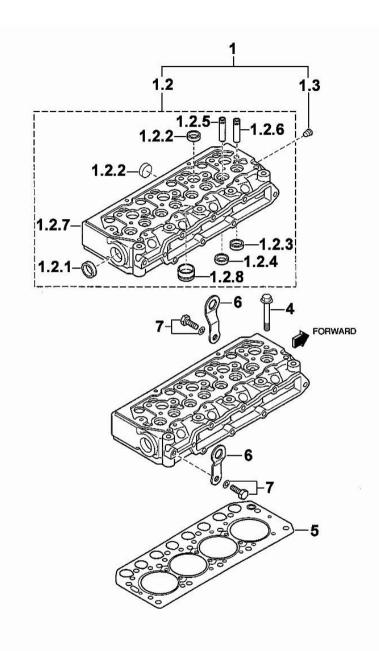


Section: B0 - ENGINE Ref: B0.00.2 (1)

ENGINE

Fig.	P/n	QTY	Name	
Notes:				
	55 ->ZKDS1902V0MH200	001]		
101	6.N8800.01.0	1	new engine <=50 kw	
			€ 6.N8800.01.0	
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			© 6.N8800.01.0	
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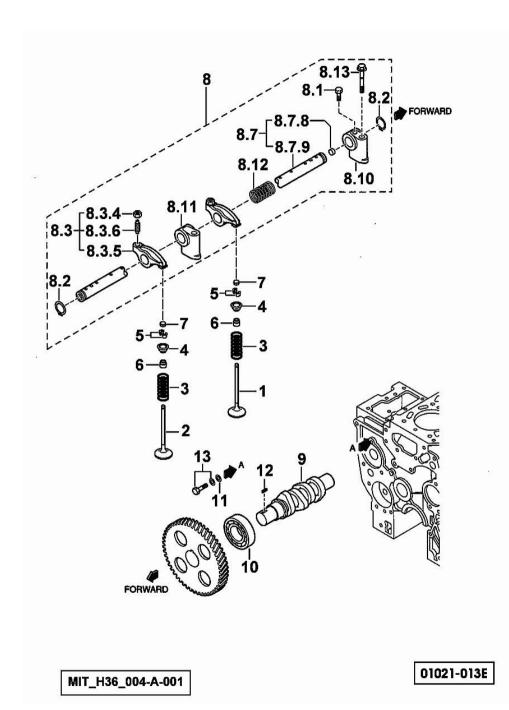
PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

CYLINDER HEAD

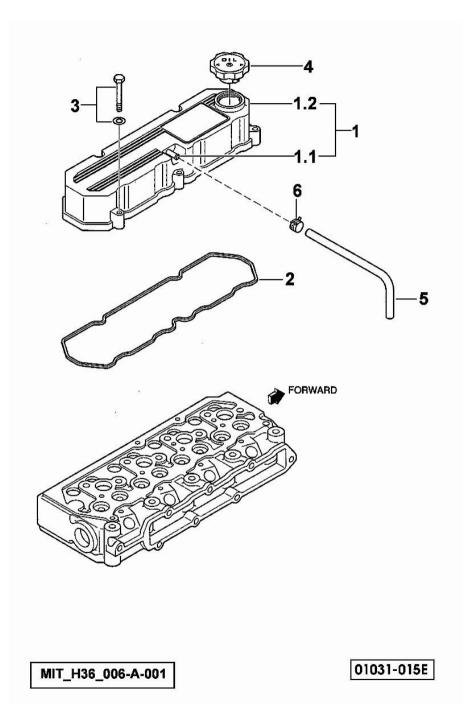
Fig.	P/n	QTY	Name
1	0.010.3986.1	1	engine head
1.2	0.000.0000.1		cannot be supplied
1.2.1	0.010.2634.1	1	plug
1.2.2	0.009.4527.0	7	plug
1.2.3	0.000.0000.1		cannot be supplied
1.2.4	0.000.0000.1		cannot be supplied
1.2.5	0.010.2634.2	4	valve guide
1.2.6	0.010.2635.0	4	valve guide
1.2.7	0.000.0000.1		cannot be supplied
1.2.8	0.010.2636.2	4	special bushing
1.3	0.009.4545.1	1	plug
4	0.010.2633.1	14	screw
5	0.010.2635.2	1	gasket
6	0.009.4541.2	2	bracket
7	0.010.2633.0	2	screw



