

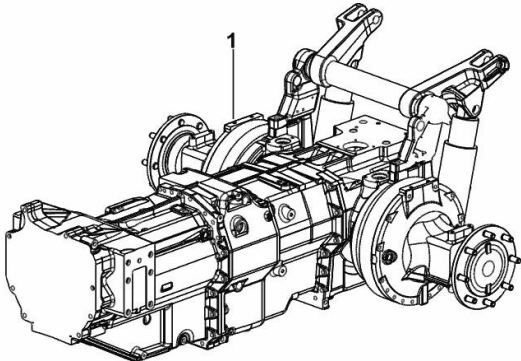
GEAR CHANGE BOX

Fig.	P/n	QTY	Name
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Notes:

- WITH 40FWD+40REV GEARBOX [XL 175 DCR HI-LEVEL -> 20001]

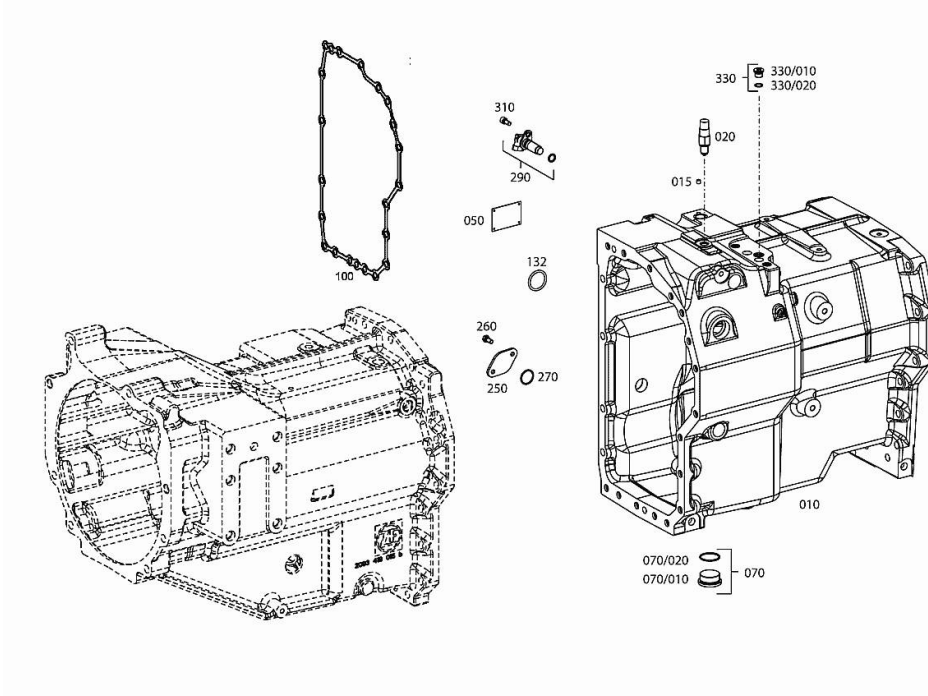
1	04455364.4/20	1	gearbox 2093 009 101
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K9_J6631_01_0-A-002

GEARBOX 2093 009 101

Fig.	P/n	QTY	Name
10	0.900.0487.9	1	gear box (...) <-
10	0.900.0954.7	1	gear box -> (...)
15	0.900.0952.5	1	plug
20	04416066	1	switch
50	04415260	1	plate
70	04435197	1	plug
70.10	04438472	1	plug m 42 p.1.5
70.20	02315144	1	oil seal 38x2.5
100	04415679	1	gasket (...) <-
132	0.010.2845.2	1	oil seal 38x4
250	0.010.3257.1	1	flange
260	04434497	2	screw m 8 x 18
270	0.010.3257.2	1	gasket 28x2.5
290	04438450	1	speed sensor L = 53,0mm
290.10	04417747	1	oil seal 15.54x2.62
310	0.010.2875.0	1	screw m 8 x 18
330	04435199	1	screw
330.10	04436330	1	screw m 16 p.1.5
330.20	02315162	1	oil seal 13x2



