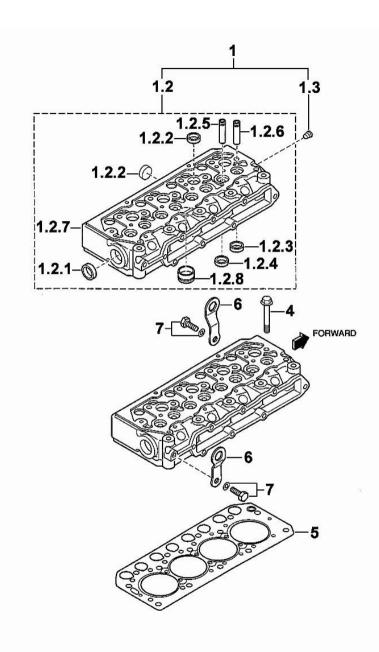


Section: B0 - ENGINE Ref: B0.00.2 (1)

**ENGINE** 

Fig.	P/n	QTY	Name
NT 4			

1	6.N8800.01.0	1	new engine <=50 kw
	311.0000.01.0	-	© 6.N8800.01.0
			☞ 6.N8800.01.0
			ℱ 6.N8800.01.0
			ℱ 6.N8800.01.0
			€ 6.N8800.01.0
			@6.N8800.01.0
			ℱ 6.N8800.01.0
			₹ 6.N8800.01.0
			€ 6.N8800.01.0
			☞ 6.N8800.01.0
			€ 6.N8800.01.0
			© 6.N8800.01.0
			☞ 6.N8800.01.0



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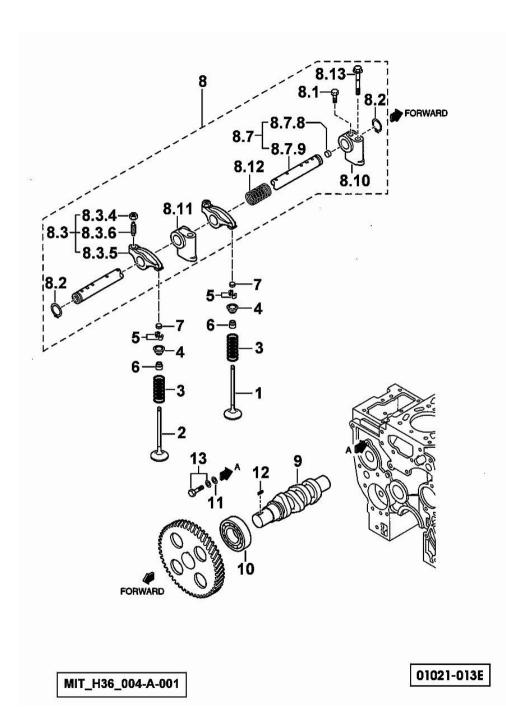
### PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE

CYLINDER HEAD

Ref: 6.N8800.01.0

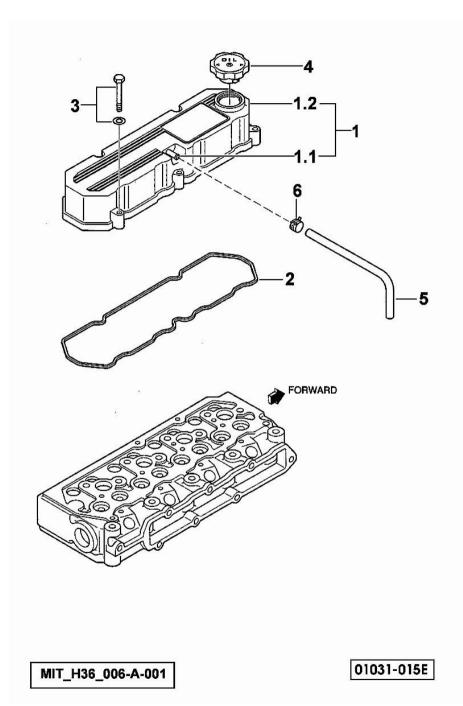
Fig.	P/n	QTY	Name
1	0.010.3986.1	1	engine head
1.2	0.000.0000.1		cannot be supplied
1.2.1	0.010.2634.1	1	plug
1.2.2	0.009.4527.0	7	plug
1.2.3	0.000.0000.1		cannot be supplied
1.2.4	0.000.0000.1		cannot be supplied
1.2.5	0.010.2634.2	4	valve guide
1.2.6	0.010.2635.0	4	valve guide
1.2.7	0.000.0000.1		cannot be supplied
1.2.8	0.010.2636.2	4	special bushing
1.3	0.009.4545.1	1	plug
4	0.010.2633.1	14	screw
5	0.010.2635.2	1	gasket
6	0.009.4541.2	2	bracket
7	0.010.2633.0	2	screw