Section: B0 - ENGINE Ref: 6.N8800.01.0

CYLINDER HEAD

CYLINDER HEAD						
P/n	QTY	Name				
	,					
0.010.2637.2	4	inlet valve Ø mm 6.5				
0.010.2638.0	4	exhaust valve Ø mm 6.5				
0.010.2638.1	8	spring				
0.000.0000.1	8	cannot be supplied				
0.009.4561.2	16	stop				
0.009.4562.0	8	gasket				
0.010.2639.0	8	cap				
0.000.0000.1	1	cannot be supplied				
0.010.2640.1	1	screw				
0.009.4559.0	2	ring				
0.010.3949.0	8	rocker arm				
0.010.2641.0	8	nut				
0.000.0000.1		cannot be supplied				
0.010.3949.1	8	register				
0.010.2644.1	1	shaft				
0.010.2643.0	2	plug				
0.000.0000.1		cannot be supplied				
0.010.2642.0	1	support				
0.010.2642.1	3	support				
0.010.2643.1	3	spring				
0.010.2643.2	4	screw				
0.010.2644.0	1	camshaft				
0.009.4567.0	1	special bearing				
0.009.4566.0	1	washer				
0.009.4567.2	1	stick				
0.010.2639.1	1	screw				
	P/n 0.010.2637.2 0.010.2638.0 0.010.2638.1 0.000.0000.1 0.009.4561.2 0.009.4562.0 0.010.2639.0 0.000.0000.1 0.010.2640.1 0.009.4559.0 0.010.3949.0 0.010.2641.0 0.000.0000.1 0.010.2644.1 0.010.2643.0 0.000.0000.1 0.010.2642.0 0.010.2643.1 0.010.2643.2 0.010.2644.0 0.009.4567.0 0.009.4566.0 0.009.4567.2	P/n QTY 0.010.2637.2 4 0.010.2638.0 4 0.010.2638.1 8 0.000.0000.1 8 0.009.4561.2 16 0.009.4562.0 8 0.010.2639.0 8 0.000.0000.1 1 0.010.2640.1 1 0.010.3949.0 8 0.010.2641.0 8 0.010.3949.1 8 0.010.2644.1 1 0.010.2643.0 2 0.000.0000.1 1 0.010.2642.0 1 0.010.2643.1 3 0.010.2644.3 3 0.010.2644.0 1 0.009.4567.0 1 0.009.4566.0 1 0.009.4567.2 1				



Section: B0 - ENGINE Ref: 6.N8800.01.0

CYLINDER HEAD

Fig.	P/n	QTY	Name
1	0.010.2647.1	1	cover
1.1	0.000.0000.1	1	cannot be supplied
1.2	0.000.0000.1		cannot be supplied
2	0.010.2647.2	1	gasket
3	0.010.2645.2	5	screw
4	0.009.4548.0	1	plug
5	0.009.4781.2	1	tube
6	0.010.2206.0	1	clamp

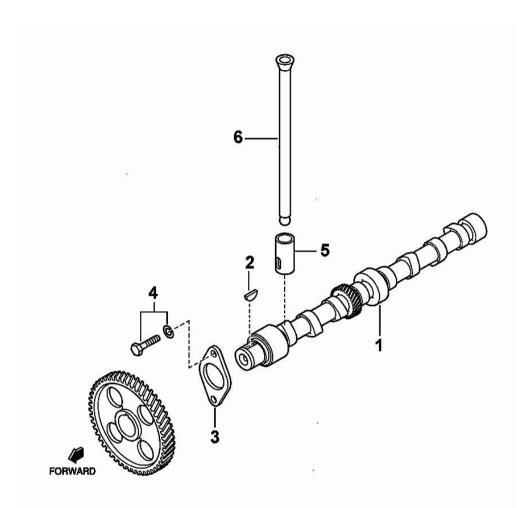


Section: B0 - ENGINE

Ref: 6.N8800.01.0

CAMSHAFT

CANIS	CAMBILAT						
Fig.	P/n	QTY	Name				
	·	·					
1	0.010.3949.2	1	camshaft				
2	0.009.4555.1	1	key				
3	0.010.3950.0	1	small plate				
4	0.010.2639.1	2	screw				
5	0.010.3950.1	8	tappets				
6	0.010.2646.2	8	rod				
5 6			**				



