XF110 -> 15001	XF110	->	15001
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Ref: B0.00.4 (1)

# Section: B0 - ENGINE **ENGINE**

Fig. P/n QTY Name

Notes:

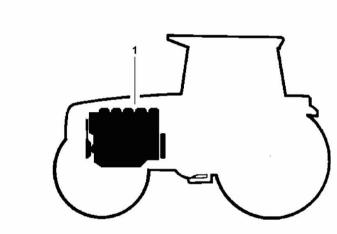
1

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

1

6.K0701.00.0

engine ON ORDERING PLEASE ENGINE NO. REQUIRED



9\_MOT00\_00\_M-A-001

Ref: B0.00.5 (1)

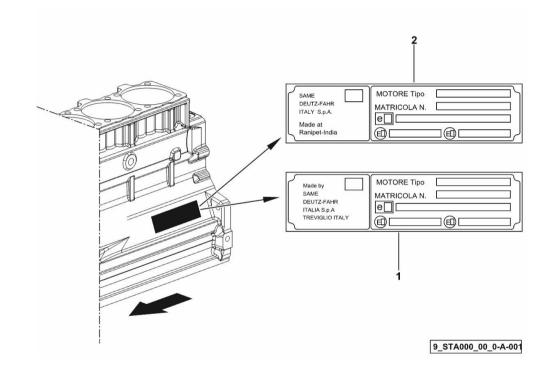
## ENGINE TYPE-APPROVAL DATA PLATE

Fig.	P/n	QTY	Name
Notes:			

[XF110 -> ZKDU8002W0TH15001]

Section: B0 - ENGINE

1	0.000.0000.1	cannot be supplied
		MADE BY TREVIGLIO ITALY
2	0.000.0000.1	cannot be supplied
		MADE AT RANIPET - INDIA



Name

Ref: B0.01.2 (1)

## 13 3 10 -10.5 --10.2 -10.7--10.6 -10.8--10.1 -10.3-25-0 -10.4.1.2 10.4.3.2 -10.4.1.1.1-11 10.4.8<sup>10,4.2</sup> 10,4.2 10.4.2 9\_01011\_00\_0-A-001

<b>Notes:</b> FOR ENGINE	ES PRODUCED IN : TRE	VIGLIO I	TALY [XF110 -> ZKDU8002W0TH15001]
3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24

QTY

Section: B0 - ENGINE CRANKCASE

P/n

Fig.

1/1

Ref: B0.01.3 (1)

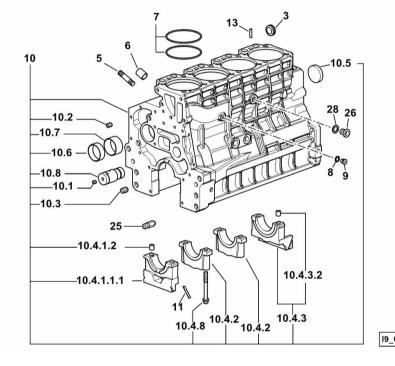
#### Section: B0 - ENGINE CRANKCASE

UNANI	NCASE		
Fig.	P/n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

3	2.3199.312.2/20	1	plug m 35x1.5x9.5
5	2.0439.279.7	8	stud bolt m 8 p.1 x 25
6	2.1559.188.2	4	bush 11.4 x 14 x16
7	2.1539.259.0	8	special oil seal 107.62x2.62
8	2.1560.010.0	1	gasket 14.2 x 20
9	2.3199.292.0	1	plug 1/4" gas
10	0.014.9655.4/30	1	crankcase
10.1	2.3130.001.1	14	plug 1/8" gas
10.2	2.3130.002.1	4	plug 1/4" gas
10.3	2.3130.003.1	6	plug 3/8" gas
10.4.1.1.1	0.065.1112.7/10	1	support
10.4.1.2	2.1699.165.0	1	bush 12.3x15x16
10.4.2	0.065.1114.0/10	3	support
10.4.3	0.065.1116.3	1	support
10.4.3.2	2.1699.165.0	1	bush 12.3x15x16
10.4.8	0.065.1117.0	10	screw m 12 x 100
10.5	2.3179.012.0	1	plug 60
10.6	0.065.1140.0	4	special bushing 59X55X20
10.7	0.065.1141.0	1	special bushing 59X55X30
10.8	0.014.1340.0/10	1	pin mm 85
11	0.066.1152.0/10	4	gasket
13	2.1549.154.2	4	bush 4.8x5.8x16
25	0.013.4946.0/10	1	sprayer nozzle
26	2.3120.101.0	1	plug m 18 p.1.5
28	2.1560.014.0	1	washer 18.2 x 24



