Section: B0 - ENGINE

ENGINE

Fig.	P/n	QTY	Name

Notes:
- EXPORT U.S.A. [XB MAX 100]

1	25007904	1	engine

ON ORDERING PLEASE
ENGINE NO. REQUIRED

9_N9219_03_0-A-001

Section: B0 **- ENGINE**
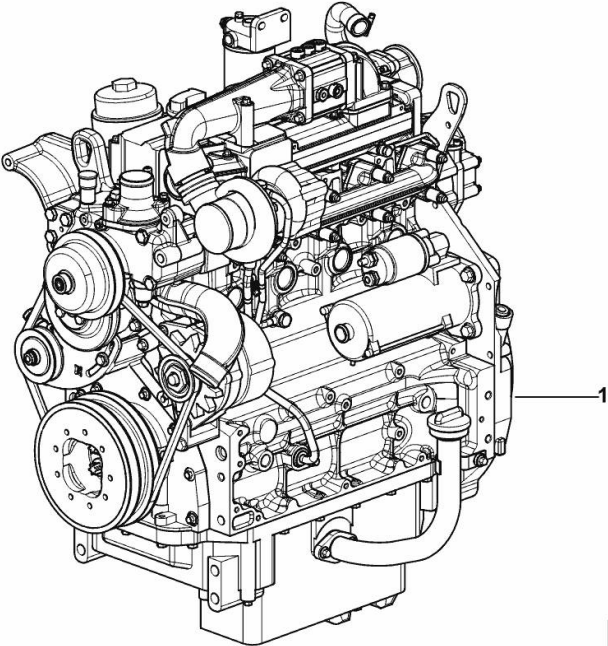
SUPPORTS

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

19	0.014.9247.3/20	1	bracket
20	0.010.6442.0/10	1	bracket
21	2.0112.322.2	4	screw m 10 p.1.5x65
22	2.1475.003.2	4	washer 10

9_N9116_01_0-B-001

Section: B0 - ENGINE
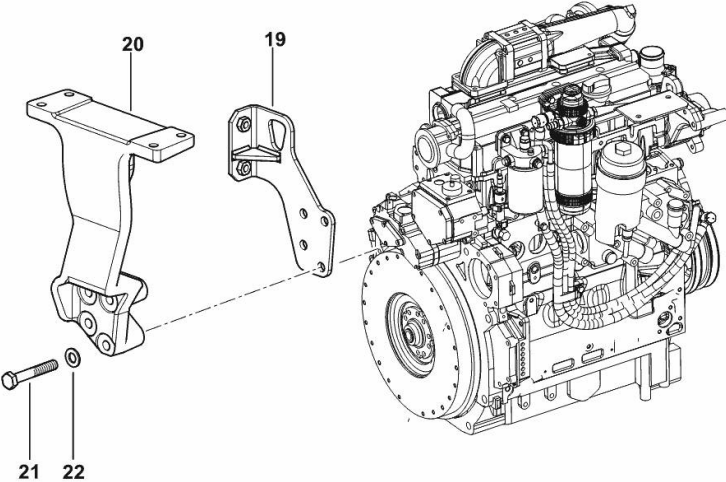
FASTENINGS

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314 10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303 10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120 10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870 10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318 10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

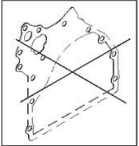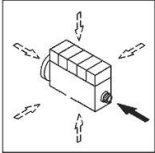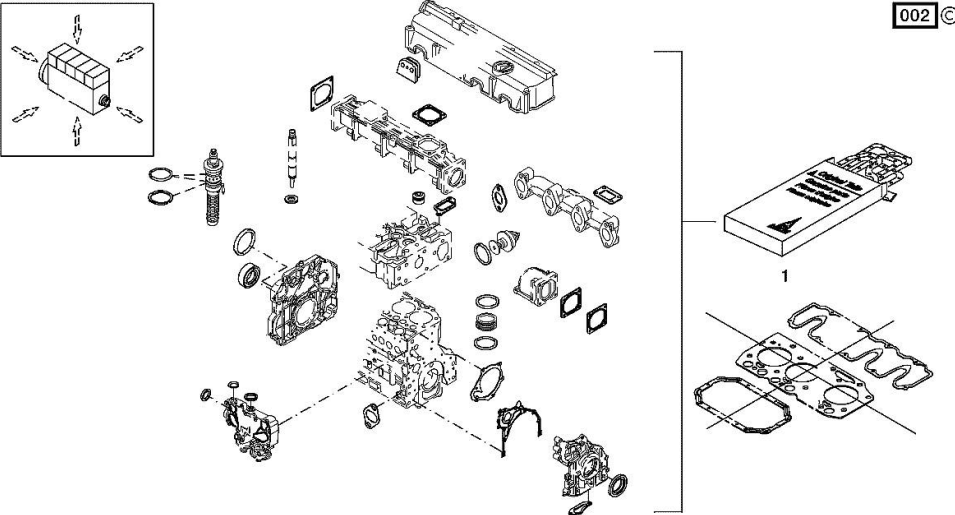|			
1	01183645	12	screw
			EN 1662 -F-M8X35-10.9-ZNAL-A
2	04504325	1	gasket
3	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314
10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303
10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120
10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870
10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318
10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