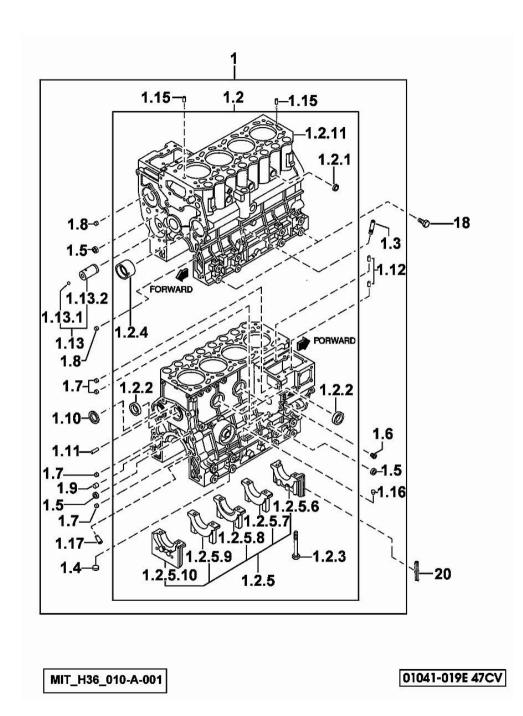
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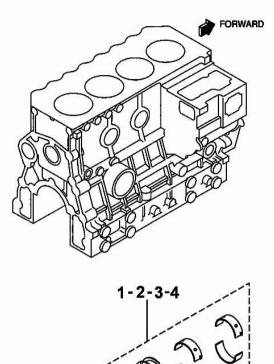
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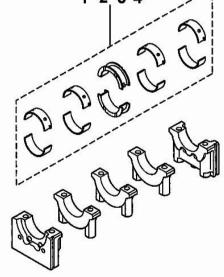
Section: B0 - ENGINE Ref: 6.N8800.01.0

CRANKCASE

Fig.	P/n	QTY	Name	
	,	,		
1	0.010.3986.2	1	crankcase	
1.2	0.000.0000.1		cannot be supplied	
1.2.1	0.010.2652.1	3	special bushing	
1.2.2	0.010.2652.2	3	special bushing	
1.2.3	0.010.2653.0	10	screw	
1.2.4	0.010.2653.1	1	special bushing	
1.2.5	0.000.0000.1		cannot be supplied	
1.2.5.6	0.000.0000.1		cannot be supplied	
1.2.5.7	0.000.0000.1		cannot be supplied	
1.2.5.8	0.000.0000.1		cannot be supplied	
1.2.5.9	0.000.0000.1		cannot be supplied	
1.2.5.10	0.000.0000.1		cannot be supplied	
1.2.11	0.000.0000.1		cannot be supplied	
1.3	0.009.4523.2	1	guide	
1.4	0.010.2649.0	1	plug	
1.5	0.010.2649.1	3	special bushing	
1.6	0.009.4545.1	1	plug	
1.7	0.009.4524.2	4	special bushing	
1.8	0.009.4525.1	2	special bushing	
1.9	0.009.4525.2	1	special bushing	
1.10	0.009.4524.1	1	expansion plug	
1.11	0.010.3951.0	1	pin	
1.12	0.009.4523.0	2	pin	
1.13	0.010.2650.0	1	pin	
1.13.1	0.010.2650.1	1	ball	
1.13.2	0.000.0000.1		cannot be supplied	
1.15	0.010.2651.0	2	pin	
1.16	0.010.2651.1	1	plug	
1.17	0.010.3961.2	4	sprayers	
18	0.010.2648.1	4	screw	
20	0.010.2651.2	4	gasket	
			-	







