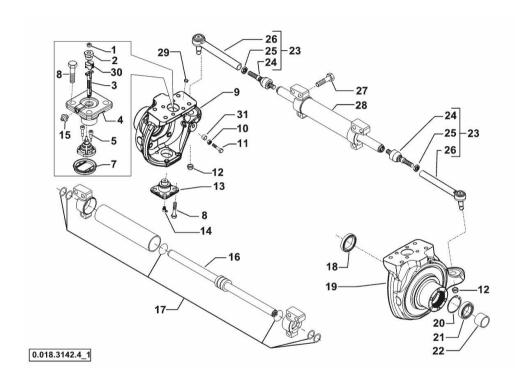
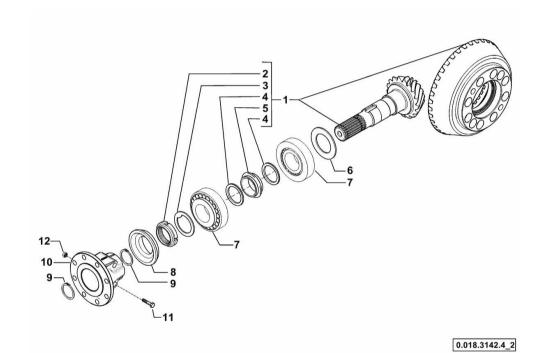
Section: F0 - FRONT AXLE

Ref: 0.018.3142.4

STEERING CYLINDER - 368175

Fig.	P/n	QTY	Name
1	0.900.0894.3	2	plug
2	0.900.0082.4	2	screw m 20 p.1.5
3	0.900.0965.7	1	small pin
4	0.900.0502.5	2	pin
5	0.900.0082.7	2	screw m 4 x 10
7	0.900.0865.2	1	cover
8	0.900.0082.9	16	screw m 14 x 35
9	0.900.0107.9	1	fork sx/lh/li
10	0.900.0083.1	2	nut m 14
11	0.900.0948.6	2	screw m 14
12	0.900.0083.1	2	nut m 14
13	0.900.0083.4	2	pin
14	0.900.0083.5	2	grease gun m 6 p.1, 45°
15	0.900.0542.4	1	grease gun m 6 p.1
16	0.900.0083.7	1	stem
17	0.900.0083.8	1	gasket set
18	0.900.0083.9	2	oil seal 56x80x13/14,5
19	0.900.0107.5	1	fork dx/rh/re
20	0.900.0084.1	2	circlip
21	0.900.0084.2	2	bearing
22	0.900.0084.3	2	spacer
23	0.900.0107.6	2	rod
24	0.900.0084.5	2	ball joint
25	0.900.0084.6	2	nut m 24x10
26	0.900.0107.7	2	rod
27	0.900.0791.2	6	screw m18x70
28	0.900.0527.5	1	jack
29	0.900.0085.0	8	plug
30	0.900.0961.2	1	small block
31	0.900.0948.7	2	bush