Section: B0 - ENGINE Ref: 6.N8800.01.0

CYLINDER HEAD

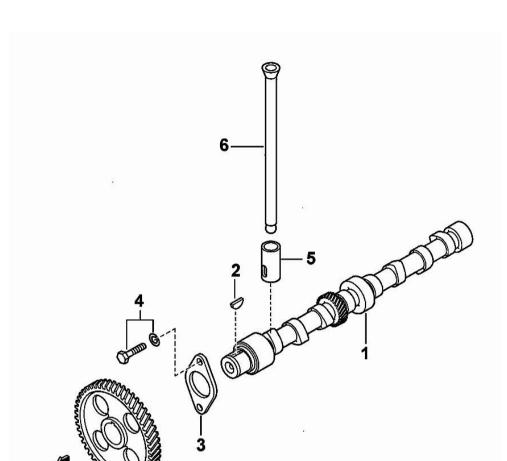
Fig.	P/n	QTY	Name	—
	1			_
1	0.010.2637.2	4	inlet valve Ø mm 6.5	
2	0.010.2638.0	4	exhaust valve Ø mm 6.5	
3	0.010.2638.1	8	spring	
4	0.000.0000.1	8	cannot be supplied	
5	0.009.4561.2	16	stop	
6	0.009.4562.0	8	gasket	
7	0.010.2639.0	8	cap	
8	0.000.0000.1	1	cannot be supplied	
8.1	0.010.2640.1	1	screw	
8.2	0.009.4559.0	2	ring	
8.3	0.010.3949.0	8	rocker arm	
8.3.4	0.010.2641.0	8	nut	
8.3.5	0.000.0000.1		cannot be supplied	
8.3.6	0.010.3949.1	8	register	
8.7	0.010.2644.1	1	shaft	
8.7.8	0.010.2643.0	2	plug	
8.7.9	0.000.0000.1		cannot be supplied	
8.10	0.010.2642.0	1	support	
8.11	0.010.2642.1	3	support	
8.12	0.010.2643.1	3	spring	
8.13	0.010.2643.2	4	screw	
9	0.010.2644.0	1	camshaft	
10	0.009.4567.0	1	special bearing	
11	0.009.4566.0	1	washer	
12	0.009.4567.2	1	stick	
13	0.010.2639.1	1	screw	



Section: B0 - ENGINE Ref: 6.N8800.01.0

# CYLINDER HEAD

Fig.	P/n	QTY	Name
		,	
1	0.010.2647.1	1	cover
1.1	0.000.0000.1		cannot be supplied
1.2	0.000.0000.1		cannot be supplied
2	0.010.2647.2	1	gasket
3	0.010.2645.2	5	screw
4	0.009.4548.0	1	plug
5	0.009.4781.2	1	tube
6	0.010.2206.0	1	clamp



