Ref: B0.00.0 (1)

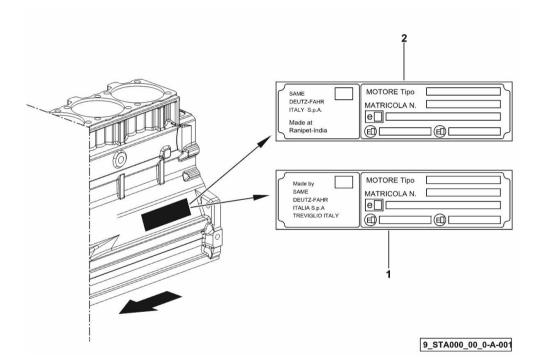
# ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name
Notes: [XA 80 TI	RADITION -> 25001]		
1	0.000.0000.1		cannot be supplied MADE BY TREVIGLIO ITALY
2	0.000.0000.1		cannot be supplied



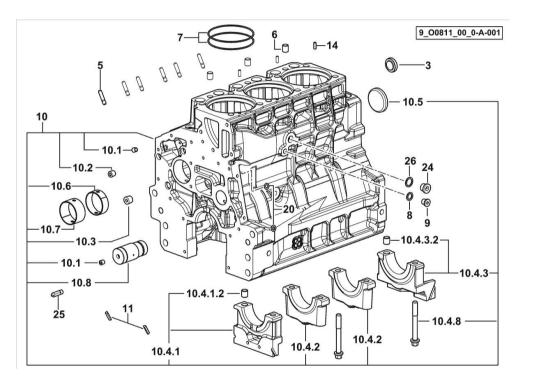
Section: B0 - ENGINE

cannot be supplied MADE AT RANIPET - INDIA



# Section: B0 - ENGINE CRANKCASE

Ref: B0.01.0 (1)



KCA	SE		
	P/n	ΟΤΥ	Name

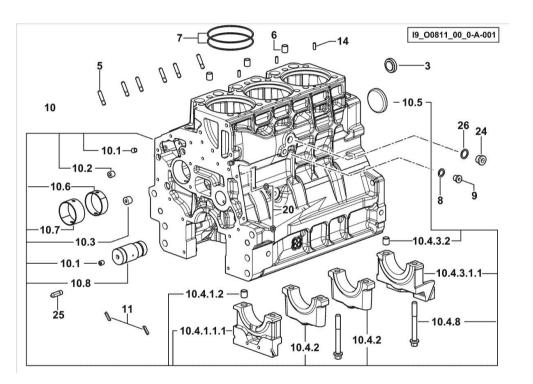
#### Notes:

Fig.

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush $11.4 \times 14 \times 16$
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.2	2.3130.003.1	2	plug 3/8" gas
10.3	0.065.1112.3	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
		-	
10.4.2	0.065.1114.0/10	2	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24
		*	

# Section: B0 - ENGINE

Ref: B0.01.1 (1)



CRAN	KCASE			(-)
Fig.	P/n	QTY	Name	

#### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	6	stud bolt m 8 p.1 x 25
6	2.1559.188.2	3	bush 11.4 x 14 x16
7	2.1539.259.0	6	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9911.4/30	1	crankcase
10.1	2.3130.001.1	12	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	2	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	2	support
10.4.3.1.1	0.065.1116.7/10	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	8	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	3	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
14	2.1549.154.2	3	bush 4.8x5.8x16
20	2.1470.004.2	4	lock washer 8
24	2.3120.101.0	1	plug m 18 p.1.5
25	0.013.4946.0/10	1	sprayer nozzle
26	2.1560.014.0	1	washer 18.2 x 24

Ref: B0.01.4 (1)

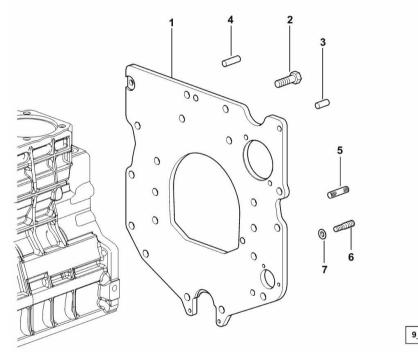
# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush





