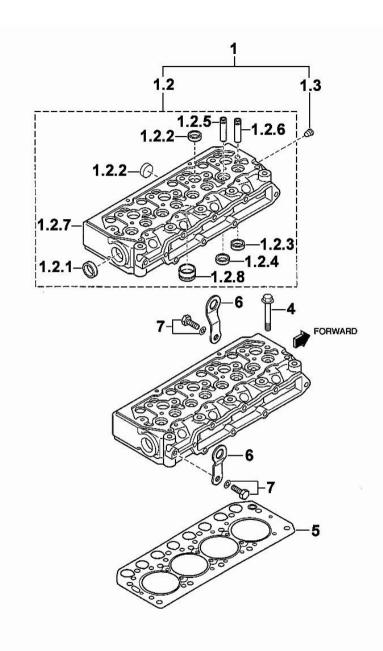


Section: B0 - ENGINE

**ENGINE** 

Ref: B0.00.2 (1)

Fig.	P/n	QTY	Name
Notes:			
	55 -> 15001 4WD B]		
[			
101	6.N8800.01.0	1	new engine <=50 kw
			© 6.N8800.01.0
			☞ 6.N8800.01.0
			ℱ 6.N8800.01.0
			© 6.N8800.01.0
			© 6.N8800.01.0
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			© 6.N8800.01.0
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			₹ 6.N8800.01.0



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## PRINCE 55 -> 15001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# CYLINDER HEAD

Fig.	P/n	QTY	Name	
	'	,		
1	0.010.3986.1	1	engine head	
1.2	0.000.0000.1		cannot be supplied	
1.2.1	0.010.2634.1	1	plug	
1.2.2	0.009.4527.0	7	plug	
1.2.3	0.000.0000.1		cannot be supplied	
1.2.4	0.000.0000.1		cannot be supplied	
1.2.5	0.010.2634.2	4	valve guide	
1.2.6	0.010.2635.0	4	valve guide	
1.2.7	0.000.0000.1		cannot be supplied	
1.2.8	0.010.2636.2	4	special bushing	
1.3	0.009.4545.1	1	plug	
4	0.010.2633.1	14	screw	
5	0.010.2635.2	1	gasket	
6	0.009.4541.2	2	bracket	
7	0.010.2633.0	2	screw	



Ref: 6.N8800.01.0

Section: B0 - ENGINE

**CYLINDER HEAD** 

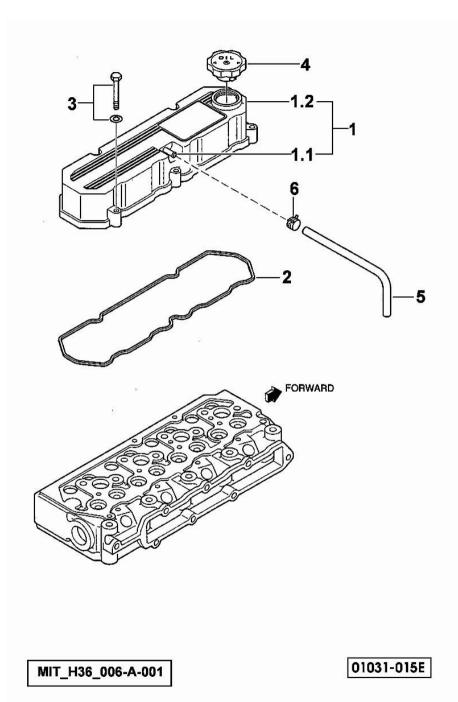
8.13—8.2 8.7—8.7.9 8.12  8.10  8.3.6—8.3.6—8.3.5
5-4 5-4 5-4 6-8 13 12 11 11 11 11 12 13 14 15 16 17 18 19 19 10 10 11 11 11 11 11 11 11 11
FORWARD 10