LAYSHAFT 2093 009 101

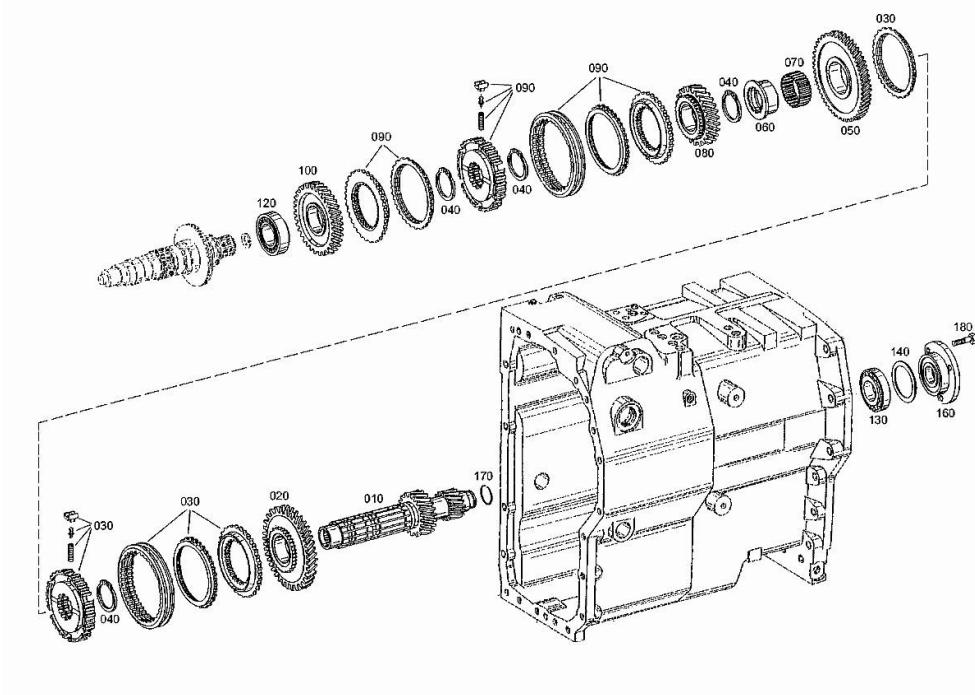
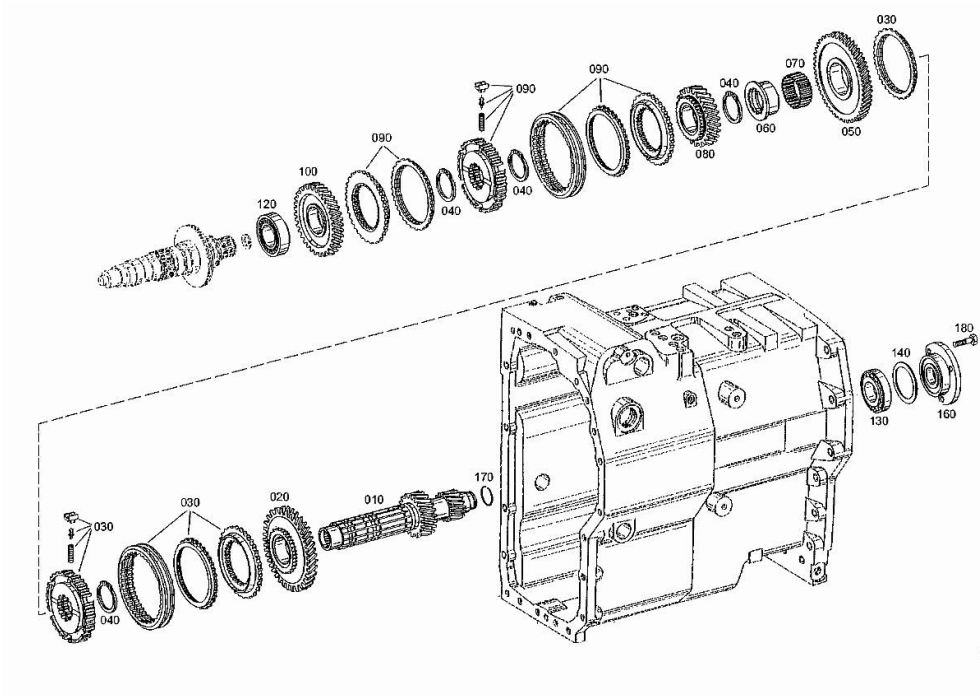


