

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4

DRIVEN FRONT AXLE - 380999

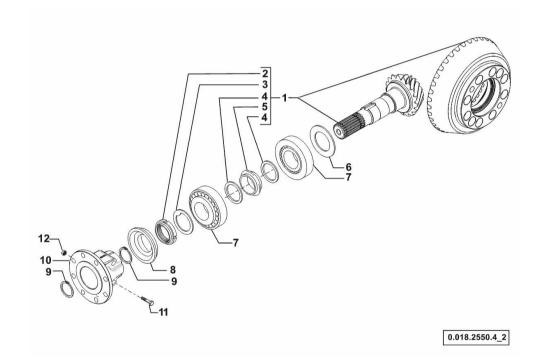
Fig.	P/n	QTY	Name
		"	
1	0.900.1416.2	1	front axle
2	0.900.0079.8	1	breather m 10 p.1
3	0.900.0079.9	2	circlip
4	0.900.0080.0	3	bushing
5	0.900.0080.1	1	grease gun m 8 p.1, 45°
6	0.900.0080.2	2	spring
7	0.900.0080.3	2	bushing
8	0.900.0080.4	2	bushing
9	0.900.0912.6	2	oil seal 40x65x27,5
10	0.900.1416.3	2	bearing
11	0.900.0080.7	2	spring
12	0.900.1536.6	1	flange
13	0.900.0893.4	1	plug D1
14	0.900.0081.0	2	pin Ø 15x45
15	0.900.0081.1	2	plug m 24 p.1.5
16	0.900.0081.2	2	screw m 14x75
17	0.900.0081.3	12	screw m14 x 40
18	0.900.0504.8	1	sensor - KIT
19	0.900.0081.5	1	connector
20	0.900.0081.6	1	plug m 26 p.1.5
21	0.900.0081.7	1	pipe fitting
22	0.900.0081.8	1	pipe fitting
23	04454985	1	tube
24	04454984	1	tube
25	0.900.0082.1	2	pipe fitting
26	0.900.0082.2	1	bushing

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Section: F0 - FRONT AXLE

STEERING CYLINDER - 380999

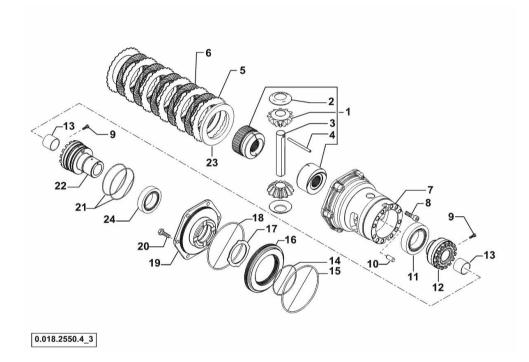
Fig.	P/n	QTY	Name
		,	
1	0.900.0894.3	2	plug
2	0.900.0082.4	2	screw m 20 p.1.5
3	0.900.0965.7	1	small pin
4	0.900.0502.5	2	pin
5	0.900.0082.7	2	screw m 4 x 10
7	0.900.0865.2	1	cover
8	0.900.0082.9	16	screw m 14 x 35
9	0.900.1416.4	1	fork sx/lh/li
10	0.900.0105.8	4	nut m 14
11	0.900.1536.7	2	screw
12	0.900.0083.3	2	nut m 20 p.1
13	0.900.0083.4	2	pin
14	0.900.0083.5	2	grease gun m 6 p.1, 45°
15	0.900.0542.4	1	grease gun m 6 p.1
16	0.900.0083.7	1	stem
17	0.900.0083.8	1	gasket set
18	0.900.0083.9	2	oil seal 56x80x13/14,5
19	0.900.0084.0	1	cap dx/rh/re
20	0.900.0084.1	2	circlip
21	0.900.0084.2	2	bearing
22	0.900.0084.3	2	spacer
23	0.900.1416.5	2	rod
24	0.900.0647.3	2	joint
25	0.900.0084.6	2	nut m 24x10
26	0.900.0644.8	2	rod
27	0.900.0791.2	6	screw m18x70
28	0.900.0527.5	2	jack
29	0.900.0085.0	8	plug
30	0.900.0961.2	1	small block
31	0.900.0112.6	1	breather m10 p.1
32	0.900.0948.6	2	screw m 14
33	0.900.0948.7	4	bush