Ref: B0.01.5 (1)

# MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

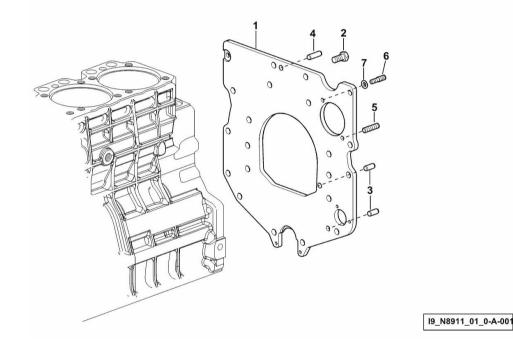
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30 $$
7	0.011.9294.0/10	1	bush



# Section: B0 - ENGINE

Ref: B0.02.0 (1)

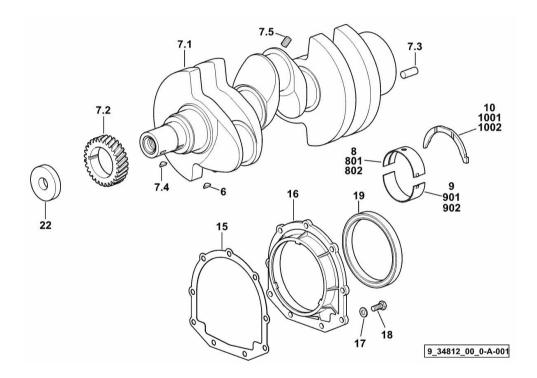
 CRANKSHAFT

 Fig.
 P/n

 QTY
 Name

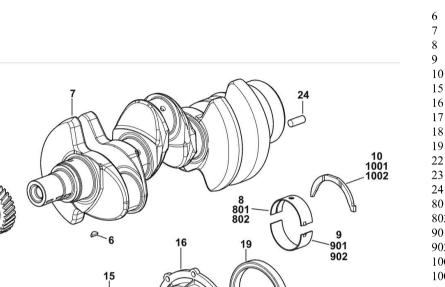
#### Notes:

6 7.1 7.2 7.3 7.4 7.5 8 9 10 15 16 17 18 19	2.1720.006.0 0.007.1554.0/20 0.065.1323.0/30 2.1651.915.0 2.1720.006.0 2.3130.001.1 0.065.1215.0/10 0.065.1216.0/10 0.065.1218.0 0.065.1254.0/20 0.007.1711.0/10 2.1475.002.2 2.0112.207.2 2.1529.073.0	1 1 1 3 4 4 4 1 1 9 9 1	key 4x6.5 crankshaft gear Z = 29 pin 12x35 key 4x6.5 plug 1/8" gas main half bushing STANDARD main half bushing STANDARD shim STANDARD gasket cover conical washer 8 screw m 8 p 1.25 x 20 special oil seal 110x130x13
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		shim + mm 0.10
1002	0.065.1218.8		shim + mm 0.15



# Section: B0 - ENGINE CRANKSHAFT

Ref: B0.02.0 (2)



18

9\_34812\_00\_0-A-002

17

23

O)

22

NKSHAFT			
P/n	QTY	Name	

Notes:

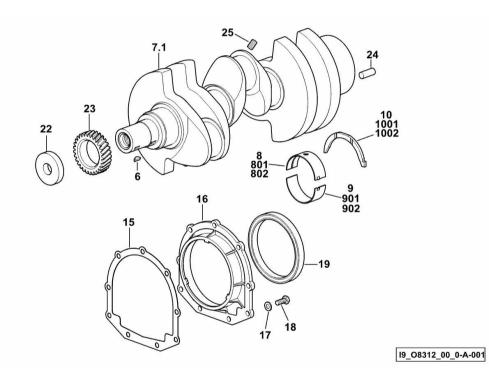
Fig.

