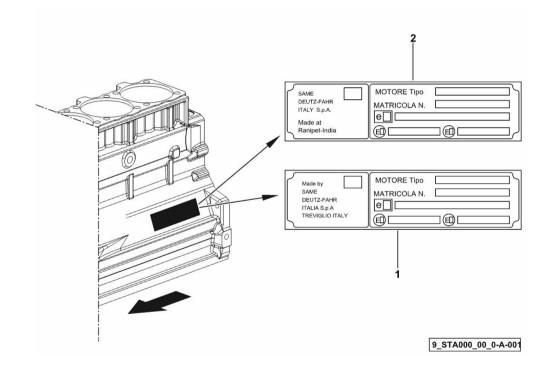
ENGINE TYPE-APPROVAL DATA PLATE

Section: B0 - ENGINE

Fig.	P/n	QTY	Name
Notes:			
	WD -> ZKDR9301	WORS01001] [Tig	ger 65 4WD -> ZKDR9302W0RS01001]

1	0.000.0000.1	cannot be supplied
		MADE BY TREVIGLIO ITALY
2	0.000.0000.1	cannot be supplied
		MADE AT RANIPET - INDIA



Ref: B0.01.0 (1)

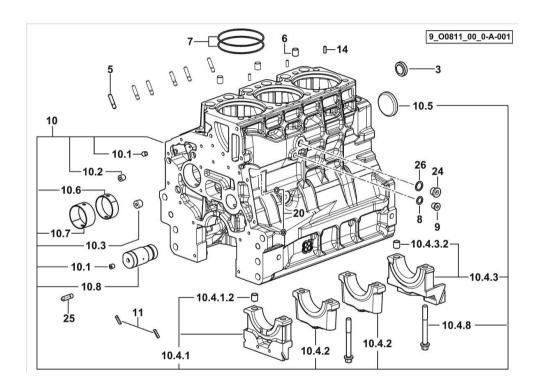
Section: B0 - ENGINE CRANKCASE

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001] 1024 <- FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1	0.065.1112.3	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24



Section: B0 - ENGINE

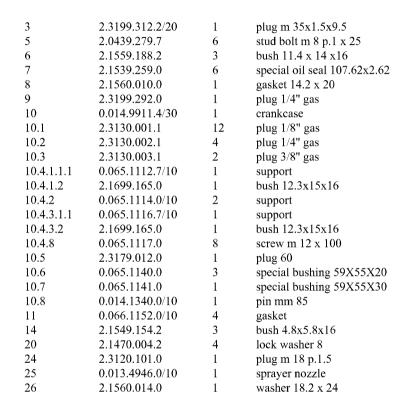
Ref: B0.01.1 (1)

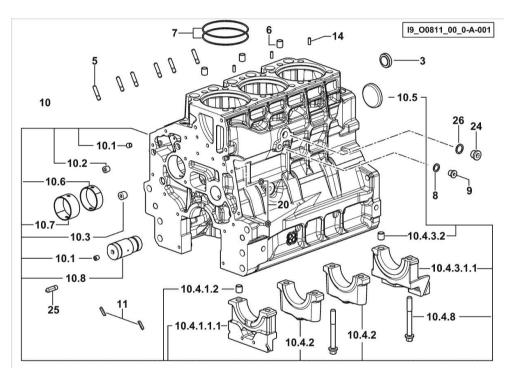
CRANKCASE

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001] FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] -> 1009 FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001] -> 1009



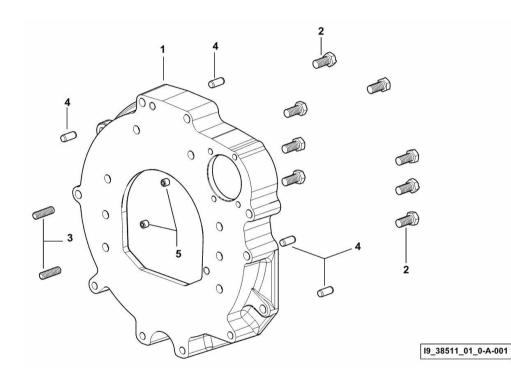


Ref: B0.01.2 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Section: B0 - ENGINE