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FORWARD

### PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

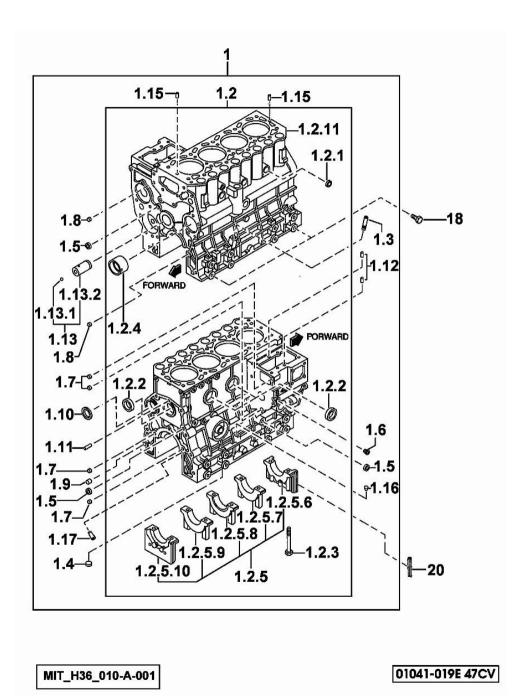
# CAMSHAFT

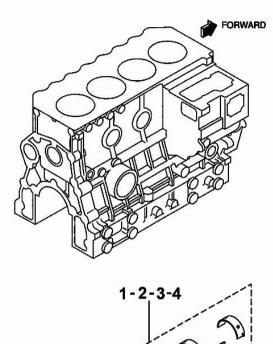
Fig.	P/n	QTY	Name
1	0.010.3949.2	1	camshaft
2	0.009.4555.1	1	key
3	0.010.3950.0	1	small plate
4	0.010.2639.1	2	screw
5	0.010.3950.1	8	tappets
6	0.010.2646.2	8	rod

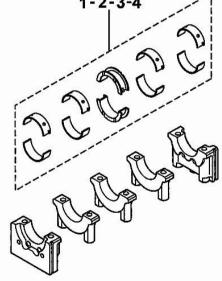
Section: B0 - ENGINE Ref: 6.N8800.01.0

CRANKCASE

Fig.	P/n	QTY	Name	
		1		
1	0.010.3986.2	1	crankcase	
1.2	0.000.0000.1		cannot be supplied	
1.2.1	0.010.2652.1	3	special bushing	
1.2.2	0.010.2652.2	3	special bushing	
1.2.3	0.010.2653.0	10	screw	
1.2.4	0.010.2653.1	1	special bushing	
1.2.5	0.000.0000.1		cannot be supplied	
1.2.5.6	0.000.0000.1		cannot be supplied	
1.2.5.7	0.000.0000.1		cannot be supplied	
1.2.5.8	0.000.0000.1		cannot be supplied	
1.2.5.9	0.000.0000.1		cannot be supplied	
1.2.5.10	0.000.0000.1		cannot be supplied	
1.2.11	0.000.0000.1		cannot be supplied	
1.3	0.009.4523.2	1	guide	
1.4	0.010.2649.0	1	plug	
1.5	0.010.2649.1	3	special bushing	
1.6	0.009.4545.1	1	plug	
1.7	0.009.4524.2	4	special bushing	
1.8	0.009.4525.1	2	special bushing	
1.9	0.009.4525.2	1	special bushing	
1.10	0.009.4524.1	1	expansion plug	
1.11	0.010.3951.0	1	pin	
1.12	0.009.4523.0	2	pin	
1.13	0.010.2650.0	1	pin	
1.13.1	0.010.2650.1	1	ball	
1.13.2	0.000.0000.1		cannot be supplied	
1.15	0.010.2651.0	2	pin	
1.16	0.010.2651.1	1	plug	
1.17	0.010.3961.2	4	sprayers	
18	0.010.2648.1	4	screw	
20	0.010.2651.2	4	gasket	







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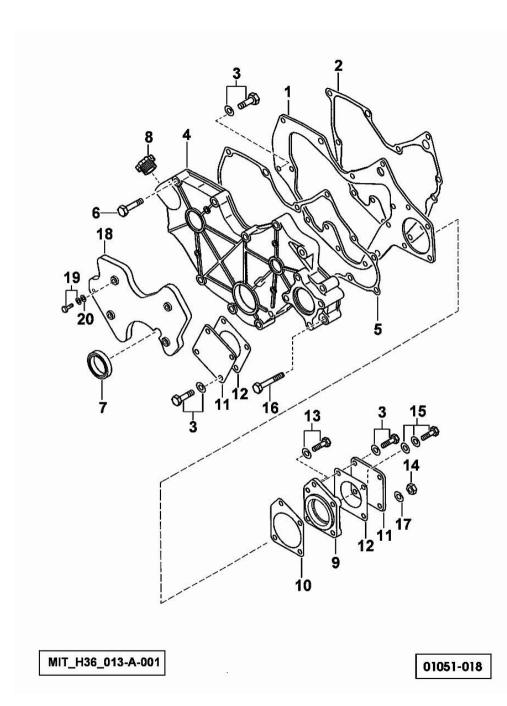
### PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# MAIN BEARINGS

