

Section: B0 - ENGINE

**ENGINE** 

Ref: B0.00.0 (1)

Fig.	P/n	QTY	Name	
Notes: [XB 90 ->	15001]			
1	6.K7302.00.0	1	engine ON ORDERING PLEASE	

ENGINE NO. REQUIRED

# SAME DEUTZ-FAHR ITALY S.P.A. Made by SAME DEUTZ-FAHR ITALY S.P.A. MATRICOLA N. DEUTZ-FAHR ITALIA S.P.A. TREVIGLIO ITALY 9\_STA000\_00\_0-A-001

### XB 90 -> 15001

Section: B0 - ENGINE Ref: B0.00.2 (1)

# ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name	
Notes: [XB 90 ->	15001]			
1	0.000.0000.1		cannot be supplied	
			MADE BY TREVIGLIO ITALY	
2	0.000.0000.1		cannot be supplied	
			MADE AT RANIPET - INDIA	

Section: B0 - ENGINE

Ref: B0.01.0 (1)

# CRANKCASE

CIMIT	I CI I DE		
Fig.	P/n	QTY	Name

### Notes:

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XB 90 -> 15001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

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Ref: B0.01.1 (1)

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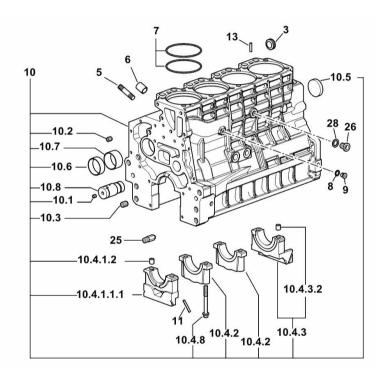
# CRANKCASE

Fig.	P/n	QTY	Name

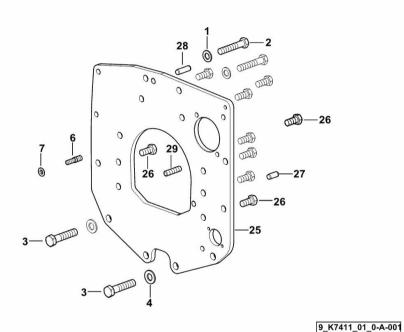
### Notes:

FOR ENGINES PRODUCED IN: RANIPET - INDIA [XB 90 -> 15001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x 16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



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XB 90 -> 15001

Section: B0 - ENGINE Ref: B0.01.2 (1)

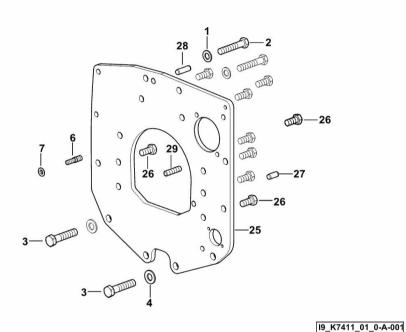
Name

### MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE QTY

Fig.

P/n

Notes: FOR ENC	GINES PRODUCED IN : TRE	EVIGLIO	ITALY [XB 90 -> 15001]	
1	2.1475.005.2	2	washer 14	
2	2.0112.524.2	2	screw m 14 p.2 x 75	
3	2.0112.624.2	2	screw m 16 p.2 x 75	
4	2.1475.006.2	2	spring washer 16	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	
25	0.019.1488.0	1	flange	
26	2.0112.511.2	8	screw m 14 p.2 x 30	
27	2.1651.912.0	2	cylindrical plug 12x28	
28	2.1651.917.0	1	cylindrical plug 12x40	
29	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	
			•	



XB 90 -> 15001

Section: B0 - ENGINE Ref: B0.01.3 (1)

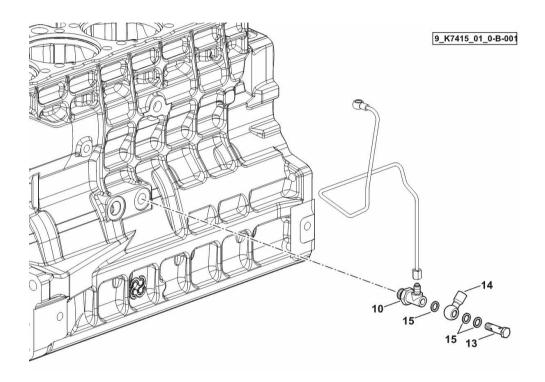
Name

### MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE QTY

Fig.

