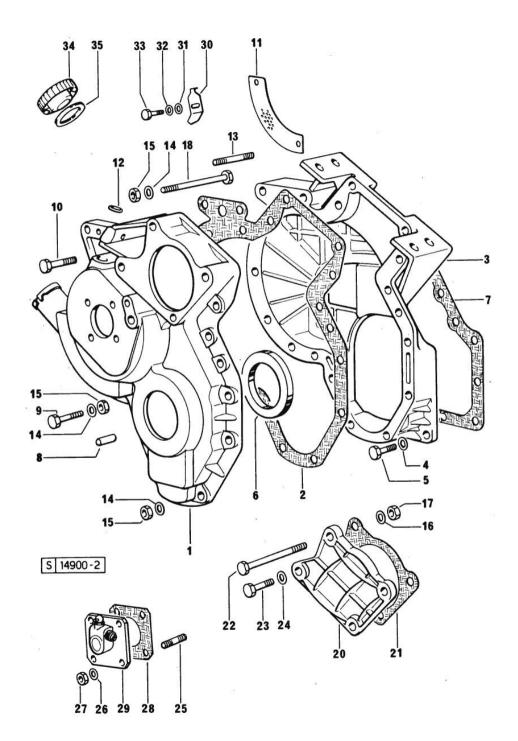


ion: ENGINE ANKCASE	Ref: 01.00.0		
P/n	QTY	Name	
ITAURO 60 FRUTTETO -> 41395]			
0.038.0050.6	1	old part number - FOR ENGINE MOUNTING	
0.035.1110.4/30	1	crankcase	
0.004.8776.0	1	support	
0.029.1113.0	2	support	
0.029.1116.0	1	support	
0.021.1157.0	4	stud bolt	
0.029.1117.0	4	stud bolt	
2.1599.144.0	8	shoulder	
2.1019.026.1	8	special nut m 12 p.1.5	
0.029.1154.0	4	gasket	
2.1699.116.0	1	pin	
2.0432.018.1	5	stud bolt m 8 p.1.25 / p.1 x 65	
2.0432.003.1	24	stud bolt m 8 p.1.25 / p.1 x 20	
2.1652.911.0	2	cylindrical plug 12x25	
2.1653.708.0	2	pin 8x18	
2.3130.002.1	2	plug 1/4" gas	
2.3139.001.1	3	plug	
2.3130.001.1	3	plug 1/8" gas	
2.1699.021.0	1	pin 7.8x8x20	
2.3170.022.1	1	expansion plug 60	
0.029.1155.2/20	1	plate	
2.1470.002.2	2	lock washer 6	
2.0112.002.2	2	screw m 6 p.1 x 10	
0.029.1130.0/20	1	flange	
2.0112.511.1	11	screw m 14 p.2 x 30	
2.0432.267.1	2	stud bolt m 12 p.1.75-1.25x60	
2.1011.207.2	2	nut m 12 p.1.5	
2.1589.036.0	3	shim	
2.1589.037.0	3	shim	
0.039.1122.0	12	stud bolt m 12 p.1.5x310	
0.037.1122.0	3	stud bolt	
0.039.1120.0/10	3	engine cylinder	
2.1569.055.0	3	shim	
2.1653.708.0	1	pin 8x18	
2.0432.267.1	2	stud bolt m 12 p.1.75-1.25x60	
2.0432.159.1	2	stud bolt m 10 x 35	
2.1474.010.1	2	spring washer 10	
2.1011.421.2	2	nut m 10 p.1.25	
	-	r ·	



Name

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Ref: 01.00.1

Section: ENGINE **TIMING CASE**

Fig.

