Ref: B0.00.0 (1)

ENGINE TYPE-APPROVAL DATA PLATE

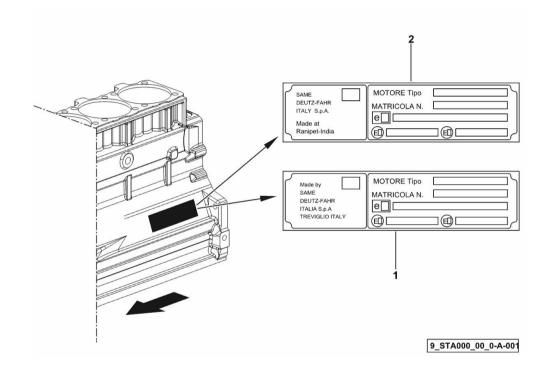
Fig.	P/n	QTY	Name
Notes: [XF 90 TRAI	DITION]		
1	0.000.0000.1		cannot be supplied MADE BY TREVIGLIO ITALY



Section: B0 - ENGINE

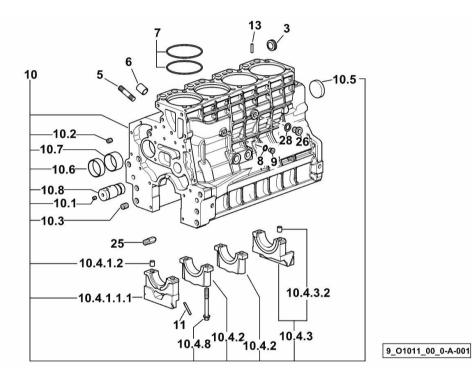
0.000.0000.1

cannot be supplied MADE BY TREVIGLIO ITALY cannot be supplied MADE AT RANIPET - INDIA



Name

Ref: B0.01.0 (1)



Notes: FOR ENGINI	ES PRODUCED IN : TRE	EVIGLIO I	TALY [XF 90 TRADITION]
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

QTY

Section: B0 - ENGINE

P/n

CRANKCASE

Fig.

1/1

Ref: B0.01.1 (1)

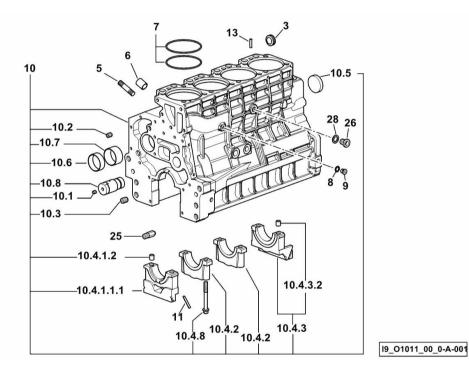


Fig.	P/n	QTY	Name
Notes:			
FOR ENGIN	ES PRODUCED IN : RAI	NIPET - INI	DIA [XF 90 TRADITION]
2	2 2100 212 2/20	1	1 25 1 5 0 5
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

Section: B0 - ENGINE

CRANKCASE

1/1

Ref: B0.01.2 (1)

LOWER PLUG FOR CYLINDER BLOCKS

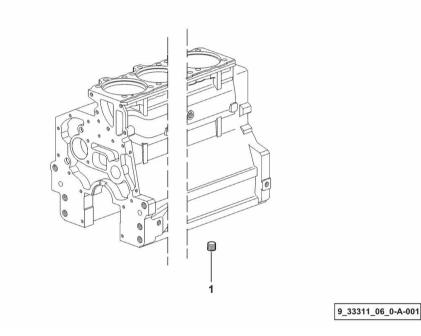
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 90 TRADITION]

1 2.3130.003.1 2 plug 3/8" gas



Ref: B0.01.3 (1)

LOWER PLUG FOR CYLINDER BLOCKS

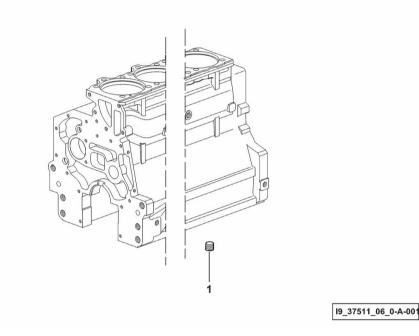
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION]

1 2.3130.003.1 2 plug 3/8" gas



Ref: B0.01.4 (1)

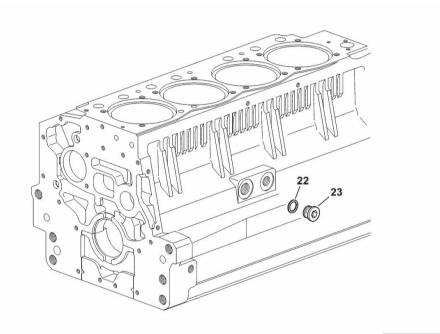
SIDE PLUG FOR CYLINDER BLOCK

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 90 TRADITION]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



9_33211_07_0-A-001

Ref: B0.01.5 (1)