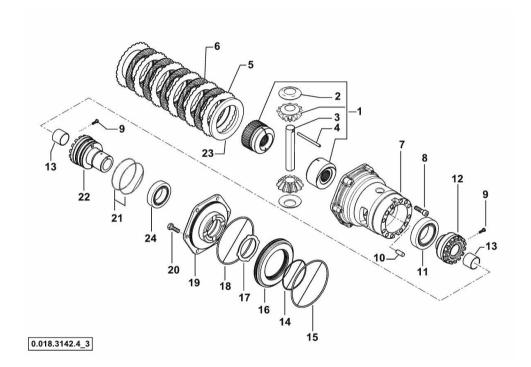


Section: F0 - FRONT AXLE

Ref: 0.018.3142.4

BEVEL WHEEL GEAR - 368175

Fig.	P/n	QTY	Name	
	,			
1	0.900.0085.4	1	bevel drive $Z = 14/37$	
2	0.900.0085.5	1	ring nut m 40 p.1.5	
3	0.900.0085.6	1	washer	
4	0.900.0085.7	2	washer	
5	0.900.0085.8	1	spacer	
6	0.900.0085.9		shim mm 2.50	
6	0.900.0086.0		shim mm 2.60	
6	0.900.0086.1		shim mm 2.70	
6	0.900.0086.2		shim mm 2.80	
6	0.900.0086.3		shim mm 2.90	
6	0.900.0086.4		shim mm 3.00	
6	0.900.0086.5		shim mm 3.10	
6	0.900.0086.6		shim mm 3.20	
6	0.900.0086.7		shim mm 3.30	
6	0.900.0086.8		shim mm 3.40	
7	0.900.0086.9	2	bearing	
8	0.900.0087.0	1	oil seal 35x92/98x13/27	
9	0.900.0087.1	2	circlip $d = 35$	
10	0.900.0965.8	1	flange	
11	0.900.0960.9	2	screw	
12	0.900.0961.0	2	nut	

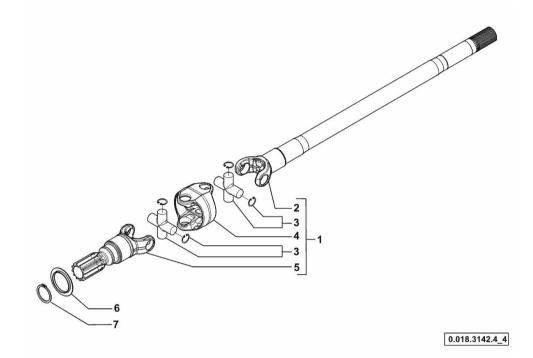


Section: F0 - FRONT AXLE

Ref: 0.018.3142.4

DIFFERENTIAL - 368175

Fig.	P/n	QTY	Name	
	,	'		
1	0.900.0966.2	1	differential lock - KIT	
2	0.900.0087.4	2	slewing ring	
3	0.900.0087.5	1	pin	
4	0.900.0087.6	1	pin D7x91	
5	0.900.0087.7	6	disc	
6	0.900.0087.8	5	disc	
7	0.900.0087.9	1	differential carrier	
8	0.900.0088.0	10	screw m 12 x 35	
9	0.900.0088.1	2	screw m 6 x 25	
10	0.900.0088.3	2	pin Ø 12 x 28	
11	0.900.0088.4	2	bearing	
12	0.900.0088.5	1	ring nut M94x1.5	
12	0.900.0088.6	2	bushing	
14	0.900.0088.7	1	oil seal	
15	0.900.0088.8	1	oil seal	
16	0.900.0088.9	1	piston	
17	0.900.0089.0	1	disc	
18	0.900.0089.1	1	oil seal	
19	0.900.0952.0	1	cover - KIT	
20	0.900.0089.3	6	screw m 10 x 35	
21	0.900.0089.8	2	oil seal	
22	0.900.0089.9	1	ring nut m 94 p.1.5	
23	0.900.0090.0	1	disc	
24	0.900.0090.1	1	bearing	

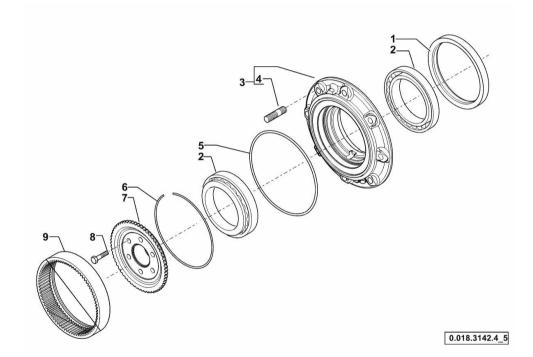


Section: F0 - FRONT AXLE

Ref: 0.018.3142.4

DOUBLE COUPLING - 368175

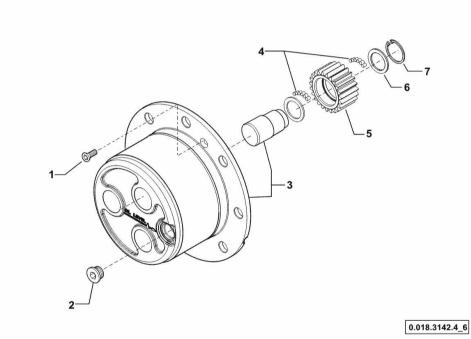
Fig.	P/n	QTY	Name
1	0.900.0912.4	1	shaft kpl. (sx/lh/li)
1	0.900.0912.5	1	shaft kpl. (dx/rh/re)
2	0.900.0966.3	1	fork dx/rh/re
2	0.900.0966.4	1	fork sx/lh/li
3	0.900.1415.7	4	universal joint
4	0.900.0966.0	2	joint
5	0.900.0090.8	2	fork
6	0.900.0090.9	2	cover
7	0.900.0091.0	2	circlip