Section: F0 - FRONT AXLE

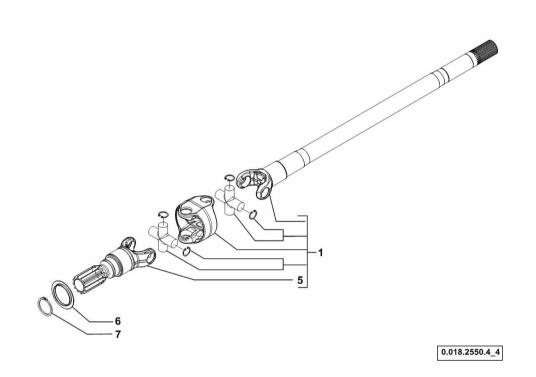
BEVEL WHEEL GEAR - 380999

Fig.	P/n	QTY	Name	
	'	,		
1	0.900.0085.4	1	bevel drive $Z = 14/37$	
2	0.900.0085.5	1	ring nut m 40 p.1.5	
3	0.900.0085.6	1	washer	
4	0.900.0085.7	2	washer	
5	0.900.0085.8	1	spacer	
6	0.900.0085.9		shim mm 2.50	
6	0.900.0086.0		shim mm 2.60	
6	0.900.0086.1		shim mm 2.70	
6	0.900.0086.2		shim mm 2.80	
6	0.900.0086.3		shim mm 2.90	
6	0.900.0086.4		shim mm 3.00	
6	0.900.0086.5		shim mm 3.10	
6	0.900.0086.6		shim mm 3.20	
6	0.900.0086.7		shim mm 3.30	
6	0.900.0086.8		shim mm 3.40	
7	0.900.0086.9	2	bearing	
8	0.900.0087.0	1	oil seal 35x92/98x13/27	
9	0.900.0087.1	2	circlip $d = 35$	
10	0.900.0965.8	1	flange	
11	0.900.0960.9	2	screw	
12	0.900.0961.0	2	nut	



Section: F0 - FRONT AXLE **DIFFERENTIAL - 380999**

Fig.	P/n	QTY	Name
	'	,	
1	0.900.0966.2	1	differential lock - KIT
2	0.900.0087.4	2	slewing ring
3	0.900.0087.5	1	pin
4	0.900.0087.6	1	pin D7x91
5	0.900.0087.7	6	disc
6	0.900.0087.8	5	disc
7	0.900.0087.9	1	differential carrier
8	0.900.0088.0	10	screw m 12 x 35
9	0.900.0088.1	2	screw m 6 x 25
10	0.900.0088.3	2	pin Ø 12 x 28
11	0.900.0088.4	2	bearing
12	0.900.0088.5	1	ring nut M94x1.5
12	0.900.0088.6	2	bushing
14	0.900.0088.7	1	oil seal
15	0.900.0088.8	1	oil seal
16	0.900.0088.9	1	piston
17	0.900.0089.0	1	disc
18	0.900.0089.1	1	oil seal
19	0.900.0952.0	1	cover - KIT
20	0.900.0089.3	6	screw m 10 x 35
21	0.900.0089.8	2	oil seal
22	0.900.0089.9	1	ring nut m 94 p.1.5
23	0.900.0090.0	1	disc
24	0.900.0090.1	1	bearing

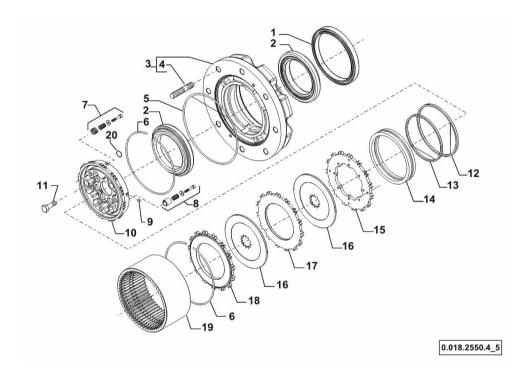


Section: F0 - FRONT AXLE

Ref: 0.018.2550.4

DOUBLE COUPLING - 380999

Fig.	P/n	QTY	Name
1	0.900.1416.8	1	joint sx/lh/li
1	0.900.1536.8	1	joint dx/rh/re
5	0.900.0090.8	2	fork
6	0.900.0090.9	2	cover
7	0.900.0091.0	2	circlip



