SAME DEUTZ-FAHR ITALY S.p.A. Made at Ranipet-India MATRICOLA N. DEUTZ-FAHR ITALY S.p.A MATRICOLA N. DEUTZ-FAHR ITALAS.p.A TREVIGLIO ITALY 1 9_STA000_00_0-A-001

XF 80.4 TRADITION

Section: B0 - ENGINE Ref: B0.00.0 (1)

ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name	
Notes: [XF 80.4 7	FRADITION]			
1	0.000.0000.1		cannot be supplied	
2	0.000.0000.1		MADE BY TREVIGLIO ITALY cannot be supplied MADE AT RANIPET - INDIA	

10.2 -10.7 -10.6 -10.8 -10.1 -10.3 25 -10.4.1.2 -10.4.1.1.1 -10.4.3.2

9_O1011_00_0-A-001

XF 80.4 TRADITION

Section: B0 - ENGINE

Ref: B0.01.0 (1)

CRANKCASE

	TI CI I DE		
Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 80.4 TRADITION]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x 16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

10.2 -10.7 -10.6 -10.8 -10.1 -10.3 28 26 -10.8 -10.1 -10.3 25 -10.4.1.2 -10.4.1.2 -10.4.3.2

I9_O1011_00_0-A-001

XF 80.4 TRADITION

Section: B0 - ENGINE

CRANKCASE

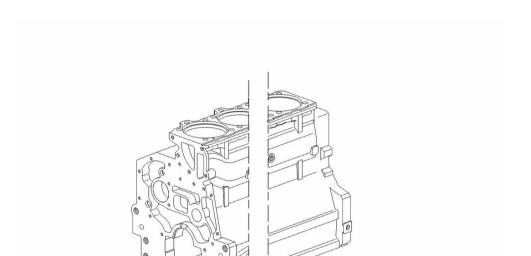
Fig.	P/n	QTY	Name

Ref: B0.01.1 (1)

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 80.4 TRADITION]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



Section: B0 - ENGINE

Ref: B0.01.2 (1)

LOWER PLUG FOR CYLINDER BLOCKS

Fig.	P/n	QTY	Name

Notes:

9_33311_06_0-A-001

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 80.4 TRADITION]

2.3130.003.1 2 plug 3/8" gas

Section: B0 - ENGINE

Ref: B0.01.3 (1)

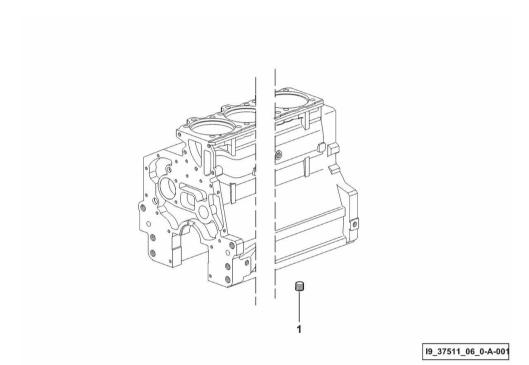
LOWER PLUG FOR CYLINDER BLOCKS

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 80.4 TRADITION]

2.3130.003.1 2 plug 3/8" gas



Section: B0 - ENGINE

23

Ref: B0.01.4 (1)

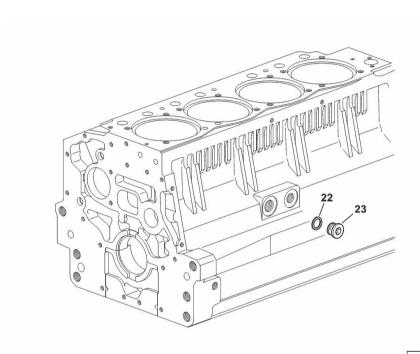
SIDE PLUG FOR CYLINDER BLOCK

2.3120.002.4

Fig.	P/n	QTY	Name
Notes:			
FOR ENG	INES PRODUCED IN : TI	REVIGLIO	ITALY [XF 80.4 TRADITION]
22	2.1560.017.0	1	gasket 22.2 x 27

plug m 22 x 1.5

XF 80.4 TRADITION



9_33211_07_0-A-001

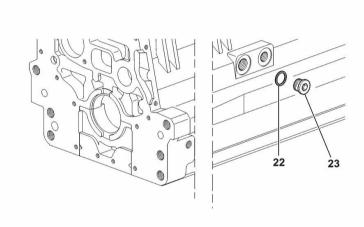
Section: B0 - ENGINE

Ref: B0.01.5 (1)

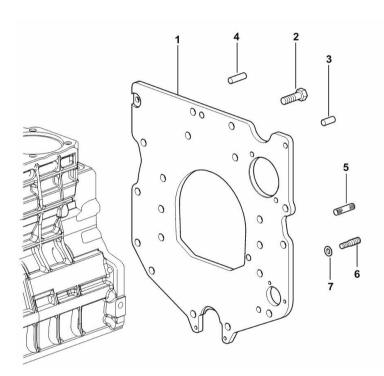
SIDE PLUG FOR CYLINDER BLOCK

Fig.	P/n	QIY	Name
Notes: FOR ENGINES	PRODUCED IN : RANIP	ET - IND	IA [XF 80.4 TRADITION]
22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5

