

Section: B0 - ENGINE Ref: B0.00.3 (1)

LIGHT ENGINE

т.	D/	OTN	N
Fig.	P/n	QIY	Name

Notes:

[XA 85 Tradition -> ZKDCU00200TH10001]

1 I6.IF501.00.0 1 engine

ON ORDERING PLEASE ENGINE NO. REQUIRED

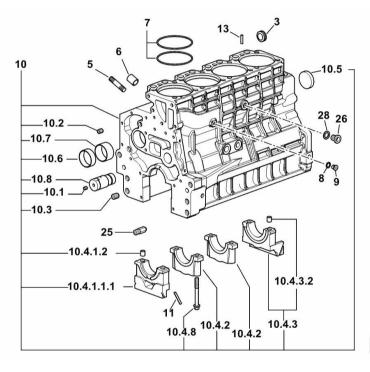
Section: B0 - ENGINE Ref: B0.01.1 (1)

CRANKCASE

Fig.	P/n	QTY	Name
Notes:			
	tion -> ZKDCU00200TH	10001]	
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x 16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.012.4046.0/10	1	approximation noticely

sprayer nozzle

plug m 18 p.1.5 washer 18.2 x 24



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25

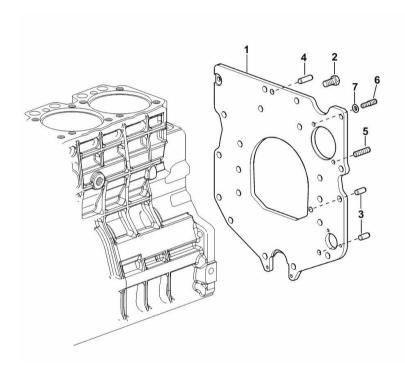
26

28

2.3120.101.0

2.1560.014.0

0.013.4946.0/10



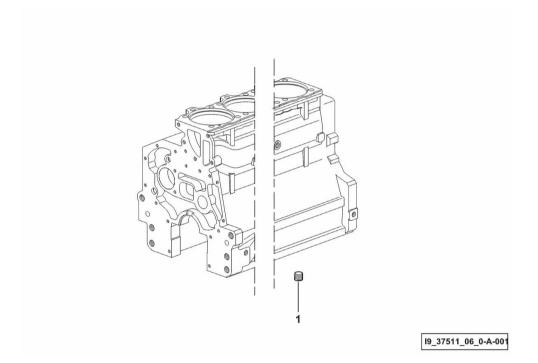
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XA 85 Tradition -> ZKDCU00200TH10001

Ref: B0.01.2 (1) Section: B0 - ENGINE

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name
Notes:			
[XA 85 Tr	radition -> ZKDCU00200TH	10001]	
1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush



Section: B0 - ENGINE Ref: B0.01.3 (1)

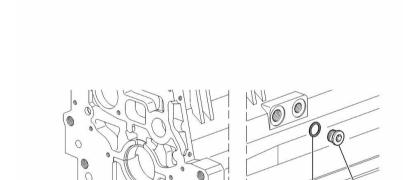
LOWER PLUG FOR CYLINDER BLOCKS

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes:

[XA 85 Tradition -> ZKDCU00200TH10001]

2.3130.003.1 2 plug 3/8" gas



22

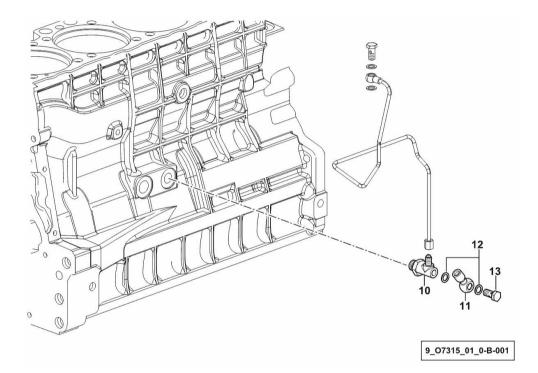
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XA 85 Tradition -> ZKDCU00200TH10001

