

K9_O5119_01_0-A-001

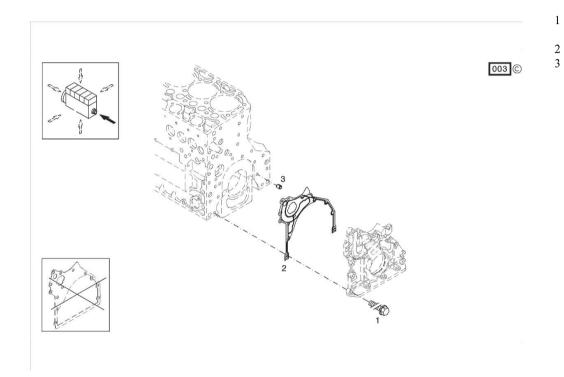
XL 130 DCR -> 10010 -> 30000

Section: B0 - ENGINE

Ref: B0.00.2 (1)

ENGINE

Fig.	P/n	QTY	Name
Notes: [XL 130 DCR -	> 10010 -> 30000]		
1	25007591	1	engine ON ORDERING PLEASE ENGINE NO. REQUIRED



Section: B0 - ENGINE **FASTENINGS**

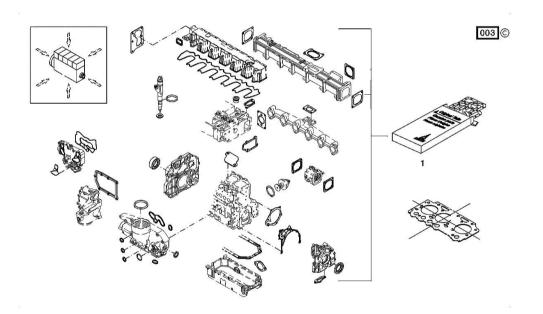
Ref: B0.01.0

Fig. P/n QTY Name

Notes:

[XL 130 DCR -> 10010 -> 30000]

	01183645	12	screw EN 1662 -F-M8X35-10.9-ZNAL-A
,	04504325	1	gasket
i	01181406	1	bushing
			H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE

Ref: B0.01.2

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name
Notes: [XL 130 I	OCR -> 10010 -> 30000]		
_	rial number: 10775495 11034264		
1	02937588	1	gasket set THE KIT DOES NOT CONTAIN ALL THE GASKETS:

SEE SM 0199-99-9449

Section: B0 - ENGINE

Ref: B0.01.5

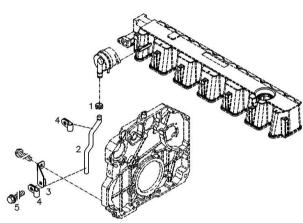
BLEEDING TUBE

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Fig.	P/n	QTY	Name
Notes: [XL 130 I	OCR -> 10010 -> 30000]		
1	01178750	1	clamp DIN 3021 -A-29X15
2	04290751	1	tube
3	04291288	1	bracket
4	01173523	2	fascia DIN 3016 -1-A1-25X20-W1-2
5	01181433	2	screw EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A

XL 130 DCR -> 10010 -> 30000

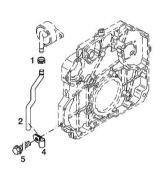




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Section: B0 - ENGINE **BLEEDING TUBE**

01181433

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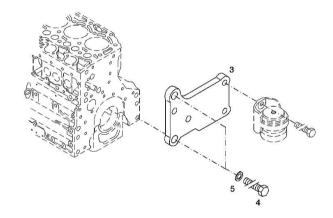
5

Ref: B0.01.6

Fig. P/n QTY Name Notes: [XL 130 DCR -> 10010 -> 30000] Engine serial number: 10739343 10775495 11034264 01178750 clamp 1 DIN 3021 -A-29X15 2 04290751 tube 01173523 fascia DIN 3016 -1-A1-25X20-W1-2

EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A





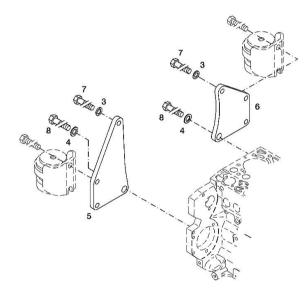
Section: B0 - ENGINE ACCESSORIES

006 ©

Ref: B0.01.8

Fig.	D/m	$\overline{\mathbf{a}}$

Fig.	P/n	QTY	Name
Notes: [XL 130 I	DCR -> 10010 -> 30000]		
0	rial number: 10775495 11034264		
3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



Section: B0 - ENGINE **ACCESSORIES**

Ref: B0.01.9

Fig. P	P/n	QTY	Name

Notes:

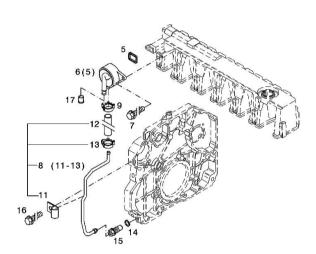
003 ©

[XL 130 DCR -> 10010 -> 30000]

Engine serial 10739343 1077	number: 75495 11034264		
3	01182016	2	disc H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950 DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951 ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW







Section: B0 - ENGINE

Ref: B0.01.10

CRANKCASE BREATHER

01161302

Fig.	P/n	QTY	Name
Notes: [XL 130 D	OCR -> 10010 -> 30000]		
_	rial number: 10775495 11034264		
5	04298547	1	rubber plug
6	04905110	1	breather
			WITH POS (5)
7	01181432	2	screw m8x30
			EN 1662 -F-M8X30-10.9-ZNAL-A
8	04504876	1	tube
			WITH POS 11-13
9	01182878	1	fascia
			H 3461 -F-13,0/8
11	02144961	1	fascia
12	04288507	1	rubber tube
			H 3407 -F8X14X57-EAM/ARAMID/EAM
13	01182878	1	fascia
			H 3461 -F-13,0/8
14	01118737	1	oil seal 22 x 27
			DIN 7603 -A22X27-CU
15	04505853	1	pipe union
16	01181442	1	screw m6x12

bottom

EN 1662 -F-M6X12-10.9-ZNAL-A

H 2873 -A25,5X22,8X17-PEWEICH



17

Section: B0 - ENGINE

Ref: B0.01.11

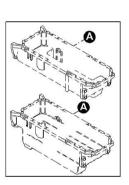
OIL FILLER NECK

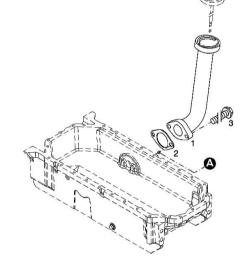
Fig.	P/n	QTY	Name
Notes:		,	
	CR -> 10010 -> 30000	0]	

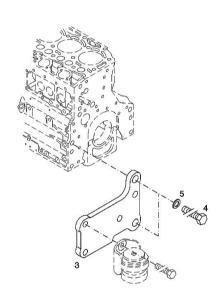
1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm











Section: B0 - ENGINE **ACCESSORIES**

Ref: B0.01.12

Fig.	P/n	OTY	Name

Notes:

003 ©

[XL 130 DCR -> 10010 -> 30000]

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1 5-A4C



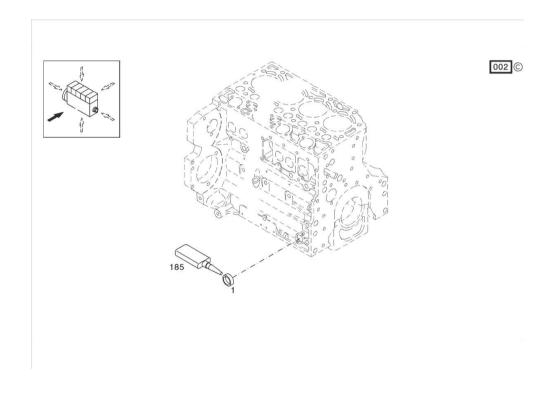
Section: B0 - ENGINE

XL 130 DCR -> 10010 -> 30000

Ref: B0.01.13

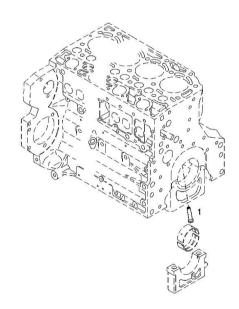
PLUG

Fig.	P/n	QTY	Name
Notes: [XL 130 DCR →	> 10010 -> 30000]		
1	01148031	1	plug DIN 443 -A36-ZNPHR
185	01319911	1	sealing compound ml. 50