P/n

Notes:

[MINITAURO 60 FRUTTETO -> 41395]

0.027.1155.0/30	1	governor housing
0.027.1156.0	1	gasket
0.027.1154.0/30	1	flange
2.1474.009.1	8	spring washer 8
2.0112.207.2	8	screw m 8 p 1.25 x 20
2.1519.010.0	1	special oil seal 58x80x10
0.029.1153.0/10	1	gasket
2.1652.711.0	1	cylindrical plug 8x25
2.0122.213.2	4	screw m 8 p.1x35
2.0122.222.2	1	screw
0.027.1152.0/20	1	small plate
2.1530.028.0	1	oil seal 11.91 x 2.62
2.0439.060.2	3	stud bolt m 8 p.1.25-1x22
2.1474.009.1	15	spring washer 8
2.1011.405.2	15	nut m 8 p.1
2.1474.009.1	2	spring washer 8
2.1011.405.2	3	nut m 8 p.1
2.0122.225.2	2	screw m 8 p.1x80
0.029.1163.0	1	small cover
0.054.1155.0	1	gasket
2.0122.229.1	2	screw m 8 x 100
2.0112.211.2	2	screw m 8 p.1.25 x 30
2.1474.009.1	2	spring washer 8
2.0439.055.1	4	stud bolt m 6 p.1 x 18
2.1470.002.2	4	lock washer 6
2.1011.103.2	4	nut m 6 p.1
0.026.1150.0	1	gasket
2.7049.210.0/20	1	transmission
0.038.1150.0	1	index
2.1310.003.2	1	flat washer 7.4x14
2.1470.004.2	1	lock washer 8
2.0112.204.2	1	screw m 8 p.1.25x14
0.022.1135.3	1	plug
2.1569.048.0	1	gasket

Name

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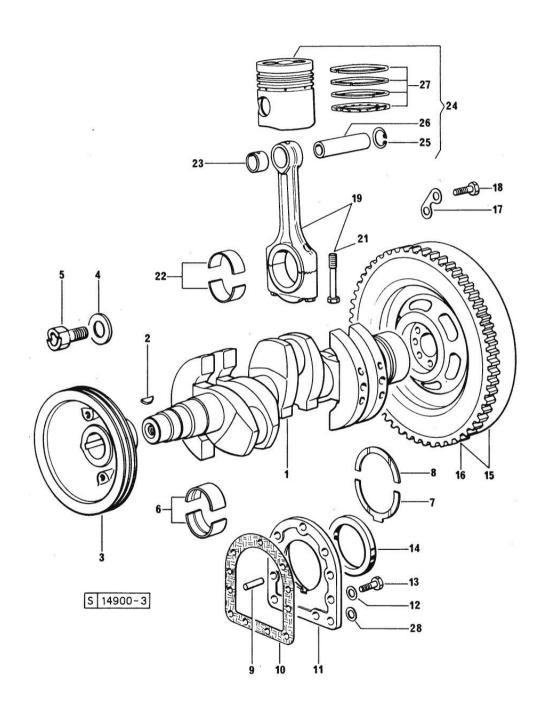
Ref: 01.00.2

Fig. P/n

Notes:

[MINITAURO 60 FRUTTETO -> 41395]

0.029.1210.4/30	1	crankshaft
2.1799.002.0	1	stick 10x13
0.038.1244.0	1	pulley
0.001.6020.0	1	shoulder
2.0129.032.2	1	screw m 24 p.2x45
0.029.0066.0	8	main half bushing - mm 1.00
0.029.1215.0/10	8	main half bushing
0.029.1215.7	8	main half bushing - mm 0.25
0.029.1215.8	8	main half bushing - mm 0.50
0.029.1215.9	8	main half bushing - mm 0.75
0.001.4547.0	2	shoulder ring + mm 0.05
0.001.4548.0	2	shoulder ring + mm 0.10
0.001.4549.0	2	shoulder ring + mm 0.15
0.042.1219.0	2	shoulder ring STANDARD
0.001.4544.0	2	shoulder ring + mm 0.05
0.001.4545.0	2	shoulder ring + mm 0.10
0.001.4546.0	2	shoulder ring + mm 0.15
0.042.1218.0	2	shoulder ring STANDARD
2.1652.915.0	2	cylindrical plug 12x35
0.029.1250.0	1	gasket
0.029.1240.0	1	flange
2.1474.010.1	6	spring washer 10
2.0112.309.2	7	screw m 10 p.1.5 x 25
2.1519.009.0	1	special oil seal
0.054.1241.3/10	1	flywheel
0.038.1242.0	1	crown wheel $Z = 120$, mm 15
2.1379.006.0	3	lock-tab 15x15x36,5
2.0122.515.7	6	screw
0.039.1220.3/20	3	engine connecting rod
0.039.1250.0	6	screw m 14 p.1.5x63
0.039.0068.0	6	con.rod half bushing - mm 1.016
0.039.1225.0	6	con.rod half bushing
0.039.1225.7	6	con.rod half bushing -mm 0.254
0.039.1225.8	6	con.rod half bushing -mm 0.508
0.039.1225.9	6	con.rod half bushing -mm 0.762
0.002.4168.0	3	bearing
0.038.0060.6	3	complete piston
0.038.0061.6	3	complete piston + mm 0.5
0.038.0062.6	3	complete piston + mm 1.0
2.1411.014.1	6	circlip 35
0.038.1236.0	3	piston pin