Section: B0 - ENGINE Ref: B0.01.4 (1)

SIDE PLUG FOR CYLINDER BLOCK

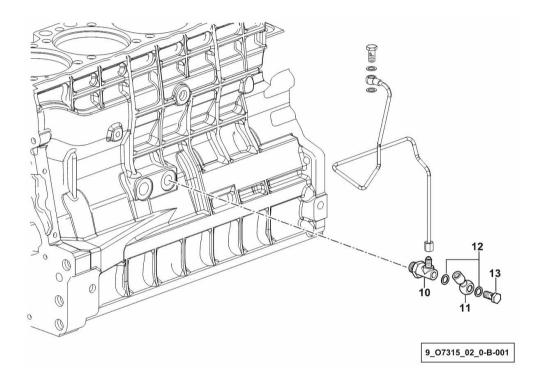
Fig.	P/n	QTY	Name
Notes: [XA 85 Tra	dition -> ZKDCU00200T	H10001]	
22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



Section: B0 - ENGINE Ref: B0.01.5 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name
Notes:			
- FOR TYI	PES WITH TRAILER AIR	BRAKING	[XA 85 Tradition -> ZKDCU00200TH10001]
10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



Section: B0 - ENGINE Ref: B0.01.6 (1)

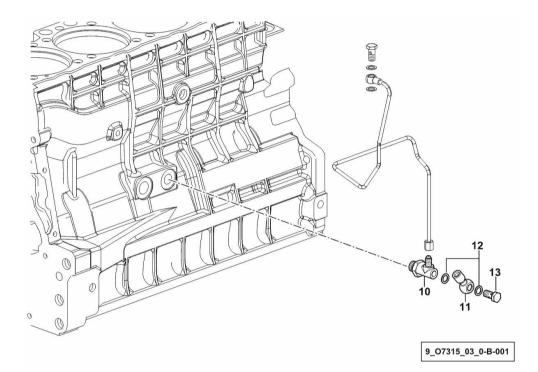
ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name

Notes:

- FOR TYPES WITHOUT AIR CONDITIONING AND WITHOUT TRAILER AIR BRAKING [XA 85 Tradition -> ZKDCU00200TH10001]

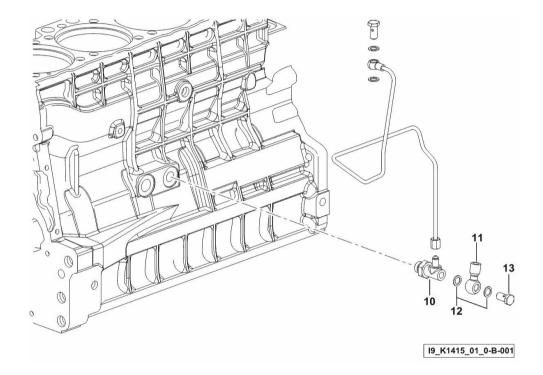
10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



Section: B0 - ENGINE Ref: B0.01.7 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

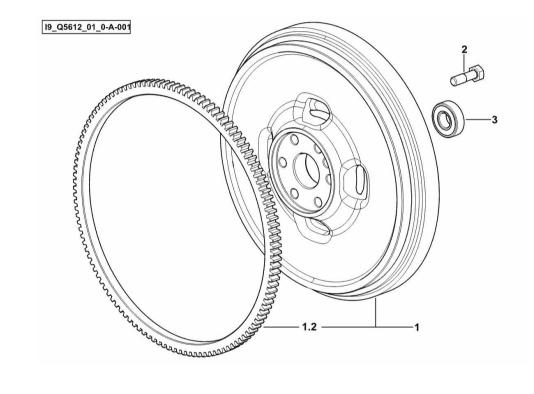
Fig.	P/n	QTY	Name
Notes:	DES WITH HEATING AN	TO A ID COM	[DITIONING [XA 85 Tradition -> ZKDCU00200TH10001]
- FOR II	res with heating an	DAIRCON	DITIONING [AA 85 Hadiioii -> ZNDC 000200 FH 10001]
10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18