1	02937585	1	gasket set
			THE KIT DOES NOT CONTAIN ALL THE GASKETS:
			SEE SM 0199-99-9449

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Section: B0 - ENGINE
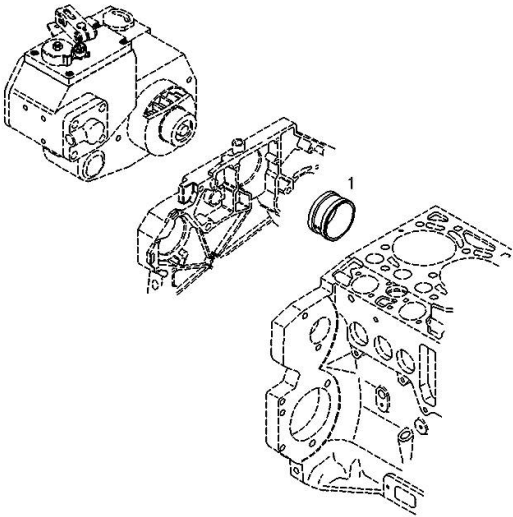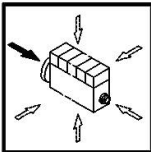
BUSH

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314 10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303 10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120 10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870 10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318 10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

1	02111679	1	bush

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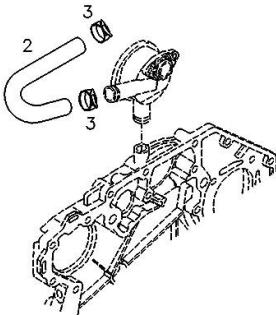0507 2810

BLEEDING TUBE

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
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10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303
10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120
10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870
10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318
10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

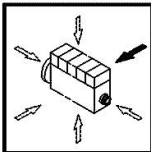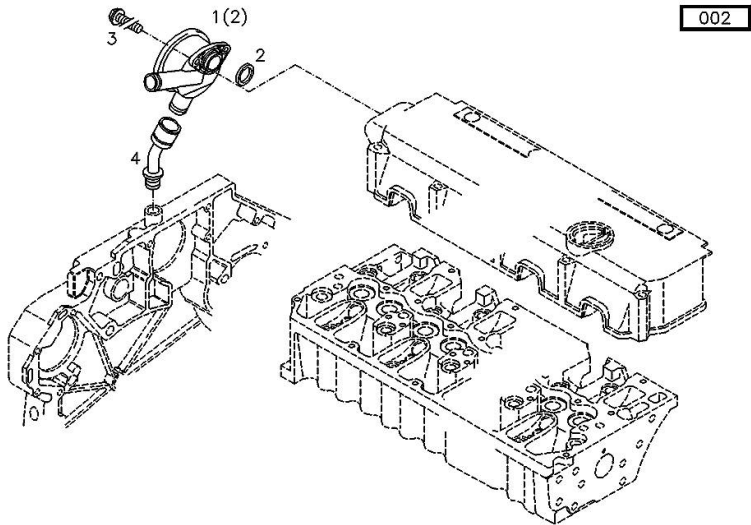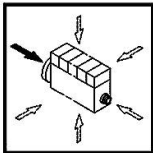| 2 | 04258132 | 1 | tube |
| 3 | 01178750 | 2 | clamp |
| | | | DIN 3021 -A-29X15 |

0507 8829

Fig.	P/n	QTY	Name

Notes:

[XB MAX 100]

Engine serial number:

10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314
10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303
10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120
10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870
10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318
10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

| Fig.	P/n	QTY	Name
1	04203321	1	valve WITH POS.... (2)
2	04206233	1	gasket
3	01148431	2	screw - FROM THE MONTH OF ASSEMBLY SEE POS. (B) - UP TO THE MONTH OF ASSEMBLY (A) FROM THE MONTH OF ASSEMBLY A = 09.1995 B = POS. 950 ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433 ISO 7092 -6-140HV-A4C*
950	01181965	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 08.1995 B = POS. 3 EN 1662 -F-M6X20-10.9-ZNAL-A

