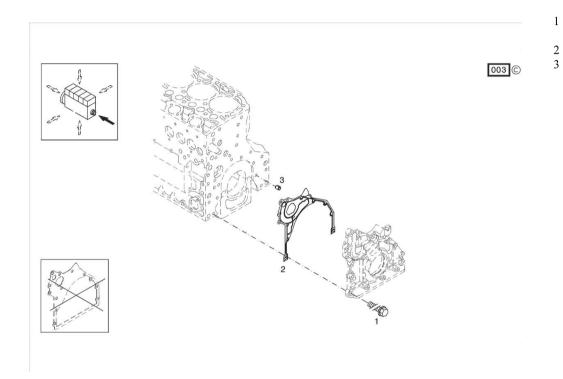


Section: B0 - ENGINE

ENGINE

Ref: B0.00.3 (1)

Fig.	P/n	QTY	Name					
Notes: [XL 160.4	T4I HI-LEVEL]							
1	25009839	1	engine ON ORDERING PLEASE ENGINE NO. REQUIRED					



Section: B0 - ENGINE

FASTENINGS

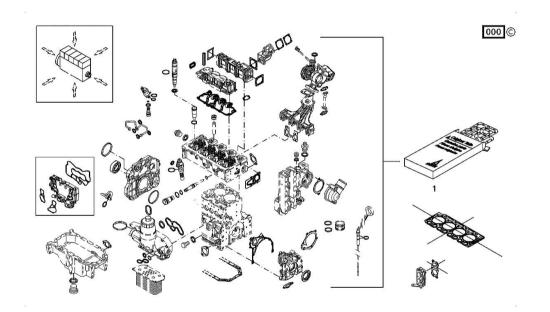
Ref: B0.01.0

Fig. P/n QTY Name				
	Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

01183645	12	screw EN 1662 -F-M8X35-10.9-ZNAL-A
04504325	1	gasket
01181406	1	bushing
		H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE

SERIE GUARNIZIONI

Ref: B0.01.2

Fig.	P/n	QTY	Name

Notes:

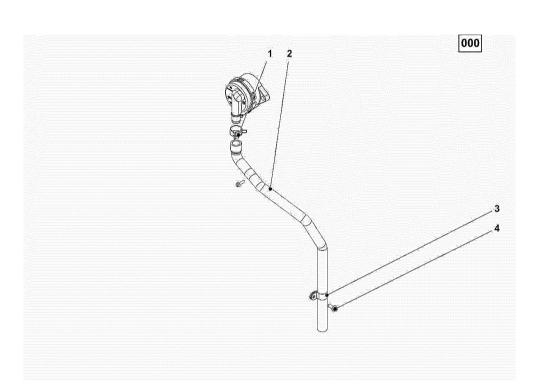
[XL 160.4 T4I HI-LEVEL]

Engine serial number:

22000399 22000509 22000510 22000511

02937845 1 gasket set

Il kit guarnizioni non contiene Il kit guarnizioni non contiene Il kit guarnizioni non contiene guarnizione, vedi SIT 0199-90-0403 Il kit guarnizioni non contiene Il kit guarnizioni non contiene Il kit guarnizioni non contiene Il kit guarnizioni non cont



Section: B0 - ENGINE **BLEEDING TUBE**

Ref: B0.01.3

Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

1	01178750	1	clamp
			DIN 3021 -A-29X15
2	04504657	1	tube
3	01173523	2	fascia
			DIN 3016 -1-A1-25X20-W1-2
4	01181433	1	screw
			20 Nm
			EN 1662 -F-M8X20-LG2.5-10.9-ZNAL-A