Fig.	P/n	QTY	Name
10	04435202	1	shaft
20	0.900.1380.7	1	gear Z = 47 -> (...)
20	04427597	1	wheel z=47 (...) <-
30	0.900.0881.6	1	lock synchronizer
40	04415687	4	circlip
50	0.900.0884.0	1	gear Z = 58 (...) <-
50	0.900.1380.8	1	gear Z = 58 -> (...)
60	0.900.1379.6	1	bush
60	04417177	1	bush L = 32.3
60	04417178	1	bush L = 32.4
60	04417179	1	bush L = 32.5
60	04417180	1	bush L = 32.6
60	04417181	1	bush L = 32.7
60	04417182	1	bush L = 32.8
70	0.010.2849.1	1	roller cage
80	0.900.0488.0	1	gear wheel z=30 (...) <-
80	0.900.1380.6	1	gear ->(…)
90	0.900.0881.7	1	lock synchronizer
100	0.900.0071.0	1	gear
120	0.010.3759.0	1	roller bearing -> (...)
120	04427599	1	roller bearing (...) <-
130	04416363	1	roller bearing
140	0.900.1378.1	1	shim
140	02965988	1	shim mm 2.40
140	04334537	1	shim mm 2.60
140	04334538	1	shim mm 2.55
140	04334539	1	shim mm 2.50
140	04334540	1	shim mm 2.45
140	04334541	1	shim mm 2.35
140	04334542	1	shim mm 2.30
140	04334543	1	shim mm 2.25
140	04334544	1	shim mm 2.20
140	04334545	1	shim mm 2.15
140	04334546	1	shim mm 2.10
140	04334547	1	shim mm 2.05
140	04334548	1	shim mm 2.00

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Fig.	P/n	QTY	Name
140	04334549	1	shim mm 1.95
140	04334550	1	shim mm 1.90
140	04334551	1	shim mm 1.85
140	04334552	1	shim mm 1.80
140	04334553	1	shim mm 1.75
140	04334554	1	shim mm 1.70
140	04433184	1	shim mm 1.65
140	04433185	1	shim mm 1.60
140	04436332	1	shim mm 1.725
140	04436333	1	shim mm 1.775
140	04436334	1	shim mm 1.875
140	04436335	1	shim mm 1.925
140	04436336	1	shim mm 1.975
160	04415760	1	cover
170	04415761	1	ring 35x2
180	0.010.2616.1	3	screw m 10x32



