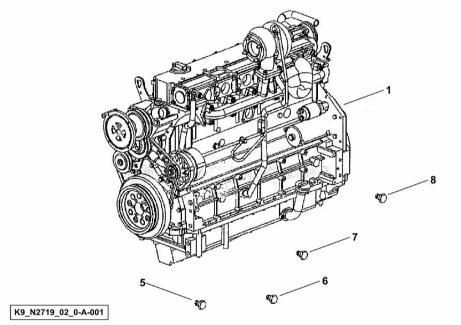
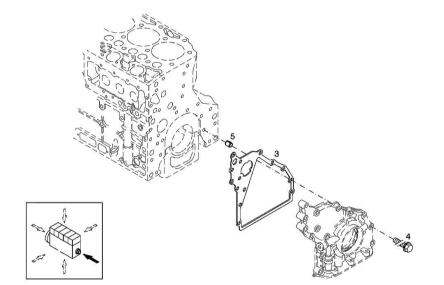
Ref: B0.00.10 (1)

	ENGI	NE		
	Fig.	P/n	QTY	Name
	Notes: - EXPOR	T U.S.A. [XL150.7]		
	1	25004687	1	new engine >100 kw ON ORDERING PLEASE ENGINE NO. REQUIRED
	5	01167308	4	plug 7.2x5.2x9
	6	01167312	3	plug 10.3x8 x17
	7	01167315	1	plug 12.4x10x17
•	8	01167322	8	bottom 18.4x15.5x25
0				

Section: B0 - ENGINE



	Section: B FASTEN	0 - ENGINE T INGS		Ref: B0.01.1
	Fig.	P/n	QTY	Name
	Notes: [XL150.7]			
	Engine seria 10144327 10 10266461		10506 1021184	9 10211853 10234042 10238792 10241816 10244854 10244855
	3	04910582	1	gasket
001©	4	01143362	14	screw 5 Nm, 30 Nm consult workshop manual 5 Nm, 21 Nm consult workshop manual
	5	01181406	1	EN 1662 -F-M8X35-10.9-A4C bushing H 2341 -B11X8-FE/ZN12C*



	B0 - ENGINE GUARNIZION	NI		Ref: B0.01.3
Fig.	P/n	QTY	Name	

Notes: [XL150.7]

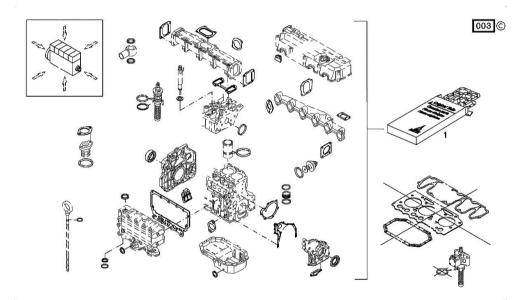
Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

1

02937627 1

gasket set The gasket kit does not contain: GASKET IN FIG. (SM 0199-99-9449)



Section: B0 - ENGINE BLEEDING TUBE				Ref: B0.01.5
Fig.	P/n	QTY	Name	
Notes:				

[XL150.7]

000 ©

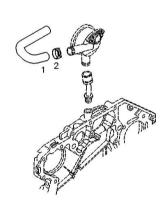
Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

1	04198572	1	tube
2	01178750	1	clamp

clamp DIN 3021 -A-29X15



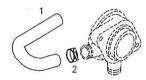


Ref: B0.01.6

Fig.	P/n	QTY	Name	
Notes: [XL150.7]				
1	04198572	1	tube	
2	01178750	3	clamp DIN 3021 -A-29X15	

001

Section: B0 - ENGINE **BLEEDING TUBE**

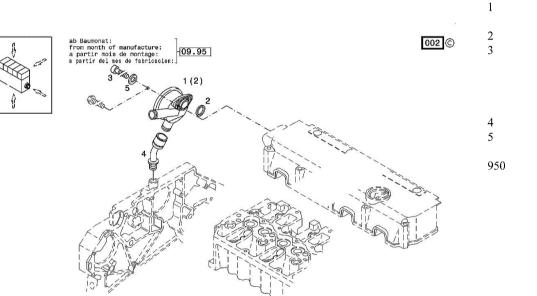


	B0 - ENGINE KCASE BREA	THER		Ref: B0.01.8
Fig.	P/n	QTY	Name	

Notes: [XL150.7]

Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461



04255055	1	valve
		WITH $POS(2)$
04207649	1	ring
01148431	2	screw
		- FROM THE MONTH OF ASSEMBLY SEE POS. (B) -
		UP TO THE MONTH OF ASSEMBLY (A) FROM THE
		MONTH OF ASSEMBLY A = 09.1995 B = POS. 950
		ISO 4762 -M6X20-8.8-ZNAL-A
04207290	1	piping
01124654	2	washer 6,4 d433
		ISO 7092 -6-140HV-A4C*
01181965	2	screw
		- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
		OF ASSEMBLY SEE POS. (B) $A = 08.1995 B = POS. 3$
		EN 1662 -F-M6X20-10.9-ZNAL-A
		EN 1002 - F-WIOA20-10.3-ZINAL-A

Ref: B0.01.9

CRANKCASE Fig. ΟΤΥ P/n Name

Notes: [XL150.7]

1

2

3

4

5

6

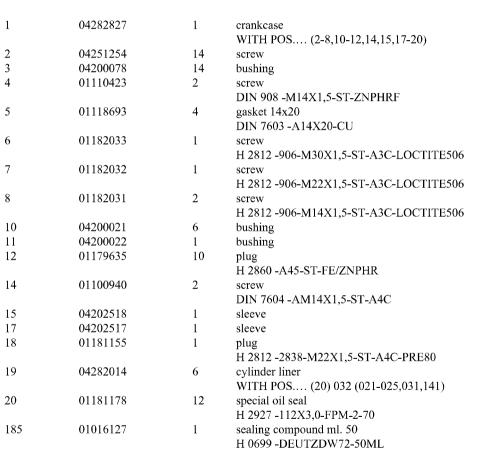
7

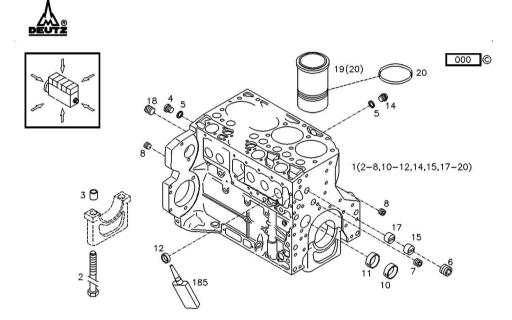
8

Engine serial number:

Section: B0 - ENGINE

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461





	B0 - ENGINE S ORIES			Ref: B0.01.10
Fig.	P/n	QTY	Name	

Notes: [XL150.7]

Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

04288659	1	support
01148261	2	screw

006 ©

3

4

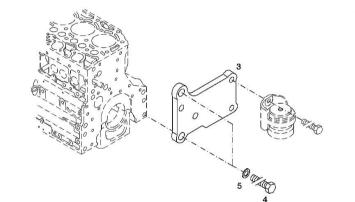
5

- 01181400
- ISO 4017 -M16X40-10.9-ZNAL-A

2 washer

H 2308 -18X25X1,5-A4C





Section:	B0 - ENGINE			Ref: B0.01.11
OIL FI	LLER NECI	K		
Fig.	P/n	QTY	Name	

P/n

Notes: [XL150.7]

1 2

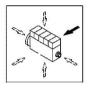
3

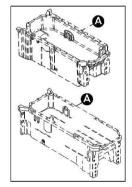
001 ©

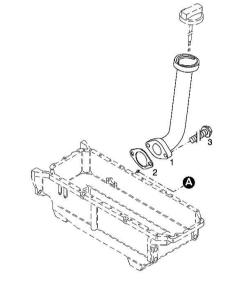
Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

04207099	1	tube
01178421	1	gasket
		DIN 71511 -35X58X1,5-DEUTZFW31
01181433	2	screw
		30 Nm
		EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A







	B0 - ENGINE SSORIES			Ref: B0.01.15
Fig.	P/n	QTY	Name	

Notes: [XL150.7]