SIDE PLUG FOR CYLINDER BLOCK

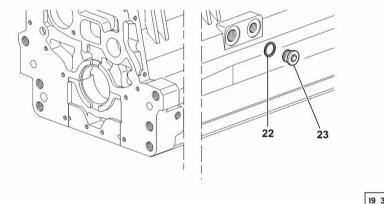
Fig.	P/n	QTY	Name
-			

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



I9_33211_07_0-A-001

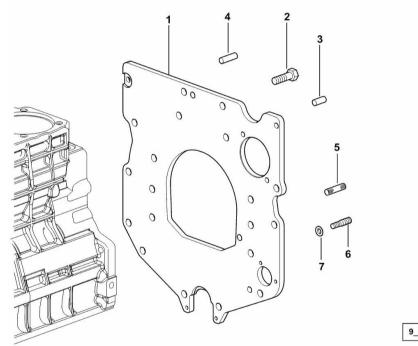
Section: B0 - ENGINE Ref: B0.01.6 (1) MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 90 TRADITION]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m $12 / m 10 \ge 30$
7	0.011.9294.0/10	1	bush



37311	01	0-A-001

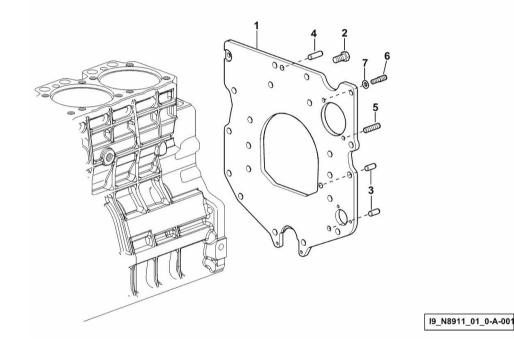
Section: B0 - ENGINE Ref: B0.01.7 (1) MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

Fig.	P/n	QTY	Name

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30 $$
7	0.011.9294.0/10	1	bush



Ref: B0.01.8 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

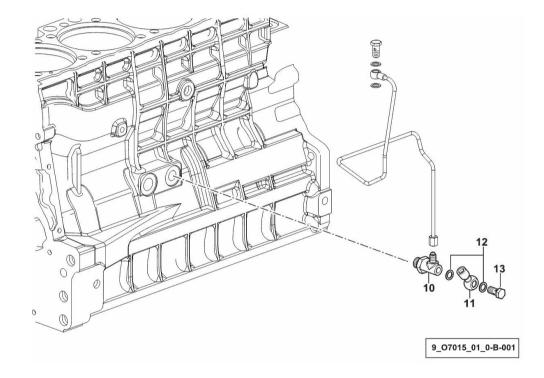
Fi	1 0 .	P/n	QTY	Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF 90 TRADITION]

10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



Ref: B0.01.9 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

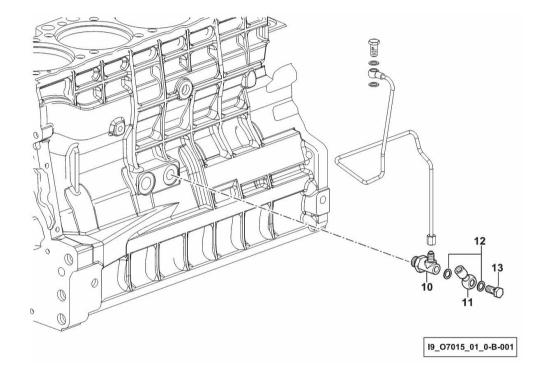
Fig.	P/n	QTY	Name
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION] 1024 <-

10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3330.003.1	1	pipe union m 12 p.1.5



Ref: B0.01.10 (1)

ENGINE OIL AND TURBO PRESSURE SWITCH UNION

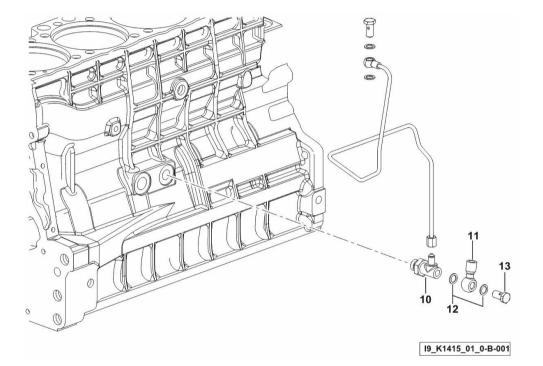
Fig.	P/n	QTY	Name
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION] -> 1025 FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION]

10	2.3339.574.2	1	pipe fitting
11	2.3249.014.2	1	pipe fitting m 12 p.1.5
12	2.1560.008.0	4	gasket 12.2 x 18
13	2.3335.005.2	1	pipe union m 12 p.1.5 x 24



Name

Ref: B0.02.0 (1)