XF 80.4 TRADITION



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9_37311_01_0-A-001

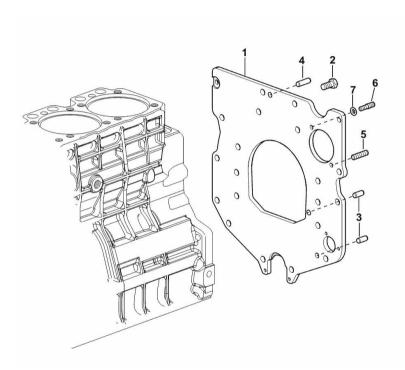
XF 80.4 TRADITION

Section: B0 - ENGINE Ref: B0.01.6 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	<u>P/n</u>	QTY Name	
Notes:			
FOR ENG	NES PRODUCED	N : TREVIGLIO ITALY [XF 80.4 TRADITION]	

1	0.007.7752.0/30	1	flange	
2	2.0112.511.2	8	screw m 14 p.2 x 30	
3	2.1651.912.0	2	cylindrical plug 12x28	
4	2.1651.917.0	1	cylindrical plug 12x40	
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30	
6	2.0439.250.7	1	stud bolt m $12 / m 10 \times 30$	
7	0.011.9294.0/10	1	bush	



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7

0.011.9294.0/10

XF 80.4 TRADITION

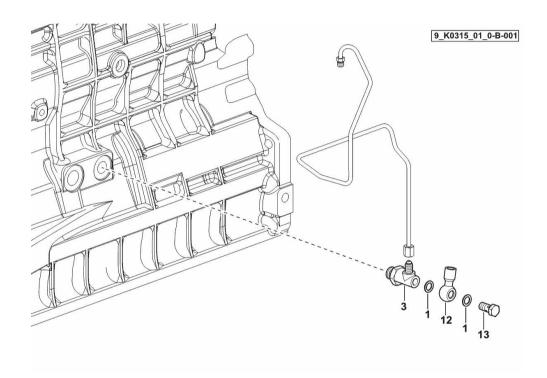
Section: B0 - ENGINE Ref: B0.01.7 (1)

MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

1

Fig.	P/n	QTY	Name
Notes:			
FOR ENC	GINES PRODUCED IN : RAI	NIPET - INI	DIA [XF 80.4 TRADITION]
1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m $12 / m 10 \times 30$

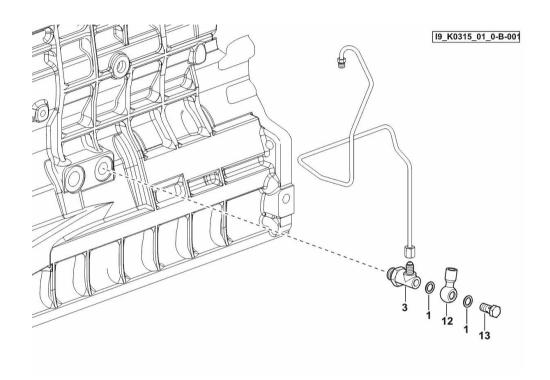
bush



Section: B0 - ENGINE Ref: B0.01.11 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

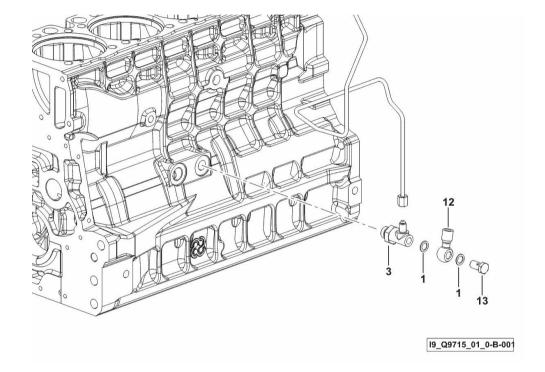
Fig.	P/n	QTY	Name
Notes: FOR ENC	GINES PRODUCED IN : TE	REVIGLIO II	TALY [XF 80.4 TRADITION]
1	2.1560.008.0	2	gasket 12.2 x 18
3	2.3339.574.2	1	pipe fitting
12	2.3249.014.2	1	pipe fitting m 12 p.1.5
13	2.3330.003.1	1	pipe union m 12 p.1.5



Section: B0 - ENGINE Ref: B0.01.12 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	<u>P/n</u>	QTY	Name
Notes: FOR ENC	GINES PRODUCED IN : R.	ANIPET - IN	NDIA [XF 80.4 TRADITION] 1001 <-
1	2.1560.008.0	2	gasket 12.2 x 18
3	2.3339.574.2	1	pipe fitting
12	2.3249.014.2	1	pipe fitting m 12 p.1.5
13	2.3330.003.1	1	pipe union m 12 p.1.5



Section: B0 - ENGINE Ref: B0.01.13 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