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Fig. P/n **QTY** Name 0.010.2637.2 inlet valve Ø mm 6.5 4 2 0.010.2638.0 4 exhaust valve Ø mm 6.5 3 0.010.2638.1 8 spring 0.000.0000.1 cannot be supplied 4 8 5 16 0.009.4561.2 stop 6 gasket 0.009.4562.0 8 7 0.010.2639.0 8 cap 8 0.000.0000.1 cannot be supplied 1 8.1 0.010.2640.1 1 screw 8.2 0.009.4559.0 2 ring 8.3 0.010.3949.0 8 rocker arm 8.3.4 0.010.2641.0 8 8.3.5 0.000.0000.1 cannot be supplied 8 register 8.3.6 0.010.3949.1 8.7 shaft 0.010.2644.1 1 8.7.8 2 0.010.2643.0 plug 8.7.9 0.000.0000.1cannot be supplied 8.10 0.010.2642.0 1 support 8.11 3 0.010.2642.1 support 3 8.12 0.010.2643.1 spring 8.13 0.010.2643.2 4 screw 9 0.010.2644.0 camshaft 10 special bearing 0.009.4567.0 11 washer 0.009.4566.0 12 0.009.4567.2 stick 13 0.010.2639.1

screw

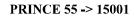


Section: B0 - ENGINE

Ref: 6.N8800.01.0

# CYLINDER HEAD

Fig.	P/n	QTY	Name
	0.040.045.4		
1	0.010.2647.1	1	cover
1.1	0.000.0000.1		cannot be supplied
1.2	0.000.0000.1		cannot be supplied
2	0.010.2647.2	1	gasket
3	0.010.2645.2	5	screw
4	0.009.4548.0	1	plug
5	0.009.4781.2	1	tube
6	0.010.2206.0	1	clamp

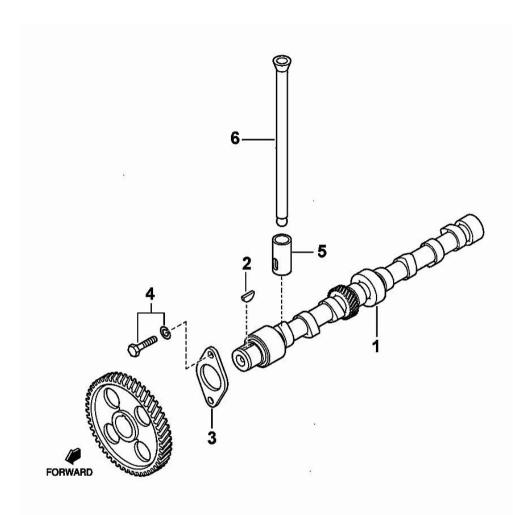


Section: B0 - ENGINE

Ref: 6.N8800.01.0



CAMIS	CAMBILATI				
Fig.	P/n	QTY	Name		
1	0.010.3949.2	1	camshaft		
2	0.009.4555.1	1	key		
3	0.010.3950.0	1	small plate		
4	0.010.2639.1	2	screw		
5	0.010.3950.1	8	tappets		
6	0.010.2646.2	8	rod		