MAIN SHAFT 2093 009 101

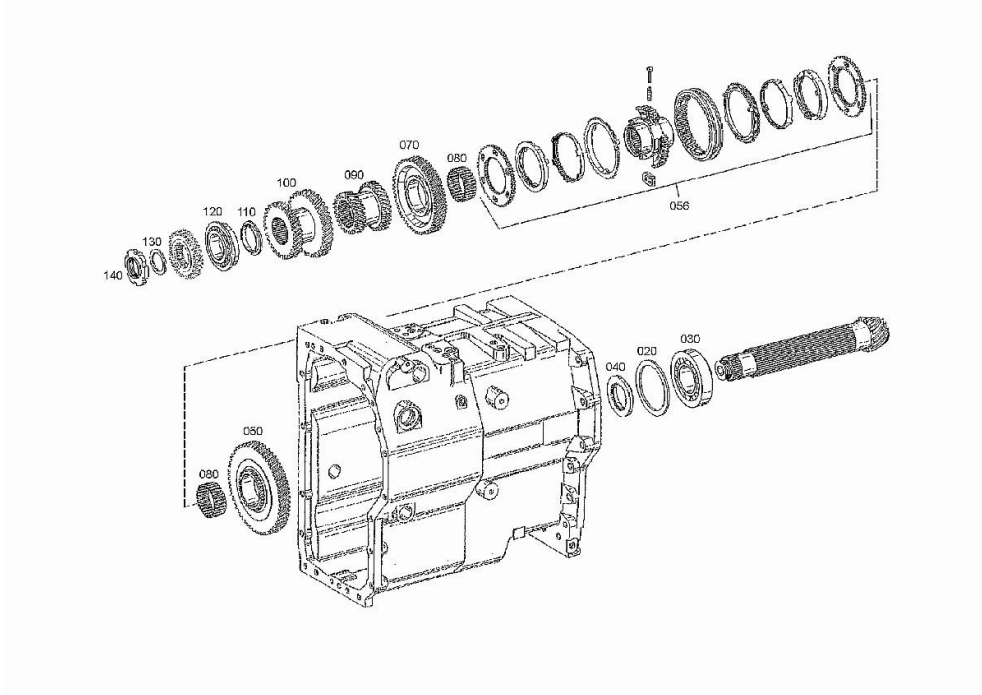


Fig.	P/n	QTY	Name
20	0.010.2849.2	1	shim s = 3.75
20	0.010.2850.0	1	shim s = 3.70
20	0.010.2850.1	1	shim s = 3.65
20	0.010.2850.2	1	shim s = 3.60
20	0.010.2851.0	1	shim s = 3.55
20	0.010.2851.1	1	shim s = 3.50
20	0.010.2851.2	1	shim s = 3.45
20	0.010.2852.0	1	shim s = 3.40
20	0.010.2852.1	1	shim s = 3.76
20	0.010.2852.2	1	shim s = 3.77
20	0.010.2853.0	1	shim s = 3.78
20	0.010.2853.1	1	shim s = 3.79
20	0.010.2853.2	1	shim s = 3.81
20	0.010.2854.0	1	shim s = 3.82
20	0.010.2854.1	1	shim s = 3.83
20	0.010.2854.2	1	shim s = 3.84
20	0.010.2855.0	1	shim S = 3.86
20	0.010.2855.1	1	shim s = 3.87
20	0.010.2855.2	1	shim s = 3.88
20	0.010.2856.0	1	shim s = 3.89
20	0.010.2856.1	1	shim s = 3.91
20	0.010.2856.2	1	shim s = 3.92
20	0.010.2857.0	1	shim s = 3.93
20	0.010.2857.1	1	shim s = 3.94
20	0.900.1378.6	1	shim
20	04417170	1	shim s = 3.95
20	04417171	1	shim s = 3.9
20	04417172	1	shim s = 3.85
20	04417173	1	shim s = 3.8
20	04417174	1	shim s = 4.0
20	04417175	1	shim s = 4.05
20	04417176	1	shim s = 4.10
30	04416073	1	roller bearing
40	04416074	1	shim
50	0.900.1381.1	1	gear Z = 75
56	0.010.3840.2	1	lock synchronizer
70	0.900.1380.9	1	gear z = 57 ->(…)
70	04427568	1	gear V2=Y (…) <-
80	04427570	2	roller cage
90	0.010.3258.1	1	gear Z = 25 (…) <-
90	0.900.1381.2	1	gear Z = 31

