | |
| 23 | 0.074.1540.2 | 1 | oil cooler | |
| | | | => 10113 | |
| 24 | 0.052.1541.0 | 1 | gasket | |
| 25 | 2.1011.105.2 | 2 | nut m 8 p.1.25 | |
| 26 | 2.1599.006.2 | 4 | shoulder ring 8.4x25x2 | |
| 27 | 0.021.1560.0 | 4 | rubber plug | |
| 28 | 2.1579.159.2 | 2 | spacer 8.8x12x16 | |
| 29 | 2.1310.004.2 | 2 | flat washer 8.4x17 | |
| 30 | 2.0122.213.2 | 2 | screw m 8 p.1x35 | |
| 31 | 0.071.1550.2/10 | 1 | tube | |
| | | | 1199 <= | |
| 31 | 0.071.1558.2/10 | 1 | tube | 1/2 |
| | | | => 1325 - 10841 <= | 1/2 |
| | | | | |

| 36 33 2 | 25 26 27 28 29 20 21 22 22 |
|-----------------------|--|
| 8 11 49 13 10 12 | 5 4 |
| 6 7 9 | 15 14 |

Section: ENGINE Ref: 01.00.29

LUBRICATION

| Fig. | P/n | QTY | Name |
|------|-----------------|-----|-----------------------|
| | , | | |
| | | | => 10842 |
| 31 | 0.074.1550.2 | 1 | tube |
| | | | => 1200 - 1324 <= |
| 32 | 2.0112.215.2 | 1 | screw m 8 p.1.25 x 40 |
| 33 | 2.1470.004.2 | 4 | lock washer 8 |
| 34 | 0.062.1550.0 | 1 | flange |
| 35 | 0.052.1557.0 | 1 | gasket |
| 36 | 0.052.1558.0/10 | 1 | gasket |
| 37 | 2.0112.207.2 | 2 | screw m 8 p 1.25 x 20 |
| 39 | 2.0112.207.2 | 1 | screw m 8 p 1.25 x 20 |
| 40 | 2.1530.043.0 | 1 | oil seal 17.13x2.62 |
| 41 | 0.071.1551.3/10 | 1 | tube |
| | | | 1199 <= |
| 41 | 0.071.1557.3 | 1 | tube |
| | | | => 1325 |
| 41 | 0.074.1551.3 | 1 | tube |
| | | | => 1200 - 1324 <= |
| 42 | 2.3261.119.2 | 1 | pipe fitting |
| | | | () <- |
| 43 | 2.1470.002.2 | 1 | lock washer 6 |
| 44 | 2.1011.103.2 | 1 | nut m 6 p.1 |
| 45 | 2.0112.015.2 | 1 | screw m 6 p.1x40 |
| 46 | 0.9015.270.0 | 2 | bracket |
| | | | 1324 <= |
| 47 | 2.3110.403.1 | 1 | plug m 14 p.1.5x12 |
| 48 | 2.1560.010.0 | 1 | gasket 14.2 x 20 |
| 49 | 0.071.1524.6 | 1 | oil pump |
| | | | 12700 <= |
| | | | |