Fig.	P/n	QTY	/ Name
Notes:			
[Tiger 65	2WD -> ZKDR9301W0RS	01001] [T	Figer 65 4WD -> ZKDR9302W0RS01001]
			-
1	0.015.8814.0	1	flange
1 2	0.015.8814.0 2.0112.511.2	1 8	flange screw m 14 p.2 x 30
1 2 3		1 8 2	8
1 2 3 4	2.0112.511.2	-	screw m 14 p.2 x 30



Ref: B0.02.0 (1)

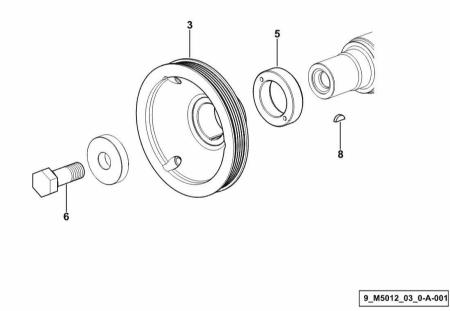
Section: B0 - ENGINE CRANKSHAFT PULLEY

T74 -	n/	OTV	Mana
810	P/n	1 1 1 1	
5'		× • •	lane

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001] 1002 <-

3	0.015.6659.0	1	pulley OUTSIDE DIAMETER 167 mm
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



Tiger 65 -> 1001

Ref: B0.02.1 (1)

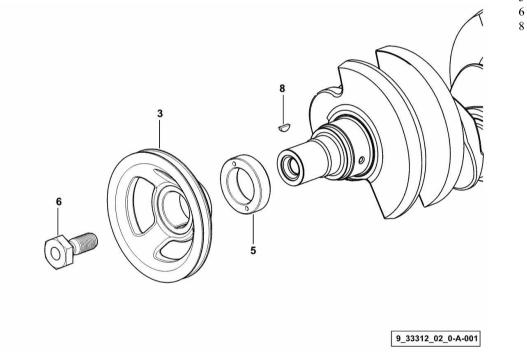
Section: B0 - ENGINE CRANKSHAFT PULLEY

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001] -> 1003 FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001]

3	0.007.1457.0/30	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



Tiger	65 ->	1001
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Ref: B0.02.2 (1)

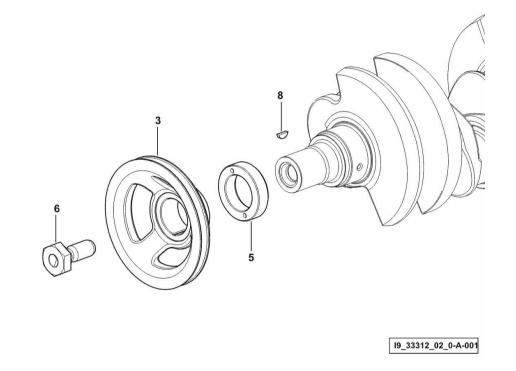
Section: B0 - ENGINE CRANKSHAFT PULLEY

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001]

3	0.007.1457.0/30	1	pulley
5	0.085.1248.0/20	1	hub
6	2.0399.144.7/10	1	screw m 20 p.1.5x51
8	2.1720.006.0	1	key 4x6.5



Tiger	65	->	1001	
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Ref: B0.02.3 (1)

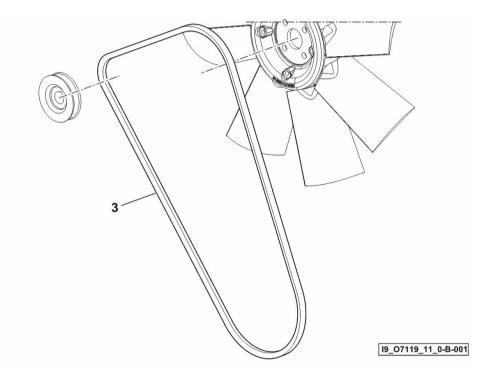
BEL	T		
Fig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