MAIN SHAFT 2093 009 101

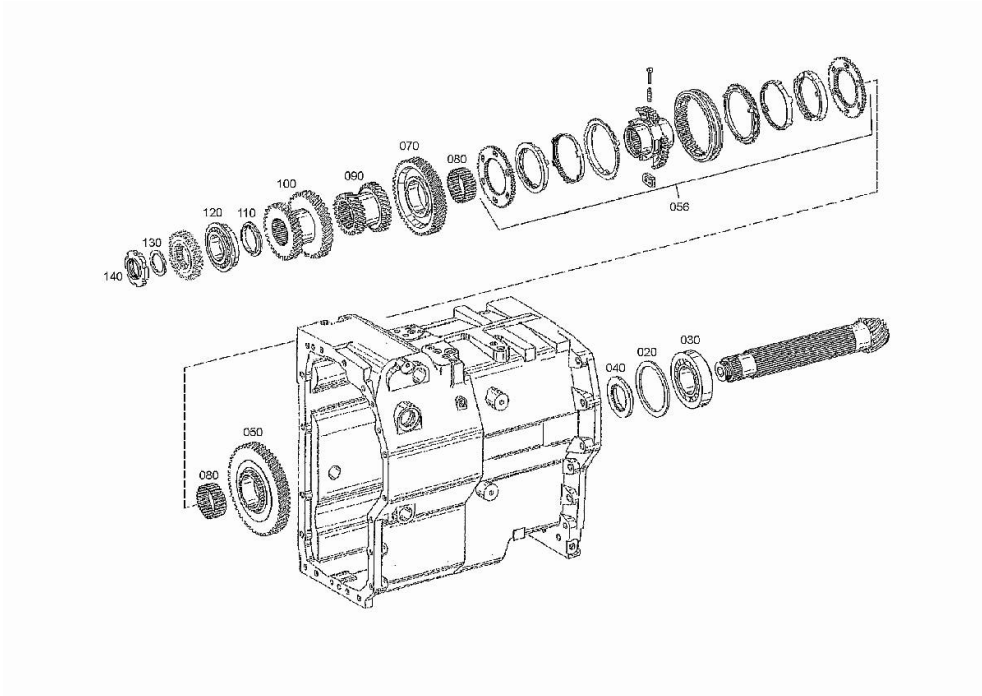
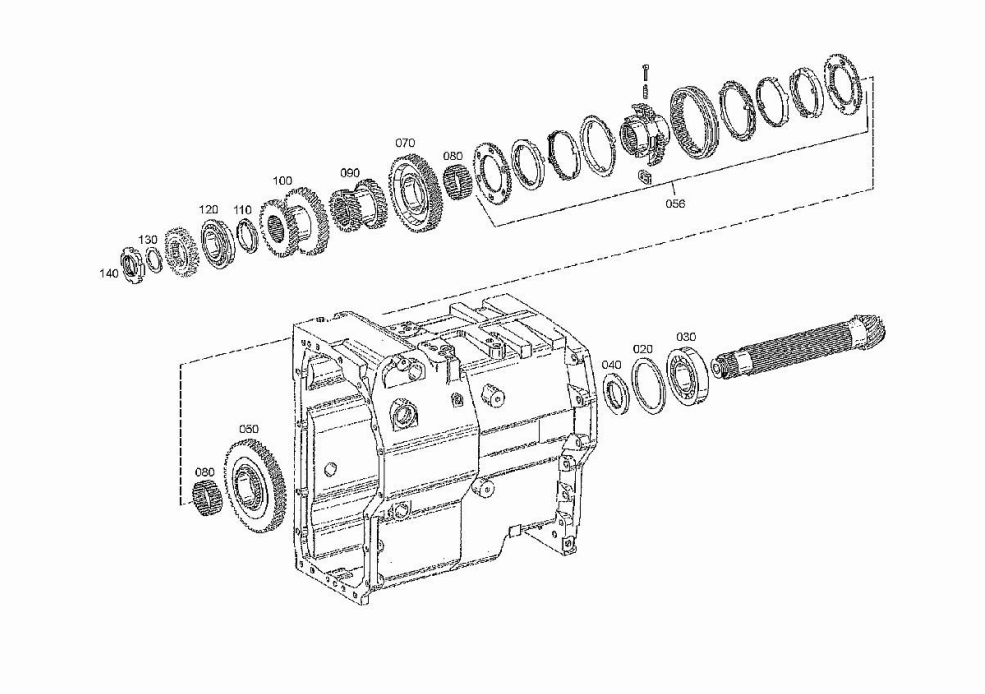


Fig.	P/n	QTY	Name
			-> (...)
100	0.900.0488.3	1	wheel z=39
			(...) <-
100	0.900.1381.0	1	gear z=39/41
			-> (...)
110	0.010.2858.0	1	shim s = 10.25
110	0.010.2858.1	1	shim s = 10.45
110	0.010.2858.2	1	shim s = 10.50
110	0.010.2859.0	1	shim s = 10.55
110	0.010.2859.1	1	shim s = 10.60
110	0.900.1378.7	1	shim
110	04417159	1	shim s = 10.4
110	04417160	1	shim s = 10.3
110	04417161	1	shim s = 10.2
110	04417162	1	shim s = 10.1
110	04417163	1	shim s = 10.0
110	04417164	1	shim s = 9.9
110	04417165	1	shim s = 9.8
110	04417166	1	shim s = 9.7
110	04417167	1	shim s = 9.6
110	04424444	1	shim s = 9.85
110	04424445	1	shim s = 9.95
110	04424446	1	shim s = 10.05
110	04424447	1	shim s = 10.15
110	04435222	1	shim s = 10.35
120	04416082	1	roller bearing
			(...) <-
130	0.010.2859.2	1	shim s = 3.75
130	0.010.2860.0	1	shim s = 3.80
130	0.010.2860.1	1	shim s = 3.85
130	0.010.2860.2	1	shim s = 3.90
130	0.010.2861.0	1	shim s = 3.95
130	0.010.2861.1	1	shim s = 4.00
130	0.900.1378.8	1	shim
130	04417146	1	shim s = 3.4
130	04417147	1	shim s = 3.35
130	04417148	1	shim s = 3.3
130	04417149	1	shim s = 3.25
130	04417150	1	shim s = 3.2
130	04417151	1	shim s = 3.15
130	04417152	1	shim s = 3.1
130	04417153	1	shim s = 3.45
130	04417154	1	shim s = 3.50
130	04417155	1	shim s = 3.55