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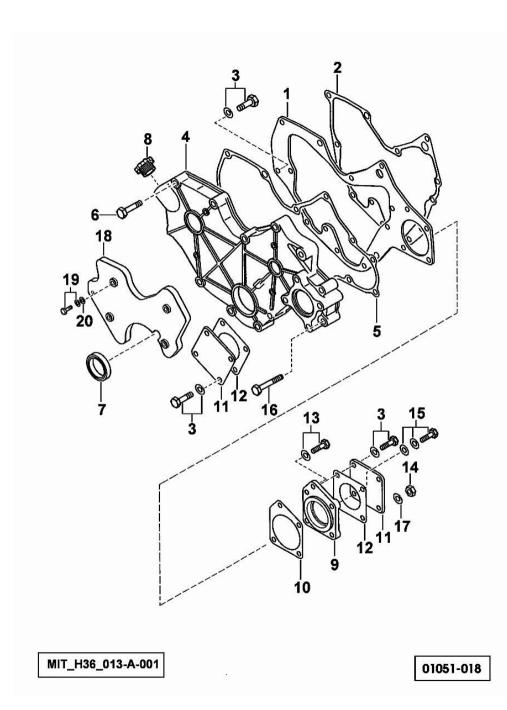
PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

MAIN BEARINGS

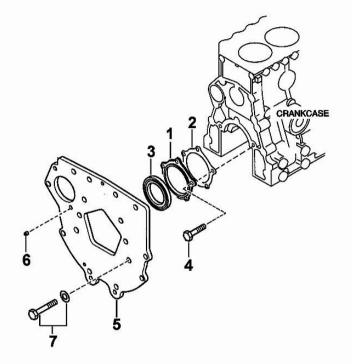
Fig.	P/n	QTY	Name
		,	
1	0.010.2656.2	1	main half bushing STANDARD
2	0.010.2657.0	1	main half bushing - mm 0.25
3	0.010.2657.1	1	main half bushing - mm 0.50
4	0.010.2657.2	1	main half bushing - mm 0.75



Section: B0 - ENGINE Ref: 6.N8800.01.0

TIMING CASE

Fig.	P/n	QTY	Name
	0.040.0450.0		
1	0.010.2658.0	1	plate
2	0.010.2658.1	1	gasket
3	0.010.2639.1	10	screw
4	0.010.3951.1	1	flange
5	0.010.2659.0	1	gasket
6	0.010.2659.1	8	screw
7	0.009.4537.0	1	gasket
8	0.010.3951.2	1	plug
9	0.010.2660.0	1	flange
10	0.010.2660.1	1	gasket
11	0.009.4756.0	2	cover
12	0.010.3952.0	2	gasket
13	0.010.2661.0	1	screw
14	0.010.2661.1	2	nut
15	0.010.3952.1	1	screw
16	0.010.3952.2	2	screw
17	0.009.4539.2	2	spring washer
18	0.010.3953.0	1	cover
19	0.010.2662.2	4	screw
20	0.010.2663.0	4	washer



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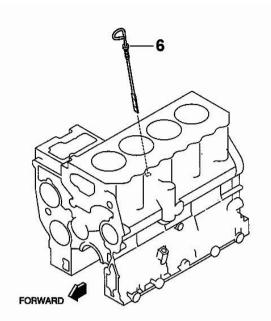
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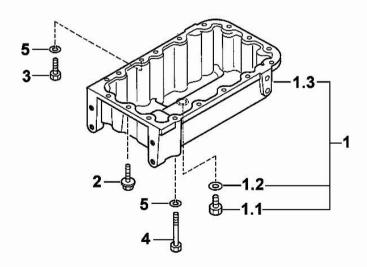
PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE Ref: 6.N8800.01.0

FLYWHEEL HOUSING

Fig.	P/n	QTY	Name
4	0.010.0654.0		
1	0.010.2654.2	1	flange
2	0.010.2655.0	1	gasket
3	0.010.2655.1	1	special oil seal
4	0.010.2655.2	5	screw
5	0.010.3953.1	1	flange
6	0.009.4532.2	1	pin
7	0.010.3953.2	10	screw





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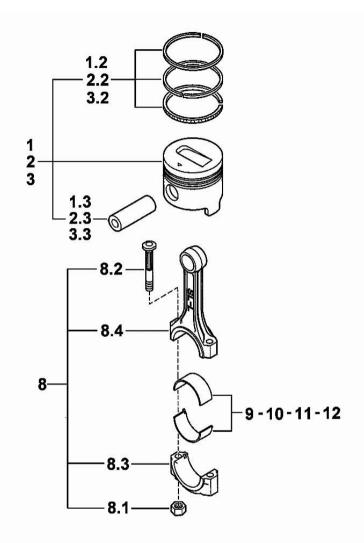
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PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE Ref: 6.N8800.01.0