[Tiger 65 2WD -> ZKDR9301W0RS01001] [Tiger 65 4WD -> ZKDR9302W0RS01001]

3 2.4119.198.0 1 vee belt AV 10.7x1240 mm



Tiger 65 -> 1001

Ref: B0.02.4 (1)

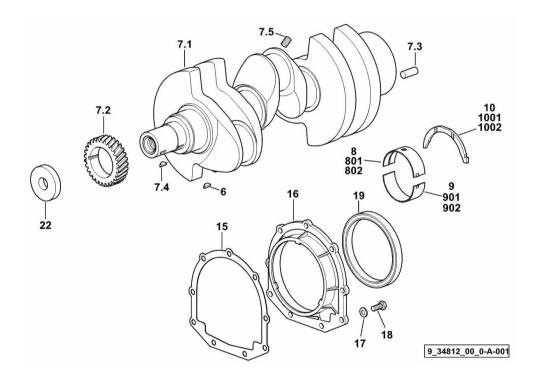
CRAN	KSHAFT			
7.14	D /	0.000		-
Fig.	P/n	OTY	Name	

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001] 1024 <- FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 2WD -> ZKDR9301W0RS01001] 1024 <-

6	2.1720.006.0	1	key 4x6.5
7.1	0.007.1554.0/20	1	crankshaft
7.2	0.065.1323.0/30	1	gear Z = 29
7.3	2.1651.915.0	1	pin 12x35
7.4	2.1720.006.0	1	key 4x6.5
7.5	2.3130.001.1	3	plug 1/8" gas
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		shim + mm 0.10
1002	0.065.1218.8		$shim + mm \ 0.15$



Tiger	65	->	1001
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Ref: B0.02.4 (2)

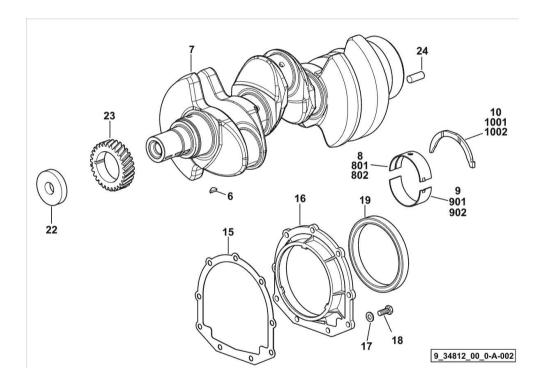
CRANKS	HAFT			× /
Fig.	P/n	Ο ΤΥ	Name	

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001]

6	2.1720.006.0	1	key 4x6.5
0		-	
1	0.019.2255.0/20	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
801	0.065.1215.7	-	main half bushing - mm 0.25
802	0.065.1215.8	-	main half bushing - mm 0.50
901	0.065.1216.7	-	main half bushing - mm 0.25
902	0.065.1216.8	-	main half bushing - mm 0.50
1001	0.065.1218.7	-	shim $+ \text{ mm } 0.10$
1002	0.065.1218.8	-	$shim + mm \ 0.15$



Tiger	65	->	1001
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Ref: B0.02.5 (1)

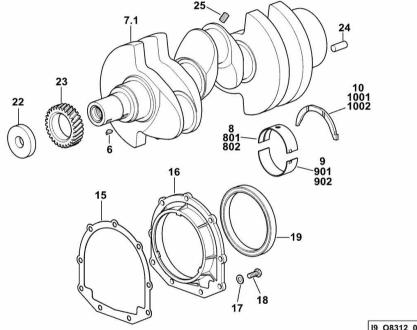
Section: B0 - ENGINE CRANKSHAFT

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] 1559 <- FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001] 1559 <- FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001] -> 1009 - 1559 <-