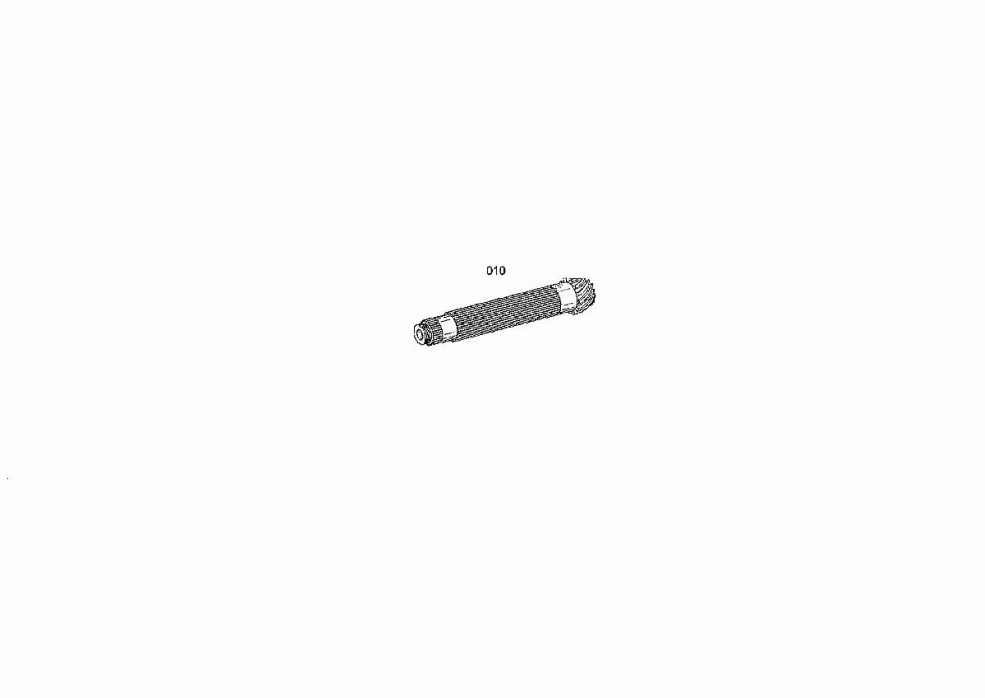
MAIN SHAFT 2093 009 101

Fig.	P/n	QTY	Name
130	04417156	1	shim s = 3.60
130	04417157	1	shim s = 3.65
130	04417158	1	shim s = 3.70
130	04424442	1	shim s = 2.90
130	04424443	1	shim s = 3.00
140	04415763	1	ring nut



MAIN SHAFT 2093 009 101

Fig.	P/n	QTY	Name
10	0.900.1385.7	1	shaft -> (...)
10	04423720	1	main shaft Z = 11 (...) <-