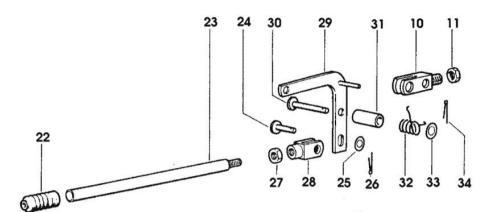
258_014

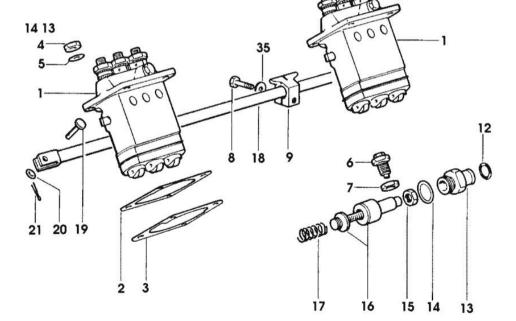
2/2

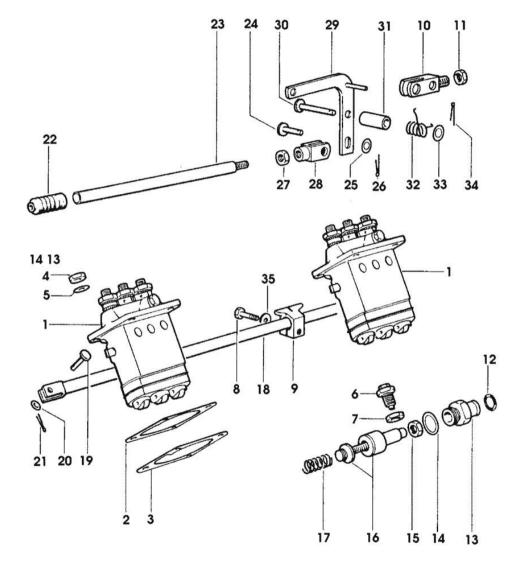
Section: ENGINE Ref: 01.00.34

FUEL SUPPLY SYSTEM

| Fig. | P/n | QTY | Name | |
|-----------|-----------------|-----|----------------------------|------|
| Notes: | | | | |
| [LASER 1: | 50] | | | |
| 1 | 2.4639.090.0/10 | 2 | injector pump | |
| - | 2.1039.090.0/10 | 2 | F 27 | |
| | | | © 2.4639.090.0/10 | |
| | | | © 01.00.54 | |
| 2 | 0.041.1658.0 | 4 | shim mm 0.20 | |
| 2 | 0.041.1659.0 | 2 | shim mm 0.1 | |
| 2 | 0.044.1672.0 | 2 | shim mm 0.50 | |
| 3 | 0.041.1694.0 | 4 | gasket mm 0.1 | |
| 3 | 0.041.1695.0 | 2 | gasket mm 0.20 | |
| 4 | 2.1099.056.2 | 8 | special nut m 8 p.1 x 8 | |
| 5 | 2.1311.006.2 | 8 | flat washer 8 | |
| 6 | 0.044.1669.3/20 | 1 | adapter | |
| 7 | 2.1099.066.1 | 1 | special nut | |
| 8 | 2.0112.007.2 | 1 | screw m 6 p.1 x 20 | |
| 8 | 2.0112.015.2 | 1 | screw m 6 p.1x40 | |
| 9 | 0.074.1653.0 | 2 | bracket | |
| 10 | 0.044.1656.0 | 1 | support | |
| 11 | 2.1011.506.2 | 1 | nut m 10 p.1 | |
| 12 | 2.1530.015.0 | 1 | oil seal 8.30x2.40 | |
| 13 | 0.041.1666.0/40 | 1 | plug | |
| 14 | 2.1560.019.0 | 1 | copper gasket 24.3x30 | |
| 15 | 2.1011.505.2 | 1 | nut m 8 p.1 | |
| 16 | 0.041.1678.6/10 | 1 | adapter | |
| | | | - X 150HP | |
| 16 | 0.062.1652.6 | 1 | adapter | |
| | | | => 20162 X 130HP | |
| 17 | 2.4019.178.1/10 | 1 | spring 14.6x34x0.8 | |
| 18 | 0.041.1613.2 | 1 | rod | |
| 19 | 2.1679.065.2 | 1 | pin 6x18x15 | |
| 20 | 2.1311.004.2 | 1 | flat washer 6, d128 | |
| 21 | 2.1690.206.2 | 1 | split pin A2x15 | |
| 22 | 0.000.5617.0 | 1 | guard | |
| 23 | 0.044.1651.0/30 | 1 | ferrule | |
| 24 | 2.1679.065.2 | 1 | pin 6x18x15 | |
| | | | - X 130HP | |
| | | | - X 150HP | |
| 25 | 2.1310.002.3 | 1 | flat washer 6.4 x 12 x 1.6 | |
| 26 | 2.1690.206.2 | 1 | split pin A2x15 | |
| 27 | 2.1011.103.2 | 1 | nut m 6 p.1 | |
| 28 | 2.3510.003.2 | 1 | fork m 6 | 1./0 |
| 20 | 2.3310.003.2 | - | IOIK III O | 1/2 |