6 7.1	2.1720.006.0 0.007.1554.0/20	1 1	key 4x6.5 crankshaft
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
25	2.3130.001.1	3	plug 1/8" gas
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		$shim + mm \ 0.10$
1002	0.065.1218.8		$shim + mm \ 0.15$



I9_08312_00_0-A-001

Tiger 65 -> 1001	Tiger	65	->	1001
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Ref: B0.02.5 (2)

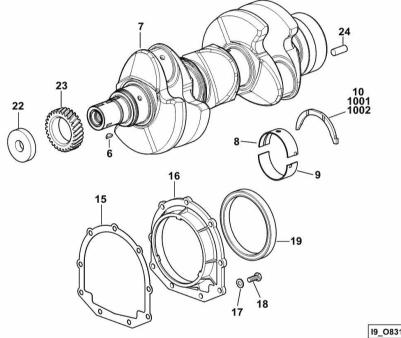
Section: B0 - ENGINE CRANKSHAFT

Fig. P/n QTY Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] -> 1560 FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001] -> 1560

6	2.1720.006.0	1	key 4x6.5
7	0.019.2255.0/30	1	crankshaft
8	0.019.5455.0	4	main half bushing STANDARD
9	0.019.5456.0	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
1001	0.065.1218.7		$shim + mm \ 0.10$
1002	0.065.1218.8		$shim + mm \ 0.15$



I9_08312_00_0-A-002

Ref: B0.02.6 (1)

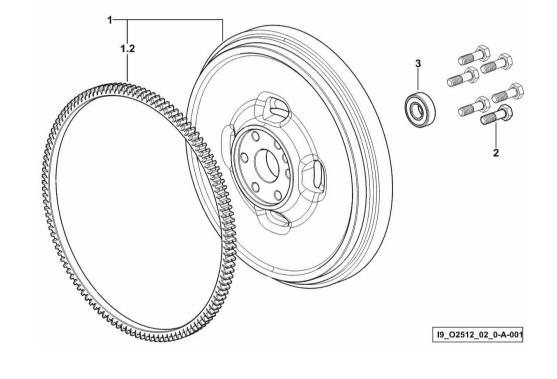
Section: B0 - ENGINE ENGINE FLYWHEEL

Fig.	P/n	QTY	Name

Notes:

[Tiger 65 2WD -> ZKDR9301W0RS01001] [Tiger 65 4WD -> ZKDR9302W0RS01001]

1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



Ref: B0.03.0 (1)

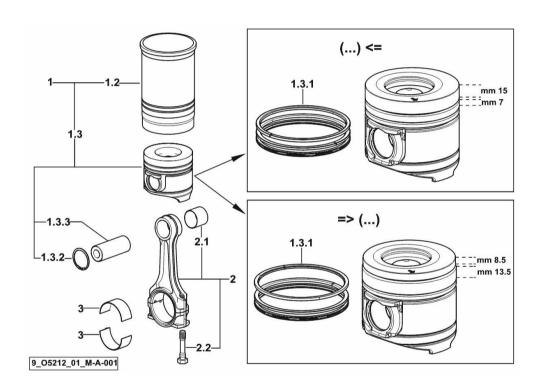
CYLINDER - PISTON - CONNECTING ROD

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [Tiger 65 4WD -> ZKDR9302W0RS01001]