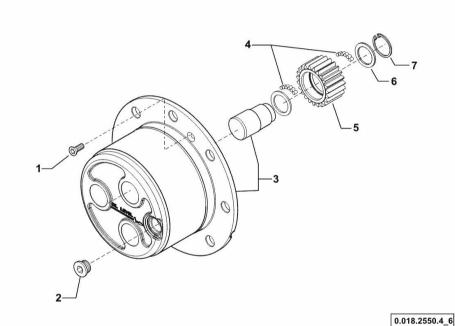
XL 140.4 T4i

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4

WHEEL HUB - WITH FRONT BRAKES - 380999

Fig.	P/n	QTY	Name
		·	
1	0.900.0091.1	2	oil seal 155x180x14,5
2	0.900.1360.6	4	bearing
3	0.900.1416.9	2	wheel hub
4	0.900.0091.4	16	stud bolt
5	0.900.1417.0	2	oil seal
6	0.900.0091.6	4	circlip
7	0.900.0116.9	2	screw - KIT
8	0.900.0116.8	2	screw - KIT
9	0.900.0117.0	4	rivet
10	0.900.1536.9	2	hub
11	0.900.0091.8	16	screw m 12 x 45
12	0.900.1417.2	2	oil seal
13	0.900.1417.3	2	oil seal
14	0.900.0116.4	2	piston
15	0.900.0116.3	2	brake disc
16	0.900.0116.1	4	brake disc
17	0.900.0116.2	2	brake disc
18	0.900.0116.0	2	clutch plate
19	0.900.1417.6	2	crown wheel $Z = 60$
20	0.900.0112.8	2	ring



Section: F0 - FRONT AXLE

PLANETARY GEAR - 380999

Fig.	P/n	OTY	Name
8-		<u></u>	TWINE
1	0.900.0092.0	4	screw m 8 p.1.25 x 20
2	0.900.0092.1	2	plug m 30 p.2
3	0.900.1417.8	2	spider
4	0.900.0092.3	34	roller
5	0.900.0092.4	6	gear Z = 23
6	0.900.0092.5	6	slewing ring
7	0.900.0092.6	6	circlip

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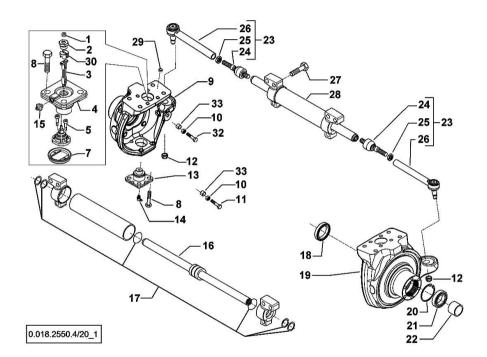
XL 140.4 T4i

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20

DRIVEN FRONT AXLE - 380999

	P/n	QTY	Name
1	0.900.1416.2	1	front axle
2	0.900.0079.8	1	breather m 10 p.1
3	0.900.0079.9	2	circlip
4	0.900.0080.0	3	bushing
5	0.900.0080.1	1	grease gun m 8 p.1, 45°
6	0.900.0080.2	2	spring
7	0.900.0080.3	2	bushing
8	0.900.0080.4	2	bushing
9	0.900.0912.6	2	oil seal 40x65x27,5
10	0.900.1416.3	2	bearing
11	0.900.0080.7	2	spring
12	0.900.1536.6	1	flange
13	0.900.0893.4	1	plug D1
14	0.900.0081.0	2	pin Ø 15x45
15	0.900.0081.1	2	plug m 24 p.1.5
16	0.900.0081.2	2	screw m 14x75
17	0.900.0081.3	12	screw m14 x 40
18	0.900.0504.8	1	sensor - KIT
19	0.900.0081.5	1	connector
20	0.900.0081.6	1	plug m 26 p.1.5
21	0.900.0081.7	1	pipe fitting
22	0.900.0081.8	1	pipe fitting
23	04454985	1	tube
24	04454984	1	tube
25	0.900.0082.1	2	pipe fitting
26	0.900.0082.2	1	bushing