GEARSHIFT LEVER 2093 009 101

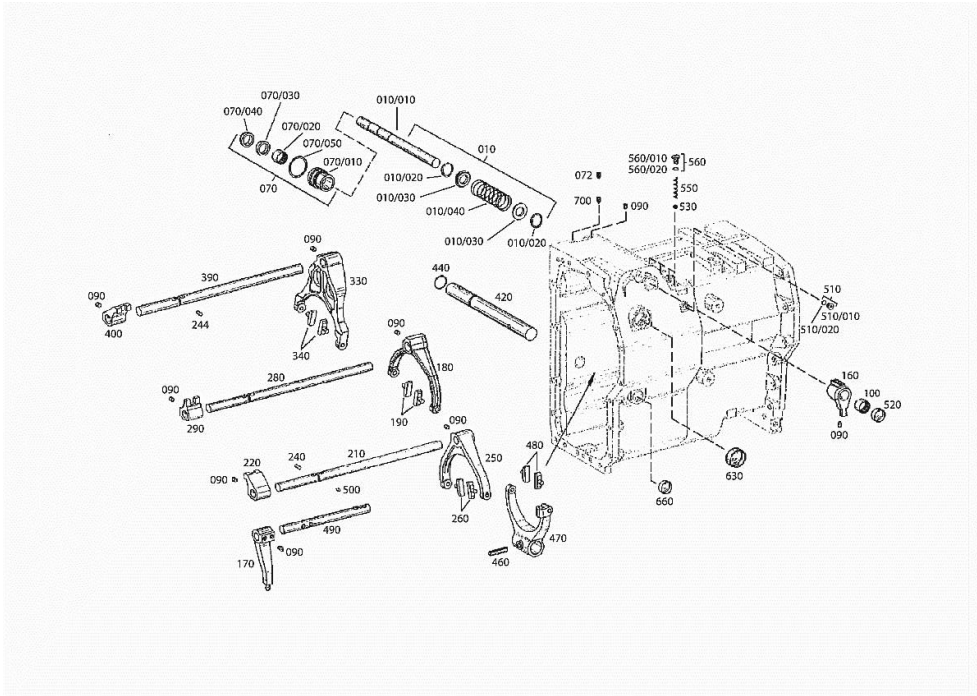
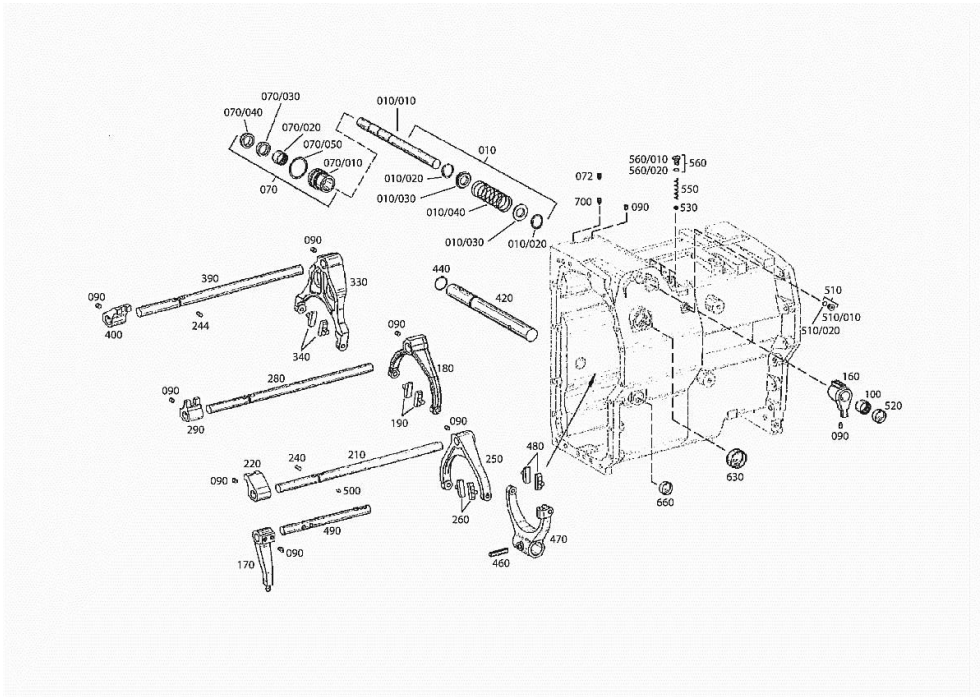