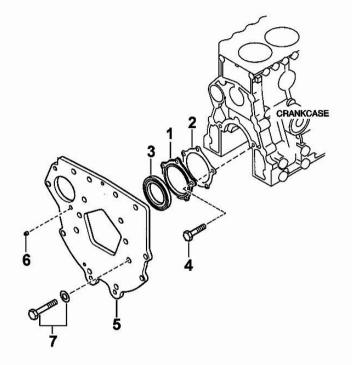
Fig.	P/n	QTY	Name
		,	
1	0.010.2656.2	1	main half bushing STANDARD
2	0.010.2657.0	1	main half bushing - mm 0.25
3	0.010.2657.1	1	main half bushing - mm 0.50
4	0.010.2657.2	1	main half bushing - mm 0.75



Section: B0 - ENGINE Ref: 6.N8800.01.0

TIMING CASE

TIVILI	THAING CASE				
Fig.	P/n	QTY	Name		
1	0.010.2658.0	1	plate		
2	0.010.2658.1	1	gasket		
3	0.010.2639.1	10	screw		
4	0.010.3951.1	1	flange		
5	0.010.2659.0	1	gasket		
6	0.010.2659.1	8	screw		
7	0.009.4537.0	1	gasket		
8	0.010.3951.2	1	plug		
9	0.010.2660.0	1	flange		
10	0.010.2660.1	1	gasket		
11	0.009.4756.0	2	cover		
12	0.010.3952.0	2	gasket		
13	0.010.2661.0	1	screw		
14	0.010.2661.1	2	nut		
15	0.010.3952.1	1	screw		
16	0.010.3952.2	2	screw		
17	0.009.4539.2	2	spring washer		
18	0.010.3953.0	1	cover		
19	0.010.2662.2	4	screw		
20	0.010.2663.0	4	washer		
		*			



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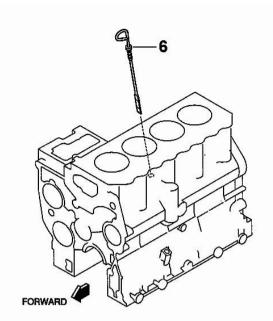
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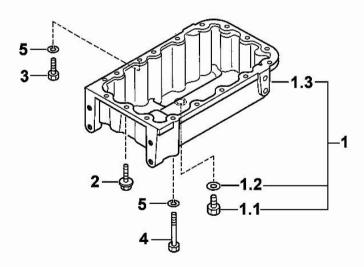
### PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE Ref: 6.N8800.01.0

# FLYWHEEL HOUSING

Fig.	P/n	QTY	Name
	0.040.0474.0	_	
1	0.010.2654.2	1	flange
2	0.010.2655.0	1	gasket
3	0.010.2655.1	1	special oil seal
4	0.010.2655.2	5	screw
5	0.010.3953.1	1	flange
6	0.009.4532.2	1	pin
7	0.010.3953.2	10	screw





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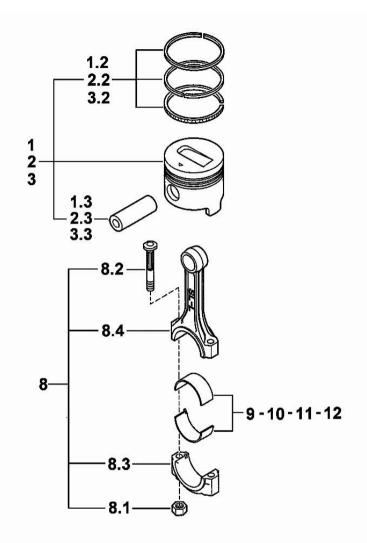
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## PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE Ref: 6.N8800.01.0