Section: B0 - ENGINE Ref: B0.01.8 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

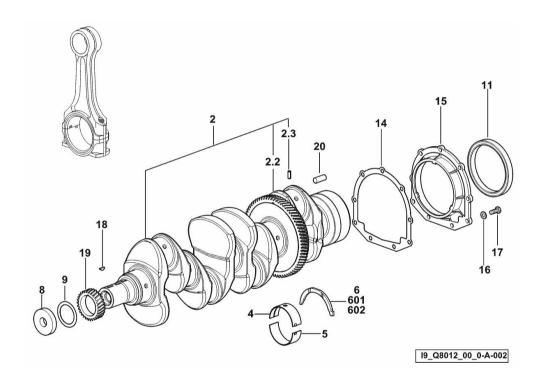
Fig.	P/n	QTY	Name					
Notes: [XA 85 Tı	Notes: [XA 85 Tradition -> ZKDCU00200TH10001]							
10	2.3339.574.2	1	pipe fitting					
11	2.3249.014.2	1	pipe fitting m 12 p.1.5					
12	2.1560.008.0	4	gasket 12.2 x 18					
13	2.3335.005.2	1	pipe union m 12 p.1.5 x 24					



Section: B0 - ENGINE Ref: B0.02.1 (1)

ENGINE FLYWHEEL

Fig.	P/n	QTY	Name
Notes:			
	adition -> ZKDCU00200TH	10001]	
1	0.017.7896.3	1	flywheel
1.2	0.065.1242.0	1	crown wheel $Z = 123$
2	2.0119.174.0/10	6	screw m 12 p.1.25x45
3	2.2041.008.9	1	ball bearing 20x47x14



Section: B0 - ENGINE Ref: B0.02.3 (2)

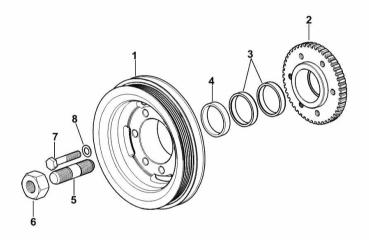
CRANKSHAFT

602

0.065.1218.8

Fig.	P/n	QTY	Name
Notes:			
	adition -> ZKDCU00200TH	10001]	
2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
18	2.1720.006.0	1	key 4x6.5
19	0.065.1323.0/30	1	gear Z = 29
20	2.1651.915.0	1	pin 12x35
601	0.065.1218.7		shim + mm 0.10

shim + mm 0.15



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Fig.

P/n

XA 85 Tradition -> ZKDCU00200TH10001

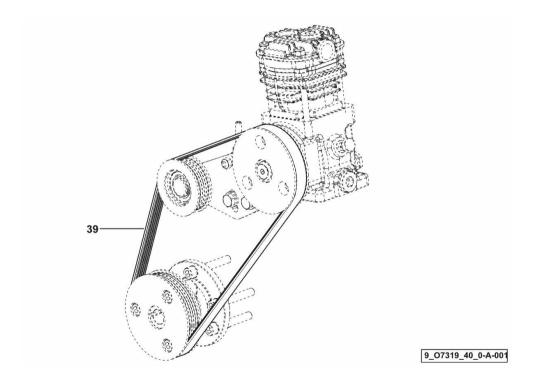
Section: B0 - ENGINE Ref: B0.02.4 (1)

Name

ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

QTY

Notes: [XA 85 Tradition -> ZKDCU00200TH10001]				
1	0.015.6055.0	1	pulley	
2	0.011.3515.0/20	1	hub $Z = 48$	
3	0.065.1256.0	2	ring 45x52	
4	2.1579.865.0	1	spacer 45.2x51.8x10	
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80	
6	2.1019.094.7	1	nut m 20 p.1.5	
7	2.0112.320.2	6	screw m 10 p.1.5 x 55	
8	2.1470.006.2	6	lock washer 10	