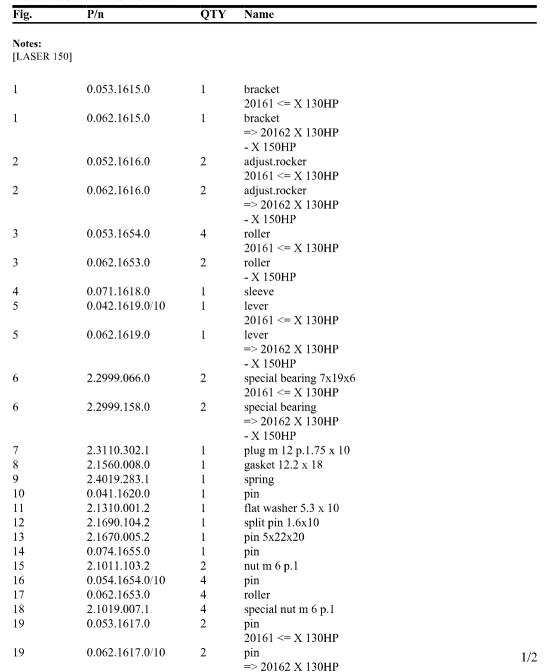
Section: ENGINE Ref: 01.00.34

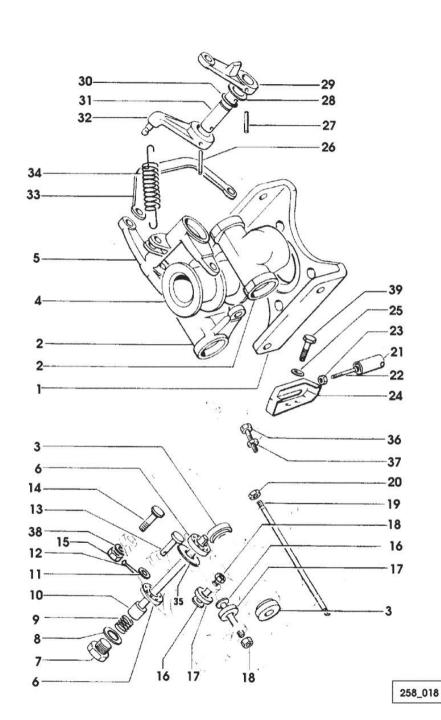
FUEL SUPPLY SYSTEM

| Fig. | P/n | QTY | Name |
|------|--------------|-----|--------------------|
| | , | | |
| 30 | 2.1670.311.2 | 1 | pin 8x38x35 |
| 31 | 2.1579.159.2 | 1 | spacer 8.8x12x16 |
| 32 | 2.4099.017.7 | 1 | spring |
| 33 | 2.1310.004.2 | 1 | flat washer 8.4x17 |
| 34 | 2.1690.206.2 | 1 | split pin A2x15 |
| 35 | 2.1579.455.1 | 1 | spacer 6.2x12x14 |