002

1(2)

0507 1876

KURBELGEHAEUSE

Fig.	P/n	QTY	Name

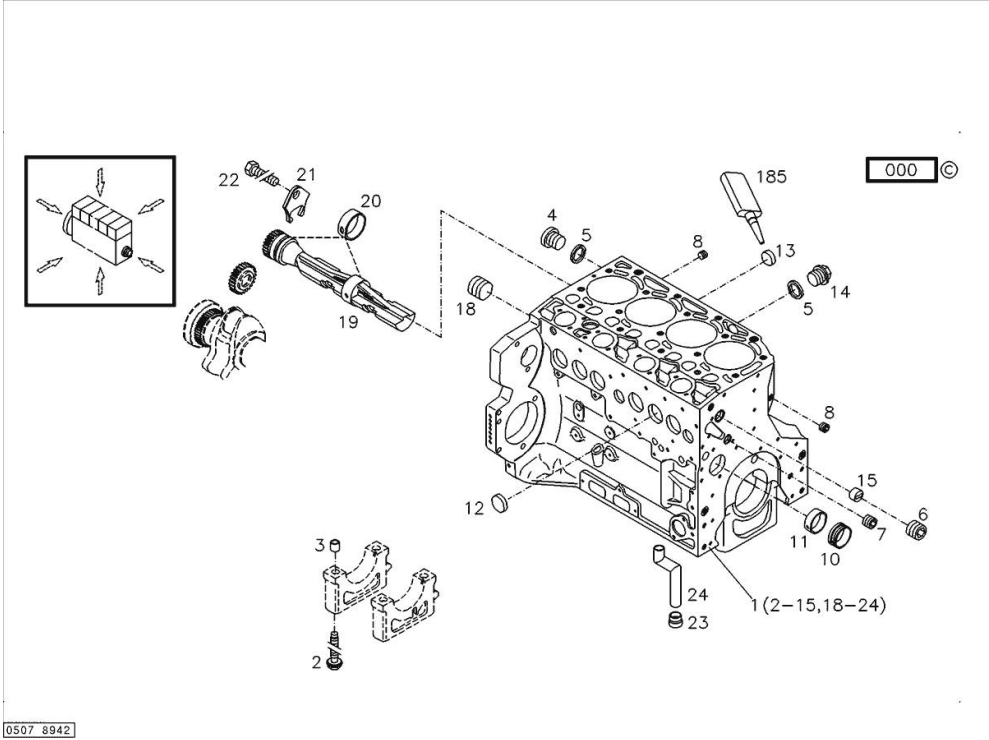**Notes:**

[XB MAX 100]

Engine serial number:

10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314 10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303 10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120 10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870 10724879 10724881 10724882 10724889 10724890 10726905 66000399 66000472 66000480 66000534 66000599

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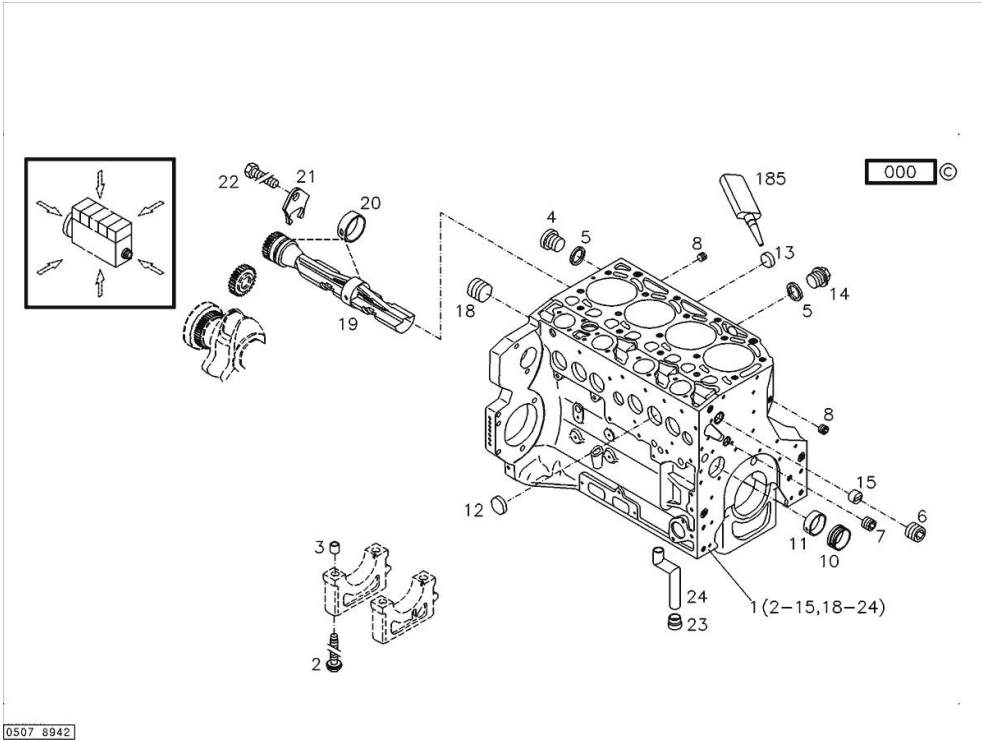
Fig.	P/n	QTY	Name
185	01319911	1	sealing compound ml. 50
1	04289939	1	crankcase
			MIT POS....
			(2-15,18-24)
2	04254240	10	screw
			50 Nm , 90° , 90°
3	04160764	10	bushing
4	01110423	1	screw
			35 Nm
			DIN 908 -M14X1,5-ST-ZNPHRF
5	01118693	3	gasket 14x20
			DIN 7603 -A14X20-CU
6	01180890	1	screw
			95 Nm
			H 2812 -906-M30X1,5-ST-A4C-PRE80
7	01180906	1	screw
			H 2812 -906-M22X1,5-ST-A4C-PRE80
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	4	plug
11	04250086	1	ring
12	01148032	6	cover
			DIN 443 -A45-ZNPHR
13	01179634	4	plug
			H 2860 -A36-ST-FE/ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
15	04202518	1	sleeve
18	04226536	1	bottom
			30 Nm
19	04259301	2	shaft
20	04252834	4	bush