27 17. 24 -26 -25 23 -18 21 and and 22 Ċ maaaaa 15 16 13 S 14900-3 12 0 -28

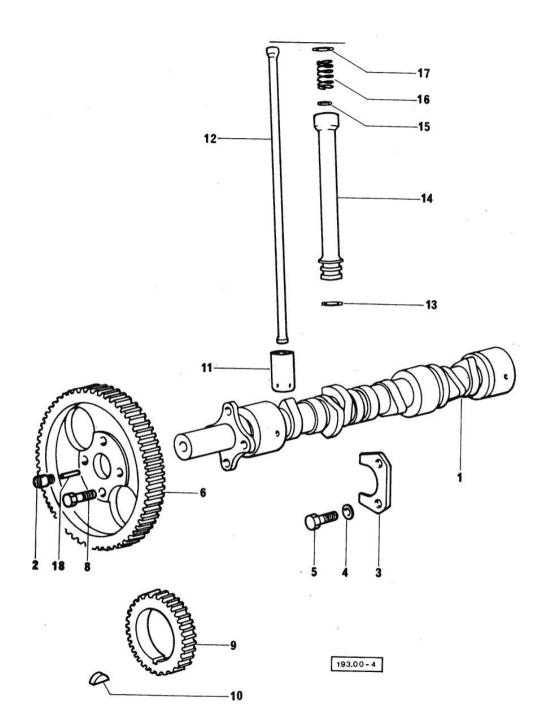
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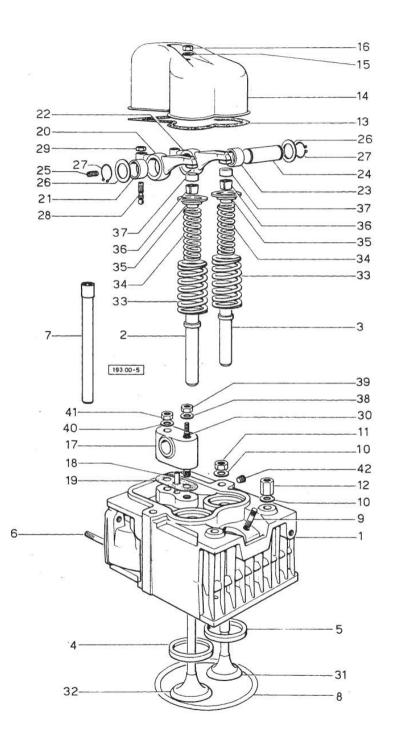
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	ENGINE KSHAFT			Ref: 01.00.2
Fig.	P/n	QTY	Name	
27	0.038.0052.6	3	piston ring set	
27	0.038.0053.6	3	piston ring set $+ \text{ mm } 0.5$	
27	0.038.0054.6	3	piston ring set $+ \text{ mm } 1.0$	
28	2.1560.006.0	3	gasket 10.2 x 16	