Section: F0 - FRONT AXLE

STEERING CYLINDER - 380999

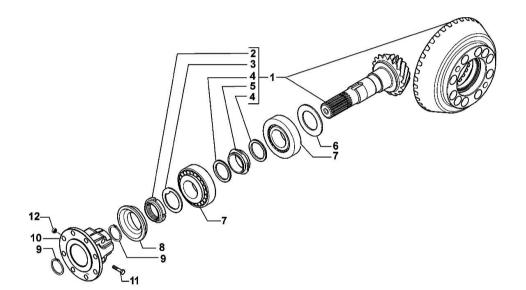
Fig.	P/n	QTY	Name
1	0.900.0894.3	2	plug
2	0.900.0082.4	2	screw m 20 p.1.5
3	0.900.0965.7	1	small pin
4	0.900.0502.5	2	pin
5	0.900.0082.7	2	screw m 4 x 10
7	0.900.0865.2	1	cover
8	0.900.0082.9	16	screw m 14 x 35
9	0.900.1416.4	1	fork sx/lh/li
10	0.900.0105.8	4	nut m 14
11	0.900.1536.7	2	screw
12	0.900.0083.3	2	nut m 20 p.1
13	0.900.0083.4	2	pin
14	0.900.0083.5	2	grease gun m 6 p.1, 45°
15	0.900.0542.4	1	grease gun m 6 p.1
16	0.900.1575.6	1	stem
17	0.900.1575.7	1	gasket set
18	0.900.0083.9	2	oil seal 56x80x13/14,5
19	0.900.0084.0	1	cap dx/rh/re
20	0.900.0084.1	2	circlip
21	0.900.0084.2	2	bearing
22	0.900.0084.3	2	spacer
23	0.900.1416.5	2	rod
24	0.900.0647.3	2	joint
25	0.900.0084.6	2	nut m 24x10
26	0.900.0644.8	2	rod
27	0.900.0791.2	6	screw m18x70
28	0.900.1575.8	1	jack
29	0.900.0085.0	8	plug
30	0.900.0961.2	1	small block
31	0.900.0112.6	1	breather m10 p.1
32	0.900.0948.6	2	screw m 14
33	0.900.0948.7	4	bush

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20

BEVEL WHEEL GEAR - 380999

Fig.	P/n	QTY	Name
1	0.900.0085.4	1	bevel drive $Z = 14/37$
2	0.900.0085.5	1	ring nut m 40 p.1.5
3	0.900.0085.6	1	washer
4	0.900.0085.7	2	washer
5	0.900.0085.8	1	spacer
6	0.900.0085.9		shim mm 2.50
6	0.900.0086.0		shim mm 2.60
6	0.900.0086.1		shim mm 2.70
6	0.900.0086.2		shim mm 2.80
6	0.900.0086.3		shim mm 2.90
6	0.900.0086.4		shim mm 3.00
6	0.900.0086.5		shim mm 3.10
6	0.900.0086.6		shim mm 3.20
6	0.900.0086.7		shim mm 3.30
6	0.900.0086.8		shim mm 3.40
7	0.900.0086.9	2	bearing
8	0.900.0087.0	1	oil seal 35x92/98x13/27
9	0.900.0087.1	2	circlip d = 35
10	0.900.0965.8	1	flange
11	0.900.0960.9	2	screw
12	0.900.0961.0	2	nut