Fig.	P/n	QTY	Name
	S PRODUCED IN : RA - INDIA [XF 80.4 TRA		DIA [XF 80.4 TRADITION] -> 1002 FOR ENGINES PRODUCED
1	2.1560.008.0	2	gasket 12.2 x 18
3	2.3339.574.2	1	pipe fitting
12	2.3249.014.2	1	pipe fitting m 12 p.1.5
13	2.3335.005.2	1	pipe union m 12 p.1.5 x 24

2.2 2.3 2.7 15 15 15 2.4 2.5 2.4 2.5 2.4 2.5 5.5 1 5.5 1 5.5 2

XF 80.4 TRADITION

Section: B0 - ENGINE Ref: B0.02.0 (1)

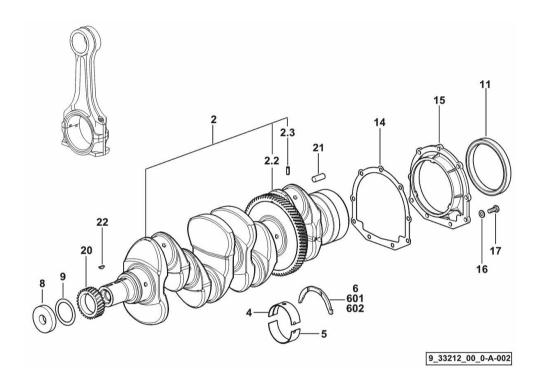
CRANKSHAFT

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 80.4 TRADITION]

2	0.0	086.1210.3/40	1	crankshaft
2.	2 0.0	065.1211.0/10	1	crown wheel
2.	3 2.1	630.608.0	1	pin 6x16
2.	4 2.1	720.006.0	1	key 4x6.5
2.	5 0.0	065.1323.0/30	1	gear Z = 29
2.	6 2.1	651.915.0	1	pin 12x35
2.	7 2.3	3130.001.1	4	plug 1/8" gas
4	0.0	065.1215.0/10	5	main half bushing STANDARD
5	0.0	065.1216.0/10	5	main half bushing STANDARD
6	0.0	065.1218.0	4	shim STANDARD
8	2.1	599.524.7	1	washer 21x60x12
9	2.1	589.189.0	2	shoulder ring mm 1.00
11	2.1	529.073.0	1	special oil seal 110x130x13
14	0.0	065.1254.0/20	1	gasket
15	0.0	007.1711.0/10	1	cover
16	5 2.1	475.002.2	9	conical washer 8
17	2.0	0112.207.2	9	screw m 8 p 1.25 x 20
40	0.0	065.1215.7		main half bushing - mm 0.25
4(0.0	065.1215.8		main half bushing - mm 0.50
50	0.0	065.1216.7		main half bushing - mm 0.25
5(0.0	065.1216.8		main half bushing - mm 0.50
60	0.0	065.1218.7		shim + mm 0.10
60	0.0	065.1218.8		shim + mm 0.15



Section: B0 - ENGINE Ref: B0.02.0 (2)

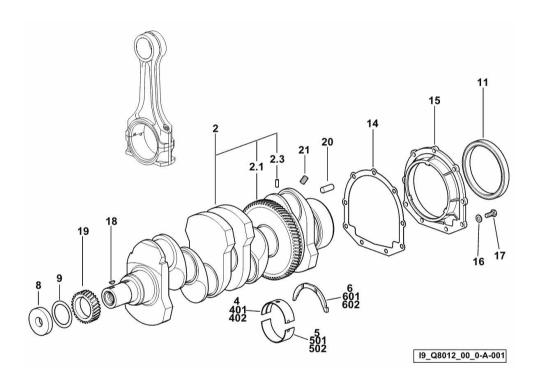
CRANKSHAFT

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 80.4 TRADITION]

2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
20	0.065.1323.0/30	1	gear Z = 29
21	2.1651.915.0	1	pin 12x35
22	2.1720.006.0	1	key 4x6.5
601	0.065.1218.7		$shim + mm \ 0.10$
602	0.065.1218.8		$shim + mm \ 0.15$



Section: B0 - ENGINE Ref: B0.02.1 (1)

CRANKSHAFT

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 80.4 TRADITION] 1006 <-

2	0.015.5817.3/20	1	crankshaft crown wheel pin 6x16 main half bushing STANDARD main half bushing STANDARD shim STANDARD washer 21x60x12 shoulder ring mm 1.00
2.1	0.065.1211.0/10	1	
2.3	2.1630.608.0	1	
4	0.065.1215.0/10	5	
5	0.065.1216.0/10	5	
6	0.065.1218.0	4	
8	2.1599.524.7	1	
9	2.1589.189.0	2	
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
18 19 20	2.1720.006.0 0.065.1323.0/30	1	key 4x6.5 gear Z = 29
20 21 401	2.1651.915.0 2.3130.001.1 0.065.1215.7	1 4	pin 12x35 plug 1/8" gas main half bushing - mm 0.25
402	0.065.1215.8		main half bushing - mm 0.50
501	0.065.1216.7		main half bushing - mm 0.25
502	0.065.1216.8		main half bushing - mm 0.50
601	0.065.1218.7		shim + mm 0.10
602	0.065.1218.8		shim + mm 0.15

1/1

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