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Ref: 6.N8800.01.0

Section: B0 - ENGINE CRANKCASE

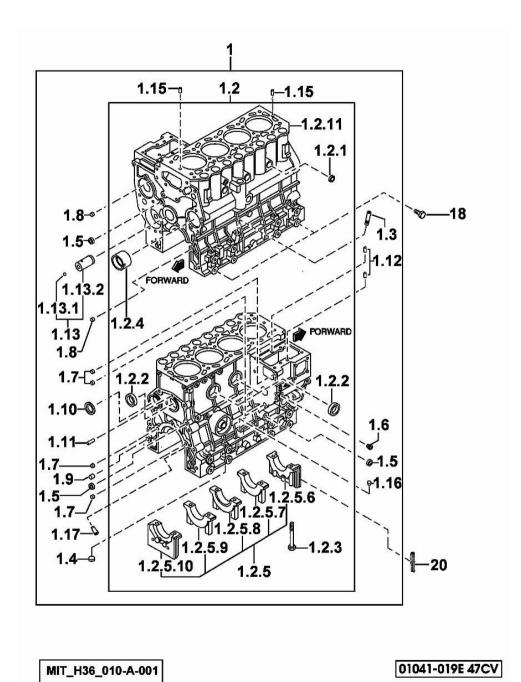
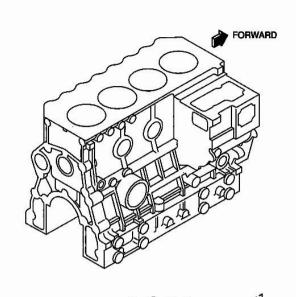
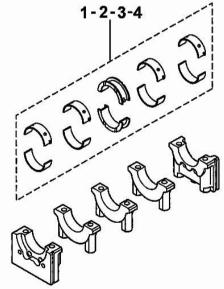


Fig.	P/n	QTY	Name	
1	0.010.3986.2	1	crankcase	
1.2	0.000.0000.1		cannot be supplied	
1.2.1	0.010.2652.1	3	special bushing	
1.2.2	0.010.2652.2	3	special bushing	
1.2.3	0.010.2653.0	10	screw	
1.2.4	0.010.2653.1	1	special bushing	
1.2.5	0.000.0000.1		cannot be supplied	
1.2.5.6	0.000.0000.1		cannot be supplied	
1.2.5.7	0.000.0000.1		cannot be supplied	
1.2.5.8	0.000.0000.1		cannot be supplied	
1.2.5.9	0.000.0000.1		cannot be supplied	
1.2.5.10	0.000.0000.1		cannot be supplied	
1.2.11	0.000.0000.1		cannot be supplied	
1.3	0.009.4523.2	1	guide	
1.4	0.010.2649.0	1	plug	
1.5	0.010.2649.1	3	special bushing	
1.6	0.009.4545.1	1	plug	
1.7	0.009.4524.2	4	special bushing	
1.8	0.009.4525.1	2	special bushing	
1.9	0.009.4525.2	1	special bushing	
1.10	0.009.4524.1	1	expansion plug	
1.11	0.010.3951.0	1	pin	
1.12	0.009.4523.0	2	pin	
1.13	0.010.2650.0	1	pin	
1.13.1	0.010.2650.1	1	ball	
1.13.2	0.000.0000.1		cannot be supplied	
1.15	0.010.2651.0	2	pin	
1.16	0.010.2651.1	1	plug	
1.17	0.010.3961.2	4	sprayers	
18	0.010.2648.1	4	screw	
20	0.010.2651.2	4	gasket	





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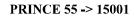
## PRINCE 55 -> 15001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# MAIN BEARINGS

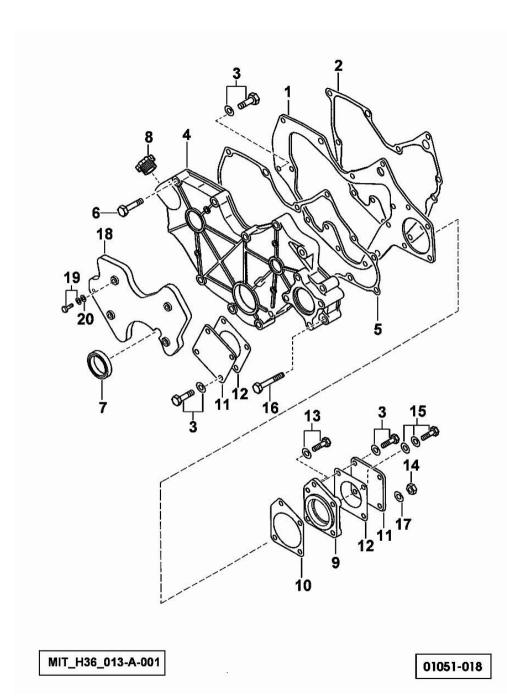
Fig.	P/n	QTY	Name
		,	
1	0.010.2656.2	1	main half bushing STANDARD
2	0.010.2657.0	1	main half bushing - mm 0.25
3	0.010.2657.1	1	main half bushing - mm 0.50
4	0.010.2657.2	1	main half bushing - mm 0.75