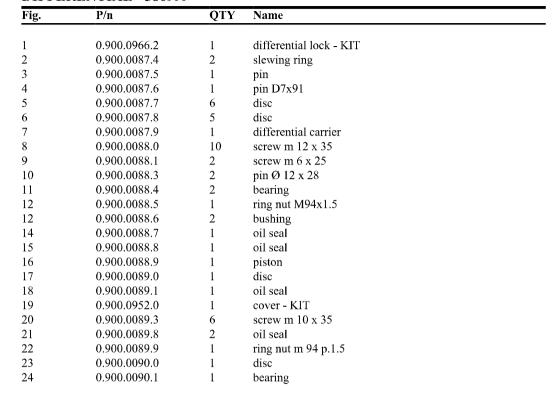


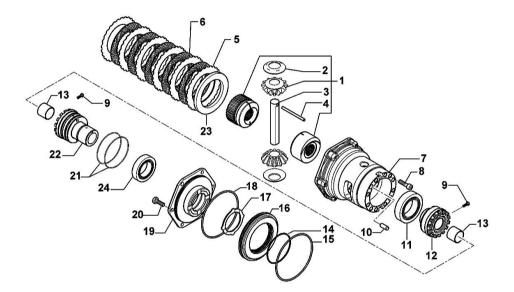
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Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20







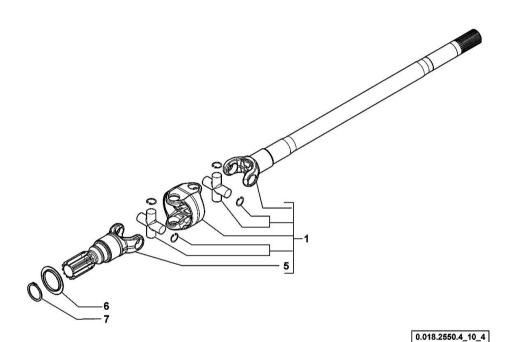
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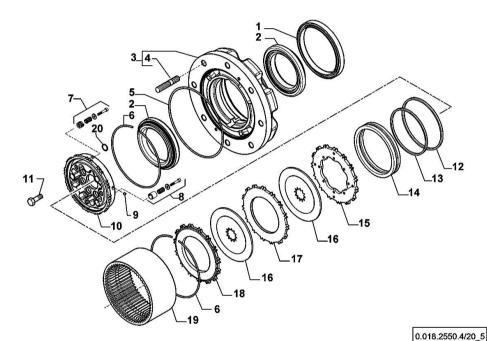
Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20

DOUBLE COUPLING - 380999

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Fig.	P/n	QTY	Name		
1	0.900.1416.8	1	joint sx/lh/li		
1	0.900.1536.8	1	joint dx/rh/re		
5	0.900.0090.8	2	fork		
6	0.900.0090.9	2	cover		
7	0.900.0091.0	2	circlip		





XL 140.4 T4i

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20

WHEEL HUB - WITH FRONT BRAKES - 380999

Fig.	P/n	QTY	Name
1	0.900.0091.1	2	oil seal 155x180x14,5
2	0.900.1360.6	4	bearing
3	0.900.1416.9	2	wheel hub
4	0.900.0091.4	16	stud bolt
5	0.900.1417.0	2	oil seal
6	0.900.0091.6	4	circlip
7	0.900.0116.9	2	screw - KIT
8	0.900.0116.8	2	screw - KIT
9	0.900.0117.0	4	rivet
10	0.900.1536.9	2	hub
11	0.900.0091.8	16	screw m 12 x 45
12	0.900.1417.2	2	oil seal
13	0.900.1417.3	2	oil seal
14	0.900.0116.4	2	piston
15	0.900.0116.3	2	brake disc
16	0.900.0116.1	4	brake disc
17	0.900.0116.2	2	brake disc
18	0.900.0116.0	2	clutch plate
19	0.900.1417.6	2	crown wheel $Z = 60$
20	0.900.0112.8	2	ring

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XL 140.4 T4i

Section: F0 - FRONT AXLE

Ref: 0.018.2550.4/20

PLANETARY GEAR - 380999

Fig.	P/n	QTY	Name
1	0.000.0002.0	4	9 1 25 20
1	0.900.0092.0	4	screw m 8 p.1.25 x 20
2	0.900.0092.1	2	plug m 30 p.2
3	0.900.1417.8	2	spider
4	0.900.0092.3	34	roller
5	0.900.0092.4	6	gear Z = 23
6	0.900.0092.5	6	slewing ring
7	0.900.0092.6	6	circlip

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