Section: F0 - FRONT AXLE WHEEL HUB - 368175

Ref: 0.018.3142.4

Fig.	P/n	QTY	Name	
	·			
1	0.900.0091.1	2	oil seal 155x180x14,5	
2	0.900.1360.6	4	bearing	
3	0.900.0530.9	2	wheel hub	
4	0.900.0091.4	16	stud bolt	
5	0.900.0091.5	2	oil seal	
6	0.900.0091.6	2	circlip	
7	0.900.1360.7	2	hub	
8	0.900.0091.8	12	screw m 12 x 45	
9	0.900.1537.0	2	crown wheel z=60	



Section: F0 - FRONT AXLE

Ref: 0.018.3142.4

PLANETARY GEAR - 368175

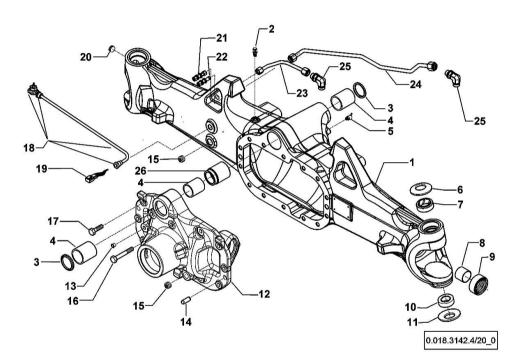
Fig.	P/n	QTY	Name
1	0.900.0092.0	4	screw m 8 p.1.25 x 20
2	0.900.0092.1	2	plug m 30 p.2
3	0.900.0965.9	2	spider - KIT
4	0.900.0092.3	34	roller
5	0.900.0092.4	6	gear Z = 23
6	0.900.0092.5	6	slewing ring
7	0.900.0092.6	6	circlip

Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

DRIVEN FRONT AXLE - 368175

Fig.	P/n	QTY	Name	
1	0.900.0965.6	1	casing	
2	0.900.0079.8	1	breather m 10 p.1	
3	0.900.0079.9	2	circlip	
4	0.900.0080.0	3	bushing	
5	0.900.0080.1	1	grease gun m 8 p.1, 45°	
6	0.900.0080.2	2	spring	
7	0.900.0080.3	2	bushing	
8	0.900.0080.4	2	bushing	
9	0.900.0912.6	2	oil seal 40x65x27,5	
10	0.900.0080.6	2	bearing	
11	0.900.0080.7	2	spring	
12	0.900.1536.6	1	flange	
13	0.900.0893.4	1	plug D1	
14	0.900.0081.0	2	pin Ø 15x45	
15	0.900.0081.1	2	plug m 24 p.1.5	
16	0.900.0081.2	2	screw m 14x75	
17	0.900.0081.3	12	screw m14 x 40	
18	0.900.0504.8	1	sensor - KIT	
19	0.900.0081.5	1	connector	
20	0.900.0081.6	1	plug m 26 p.1.5	
21	0.900.0081.7	1	pipe fitting	
22	0.900.0081.8	1	pipe fitting	
23	04454985	1	tube	
24	04454984	1	tube	
25	0.900.0082.1	2	pipe fitting	
26	0.900.0082.2	1	bushing	