OIL PAN

Fig.	P/n	QTY	Name
1	0.010.3954.0	1	oil sump
1.1	0.010.2664.0	1	plug
1.2	0.010.2663.2	1	gasket
1.3	0.000.0000.1		cannot be supplied
2	0.010.3954.1	12	screw
3	0.010.2664.2	1	screw
4	0.010.2665.0	4	screw
5	0.010.2665.1	5	washer
6	0.010.2687.1	1	dipstick



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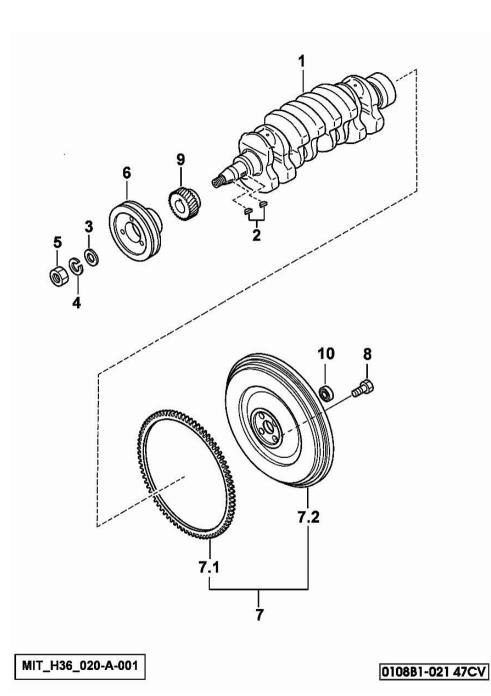
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PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE Ref: 6.N8800.01.0

PISTON - CONNECTING ROD

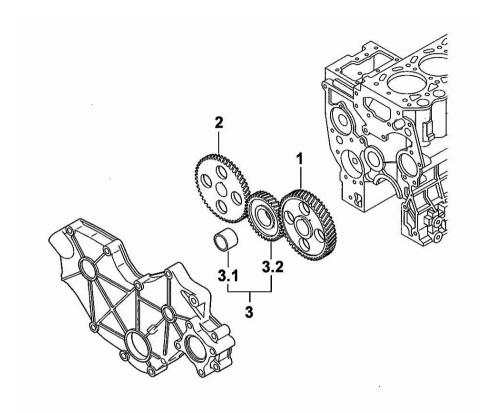
Fig.	P/n	QTY	Name
_			A CONTRACTOR OF THE CONTRACTOR
1	0.M88.0060.6	4	complete piston STANDARD
1.2	0.008.0052.6	4	piston ring set STANDARD
1.3	0.010.2668.0	4	piston pin
2	0.M88.0061.6	4	complete piston + mm 0.25
2.2	0.008.0053.6	4	piston ring set + mm 0.25
2.3	0.010.2668.0	4	piston pin
3	0.M88.0062.6	4	complete piston + mm 0.50
3.2	0.008.0054.6	4	piston ring set + mm 0.50
3.3	0.010.2668.0	4	piston pin
8	0.010.3988.0	4	engine connecting rod
8.1	0.009.4783.0	8	nut
8.2	0.010.2668.2	8	screw
8.3	0.000.0000.1		cannot be supplied
8.4	0.000.0000.1		cannot be supplied
9	0.009.4782.1	4	con.rod half bushing STANDARD
10	0.010.2669.0	4	con.rod half bushing - mm 0.25
11	0.010.2669.1	4	con.rod half bushing - mm 0.50
12	0.010.2669.2	4	con.rod half bushing - mm 0.75



Section: B0 - ENGINE Ref: 6.N8800.01.0

CRANKSHAFT - FLYWHEEL

CIUIT	ROIMER TELVI		
Fig.	P/n	QTY	Name
1	0.010.3988.1	1	crankshaft
2	0.009.4555.1	2	key
3	0.009.4554.2	1	flat washer
4	0.009.4555.0	1	spring washer
5	0.009.4554.1	1	nut
6	0.010.2672.2	1	pulley
7	0.010.3954.2	1	flywheel
7.1	0.010.2671.0	1	crown wheel Z=110
7.2	0.000.0000.1		cannot be supplied
8	0.009.4557.0	4	screw
9	0.010.3955.0	1	gear Z = 28
10	0.009.4556.1	1	special bearing