Section: B0 - ENGINE Ref: B0.01.4

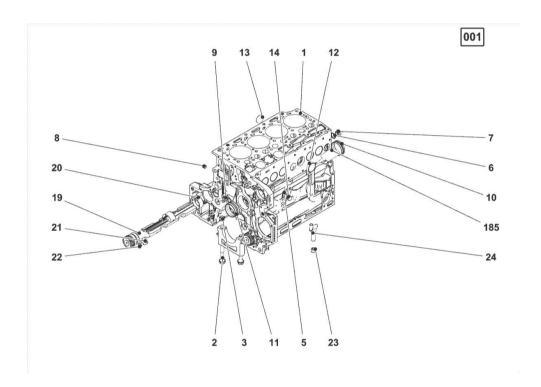
CRANKCASE BREATHER

Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

	1	01181442	1	screw m6x12
000				13 Nm EN 1662 -F-M6X12-10.9-ZNAL-A
	2	01181433	1	screw
				13 Nm
				EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A
	5	04298547	1	rubber plug
8	6	04905110	1	breather
				WITH POS (5)
2	7	01181432	2	screw m8x30
-16				21 Nm
				EN 1662 -F-M8X30-10.9-ZNAL-A
11	8	04504866	1	tube
				WITH POS 11-13 20 Nm
	11	02144961	2	fascia
10	12	04291246	1	rubber tube
				H 3407 -F8X14X72-EAM/ARAMID/EAM
15	13	01182878	1	fascia
				H 3461 -F-13,0/8
	14	01118737	1	oil seal 22 x 27
E Board				DIN 7603 -A22X27-CU
	15	04505853	1	pipe union
				80 Nm
	16	04504828	1	support
	18	01182878	1	fascia
				H 3461 -F-13,0/8



Section: B0 - ENGINE

Ref: B0.01.6

KURBELGEHAEUSE

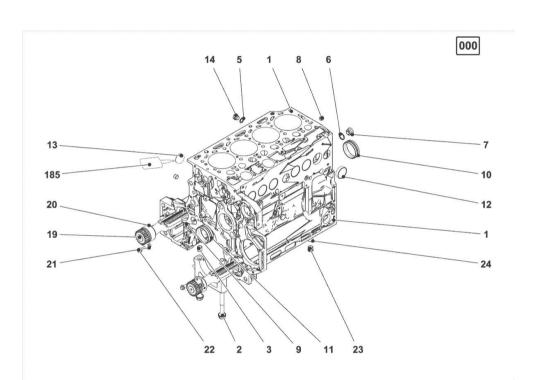
Fig.	P/n	QTY	Name
			,

Notes:

[XL 160.4 T4I HI-LEVEL]

Engine serial number: 22000509 22000510 22000511

01319910	1	guard
04505538	1	crankcase
04254240	10	screw
		50 Nm , 90° , 90°
04160764	10	bushing
01148836	2	oil seal
		DIN 7603 -D14X20-CU-VERZINNT
01148863	1	rubber plug
		DIN 7603 -D22X27-CU-VERZINNT
04292706	1	plug
		80 Nm
01182031	2	screw
		35 Nm
		H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
04226536	1	bottom
04507244	4	bushing
04507765	1	bushing
01148032	6	cover
		DIN 443 -A45-ZNPHR
01148031	4	plug
		DIN 443 -A36-ZNPHR
01100940	2	screw
		35 Nm
		DIN 7604 -AM14X1,5-ST-A4C
04298246	2	shaft
04252834	4	bush
04251810	2	plug
01181672	2	nut
		29 Nm
		H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
04255998	1	ring
04291215	1	tube
	04505538 04254240 04160764 01148836 01148863 04292706 01182031 04226536 04507244 04507765 01148032 01148031 01100940 04298246 04252834 04251810 01181672	04505538 1 04254240 10 04160764 10 01148836 2 01148863 1 04292706 1 01182031 2 04226536 1 04507244 4 04507765 1 01148032 6 01148031 4 0100940 2 04298246 2 04252834 4 04251810 2 01181672 2 04255998 1



Section: B0 - ENGINE

KURBELGEHAEUSE

Ref: B0.01.7

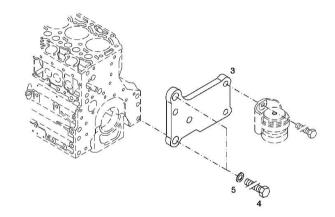
Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

Engine serial number: 22000399

185	01319910	1	guard
1	04505489	1	crankcase
			MIT POS
			(2,3,5-14,19-24)
2	04254240	10	screw
			50 Nm , 90° , 90°
3	04160764	10	bushing
5	01148836	2	oil seal
			DIN 7603 -D14X20-CU-VERZINNT
6	01148863	1	rubber plug
			DIN 7603 -D22X27-CU-VERZINNT
7	04292706	1	plug
			80 Nm
8	01182031	2	screw
			35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
9	04226536	1	bottom
			30 Nm
10	04251884	4	plug
11	04501746	1	bushing
12	01148032	6	cover
			DIN 443 -A45-ZNPHR
13	01148031	4	plug
			DIN 443 -A36-ZNPHR
14	01100940	2	screw
			35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
19	04298246	2	shaft
20	04252834	4	bush
21	04251810	2	plug
22	01181672	2	nut
			29 Nm
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring
24	04291215	1	tube