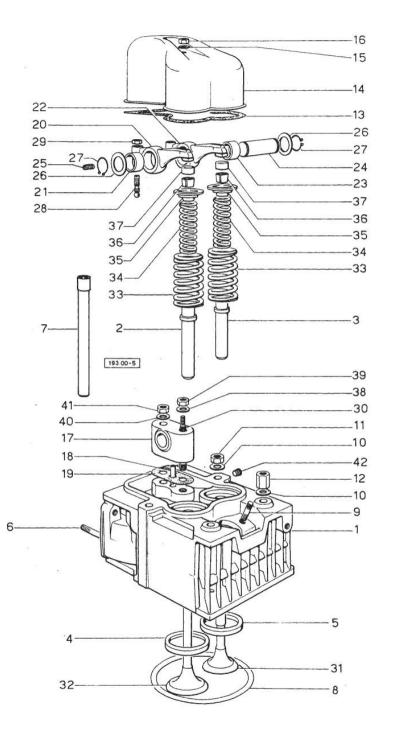


Section: CAMSH			Ref: 01.00.3
Fig.	P/n	QTY	Name
Notes: [MINITAU	RO 60 FRUTTETO -> 4139	95]	
1	0.035.1310.0/10	1	camshaft
2	0.027.1350.0/20	1	pin
3	0.027.1314.0	1	flange
4	2.1470.004.2	2	lock washer 8
5	2.0312.206.2	2	screw m 8 p 1.25 x 20
6	0.035.1321.0	1	gear
8	2.0139.006.1	4	screw
9	0.029.1320.0	1	gear Z = 45
10	2.1720.010.0	1	key 5x9
11	0.002.3909.0	6	tappets
12	0.037.1331.0	6	rod
13	2.1539.018.0	6	special oil seal
14	0.039.1332.0/10	6	sleeve
15	2.1539.022.0	6	special oil seal 12.37x2.62
16	2.4019.149.1	6	spring 14x29x2
17	2.1569.037.0	6	gasket
18	2.1650.513.0	1	pin 6 x 30



	ENGINE I DER HEAD		Ref: 01.00.4
Fig.	P/n	QTY	Name
Notes:			
	URO 60 FRUTTETO -> 4139	95]	
0	0.038.0057.6	1	gasket set
			- FOR 1 CYLINDER VALVE GRINDING AND PISTON
1	0.040.1410.2/20	2	RINGS REPLACEMEN
1	0.040.1410.3/20	3	old part number
2	0.037.1416.0	3	valve guide
3	0.037.1417.0/10	3	valve guide
4	0.037.1451.0/10	3	valve seat
5	0.037.1452.0/10	3	valve seat
6	2.0432.007.1	8	stud bolt m 8 p.1.25 / p.1 x 30
6	2.0432.009.1	1	stud bolt m 8 p.1.25 / p. 1 x 35
6	2.0432.022.1	1	stud bolt m 8 p 1.25-1x85
6	2.0432.026.1	2	stud bolt m 8 p.1.25 - 1.00 x 110
7	0.029.1418.0	6	sleeve
8 9	2.1569.061.0/10	3 6	gasket
9 10	2.0439.087.1 2.1599.144.7	0 12	stud bolt
10		12	shoulder ring 12.5x23x4
11	2.1019.025.7 2.1019.037.7	2	special nut
12			special nut
13 14	0.029.1450.0	3 3	gasket
14	0.039.1440.0 2.1560.004.0	3	cap
15	2.1099.056.1	3	copper gasket 8.2 x 14 special nut m8 p.1
17	0.034.1430.0	3	
18	0.029.1452.0	3	support tube
18	0.029.1452.0	3	
20	0.034.1430.0	3	tappet gasket rocker arm
20 21	2.1559.021.0/40	3	bushing 15x19x22
21	0.002.5936.3/40	3	rocker arm
22	2.1559.021.0/40	3	bushing 15x19x22
23 24	0.029.1431.0	3	pin
2 4 25	2.0512.102.1	3	screw m 6 p.1 x 8
25 26	2.1599.019.0	6	shoulder ring 19.5x31x2
20 27	2.1410.055.1	6	circlip 19
28	0.021.1434.0	6	screw
28 29	2.1011.405.2	6	nut m 8 p.1
29 30	0.039.1451.0	3	stud bolt
31	0.039.1421.0	3	exhaust valve Ø mm 9
32	0.039.1421.0	3	inlet valve
33	2.4019.193.0	6	spring 36.15x55.2x3.2
33 34	2.4019.193.0	6	
35	0.002.9215.0	6	spring 22.70x50.7x2.1 1