Section: ENGINE

FUEL SUPPLY SYSTEM





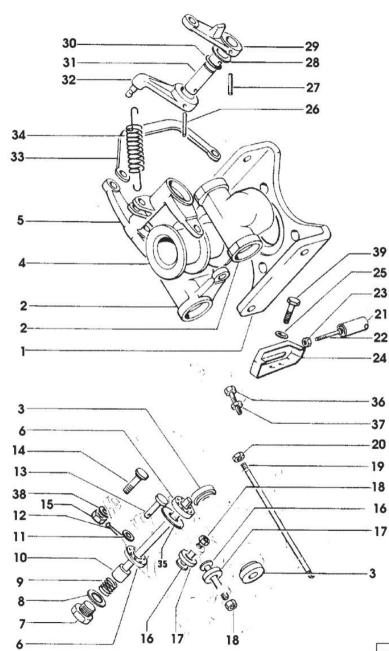
Ref: 01.00.37

Section: ENGINE

DI IZ CIZCONIA

FUEL SUPPLY SYSTEM

| Fig. | P/n | QTY | Name |
|------|-----------------|-----|------------------------------|
| | | _ | _ |
| 20 | 2.1120.004.2 | 2 | self-locking nut m 7 |
| | | | $20161 \le X 130HP$ |
| 20 | 2.1120.305.2 | 2 | self-locking nut m 8 p.1 x 8 |
| | | | => 20162 X 130HP |
| | | | - X 150HP |
| 21 | 0.062.1664.0 | 1 | sleeve |
| 22 | 2.0220.317.2 | 1 | screw m 5x0.8x35 |
| 23 | 2.1011.102.2 | 1 | nut m 5 p.0.7 |
| 24 | 0.052.1661.2/20 | 1 | small cover |
| 25 | 2.1310.002.3 | 2 | flat washer 6.4 x 12 x 1.6 |
| 26 | 2.1630.410.0 | 1 | roll pin 4 x 20 |
| 27 | 2.1630.511.0 | 1 | roll pin 5x24 |
| 28 | 2.1599.141.0 | 1 | shoulder ring 12.5x19x1.5 |
| 29 | 0.041.1621.0 | 1 | lever |
| 30 | 2.1530.016.0 | 1 | oil seal 8.73 x 1.78 |
| 31 | 0.041.1655.0/10 | 1 | pin |
| 32 | 0.042.1621.0 | 1 | lever |
| 33 | 0.074.1622.0 | 1 | rod |
| 34 | 2.4049.090.1 | 1 | spring |
| | | | 20161 <= X 130HP |
| 34 | 2.4049.095.1/10 | 1 | spring |
| | | | => 20162 X 130HP |
| | | | - X 150HP |
| 35 | 2.1599.248.1 | 1 | shim 7x11x1 |
| 36 | 2.0112.009.2 | 1 | screw m 6 p.1 x 25 |
| 37 | 2.1011.103.2 | 1 | nut m 6 p.1 |
| 38 | 2.1480.012.1 | 4 | washer 6, d128 |
| 39 | 2.0112.005.2 | 2 | screw m 6 p.1 x 16 |



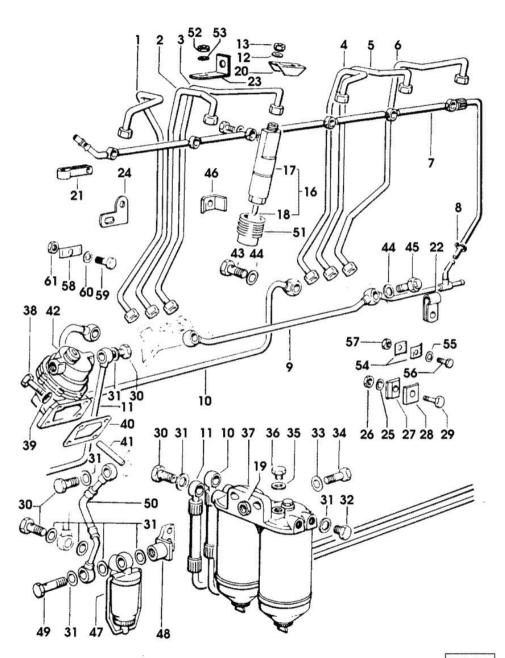
258_018

2/2

Section: ENGINE Ref: 01.00.42

FUEL SUPPLY SYSTEM

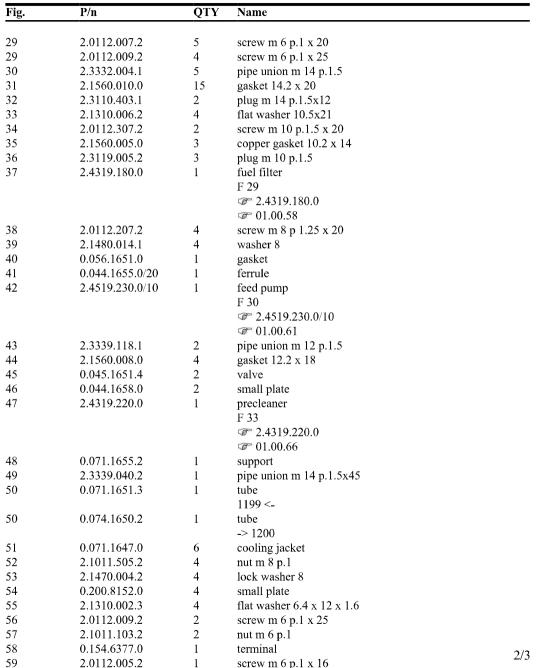
| Fig. | P/n | QTY | Name |
|-----------|-----------------|-----|---------------------|
| Notes: | | | |
| [LASER 1: | 50] | | |
| 1 | 0.071.1630.3 | 1 | tube |
| 2 | 0.071.1631.3 | 1 | tube |
| 3 | 0.071.1632.3 | 1 | tube |
| 4 | 0.071.1633.3 | 1 | tube |
| 5 | 0.071.1634.3 | 1 | tube |
| 6 | 0.071.1635.3 | 1 | tube |
| 7 | 0.052.1659.4/40 | 1 | tube |
| | | | 1199 <- |
| 7 | 0.074.1640.3 | 1 | tube |
| | | | -> 1200 |
| 8 | 2.6859.029.2 | 1 | clamp |
| 9 | 0.071.1654.2 | 1 | tube |
| | | | 1199 <- |
| 9 | 0.074.1642.3 | 1 | tube |
| | | | -> 1200 |
| 10 | 0.071.1646.3/10 | 1 | tube |
| | | | 1199 <- |
| 10 | 0.074.1646.3/10 | 1 | tube |
| | | | -> 1200 |
| 11 | 0.071.1645.3/10 | 1 | tube |
| | | | 1199 <- |
| 11 | 0.074.1645.3/10 | 1 | tube |
| | | | -> 1200 |
| 12 | 2.1475.202.7 | 10 | spring washer 8.5 |
| 13 | 2.1099.009.1/10 | 12 | nut |
| 16 | 2.4719.160.0/10 | 6 | injector assembly |
| 17 | 2.4719.170.0 | 6 | nozzle holder |
| | | | F 32 |
| | | | 2.4719.170.0 |
| | | | 3 01.00.65 |
| 18 | 2.4729.090.0/10 | 6 | nozzle |
| 19 | 2.1011.106.2 | 2 | nut m 10 p.1.5 |
| 20 | 0.057.1652.0 | 6 | bracket |
| 21 | 2.6819.016.2 | 1 | bracket |
| 22 | 2.6839.034.2 | 1 | bracket |
| 23 | 0.071.1650.0 | 4 | square |
| 24 | 0.048.1655.0 | 3 | square |
| 25 | 2.1470.002.2 | 9 | lock washer 6 |
| 26 | 2.1011.103.2 | 9 | nut m 6 p.1 |
| 27 | 0.002.8816.0 | 8 | small plate |
| 28 | 0.021.1668.0 | 8 | small block |