11 15 14 2.6 2.7 2.3 2.2 0 Ó Ó 2.4 6 2.5 17 16 6 601 602 4 401– 402 Л 501 502 9_33212_00_0-A-001

FOR ENG	INES PRODUCED IN . TRE		ITALY [XF 90 TRADITION] 1033 <-
FOR ENG	INEST RODUCED IN . TRE		TTAL1 [AF 90 TRADITION] 1055 ~-
2	0.086.1210.3/40	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
2.4	2.1720.006.0	1	key 4x6.5
2.5	0.065.1323.0/30	1	gear Z = 29
2.6	2.1651.915.0	1	pin 12x35
2.7	2.3130.001.1	4	plug 1/8" gas
4	0.065.1215.0/10	5	main half bushing STANDARD
5	0.065.1216.0/10	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
401	0.065.1215.7		main half bushing - mm 0.25
402	0.065.1215.8		main half bushing - mm 0.50
501	0.065.1216.7		main half bushing - mm 0.25
502	0.065.1216.8		main half bushing - mm 0.50
601	0.065.1218.7		shim $+ \text{ mm } 0.10$
602	0.065.1218.8		shim $+ \text{ mm } 0.15$

ΟΤΥ

Section: B0 - ENGINE

P/n

CRANKSHAFT

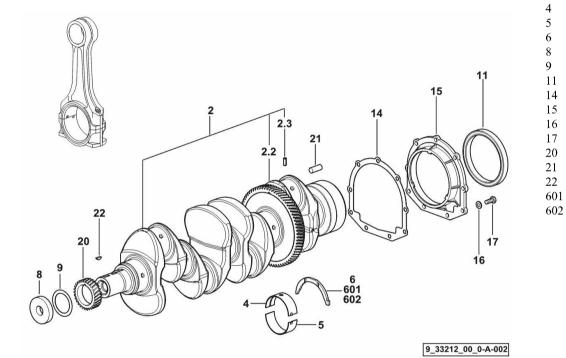
Fig.

Notes:

1/1

Name

Ref: B0.02.0 (2)



Note: FOR		EVIGLIO	ITALY [XF 90 TRADITION] -> 1034
2	0.021.8246.3	1	crankshaft
2.2	0.065.1211.0/10	1	crown wheel
2.3	2.1630.608.0	1	pin 6x16
4	0.019.5455.0	5	main half bushing STANDARD
5	0.019.5456.0	5	main half bushing STANDARD
6	0.065.1218.0	4	shim STANDARD
8	2.1599.524.7	1	washer 21x60x12
9	2.1589.189.0	2	shoulder ring mm 1.00
11	2.1529.073.0	1	special oil seal 110x130x13
14	0.065.1254.0/20	1	gasket
15	0.007.1711.0/10	1	cover
16	2.1475.002.2	9	conical washer 8
17	2.0112.207.2	9	screw m 8 p 1.25 x 20
20	0.065.1323.0/30	1	gear Z = 29
21	2.1651.915.0	1	pin 12x35
22	2.1720.006.0	1	key 4x6.5
601	0.065.1218.7		$shim + mm \ 0.10$
602	0.065.1218.8		$shim + mm \ 0.15$

QTY

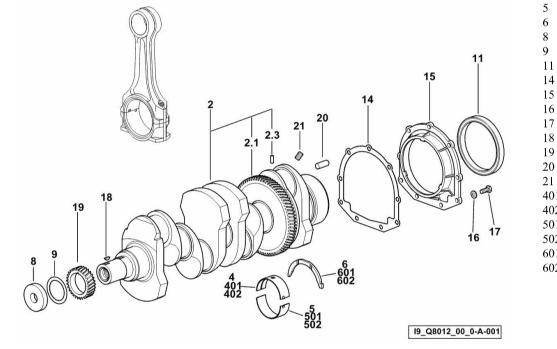
Section: B0 - ENGINE

P/n

CRANKSHAFT

Fig.

Ref: B0.02.1 (1)



	B0 - ENGINE KSHAFT			Ref
Fig.	P/n	QTY	Name	

Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF 90 TRADITION] 1035 <-

2 2.1 2.3 4 5 6 8 9 11 14 15 16 17 18	0.015.5817.3/20 0.065.1211.0/10 2.1630.608.0 0.065.1215.0/10 0.065.1216.0/10 0.065.1218.0 2.1599.524.7 2.1589.189.0 2.1529.073.0 0.065.1254.0/20 0.007.1711.0/10 2.1475.002.2 2.0112.207.2 2.1720.006.0	1 1 5 5 4 1 2 1 1 1 9 9 1	crankshaft crown wheel pin 6x16 main half bushing STANDARD main half bushing STANDARD shim STANDARD washer 21x60x12 shoulder ring mm 1.00 special oil seal 110x130x13 gasket cover conical washer 8 screw m 8 p 1.25 x 20 key 4x6.5
18 19	2.1720.006.0 0.065.1323.0/30	1 1	key $4x6.5$ gear Z = 29
20 21 401 501 502 601 602	$\begin{array}{c} 2.1651.915.0\\ 2.3130.001.1\\ 0.065.1215.7\\ 0.065.1215.8\\ 0.065.1216.7\\ 0.065.1216.8\\ 0.065.1218.7\\ 0.065.1218.8\end{array}$	1 4	pin 12x35 plug 1/8" gas main half bushing - mm 0.25 main half bushing - mm 0.50 main half bushing - mm 0.25 main half bushing - mm 0.50 shim + mm 0.10 shim + mm 0.15

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