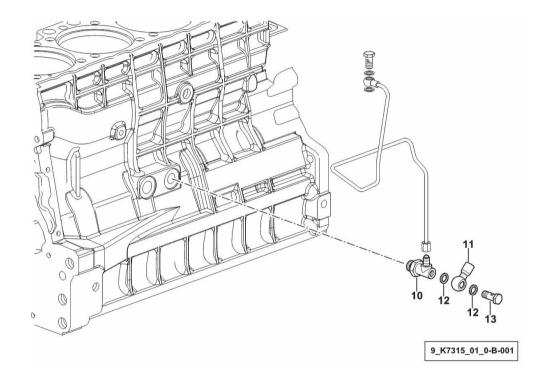
P/n

Notes: FOR ENC	GINES PRODUCED IN : RAY	NIPET - II	NDIA [XB 90 -> 15001]	
1	2.1475.005.2	2	washer 14	
2	2.0112.524.2	2	screw m 14 p.2 x 75	
3	2.0112.624.2	2	screw m 16 p.2 x 75	
4	2.1475.006.2	2	spring washer 16	
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30	
7	0.011.9294.0/10	1	bush	
25	0.019.1488.0	1	flange	
26	2.0112.511.2	8	screw m 14 p.2 x 30	
27	2.1651.912.0	2	cylindrical plug 12x28	
28	2.1651.917.0	1	cylindrical plug 12x40	
29	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	



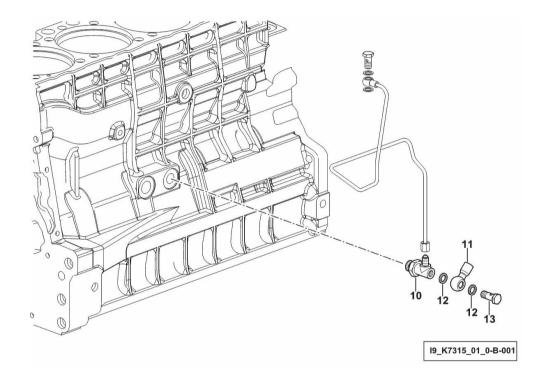
Section: B0 - ENGINE Ref: B0.01.4 (1)

Fig.	P/n	QTY	Name
Notes:			
FOR ENG	INES MADE AT: TREVIO	GLIO ITALY	Y. WITH AIR BRAKING FOR TRAILER [XB 90 -> 15001]
10	2.3339.574.2	1	pipe fitting
13	2.3249.155.2	1	pipe union m 12 p.1.5x44
14	2.3249.014.2	1	pipe fitting m 12 p.1.5
15	2.1569.118.0	3	gasket 12.5x18x2.5



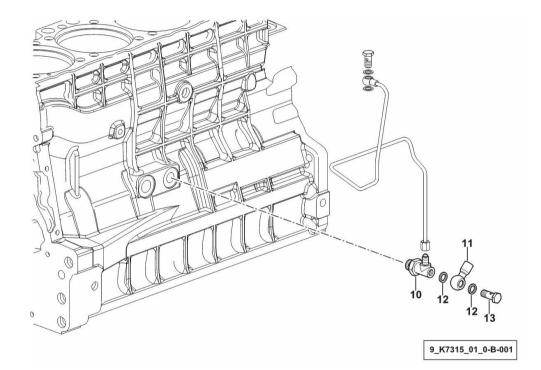
Section: B0 - ENGINE Ref: B0.01.6 (1)

Fig.	P/n	QTY	Name
Notes:			
	INES MADE AT: TREVIO	GLIO ITALY.	/ WITHOUT AIR BRAKING FOR TRAILER [XB 90 -> 15001]
10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



Section: B0 - ENGINE Ref: B0.01.7 (1)

Fig.	P/n	QTY	Name	
NT-4				
Notes:	LINES DEODLICED IN . D	ANIIDET INII	DIA IVD 00 > 15001] > 15002   15000 <	
FOR ENC	JINES PRODUCED IN : RA	ANIPEI - IN	DIA [XB 90 -> 15001] -> 15003 - 15009 <-	
10	2.3339.574.2	1	pipe fitting	
11	2.3249.014.2	1	pipe fitting m 12 p.1.5	
12	2.1560.008.0	4	gasket 12.2 x 18	
13	2.3330.003.1	1	pipe union m 12 p.1.5	
10	2.5550.005.1	1	pipe amon in 12 p.1.0	



Section: B0 - ENGINE Ref: B0.01.8 (1)