KURBELGEHAEUSE

Fig.	P/n	QTY	Name
21	04251810	2	plug
22	01181672	2	nut
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring
24	04254026	1	piping

OIL FILLER NECK

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314 10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303 10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120 10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870 10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318 10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

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Fig.	P/n	QTY	Name
1	04251494	1	tube
2	01178421	1	gasket
			DIN 71511 -35X58X1,5-DEUTZFW31
3	01181433	3	screw
			EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A
4	01214459	1	washer 8,5x20x5

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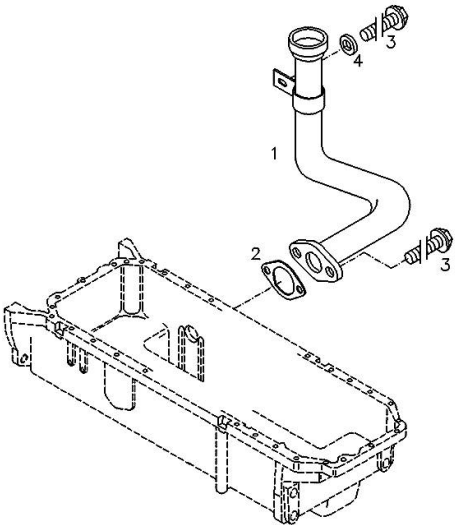
ACCESSORIES

Fig.	P/n	QTY	Name

Notes:
[XB MAX 100]

Engine serial number:
10186042 10250001 10250002 10308597 10315966 10323195 10326439 10332826 10332829 10332843 10342314
10342315 10342317 10368120 10381027 10388672 10394944 10398908 10410563 10415659 10449516 10454303
10462177 10462187 10489815 10489819 10490522 10494249 10494253 10498508 10498516 10500466 10507120
10507143 10511668 10511669 10530287 10543266 10724848 10724852 10724855 10724864 10724865 10724870
10724879 10724881 10724882 10724889 10724890 10726905 10748595 10749563 10749578 10749992 10751318
10751323 10751331 10751333 10751337 66000399 66000472 66000480 66000534 66000599

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3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C
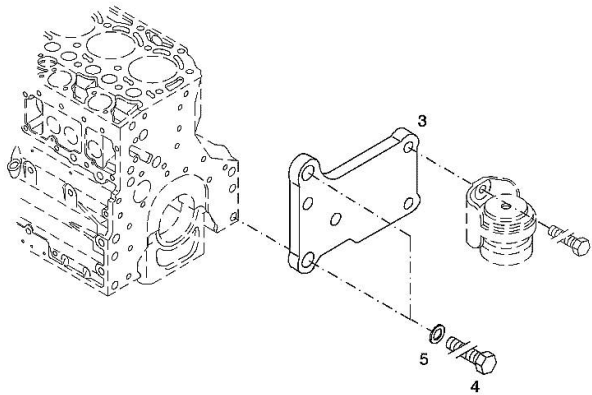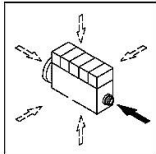
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