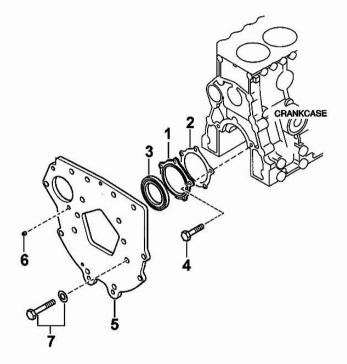


Ref: 6.N8800.01.0

Section: B0 - ENGINE TIMING CASE

Fig.	P/n	QTY	Name	_
	'	,		
1	0.010.2658.0	1	plate	
2	0.010.2658.1	1	gasket	
3	0.010.2639.1	10	screw	
4	0.010.3951.1	1	flange	
5	0.010.2659.0	1	gasket	
6	0.010.2659.1	8	screw	
7	0.009.4537.0	1	gasket	
8	0.010.3951.2	1	plug	
9	0.010.2660.0	1	flange	
10	0.010.2660.1	1	gasket	
11	0.009.4756.0	2	cover	
12	0.010.3952.0	2	gasket	
13	0.010.2661.0	1	screw	
14	0.010.2661.1	2	nut	
15	0.010.3952.1	1	screw	
16	0.010.3952.2	2	screw	
17	0.009.4539.2	2	spring washer	
18	0.010.3953.0	1	cover	
19	0.010.2662.2	4	screw	
20	0.010.2663.0	4	washer	





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## PRINCE 55 -> 15001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# FLYWHEEL HOUSING

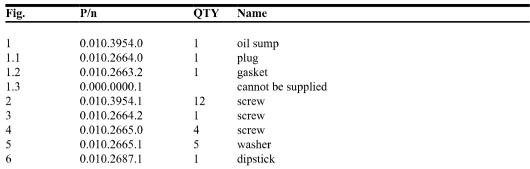
Fig.	P/n	QTY	Name
			_
1	0.010.2654.2	1	flange
2	0.010.2655.0	1	gasket
3	0.010.2655.1	1	special oil seal
4	0.010.2655.2	5	screw
5	0.010.3953.1	1	flange
6	0.009.4532.2	1	pin
7	0.010.3953.2	10	screw

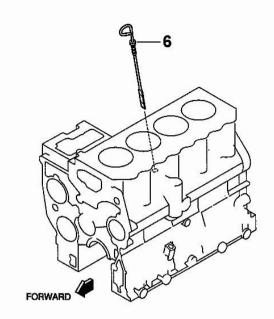


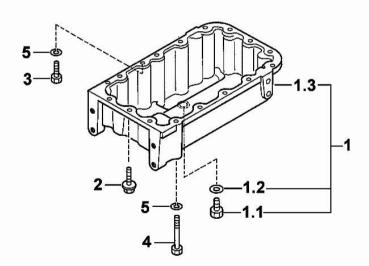
Section: B0 - ENGINE

Ref: 6.N8800.01.0

OIL PAN

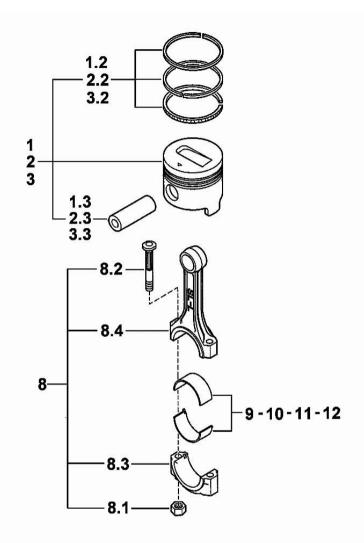






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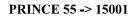
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#### PRINCE 55 -> 15001