5	2.1720.006.0	1	key 4x6.5
7	0.019.2255.0/20	1	crankshaft
3	0.019.5455.0	4	main half bushing STANDARD
)	0.019.5456.0	4	main half bushing STANDARD
.0	0.065.1218.0	4	shim STANDARD
.5	0.065.1254.0/20	1	gasket
.6	0.007.1711.0/10	1	cover
.7	2.1475.002.2	9	conical washer 8
.8	2.0112.207.2	9	screw m 8 p 1.25 x 20
.9	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
301	0.065.1215.7	-	main half bushing - mm 0.25
302	0.065.1215.8	-	main half bushing - mm 0.50
001	0.065.1216.7	-	main half bushing - mm 0.25
002	0.065.1216.8	-	main half bushing - mm 0.50
.001	0.065.1218.7	-	shim $+$ mm 0.10
.002	0.065.1218.8	-	$shim + mm \ 0.15$



# Section: B0 - ENGINE CRANKSHAFT Fig. P/n

Ref: B0.02.1 (1)



ANKS	HAFT		
	P/n	ΟΤΥ	Name

#### Notes:

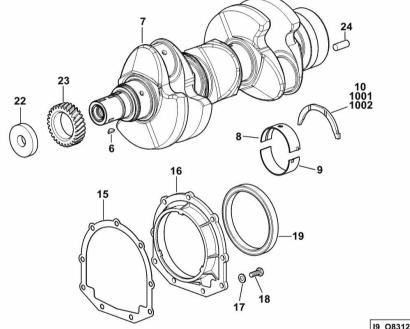
FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001] 25009 <-

6	2.1720.006.0	1	key 4x6.5
7.1	0.007.1554.0/20	1	crankshaft
8	0.065.1215.0/10	4	main half bushing STANDARD
9	0.065.1216.0/10	4	main half bushing STANDARD
10	0.065.1218.0	4	shim STANDARD
15	0.065.1254.0/20	1	gasket
16	0.007.1711.0/10	1	cover
17	2.1475.002.2	9	conical washer 8
18	2.0112.207.2	9	screw m 8 p 1.25 x 20
19	2.1529.073.0	1	special oil seal 110x130x13
22	2.1599.524.7	1	washer 21x60x12
23	0.065.1323.0/30	1	gear Z = 29
24	2.1651.915.0	1	pin 12x35
25	2.3130.001.1	3	plug 1/8" gas
801	0.065.1215.7		main half bushing - mm 0.25
802	0.065.1215.8		main half bushing - mm 0.50
901	0.065.1216.7		main half bushing - mm 0.25
902	0.065.1216.8		main half bushing - mm 0.50
1001	0.065.1218.7		$shim + mm \ 0.10$
1002	0.065.1218.8		$shim + mm \ 0.15$

# Section: B0 - ENGINE

Fig.

Ref: B0.02.1 (2)



CRANKSHAFT P/n QTY Name Notes: FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001]

6 7 8 9 10 15 16 17 18 19 22 23 24 1001	$\begin{array}{c} 2.1720.006.0\\ 0.019.2255.0/30\\ 0.019.5455.0\\ 0.019.5456.0\\ 0.065.1218.0\\ 0.065.1254.0/20\\ 0.007.1711.0/10\\ 2.1475.002.2\\ 2.0112.207.2\\ 2.1529.073.0\\ 2.1529.073.0\\ 2.1599.524.7\\ 0.065.1323.0/30\\ 2.1651.915.0\\ 0.065.1218.7\end{array}$	$     \begin{array}{c}       1 \\       4 \\       4 \\       4 \\       1 \\       1 \\       9 \\       9 \\       1 \\       1 \\       1 \\       1 \\       1 \\       1     \end{array} $	key 4x6.5 crankshaft main half bushing STANDARD main half bushing STANDARD shim STANDARD gasket cover conical washer 8 screw m 8 p 1.25 x 20 special oil seal 110x130x13 washer 21x60x12 gear Z = 29 pin 12x35 shim + mm 0.10
1001 1002			1

I9\_08312\_00\_0-A-002

Ref: B0.02.7 (1)

# ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

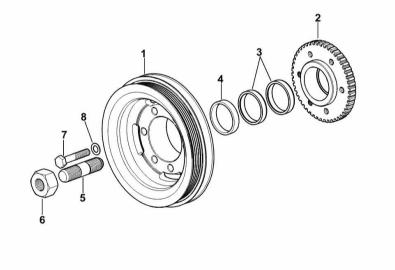
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XA 80 TRADITION -> 25001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



9\_O6312\_03\_0-A-001

Ref: B0.02.8 (1)

# ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

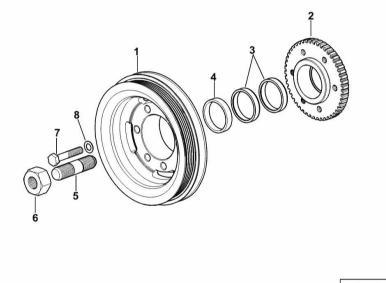
Ī	Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



I9\_O6312\_03\_0-A-001

Ref: B0.02.9 (1)

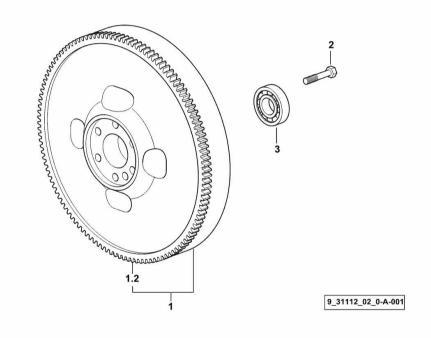
# Section: B0 - ENGINE ENGINE FLYWHEEL

P/n QTY Name

#### Notes:

Fig.

1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.0	1	ball bearing 20x47x14



### Ref: B0.02.10 (1)

# Section: B0 - ENGINE ENGINE FLYWHEEL

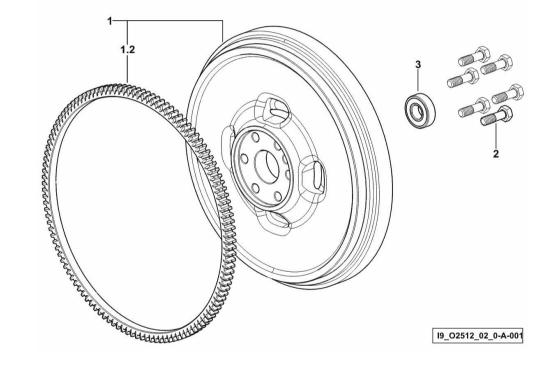
P/n QTY Name

#### Notes:

Fig.

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XA 80 TRADITION -> 25001]

1	0.007.1617.3/30	1	flywheel
1.2	0.069.1242.0	1	crown wheel $Z = 121$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



Ref: B0.02.15 (1)

## COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

- FOR TRACTORS WITHOUT AIR CONDITIONING [XA 80 TRADITION -> 25001]

13 2.4119.188.0 1 belt PV-K5 17.4x1275 mm



9\_T0284\_09\_0-A-001

Ref: B0.02.16 (1)

# COOLANT PUMP AND ALTERNATOR DRIVEBELT

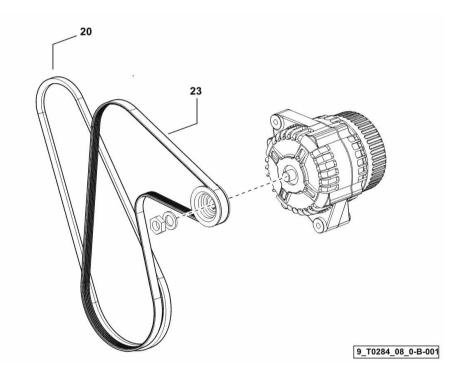
Fig.	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

- FOR TYPES WITH HEATING AND AIR CONDITIONING [XA 80 TRADITION -> 25001]

20	2.4119.143.0	1	belt AV 12.7x1225 mm
23	2.4119.201.0	1	belt PV-K5 ( mm 17.4x1470 )



Thank you so much for reading. Please click the "Buy Now!" button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email:

ebooklibonline@outlook.com