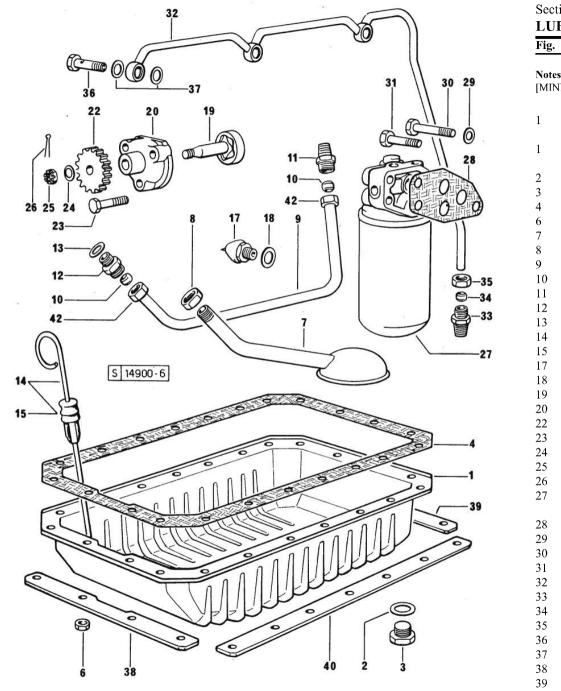




Section: ENGINE CYLINDER HEAD

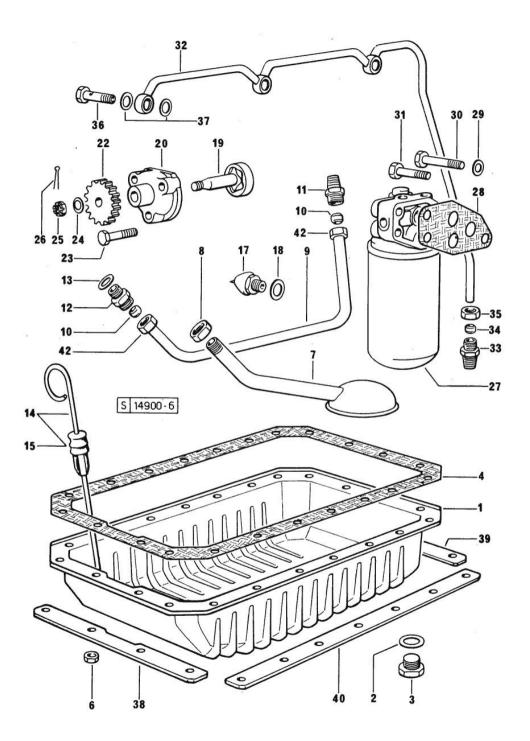
CYLINDER HEAD				
Fig.	P/n	QTY	Name	
36	0.002.9193.0	6	conical valve cotter	
37	0.021.1453.0/20	6	small cover	
38	2.1310.006.2	3	flat washer 10.5x21	
39	2.1011.421.2	3	nut m 10 p.1.25	
40	2.1599.160.7	3	flat washer	
41	2.1099.035.7	3	special nut	
42	2.3130.001.1	3	plug 1/8" gas	