Section: B0 - ENGINE Ref: 6.N8800.01.0

# PISTON - CONNECTING ROD

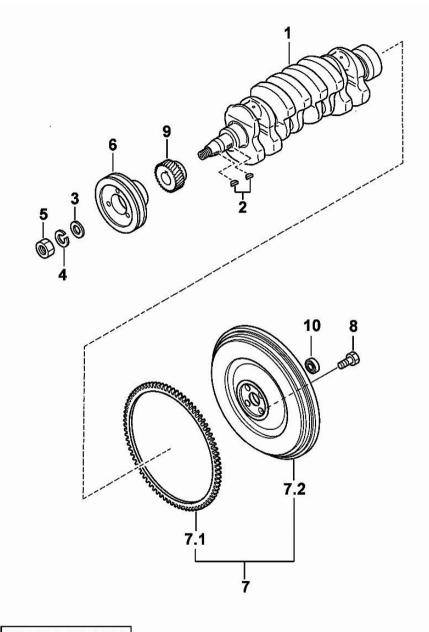
Fig.	P/n	QTY	Name
1	0.M88.0060.6	4	complete piston STANDARD
1.2	0.008.0052.6	4	piston ring set STANDARD
1.3	0.010.2668.0	4	piston pin
2	0.M88.0061.6	4	complete piston + mm 0.25
2.2	0.008.0053.6	4	piston ring set + mm 0.25
2.3	0.010.2668.0	4	piston pin
3	0.M88.0062.6	4	complete piston + mm 0.50
3.2	0.008.0054.6	4	piston ring set + mm 0.50
3.3	0.010.2668.0	4	piston pin
8	0.010.3988.0	4	engine connecting rod
8.1	0.009.4783.0	8	nut
8.2	0.010.2668.2	8	screw
8.3	0.000.0000.1		cannot be supplied
8.4	0.000.0000.1		cannot be supplied
9	0.009.4782.1	4	con.rod half bushing STANDARD
10	0.010.2669.0	4	con.rod half bushing - mm 0.25
11	0.010.2669.1	4	con.rod half bushing - mm 0.50
12	0.010.2669.2	4	con.rod half bushing - mm 0.75



Section: B0 - ENGINE Ref: 6.N8800.01.0

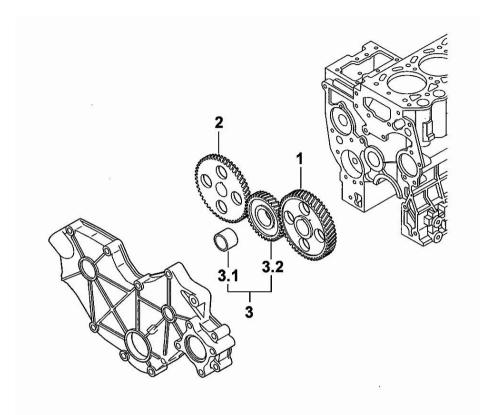
## CRANKSHAFT - FLYWHEEL

Fig.	P/n	QTY	Name	
1	0.010.3988.1	1	crankshaft	
2	0.009.4555.1	2	key	
3	0.009.4554.2	1	flat washer	
4	0.009.4555.0	1	spring washer	
5	0.009.4554.1	1	nut	
6	0.010.2672.2	1	pulley	
7	0.010.3954.2	1	flywheel	
7.1	0.010.2671.0	1	crown wheel Z=110	
7.2	0.000.0000.1		cannot be supplied	
8	0.009.4557.0	4	screw	
9	0.010.3955.0	1	gear Z = 28	
10	0.009.4556.1	1	special bearing	