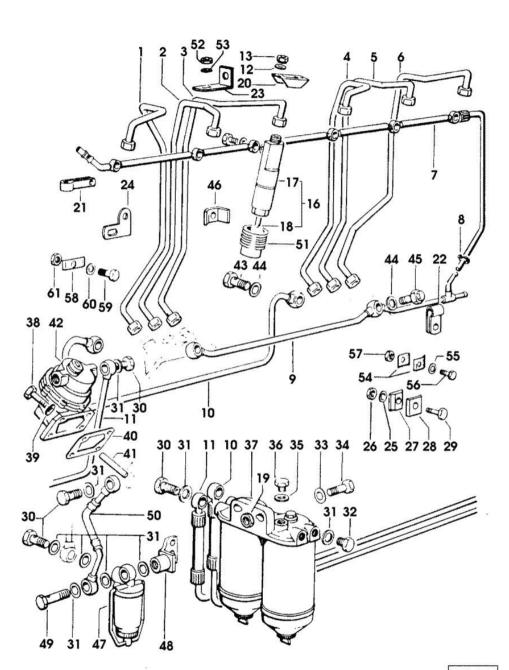


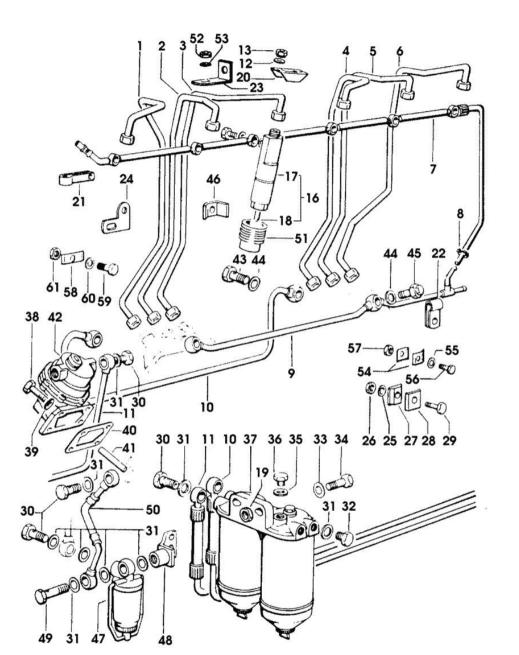
Section: ENGINE

FUEL SUPPLY SYSTEM

Ref: 01.00.42







Section: ENGINE

Ref: 01.00.42

FUEL SUPPLY SYSTEM

| Fig. | P/n | QTY | Name |
|------|--------------|-----|----------------|
| 50 | 2.1470.006.2 | 1 | lock washer 10 |
| 51 | 2.1011.103.2 | 1 | nut m 6 p.1 |

Thank you so much for reading.

Please click the "Buy Now!"

button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com