# OIL PAN

Fig.	P/n	QTY	Name
1	0.010.3954.0	1	oil sump
1.1	0.010.2664.0	1	plug
1.2	0.010.2663.2	1	gasket
1.3	0.000.0000.1		cannot be supplied
2	0.010.3954.1	12	screw
3	0.010.2664.2	1	screw
4	0.010.2665.0	4	screw
5	0.010.2665.1	5	washer
6	0.010.2687.1	1	dipstick



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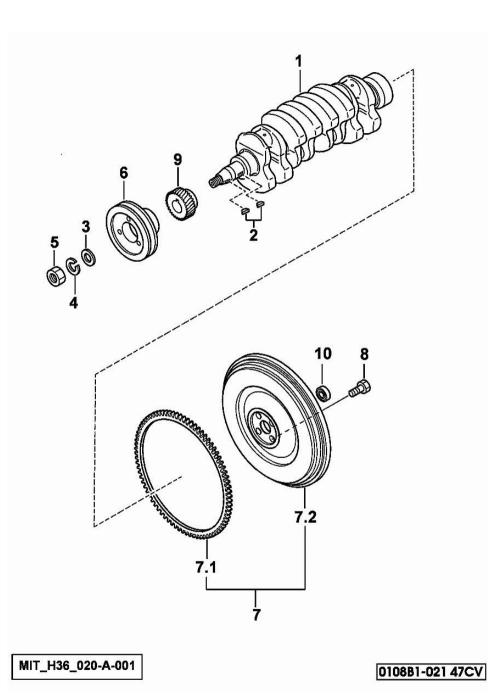
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#### PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE Ref: 6.N8800.01.0

# PISTON - CONNECTING ROD

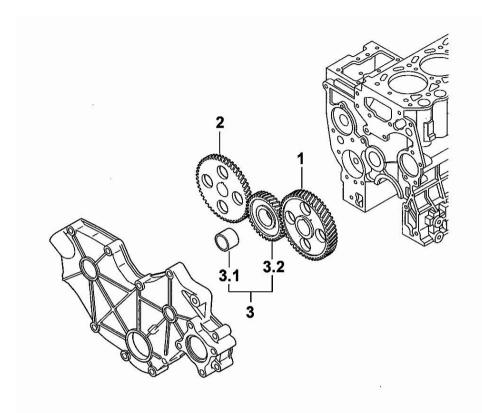
Fig.	P/n	QTY	Name
1	0.M88.0060.6	4	complete piston STANDARD
1.2	0.008.0052.6	4	piston ring set STANDARD
1.3	0.010.2668.0	4	piston pin
2	0.M88.0061.6	4	complete piston + mm 0.25
2.2	0.008.0053.6	4	piston ring set + mm 0.25
2.3	0.010.2668.0	4	piston pin
3	0.M88.0062.6	4	complete piston + mm 0.50
3.2	0.008.0054.6	4	piston ring set + mm 0.50
3.3	0.010.2668.0	4	piston pin
8	0.010.3988.0	4	engine connecting rod
8.1	0.009.4783.0	8	nut
8.2	0.010.2668.2	8	screw
8.3	0.000.0000.1		cannot be supplied
8.4	0.000.0000.1		cannot be supplied
9	0.009.4782.1	4	con.rod half bushing STANDARD
10	0.010.2669.0	4	con.rod half bushing - mm 0.25
11	0.010.2669.1	4	con.rod half bushing - mm 0.50
12	0.010.2669.2	4	con.rod half bushing - mm 0.75



Section: B0 - ENGINE Ref: 6.N8800.01.0

# CRANKSHAFT - FLYWHEEL

Fig.	P/n	QTY	Name
1	0.010.3988.1	1	crankshaft
2	0.009.4555.1	2	key
3	0.009.4554.2	1	flat washer
4	0.009.4555.0	1	spring washer
5	0.009.4554.1	1	nut
6	0.010.2672.2	1	pulley
7	0.010.3954.2	1	flywheel
7.1	0.010.2671.0	1	crown wheel Z=110
7.2	0.000.0000.1		cannot be supplied
8	0.009.4557.0	4	screw
9	0.010.3955.0	1	gear Z = 28
10	0.009.4556.1	1	special bearing