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Section: B0 - ENGINE

Ref: B0.01.14

PISTON COOL.NOZZLE

Fig. P/n QTY Name				
	Fig.	P/II	QTY	Name

Notes:

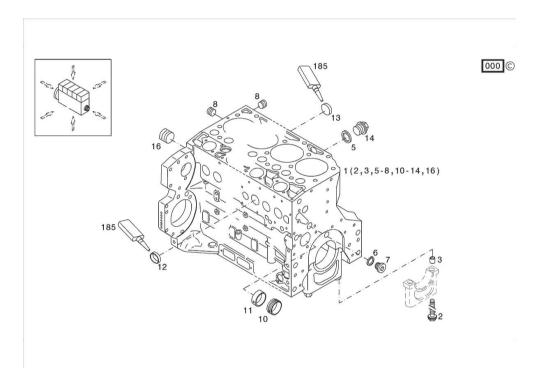
[XL 130 DCR -> 10010 -> 30000]

Engine serial number: 10739343 10775495 11034264

04207521 sprayers



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Section: B0 - ENGINE KURBELGEHAEUSE Ref: B0.01.15

Fig.	P/n	QTY	Name
Notes: [XL 130 De	CR -> 10010 -> 30000]		

185	01319910	1	guard
1	04296586	1	crankcase kpl.
			MIT POS
			WITH ITEM
			(2,3,5-8,10-14,16)
2	04254240	14	screw
			50 Nm , 90° , 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20
			DIN 7603 -A14X20-CU
6	01101342	1	oil seal
			DIN 7603 -D22X27-CU
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm

Section: B0 - ENGINE

Ref: B0.01.16

FILLER CAP

Fig. P/n QTY Name

Notes:

1

[XL 130 DCR -> 10010 -> 30000]

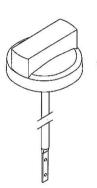
Engine serial number:

10739343 10775495 11034264

01180341 1 plug

H 2875 -B2-OL40-166X4X145X15

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0507 1179

185 185 1000 ©

XL 130 DCR -> 10010 -> 30000

Section: B0 - ENGINE

Ref: B0.01.17

KURBELGEHAEUSF

Fig.	P/n	QTY	Name
Notes:	OCR -> 10010 -> 30000]		
	,		
185	01319910	1	guard
1	04506856	1	crankcase
			MIT POS
			(2,3,5-8,10-14,16)
2	04254240	14	screw
2	0.41.607.64		50 Nm , 90° , 90°
3	04160764	14	bushing
5	01118693	2	gasket 14x20 DIN 7603 -A14X20-CU
6	01101342	1	oil seal
O	01101342	1	OII Seal DIN 7603 -D22X27-CU
7	04292706	1	plug
,	04252700	1	80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	6	plug
11	04250086	1	ring
12	01148032	9	cover
			DIN 443 -A45-ZNPHR
13	01148031	6	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
1.6	0.400 (52)		DIN 7604 -AM14X1,5-ST-A4C
16	04226536	1	bottom
			30 Nm

DIN 7991 -M6X16-8.8-A4C

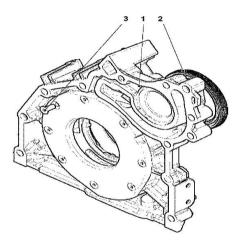
Section: B0 - ENGINE

FLANGE

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Ref: B0.01.19

Fig.	P/n	QTY	Name	
Notes: [XL 130	DCR -> 10010 -> 30000]			
Engine : 1103426	serial number: 54			
1	04502445	1	oil pump WITH POS (2,3)	
2	04502202	1	special oil seal	
3	01133718	8	screw 8.5 Nm	



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