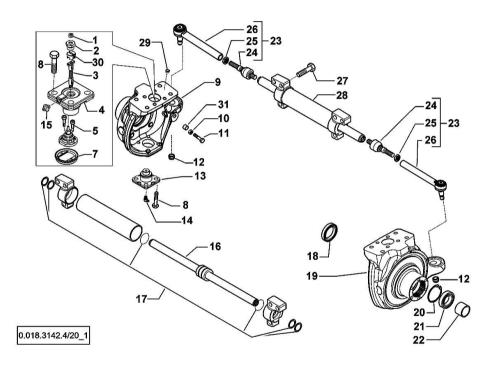


Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

STEERING CYLINDER - 368175

Fig.	P/n	QTY	Name
1	0.900.0894.3	2	plug
2	0.900.0082.4	2	screw m 20 p.1.5
3	0.900.0965.7	1	small pin
4	0.900.0502.5	2	pin
5	0.900.0082.7	2	screw m 4 x 10
7	0.900.0865.2	1	cover
8	0.900.0082.9	16	screw m 14 x 35
9	0.900.0107.9	1	fork sx/lh/li
10	0.900.0083.1	2	nut m 14
11	0.900.0948.6	2	screw m 14
12	0.900.0083.1	2	nut m 14
13	0.900.0083.4	2	pin
14	0.900.0083.5	2	grease gun m 6 p.1, 45°
15	0.900.0542.4	1	grease gun m 6 p.1
16	0.900.1575.6	1	stem
17	0.900.1575.7	1	gasket set
18	0.900.0083.9	2	oil seal 56x80x13/14,5
19	0.900.0107.5	1	fork dx/rh/re
20	0.900.0084.1	2	circlip
21	0.900.0084.2	2	bearing
22	0.900.0084.3	2	spacer
23	0.900.0107.6	2	rod
24	0.900.0084.5	2	ball joint
25	0.900.0084.6	2	nut m 24x10
26	0.900.0107.7	2	rod
27	0.900.0791.2	6	screw m18x70
28	0.900.1575.8	1	jack
29	0.900.0085.0	8	plug
30	0.900.0961.2	1	small block
31	0.900.0948.7	2	bush

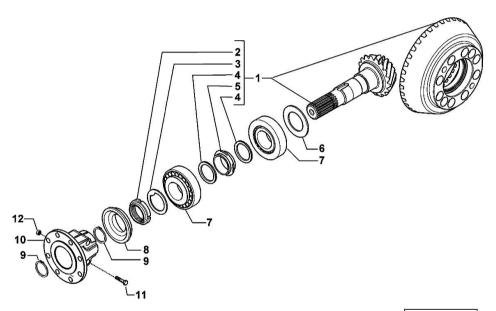


Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

BEVEL WHEEL GEAR - 368175

Fig.	P/n	QTY	Name	
	0.000.0005.4			
1	0.900.0085.4	1	bevel drive $Z = 14/37$	
2	0.900.0085.5	1	ring nut m 40 p.1.5	
3	0.900.0085.6	1	washer	
4	0.900.0085.7	2	washer	
5	0.900.0085.8	1	spacer	
6	0.900.0085.9		shim mm 2.50	
6	0.900.0086.0		shim mm 2.60	
6	0.900.0086.1		shim mm 2.70	
6	0.900.0086.2		shim mm 2.80	
6	0.900.0086.3		shim mm 2.90	
6	0.900.0086.4		shim mm 3.00	
6	0.900.0086.5		shim mm 3.10	
6	0.900.0086.6		shim mm 3.20	
6	0.900.0086.7		shim mm 3.30	
6	0.900.0086.8		shim mm 3.40	
7	0.900.0086.9	2	bearing	
8	0.900.0087.0	1	oil seal 35x92/98x13/27	
9	0.900.0087.1	2	circlip d = 35	
10	0.900.0965.8	1	flange	
11	0.900.0960.9	2	screw	
12	0.900.0960.9	2		
12	0.900.0961.0	2	nut	