Section: B0 - ENGINE

Ref: B0.01.8

ACCESSORIES

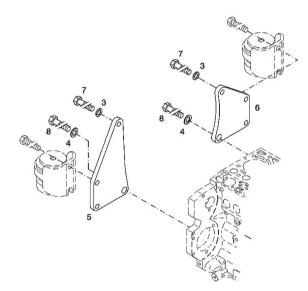
Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C





Section: B0 - ENGINE

Ref: B0.01.9

ACCESSORIES

Fig.	P/n	QTY	Name

Notes:

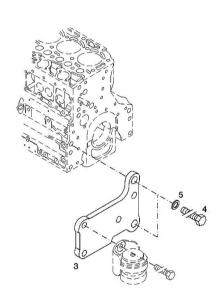
003 ©

[XL 160.4 T4I HI-LEVEL]

Engine serial number: 22000399 22000509 22000510 22000511

3	01182016	2	disc
4	01181400	2	H 2308 -13X24X3-ZNAL-A washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951 ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW

1/1



Section: B0 - ENGINE

Ref: B0.01.10

ACCESSORIES

Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



Section: B0 - ENGINE

Ref: B0.01.11



Fig.	P/n	QTY	Name

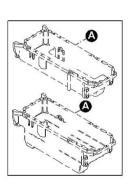
Notes:

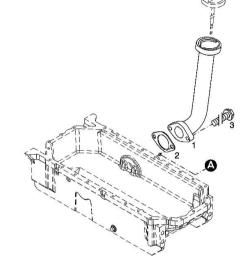
[XL 160.4 T4I HI-LEVEL]

1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm

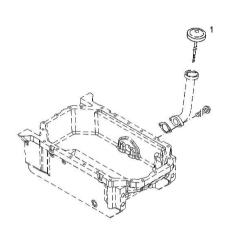












Section: B0 - ENGINE

FILLER CAP

Ref: B0.01.12

Fig.	P/n	QTY	Name
	-		

Notes:

[XL 160.4 T4I HI-LEVEL]

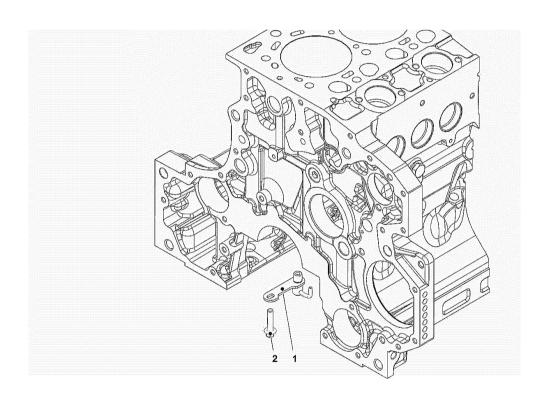
Engine serial number: 22000399 22000509 22000510 22000511

01183278 plug

H 2875 -B2-OL40-166X4-122X15



1/1



Section: B0 - ENGINE Ref: B0.01.15

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

Notes:

[XL 160.4 T4I HI-LEVEL]

Engine serial number: 22000399 22000509 22000510 22000511

1	04502662	1	support
2	01143362	1	screw
			21 Nm

EN 1662 -F-M8X35-10.9-A4C

Section: B0 - ENGINE

FLANGE

QTY Name

Ref: B0.01.16

Notes:

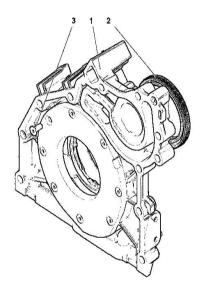
Fig.

[XL 160.4 T4I HI-LEVEL]

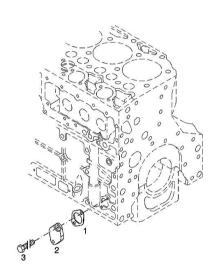
Engine serial number: 22000399 22000509 22000510 22000511

P/n

1	04502446	1	oil pump
			WITH POS (2,3)
2	04502202	1	special oil seal
3	01133718	8	screw
			8.5 Nm
			DIN 7991 -M6X16-8.8-A4C







Section: B0 - ENGINE

COVER

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Ref: B0.01.17

Fig.	P/n	QTY	Name
Notes:			
	T4I HI-LEVEL]		

Engine serial number: 22000399 22000509 22000510 22000511

1	01178421	1	gasket
			DIN 71511 -35X58X1,5-DEUTZFW31
2	04299461	1	flange
3	01148135	2	screw
			30 Nm
			ICO 4017 MOVOO 10 0 7NIAT A

ISO 4017 -M8X20-10.9-ZNAL-A

1/1

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