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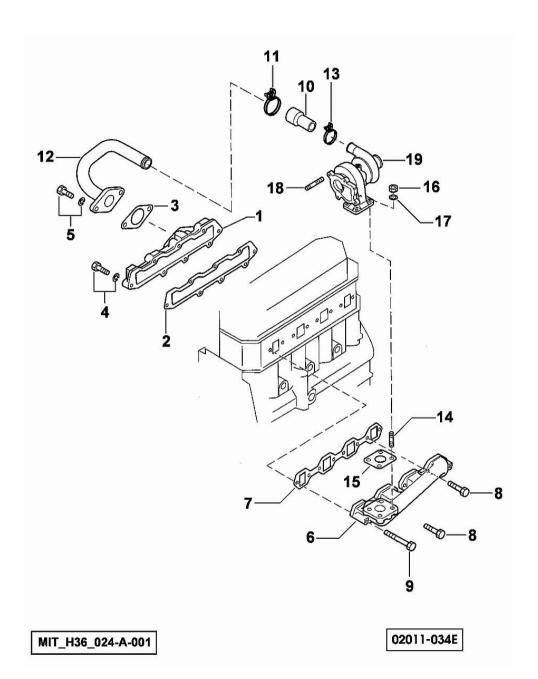
## PRINCE 55 -> 15001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# CAMSHAFT

Fig.	P/n	QTY	Name
1	0.010.3955.1	1	200° 2-56
1		1	gear z=56
2	0.010.3955.2	1	gear z=56
3	0.010.3956.0	1	gear z=39
3.1	0.000.0000.1		cannot be supplied
3.2	0.000.0000.1		cannot be supplied



Section: B0 - ENGINE Ref: 6.N8800.01.0

# INTAKE AND EXHAUST

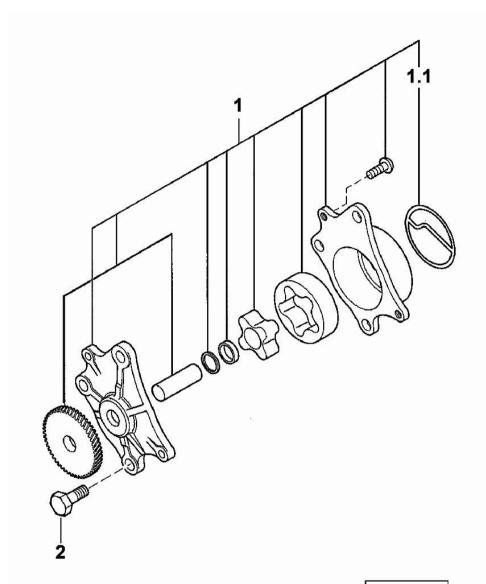
Fig.	P/n	QTY	Name
	,		
1	0.010.3975.0	1	cover
2	0.010.3975.1	1	gasket
3	0.010.2676.2	1	gasket
4	0.010.2677.0	8	screw
5	0.010.2677.1	2	screw
6	0.010.3975.2	1	exhaust manifold
7	0.010.2680.1	1	gasket
8	0.010.3956.2	6	screw
9	0.010.3957.0	2	screw
10	0.010.3976.0	1	sleeve
11	0.010.3993.0	1	clamp
12	0.010.3973.1	1	tube
13	0.010.3976.1	1	clamp
14	0.009.4796.1	4	stud bolt
15	0.010.3976.2	1	gasket
16	0.009.4799.2	4	nut
17	0.009.4842.0	4	flat washer
18	0.009.4842.1	4	stud bolt
19	0.010.3977.0		turbo charger

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# OIL PUMP

Fig.	P/n	QTY	Name		
	0.010.0001.0		,		
1	0.010.2684.2	I	oil pump		
1.1	0.010.2685.0	1	gasket		
2	0.010.2685.1	3	screw		



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