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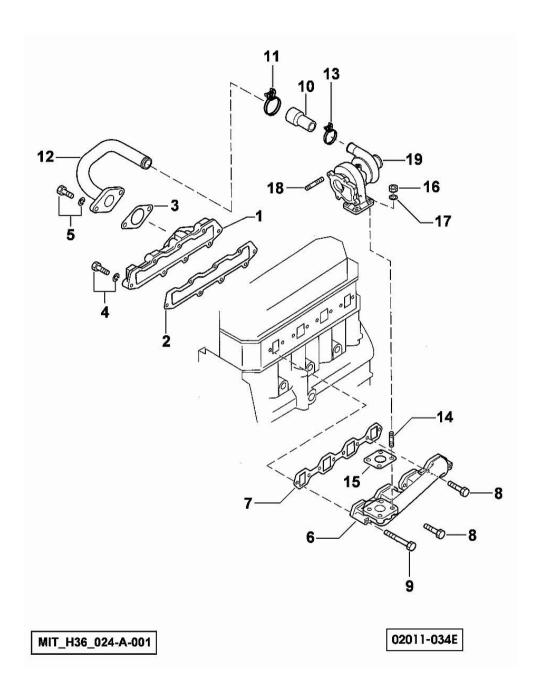
PRINCE 55 -> ZKDS1902V0MH20001

Section: B0 - ENGINE

Ref: 6.N8800.01.0

CAMSHAFT

Fig.	P/n	QTY	Name
1	0.010.3955.1	1	gear z=56
2	0.010.3955.1	1	gear z=56
3	0.010.3956.0	1	gear z=39
3.1	0.000.0000.1	-	cannot be supplied
3.2	0.000.0000.1		cannot be supplied



Section: B0 - ENGINE Ref: 6.N8800.01.0

INTAKE AND EXHAUST

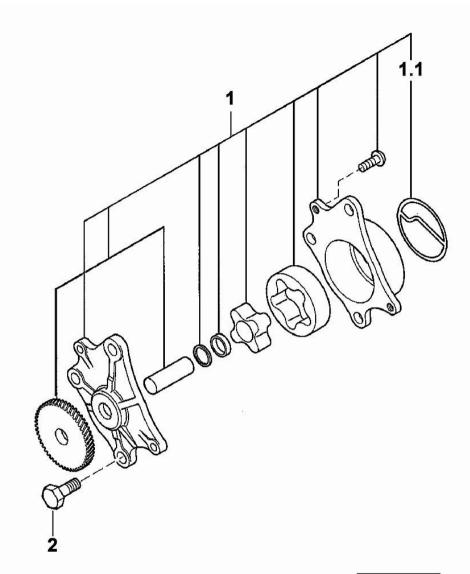
Fig.	P/n	QTY	Name
1	0.010.3975.0	1	cover
2	0.010.3975.1	1	gasket
3	0.010.2676.2	1	gasket
4	0.010.2677.0	8	screw
5	0.010.2677.1	2	screw
6	0.010.3975.2	1	exhaust manifold
7	0.010.2680.1	1	gasket
8	0.010.3956.2	6	screw
9	0.010.3957.0	2	screw
10	0.010.3976.0	1	sleeve
11	0.010.3993.0	1	clamp
12	0.010.3973.1	1	tube
13	0.010.3976.1	1	clamp
14	0.009.4796.1	4	stud bolt
15	0.010.3976.2	1	gasket
16	0.009.4799.2	4	nut
17	0.009.4842.0	4	flat washer
18	0.009.4842.1	4	stud bolt
19	0.010.3977.0		turbo charger

Section: B0 - ENGINE

Ref: 6.N8800.01.0

OIL PUMP

Fig.	P/n	QTY	Name		
	'	,			
1	0.010.2684.2	1	oil pump		
1.1	0.010.2685.0	1	gasket		
2	0.010.2685.1	3	screw		



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