	NIIAUK	0 60 FRUITEIO -> 41395	
			Ref: 01.00.5
CATION			
P/n	QTY	Name	
RO 60 FRUTTETO -> 4139	5]		
0.029.1510.2	1	old part number 2WD	
0.029.1552.2	1	old part number 4WD	
2.1560.054.0	1	gasket 21 x 26	
2.3199.001.2	1	plug 1/2" gas	
0.029.1512.2	1	gasket	
2.1011.405.2	24	nut m 8 p.1	
0.029.1531.3	1	tube	
2.1099.026.1	1	special nut	
0.029.1534.0	1	tube	
2.3359.004.2	2	ring	
2.3319.014.1	1		
2.3319.013.1	1		
2.1560.013.0	1		
0.038.1513.3	1		
0.034.1551.0	1	-	
2.7099.040.0/10	1	•	
2.1560.008.0	1	-	
0.029.1522.3/10	1	shaft	
	1	pump casing	
	1		
		-	
	1		
	1	castellated nut	
	1	split pin A2x25	
		☞ 01.00.6	
0.037.1552.0/10	1	gasket	
		•	
2.0112.315.2	1		
0.038.1536.3/10	1	tube	
	1	pipe fitting	
	-	····· r -····	
	ENGINE CATION P/n RO 60 FRUTTETO -> 4139 0.029.1510.2 0.029.1510.2 0.029.1552.2 2.1560.054.0 2.3199.001.2 0.029.1512.2 2.1011.405.2 0.029.1531.3 2.1099.026.1 0.029.1534.0 2.3359.004.2 2.3319.014.1 2.3319.013.1 2.1560.013.0 0.038.1513.3 0.034.1551.0 2.7099.040.0/10 2.1560.008.0 0.029.1522.3/10 0.029.1521.0/10 2.0112.215.2 2.1310.006.2 2.1021.321.1 2.1690.210.0 2.4419.130.0/10 0.037.1552.0/10 2.1474.010.1 2.0112.320.2	ENGINE CATION P/n QTY RO 60 FRUTTETO -> 41395] 0.029.1510.2 1 0.029.1552.2 1 2.1560.054.0 1 2.3199.001.2 1 0.029.1512.2 1 2.1011.405.2 24 0.029.1531.3 1 2.1099.026.1 1 0.029.1534.0 1 2.3359.004.2 2 2.3319.014.1 1 2.3359.004.2 2 2.3319.013.1 1 2.1560.013.0 1 0.038.1513.3 1 0.034.1551.0 1 2.7099.040.0/10 1 2.1560.008.0 1 0.029.1522.3/10 1 0.029.1522.3/10 1 0.029.1520.0 1 0.029.1522.0/10 1 2.1012.215.2 3 2.1310.006.2 1 2.1021.321.1 1 2.1690.210.0 1 2.1474.010.1 3 2.0112.320.2 2 2.0112.315.2 1 0.038.1536.3/10 1 2.3319.002.1 1 2.3350.002.1 1 2.339.001.0 3 2.1560.006.0 6 0.053.1550.0/10 1 0.053.1551.0 1	P/n QTY Name RO 60 FRUTTETO -> 41395] 0.029.1510.2 1 old part number 2WD 0.029.1552.2 1 old part number 4WD 2.1560.054.0 1 gasket 21 x 26 2.3199.001.2 1 plug 1/2" gas 0.029.1512.2 1 gasket 2.1011.405.2 24 nut m 8 p.1 0.029.1531.3 1 tube 2.1399.004.2 2 ring 2.3319.014.1 1 pipe union 2.1390.03.1 gasket 18.2x22 0.038.1513.3 1 dipstick 0.029.1522.3/10 1 saket 2.7099.040.0/10 1 pressure switch 2.1560.008.0 1 gasket 2.7099.040.0/10 1 gear 2.0112.215.2 3 screw m 8 p.1.25 x 40 2.1310.0066 1 gasket 2.1310.0066 1 gasket 2.1474.010.1 3 spring washer 10 2.0112.21

40



MINITAURO 60 FRUTTETO -> 41395							
Section:	ENGINE		Ref: 01.00.5				
LUBR	ICATION						
Fig.	P/n	QTY	Name				
42	2.3369.009.1	2	union nut				

Ref: 01.00.6

4______2 3______2

Fig. P/n QTY Name

Notes: [MINITAURO 60 FRUTTETO -> 41395]

DETAILS OF OIL FILTER

Section: ENGINE

1	2.4419.150.1	1	oil filter element
2	2.4419.130.3	1	gasket
3	2.1530.045.0	1	oil seal 17.86x2.62
4	2.4419.130.2	1	valve

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