I9\_01011\_00\_0-A-001

Ref: B0.01.4 (1)

## MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

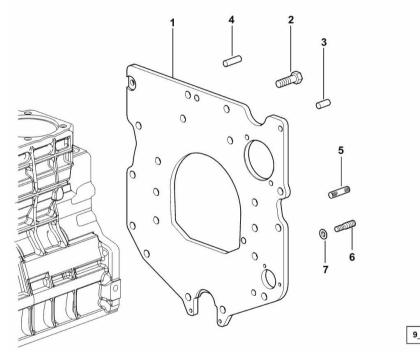
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m $12 / m 10 \ge 30$
7	0.011.9294.0/10	1	bush





Ref: B0.01.5 (1)

## MONOBLOC ENGINE-GEARBOX CONNECTING FLANGE

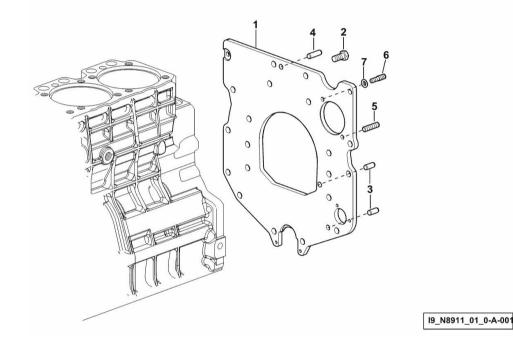
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

1	0.007.7752.0/30	1	flange
2	2.0112.511.2	8	screw m 14 p.2 x 30
3	2.1651.912.0	2	cylindrical plug 12x28
4	2.1651.917.0	1	cylindrical plug 12x40
5	2.0432.257.7	1	stud bolt m 12 p.1.75 - 1.25 x 30
6	2.0439.250.7	1	stud bolt m 12 / m 10 x 30
7	0.011.9294.0/10	1	bush



Ref: B0.01.6 (1)

## ENGINE OIL AND TURBO PRESSURE SWITCH UNION

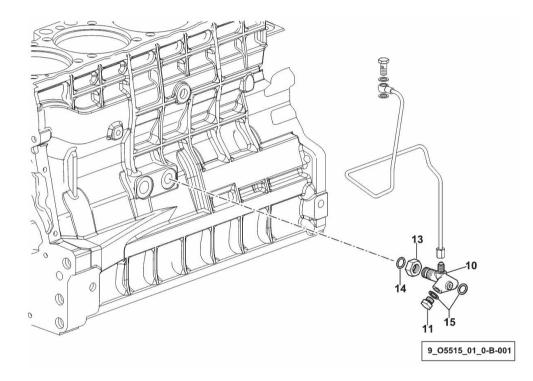
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20



Ref: B0.01.7 (1)

## ENGINE OIL AND TURBO PRESSURE SWITCH UNION

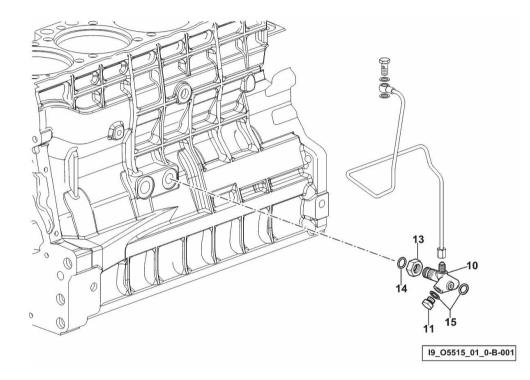
		Fig.	P/n	QTY		Name
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Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

10	2.3339.787.0/10	1	pipe fitting 7/16"
11	2.3110.403.1	1	plug m 14 p.1.5x12
13	2.1019.129.2/10	1	nut m 18 p.1.5x12
14	2.1533.038.0	1	oil seal 15.45x2.62
15	2.1560.010.0	2	gasket 14.2 x 20



## Ref: B0.01.8 (1)

## SIDE PLUG FOR CYLINDER BLOCK

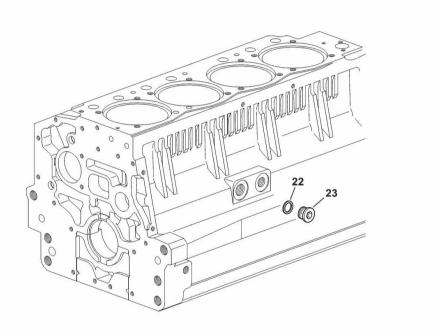
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