Fig.	P/n	QTY	Name
10	0.010.2861.2	1	rod
10.10	04423794	1	rod
10.20	04415766	2	circlip
10.30	04427574	2	washer
10.40	04416140	1	spring
70	0.010.2862.0	1	bushing
70.10	04415769	1	bush
70.20	04415772	1	bearing
70.30	04415773	1	oil seal 25x35x7
70.40	04415774	1	oil seal AS 25x35x7x10
70.50	04416048	1	oil seal 37x3
72	01272647	1	stud bolt L = 13.7
90	01272647	16	stud bolt L = 13.7
100	04415772	1	bearing
160	0.010.3795.2	1	control
170	04415777	1	small lever
180	0.900.0802.4	1	fork
190	04415779	2	shoe
210	0.900.0488.4	1	rod
220	04415781	1	driver
240	04415782	1	pin
244	04415783	1	pin
250	0.900.0802.2	1	fork 3/4
260	04415779	2	shoe
280	0.900.0121.7	1	rod
290	04424424	1	driver A = 4.5
330	0.900.0884.1	1	fork
340	04415779	2	shoe
390	04423250	1	rod
400	04415791	1	driver
420	04419231	1	rod
440	0.010.2862.1	1	oil seal 25x3
460	0.010.2862.2	1	pin 12x45
470	0.900.0802.3	1	fork
480	04415779	2	shoe
490	04415794	1	rod
500	04415795	1	pin
510	0.900.1381.4	1	plug
510.10	0.900.0280.5	1	plug m 10 p.1
510.20	04415683	1	oil seal 8x1.5
520	04433214	1	cover 32
530	04417322	4	ball
550	0.010.2907.1	4	spring
560	04433215	4	plug

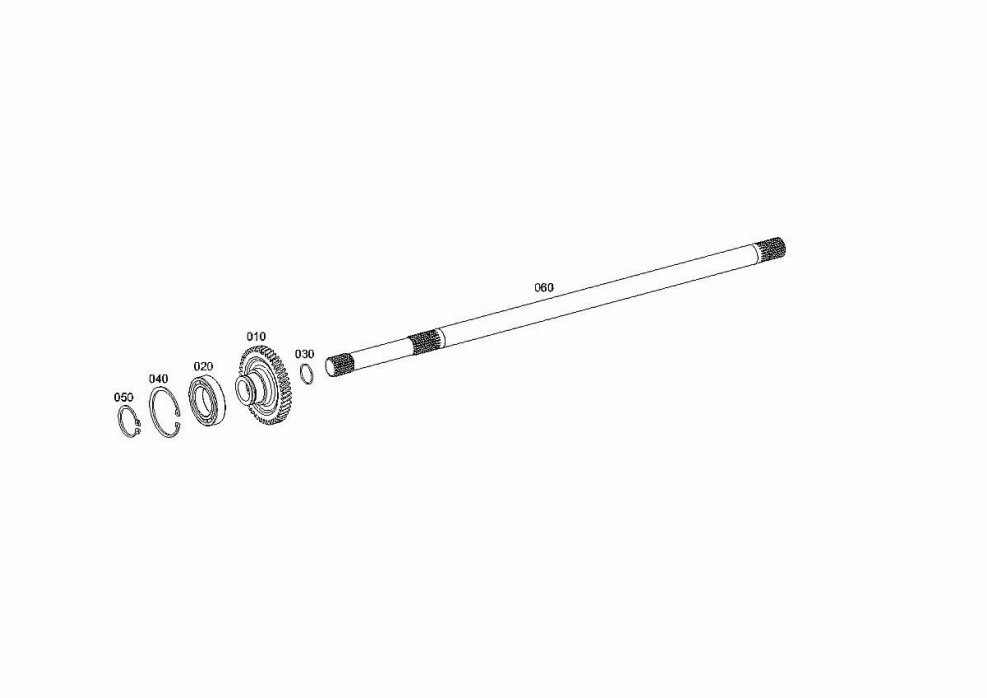
GEARSHIFT LEVER 2093 009 101

Fig.	P/n	QTY	Name
560.10	0.010.2617.3	1	screw m 12 p.1.5
560.20	04415796	1	oil seal 9.5x2
630	01122153	1	cover 42
660	0.010.2863.0	1	cover 30
700	01272647	1	stud bolt L = 13.7



P.T.O. - POWER TAKE OFF 2093 009 101

Fig.	P/n	QTY	Name
10	0.900.0884.3	1	gear Z = 49 (...) <-
10	0.900.0985.6	1	gear -> (...)
20	04415799	1	ball bearing
30	0.010.2863.1	1	circlip 30
40	0.010.2618.0	1	circlip 75x2.5
50	0.010.2863.2	1	circlip 45x2.5
60	0.900.1386.1	1	shaft (...) <-
60	04431732	1	shaft -> (...)



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