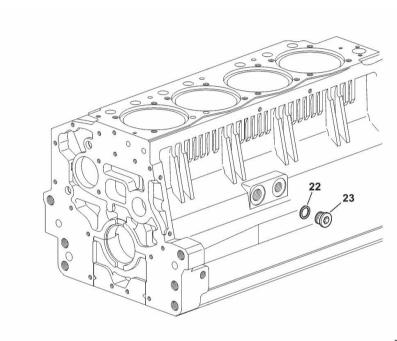
Fig.	P/n	QTY	Name
Notes:	INIES DRODUCED BY . D	ANIDET IN	IDIA IVD 00 > 150011 > 15010
FOR ENC	TINES PRODUCED IN : K	ANIPET - IN	IDIA [XB 90 -> 15001] -> 15010
10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3335.005.2	1	pipe union m 12 p.1.5 x 24

Section: B0 - ENGINE

Ref: B0.01.9 (1)

# SIDE PLUG FOR CYLINDER BLOCK

Fig.	P/n	QTY	ľ	Name			
Notes: FOR ENG	SINES PRODUCED IN : TI	REVIGLIO	ITAl	LY [XB 90 -> 15001]			
22	2.1560.017.0	1		gasket 22.2 x 27			
23	2.3120.002.4	1		plug m 22 x 1.5			



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23

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Ref: B0.01.10 (1)

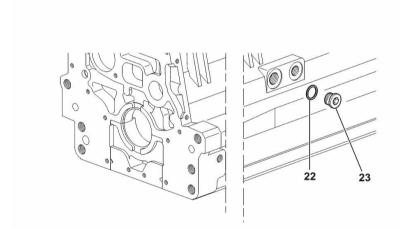
# SIDE PLUG FOR CYLINDER BLOCK

2.1560.017.0

2.3120.002.4

Fig.	<u>P/n</u>	QTY	Name
Notes: FOR ENG	INES PRODUCED IN	N : RANIPET - IND	DIA [XB 90 -> 15001]

gasket 22.2 x 27 plug m 22 x 1.5



1/1

Section: B0 - ENGINE

Ref: B0.01.11 (1)

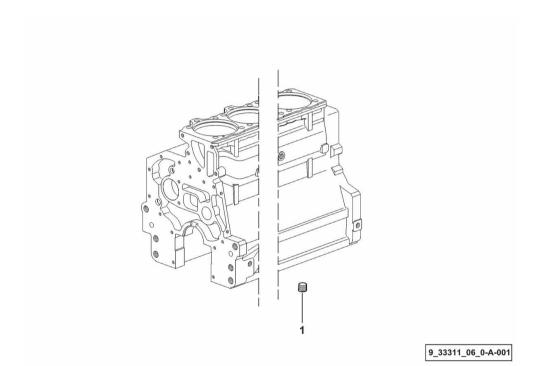
# LOWER PLUG FOR CYLINDER BLOCKS

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN: TREVIGLIO ITALY [XB 90 -> 15001]

2.3130.003.1 2 plug 3/8" gas



Section: B0 - ENGINE

Ref: B0.01.12 (1)

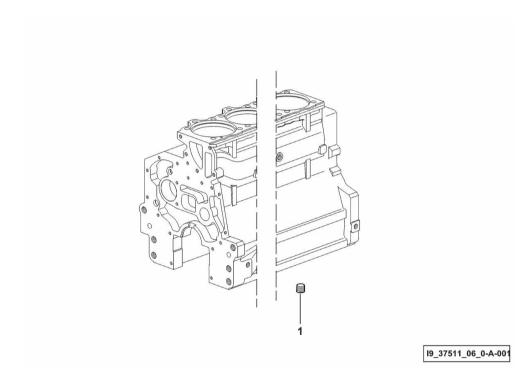
# LOWER PLUG FOR CYLINDER BLOCKS

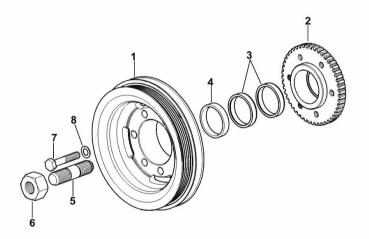
Fig. P	P/n	QTY	Name

Notes

FOR ENGINES PRODUCED IN: RANIPET - INDIA [XB 90 -> 15001]

2.3130.003.1 2 plug 3/8" gas





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Fig.

Notes:

P/n

### XB 90 -> 15001

Section: B0 - ENGINE Ref: B0.02.0 (1)

Name

### ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

QTY

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XB 90 -> 15001]					
1	0.015.6055.0	1	pulley		
2	0.011.3515.0/20	1	hub $Z = 48$		
3	0.065.1256.0	2	ring 45x52		
4	2.1579.865.0	1	spacer 45.2x51.8x10		
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80		
6	2.1019.094.7	1	nut m 20 p.1.5		
7	2.0112.320.2	6	screw m 10 p.1.5 x 55		
8	2.1470.006.2	6	lock washer 10		

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