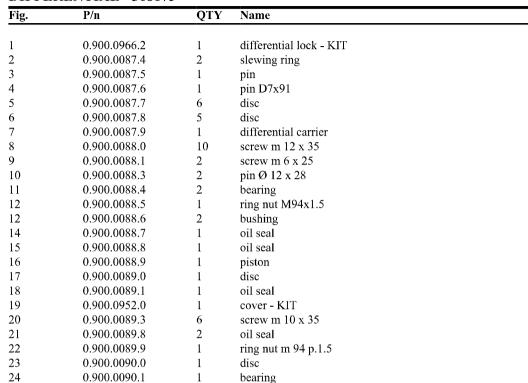


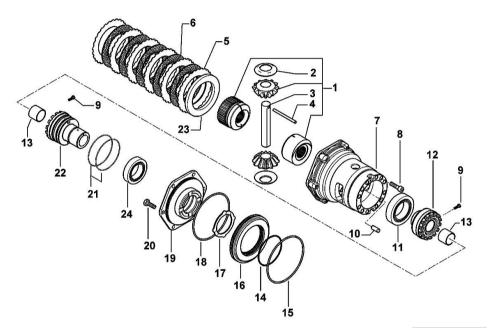
0.018.3142.4/20_2

Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

DIFFERENTIAL - 368175





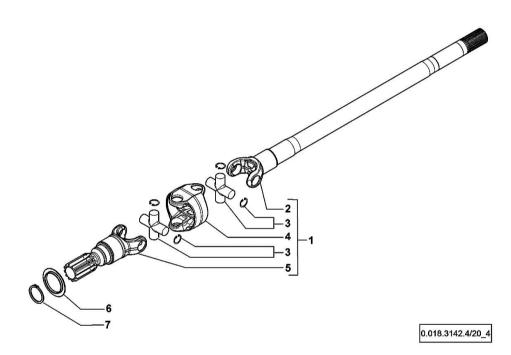
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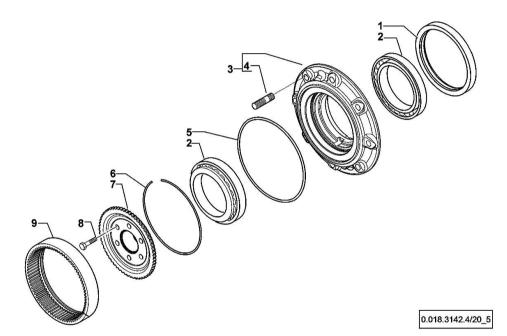
Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

DOUBLE COUPLING - 368175

Fig.	P/n	QTY	Name	
	0.000.0012.4		1 0 1 1 4 (11 11)	
I	0.900.0912.4	1	shaft kpl. (sx/lh/li)	
1	0.900.0912.5	1	shaft kpl. (dx/rh/re)	
2	0.900.0966.3	1	fork dx/rh/re	
2	0.900.0966.4	1	fork sx/lh/li	
3	0.900.1415.7	4	universal joint	
4	0.900.0966.0	2	joint	
5	0.900.0090.8	2	fork	
6	0.900.0090.9	2	cover	
7	0.900.0091.0	2	circlip	

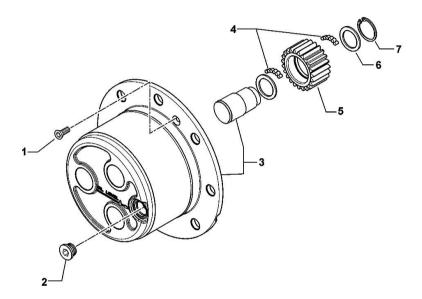




Section: F0 - FRONT AXLE WHEEL HUB - 368175

Ref: 0.018.3142.4/20

Fig.	P/n	QTY	Name
1	0.000.0001.1	2	. T L 155 100 14.5
1	0.900.0091.1	2	oil seal 155x180x14,5
2	0.900.1360.6	4	bearing
3	0.900.0530.9	2	wheel hub
4	0.900.0091.4	16	stud bolt
5	0.900.0091.5	2	oil seal
6	0.900.0091.6	2	circlip
7	0.900.1360.7	2	hub
8	0.900.0091.8	12	screw m 12 x 45
9	0.900.1537.0	2	crown wheel z=60