5

Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

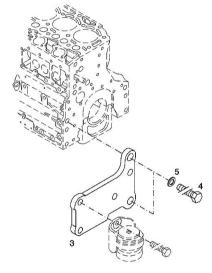
3	04288660	1	support
4	01148261	2	screw

2

003 ©

- crew ISO 4017 -M16X40-10.9-ZNAL-A
- washer H 2308 -18X25X1,5-A4C

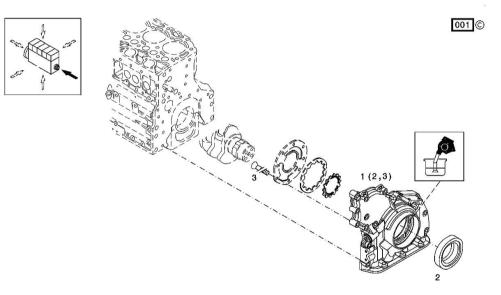




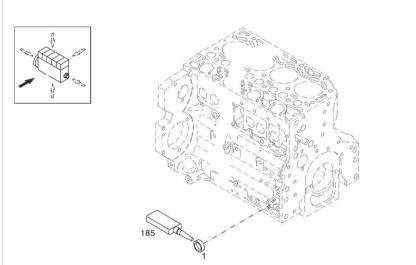
Section: B0 - ENGINE

Ref:	DO	$\Lambda 1$	1	1
Ret	RU	())		n

Fig.	P/n	QTY	Name
Notes: [XL150.7]			
1	04259226	1	cover WITH POS (2,3)
2	04253373	1	oil seal
3	01133718	8	screw DIN 7991 -M6X16-8.8-A4C



XL150.7 Section: B0 - ENGINE Ref: B0.01.17 PLUG Ref: B0.01.17				
Fig.	P/n	QTY	Name	
Notes: [XL150.7]				
1	01148031	1	plug DIN 443 -A36-ZNPHR	
185	01319911	1	sealing compound ml. 50	



002 ©

Ref: B0.01.1	8

FILLER C	AP		
Fig.	P/n	QTY	Name

Notes: [XL150.7]

1

Engine serial number:

Section: B0 - ENGINE

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

01180286 1

plug H 2875 -B2-OL40-166X4-130X12



-

	B0 - ENGINE F COVER			Ref: B0.01.19
Fig.	P/n	QTY	Name	

Notes: [XL150.7]

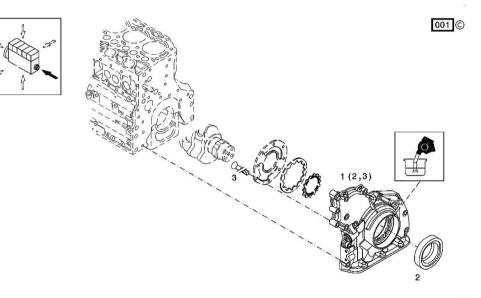
Engine serial number:

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

1	04289742	1
2	04253373	1
3	01133718	8

cap WITH POS.... (2,3) oil seal

screw DIN 7991 -M6X16-8.8-A4C



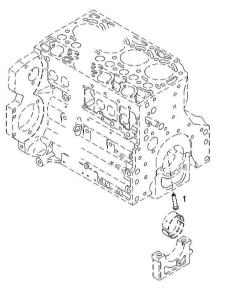
Section: B0 - ENGINE PISTON COOL.NOZZLE

001 ©

Fig.	P/n	QTY	Name
Notes: [XL150.7]			

1 04207521 1 sprayers





Ref: B0.01.22

ACCESS	ORIES			
Fig.	P/n	QTY	Name	

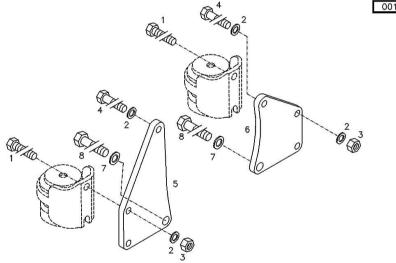
Notes: [XL150.7]

Engine serial number:

Section: B0 - ENGINE

10144327 10150442 10210502 10210506 10211849 10211853 10234042 10238792 10241816 10244854 10244855 10266461

	1	01151550	4	screw UP TO MONTH OF ASSEMBLY 07.1997
,	2	01182016	6	DIN 933 -M12X40-8.8 disc
001	3	01112860	4	H 2308 -13X24X3-ZNAL-A nut UP TO MONTH OF ASSEMBLY 07.1997 DIN 934 -M12-8
a	4	01111537	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 950 DIN 931 -M12X85-10.9-OELGESCHW
2	5	04206926	1	plate dx/rh/re
	6	04206920	1	
9	0 7		1	plate sx/lh/li
	/	01181400	2	washer H 2308 -18X25X1,5-A4C
	8	01144585	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951 ISO 4014 -M16X85-10.9-OELGESCHW
	950	01181428	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = Pos.4 H 2032 -HBM12X85-10.9-ZNAL-A
	951	01181397	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X85-10.9-A4C-W



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