1	0.068.0065.A	3	cyl. piston assembly "A"
1	0.O68.0065.B	3	() <= - CLASS A cyl. piston assembly "B"
1	0.008.0003.B	5	$() \leq - CLASS B$
1	0.Q92.0065.A	3	cyl. piston assembly "A"
			=> () - CLASS A
1	0.Q92.0065.B	3	cyl. piston assembly "B"
1.0	0.110.0(75.0		=> () - CLASS B
1.2	0.A12.2675.0	1	engine cylinder "A" - CLASS A
1.2	0.B12.2675.0	1	engine cylinder "B"
1.2	0.D12.2075.0	1	- CLASS B
1.3	0.068.0060.A	1	complete piston "A"
1.5	0.000.0000.11		$() \leq - CLASS A$
1.3	0.O68.0060.B	1	complete piston "B"
			$() \leq = - CLASS B$
1.3	0.Q92.0060.A	1	complete piston "A"
			=> () - CLASS A
1.3	0.Q92.0060.B	1	complete piston "B"
			=> () - CLASS B
1.3.1	0.081.0090.6/10	1	piston ring set
			() <=
1.3.1	0.Q92.0052.6	1	piston ring set
	• • • • • • • • •		=> ()
1.3.2	2.1411.014.1	2	circlip 35
1.3.3	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
2	0.014.5175.3	3	engine connecting rod
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5
3	0.065.1225.0	6	con.rod half bushing STANDARD - $A = 28.75 \rightarrow 29.00$
3	0.065.1225.7	6	con.rod half bushing - mm 0.25
3	0.065.1225.8	6	con.rod half bushing - mm 0.50



Ref: B0.03.2 (1)

CYLINDER - PISTON - CONNECTING ROD

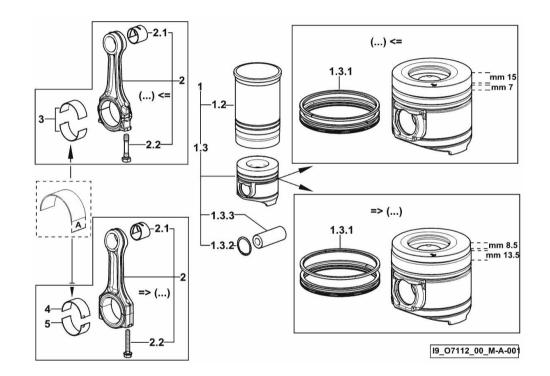
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 2WD -> ZKDR9301W0RS01001] FOR ENGINES PRODUCED IN : RANIPET - INDIA [Tiger 65 4WD -> ZKDR9302W0RS01001]

1	0.068.0065.A	3	cyl. piston assembly "A"
1	0.O68.0065.B	3	$() \leq - CLASS A$ cyl. piston assembly "B"
1	0.Q92.0065.A	3	() <= - CLASS B cyl. piston assembly "A"
1	0.Q92.0065.B	3	=> () - CLASS A cyl. piston assembly "B"
1.2	0.A12.2675.0	3	=> () - CLASS B engine cylinder "A"
1.2	0.B12.2675.0	3	- CLASS A engine cylinder "B" - CLASS B
1.3	0.068.0060.A	1	complete piston "A" () \leq - CLASS A
1.3	0.O68.0060.B	1	complete piston "B"
1.3	0.Q92.0060.A	1	$() \leq = -$ CLASS B complete piston "A"
1.3	0.Q92.0060.B	1	=> () - CLASS A complete piston "B"
1.3.1	0.081.0090.6/10	1	=> () - CLASS B piston ring set
1.3.1	0.Q92.0052.6	1	() <= piston ring set
1.3.2	2.1411.014.1	2	=> () circlip 35
1.3.2	0.078.1236.0	1	piston pin Ø 18 / Ø 35 / L = mm 86
		3	
2	0.014.5175.3	3	engine connecting rod
2	0.010.0006.0/10	2	() <=
2	0.019.2226.3/10	3	engine connecting rod
2.1	2 1 5 5 0 5 5 0	1	=> ()
2.1	2.1559.255.0	1	special bushing 34.60x39.130x34.65
2.1	2 1 5 5 0 5 2 2 0	1	() <=
2.1	2.1559.532.0	1	special bushing 34.60x39.130x36.65
2.2	2 0200 212 0	2	=>()
2.2	2.0399.213.0	2	screw m 12 p.1.25x61.5
2.2	2.0399.365.0	2	() <= screw m 10 p.1.25x61.5
2.2	2.0399.303.0	2	=> ()
3	0.065.1225.0	6	con.rod half bushing STANDARD - A = 28.75 -> 29.00 1/2 () <=



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