0.018.3142.4/20_6

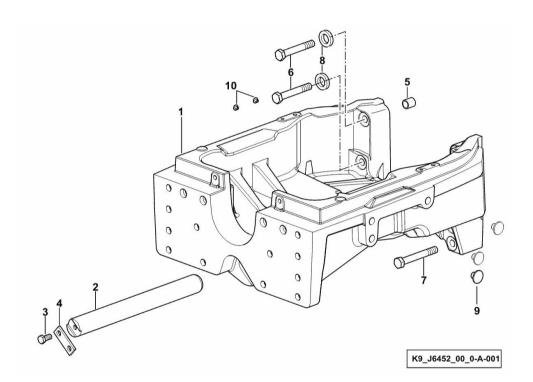
XL 140.4 T4i Hi Level

Section: F0 - FRONT AXLE

Ref: 0.018.3142.4/20

PLANETARY GEAR - 368175

Fig.	P/n	QTY	Name
1	0.900.0092.0	4	screw m 8 p.1.25 x 20
2	0.900.0092.1	2	plug m 30 p.2
3	0.900.0965.9	2	spider - KIT
4	0.900.0092.3	34	roller
5	0.900.0092.4	6	gear Z = 23
6	0.900.0092.5	6	slewing ring
7	0.900.0092.6	6	circlip



Section: F0 - FRONT AXLE **4WD - FRONT SUPPORT** Ref: F0.01.0 (1)

P/n

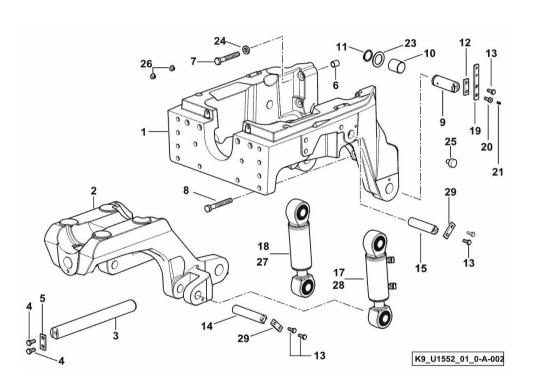
Fig.	P/n	QTY	Name
Notes:	T4i Hi Level]		
[AL 140.4	141 HI Levelj		
1	0.016.0970.0/40	1	front support
2	04411024	1	pin
3	2.0114.409.2	2	screw m 12 x 25
4	04419914	1	bracket
5	2.2680.047.0	2	ring 17x22x23
6	2.0113.630.2	4	screw m 16x105
7	2.0119.282.6	4	screw m 16 x 120
8	01174740	4	washer 16.5x31x7
9	01167322	10	bottom 18.4x15.5x25
10	0.017.8802.0	2	bottom

Section: F0 - FRONT AXLE

Ref: F0.01.1 (2)

4WD - FRONT CARRIER WITH SUSPENSION

Fig.	P/n	QTY	Name	
TAT 4				
Notes:	T4i Hi Level]			
[XL 140.4	1 41 III Devel			
1	0.016.0971.0/40	1	front support	
2	04455624/30	1	support	
3	04411024	1	pin	
4	2.0114.409.2	2	screw m 12 x 25	
5	04411025	1	flange	
6	2.2680.047.0	2	ring 17x22x23	
7	2.0113.630.2	4	screw m 16x105	
8	2.0119.282.6	4	screw m 16 x 120	
9	2.1679.130.0	2	pin	
10	04424134/20	2	bushing	
11	2.1410.016.7	2	circlip 40x1.75	
12	0.020.8164.0	2	small plate	
13	2.0114.309.2	10	screw m 10 p 1.25 x 25	
14	0.015.3715.0/10	2	pin	
15	0.015.3716.0/10	2	pin	
17	04455060/10	1	jack sx/lh/li - Weber	
			<i>☞</i> 04455060/10	
18	04455061/10	1	jack dx/rh/re - Weber	
			© 04455061/10	
19	0.021.5396.0	1	small plate	
20	2.3249.736.7	2	screw m 12 x 30	
21	2.3820.101.2	2	grease gun m 6 p.1 x 5	
23	04438682	2	ring	
24	01174740	4	washer 16.5x31x7	
25	01167322	10	bottom 18.4x15.5x25	
26	0.017.8802.0	2	bottom	
27	2.3749.016.0	1	jack dx/rh/re - Ognibene	
			© 2.3749.016.0	
28	2.3749.015.0	1	jack sx/lh/li - Ognibene	
			© 2.3749.015.0	
29	04422768	4	small plate	



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