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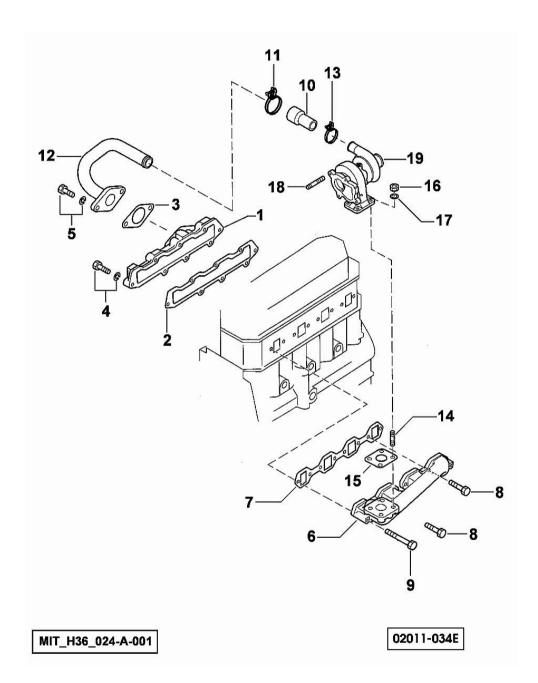
## PRINCE 55 -> ZKDAK80200MH30001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

# CAMSHAFT

Fig.	P/n	QTY	Name	
1	0.010.3955.1	1	gear z=56	
2	0.010.3955.2	1	gear z=56	
3	0.010.3956.0	1	gear z=39	
3.1	0.000.0000.1		cannot be supplied	
3.2	0.000.0000.1		cannot be supplied	



Section: B0 - ENGINE Ref: 6.N8800.01.0

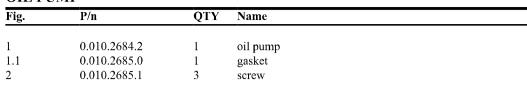
# INTAKE AND EXHAUST

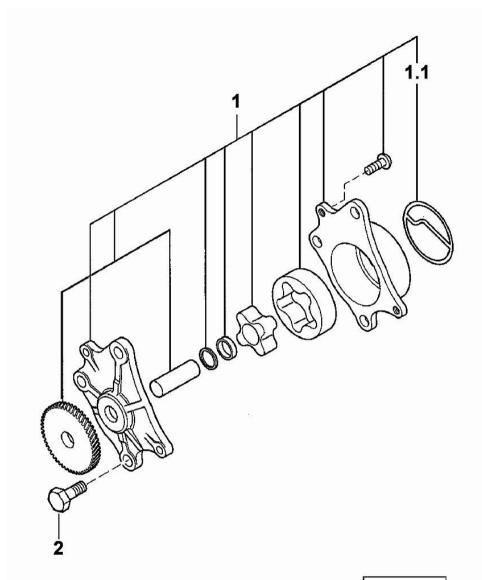
Fig.	P/n	QTY	Name
1	0.010.3975.0	1	cover
2	0.010.3975.1	1	gasket
3	0.010.2676.2	1	gasket
4	0.010.2677.0	8	screw
5	0.010.2677.1	2	screw
6	0.010.3975.2	1	exhaust manifold
7	0.010.2680.1	1	gasket
8	0.010.3956.2	6	screw
9	0.010.3957.0	2	screw
10	0.010.3976.0	1	sleeve
11	0.010.3993.0	1	clamp
12	0.010.3973.1	1	tube
13	0.010.3976.1	1	clamp
14	0.009.4796.1	4	stud bolt
15	0.010.3976.2	1	gasket
16	0.009.4799.2	4	nut
17	0.009.4842.0	4	flat washer
18	0.009.4842.1	4	stud bolt
19	0.010.3977.0		turbo charger

Section: B0 - ENGINE

**OIL PUMP** 

Ref: 6.N8800.01.0





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