9\_33211\_07\_0-A-001

## Ref: B0.01.9 (1)

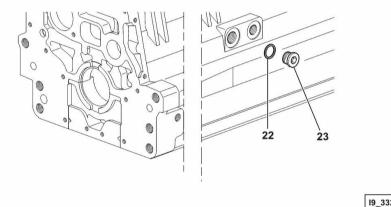
## SIDE PLUG FOR CYLINDER BLOCK

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

22	2.1560.017.0	1	gasket 22.2 x 27
23	2.3120.002.4	1	plug m 22 x 1.5



I9\_33211\_07\_0-A-001

Ref: B0.01.10 (1)

#### LOWER PLUG FOR CYLINDER BLOCKS

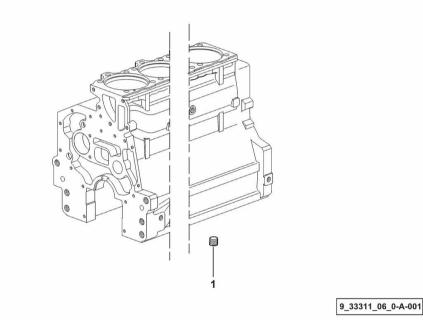
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

1 2.3130.003.1 2 plug 3/8" gas



Ref: B0.01.11 (1)

#### LOWER PLUG FOR CYLINDER BLOCKS

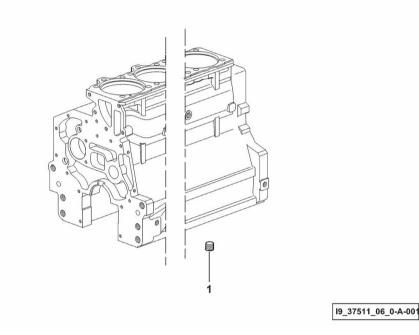
Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

1 2.3130.003.1 2 plug 3/8" gas



#### Ref: B0.02.0 (1)

## ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

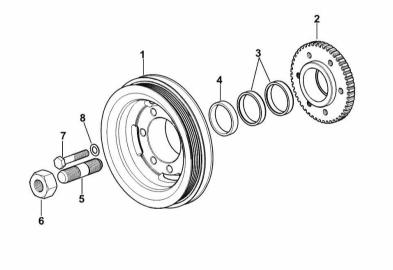
Fig.	P/n	QTY	Name

#### Notes:

Section: B0 - ENGINE

FOR ENGINES PRODUCED IN : TREVIGLIO ITALY [XF110 -> ZKDU8002W0TH15001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



#### 9\_06312\_03\_0-A-001

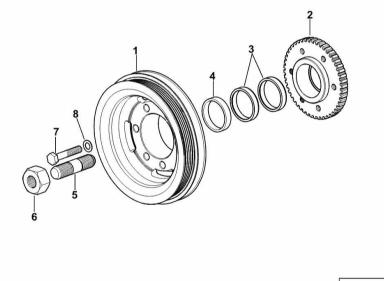
## Section: B0 - ENGINE Ref: B0.02.1 (1) ENGINE CRANKSHAFT PULLEY WITH RING-FEEDER RINGS

Fig.	P/n	QTY	Name

#### Notes:

FOR ENGINES PRODUCED IN : RANIPET - INDIA [XF110 -> ZKDU8002W0TH15001]

1	0.015.6055.0	1	pulley
2	0.011.3515.0/20	1	hub $Z = 48$
3	0.065.1256.0	2	ring 45x52
4	2.1579.865.0	1	spacer 45.2x51.8x10
5	2.0439.195.7	1	stud bolt m 20 p.1.5x80
6	2.1019.094.7	1	nut m 20 p.1.5
7	2.0112.320.2	6	screw m 10 p.1.5 x 55
8	2.1470.006.2	6	lock washer 10



I9\_O6312\_03\_0-A-001

Ref: B0.02.2 (1)

#### COOLANT PUMP AND ALTERNATOR DRIVEBELT

Fig. P/n QTY Name

Notes:

Section: B0 - ENGINE

- FOR TYPES WITHOUT CONDITIONING [XF110 -> ZKDU8002W0TH15001] 15001 <-

1 2.4119.187.0 1 belt PV-K5 (mm 1230)



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