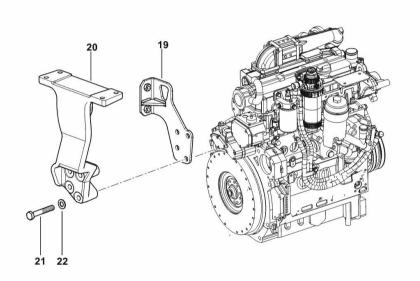


Section: B0 - ENGINE

**ENGINE** 

Ref: B0.00.0 (1)

E (GE )					
Fig.	P/n	QTY	Name		
Notes: [XB MAX 10	0 TRADITION]				
1	25007152	1	engine ON ORDERING PLEASE ENGINE NO. REQUIRED		



9\_N9116\_01\_0-B-001

# **XB MAX 100 TRADITION**

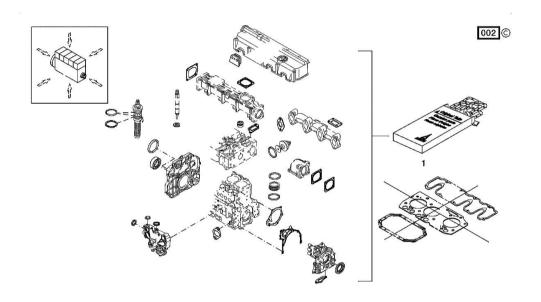
Section: B0 - ENGINE

**SUPPORTS** 

Ref: B0.01.0 (1)

Fig.	P/n	QTY	Name
<b>Notes:</b> [XB MAX	100 TRADITION]		
19	0.014.9247.3/20	1	bracket
20	0.010.6442.0/10	1	bracket
21	2.0112.322.2	4	screw m 10 p.1.5x65
22	2 1475 003 2	4	washer 10

1/1



Section: B0 - ENGINE

Ref: B0.01.1

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name

Notes:

[XB MAX 100 TRADITION]

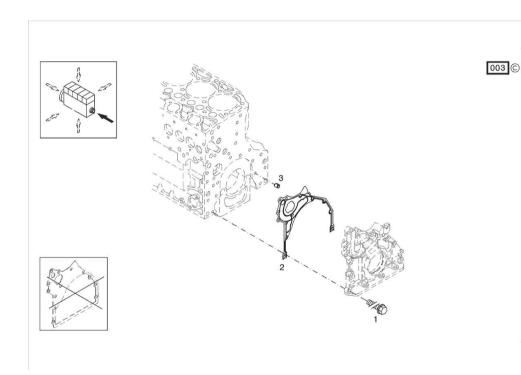
### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

02937585

gasket set

THE KIT DOES NOT CONTAIN ALL THE GASKETS: SEE SM 0199-99-9449



Section: B0 - ENGINE **FASTENINGS** 

Ref: B0.01.2

Fig.	P/n	QTY	Name

Notes:

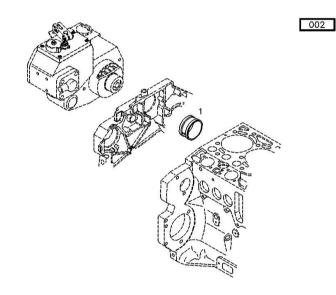
[XB MAX 100 TRADITION]

### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

1	01183645	12	screw
			EN 1662 -F-M8X35-10.9-ZNAL-A
2	04504325	1	gasket
3	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*





# XB MAX 100 TRADITION

Section: B0 - ENGINE

**BUSH** 

Ref: B0.01.5

Fig. P/n OTY Name				
<u>8.                                 </u>	Fig.	P/n	QTY	Name

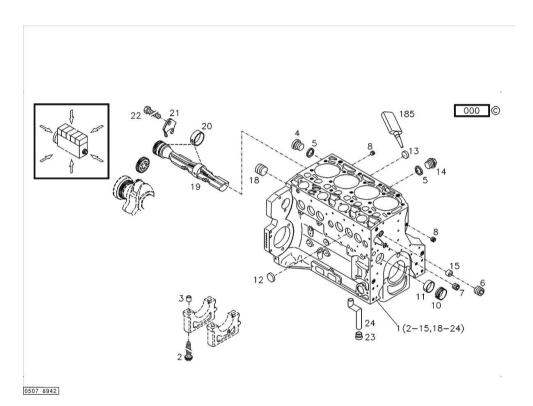
Notes:

[XB MAX 100 TRADITION]

### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

1 02111679 1 bush



Section: B0 - ENGINE

Ref: B0.01.6

# KURBELGEHAEUSE

Fig. P/n QTY Name				
	F1g.	P/n	QTY	Name

### Notes:

[XB MAX 100 TRADITION]

# Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261

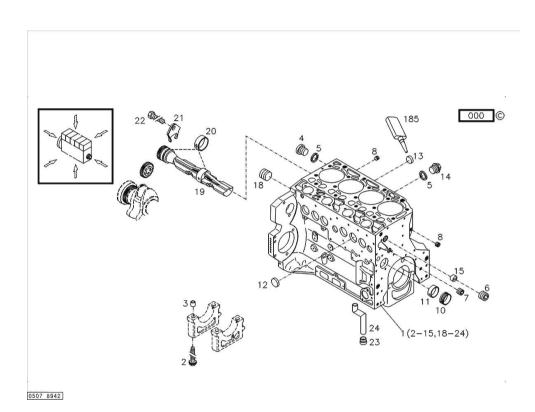
185	01319911	1	sealing compound ml. 50	
1	04289939	1	crankcase	
			MIT POS	
			(2-15,18-24)	
2	04254240	10	screw	
			50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
			DIN 908 -M14X1,5-ST-ZNPHRF	
5	01118693	3	gasket 14x20	
			DIN 7603 -A14X20-CU	
6	01180890	1	screw	
			95 Nm	
_	01100006		H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	01180906	1	screw	
0	01102021	2	H 2812 -906-M22X1,5-ST-A4C-PRE80	
8	01182031	2	screw	
			35 Nm	
10	04251004	4	H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
10	04251884 04250086	4 1	plug ring	
12	04230080	6	cover	
12	01148032	U	DIN 443 -A45-ZNPHR	
13	01179634	4	plug	
13	01177054	7	H 2860 -A36-ST-FE/ZNPHR	
14	01100940	2	screw	
	01100510	2	35 Nm	
			DIN 7604 -AM14X1,5-ST-A4C	
15	04202518	1	sleeve	
18	04226536	1	bottom	
			30 Nm	
19	04259301	2	shaft	
20	04252834	4	bush	
21	04251810	2	plug	
22	01181672	2	nut	1
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0	

Section: B0 - ENGINE

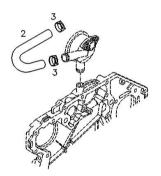
Ref: B0.01.6

# KURBELGEHAEUSE

Fig.	P/n	QTY	Name
23	04255998	1	ring
24	04254026	1	piping







# XB MAX 100 TRADITION

Section: B0 - ENGINE **BLEEDING TUBE** 

Ref: B0.01.7

Fig. P/n QTY Name				
	F12.	P/II	QTY	Name

Notes:

[XB MAX 100 TRADITION]

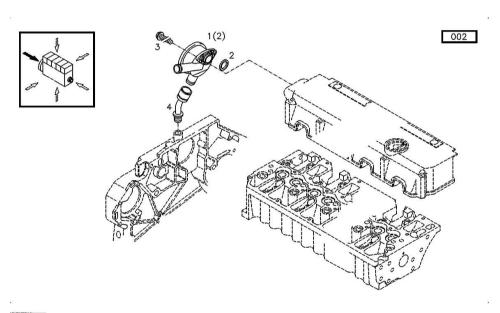
### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

2 04258132 1 tube 3 01178750 2 clamp

DIN 3021 -A-29X15





# XB MAX 100 TRADITION

Section: B0 - ENGINE Ref: B0.01.8

# CRANKCASE BREATHER

Fig. P	P/n	QTY	Name

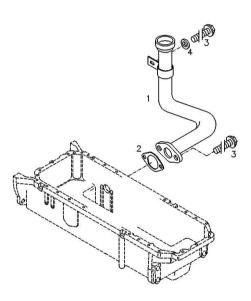
#### Notes:

[XB MAX 100 TRADITION]

### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

1	04203321	1	valve
			WITH POS (2)
2	04206233	1	gasket
3	01148431	2	screw
			- FROM THE MONTH OF ASSEMBLY SEE POS. ( B ) -
			UP TO THE MONTH OF ASSEMBLY ( A ) FROM THE
			MONTH OF ASSEMBLY $A = 09.1995 B = POS. 950$
			ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433
			ISO 7092 -6-140HV-A4C*
950	01181965	2	screw
			- UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 08.1995 B = POS. 3$
			EN 1662 -F-M6X20-10.9-ZNAL-A



# **XB MAX 100 TRADITION**

Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.11

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

### Notes:

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[XB MAX 100 TRADITION]

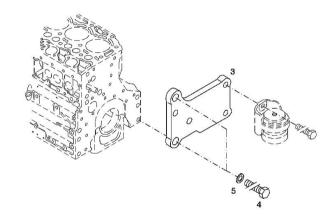
### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

1	04251494	1	tube
2	01178421	1	gasket
			DIN 71511 -35X58X1,5-DEUTZFW31
3	01181433	3	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A
4	01214459	1	washer 8,5x20x5

1/1





Section: B0 - ENGINE ACCESSORIES

Ref: B0.01.12

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes:

[XB MAX 100 TRADITION]

### Engine serial number:

10448707 10449505 10449508 10449514 10511671 10511680 10511682 10511685 10511688 10511691 10511692 10724069 10731254 10731261 10740255 10740266 10742184 10744384 10744392 10782432

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



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