Section: B0 - ENGINE Ref: B0.02.6 (1)

BELT

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes:

- FOR TYPES WITH TRAILER AIR BRAKING [XA 85 Tradition -> ZKDCU00200TH10001]

39 2.4119.200.0 1 belt L = mm. 1020



Section: B0 - ENGINE Ref: B0.02.7 (1)

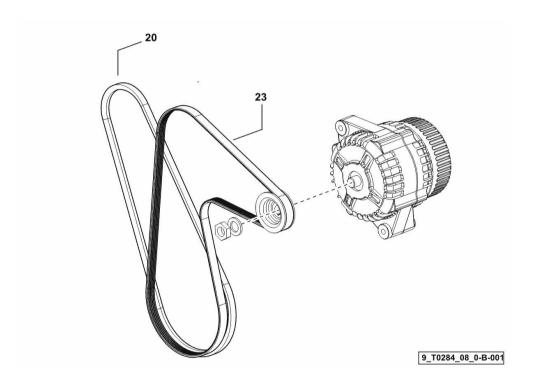
COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig.	P/n	QTY	Name

Notes:

- FOR TRACTORS WITHOUT AIR CONDITIONING [XA 85 Tradition -> ZKDCU00200TH10001]

13 2.4119.188.0 1 belt PV-K5 17.4x1275 mm



Section: B0 - ENGINE Ref: B0.02.8 (1)

COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig.	P/n	QTY	Y Name
Notes: - FOR TY	PES WITH HEATING AN	D AIR CON	NDITIONING [XA 85 Tradition -> ZKDCU00200TH10001]
20	2.4119.143.0	1	belt AV 12.7x1225 mm
23	2 4119 201 0	1	helt PV-K5 (mm 17 4x1470)

38.2.2 38.2.2 38.3.2 38.3.2 38.3.2 38.4.1 38.4.1 38.1.2 38.3.2 38.4.2 38.4.2 38.4.2 38.4.1 38.4.1

XA 85 Tradition -> ZKDCU00200TH10001

Section: B0 - ENGINE Ref: B0.02.9 (1)

COUNTERWEIGHTS

Fig.	P/n	QTY	Name
Notes:			
	dition -> ZKDCU00200TH	10001]	
25	2.1589.139.0	1	shoulder ring mm 0.3
26	2.1589.140.0	3	shoulder ring mm 0.1
29	2.1579.628.0	3	spacer 16.5x26x0.1
33	2.1579.629.0	6	spacer 12.5x26x0.1
34	2.1589.048.0	1	shoulder ring 16.5x26x0.3
35	2.1589.049.0	1	shoulder ring 12.5x26x0.3
38.1.1	0.086.1231.0/10	1	box
38.1.2	2.3130.001.1	4	plug 1/8" gas
38.2	0.086.1233.3/30	1	mass sx/lh/li
38.2.2	2.1559.115.0	2	special bushing 26x30x30
38.2.4	2.1651.302.0	1	roll pin 4x6
38.3	0.065.1233.3/30	1	mass dx/rh/re
38.3.2	2.1559.115.0	2	special bushing 26x30x30
38.3.4	2.1651.302.0	1	roll pin 4x6
38.3.5	2.1410.018.1	1	circlip 45
38.4.1	0.065.1234.0/10	1	shaft
38.4.2	2.3130.001.1	1	plug 1/8" gas
38.5	2.1631.717.0	2	roll pin 8 x 40
38.6	2.1589.185.0	4	shoulder ring 26.1x34x1
38.7	2.0522.212.7	1	screw m 8 p.1.25 x 30
44	2.1579.626.0	2	spacer 13.2x16x11
45	2.0139.028.2	4	screw m 12
46	2.1699.191.0	1	bush 7x10x16

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