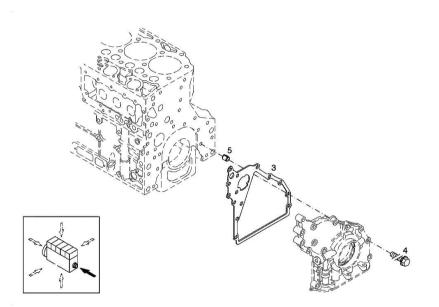


Section: B0 - ENGINE

ENGINE

Ref: B0.00.3 (1)

| Fig. | P/n | QTY | Name |
|--------|-----------|-----|---------------------|
| Notes: | HI-LEVEL] | | |
| | , | | |
| 1 | 25007802 | 1 | new engine >100 kw |
| | | | ON ORDERING PLEASE |
| | | | ENGINE NO. REQUIRED |
| 5 | 01167308 | 4 | plug 7.2x5.2x9 |
| 6 | 01167312 | 3 | plug 10.3x8 x17 |
| 7 | 01167315 | 1 | plug 12.4x10x17 |
| 8 | 01167322 | 8 | bottom 18.4x15.5x25 |



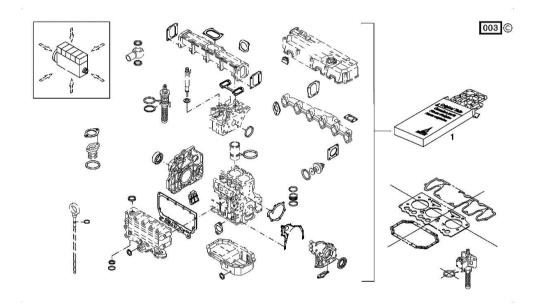
Section: B0 - ENGINE

FASTENINGS

001 ©

Ref: B0.01.0

| Fig. | P/n | QTY | Name |
|--------------------|---------------------------|-----|---|
| Notes: [XL150.7 | HI-LEVEL] | | |
| _ | erial number: 10283784 | | |
| 3 | 04910582 | 1 | gasket |
| 4 | 01143362 | 14 | screw |
| | | | 5 Nm, 30 Nm consult workshop manual 5 Nm, 21 Nm consult workshop manual EN 1662 -F-M8X35-10.9-A4C |
| 5 | 01181406 | 1 | bushing H 2341 -B11X8-FE/ZN12C* |



Section: B0 - ENGINE

Ref: B0.01.4

The gasket kit does not contain: GASKET IN FIG. (SM 0199-99-9449)

SERIE GUARNIZIONI

| Fig. | P/n | QTY | Name | |
|--------------------|-----------------------------|-----|------------|--|
| Notes: [XL150.7 | ' HI-LEVEL] | | | |
| _ | erial number: l 10283784 | | | |
| 1 | 02937627 | 1 | gasket set | |

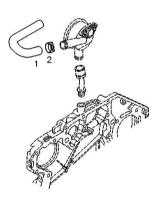
Section: B0 - ENGINE

Ref: B0.01.6

BLEEDING TUBE

| Fig. | P/n | QTY | Name | |
|---------------------------|--------------------------|--------|------------------------------------|--|
| Notes: [XL150.7 | HI-LEVEL] | | | |
| Engine se 10210521 | rial number: 10283784 | | | |
| 1 2 | 04198572 01178750 | 1 1 | tube clamp DIN 3021 -A-29X15 | |





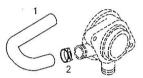
000 ©

Section: B0 - ENGINE **BLEEDING TUBE**

Ref: B0.01.7

| Fig. | P/n | QTY | Name | |
|---------------------|-----------|-----|----------------------------|--|
| Notes: [XL150.7] | HI-LEVEL] | | | |
| 1 | 04198572 | 1 | tube | |
| 2 | 01178750 | 3 | clamp DIN 3021 -A-29X15 | |

001

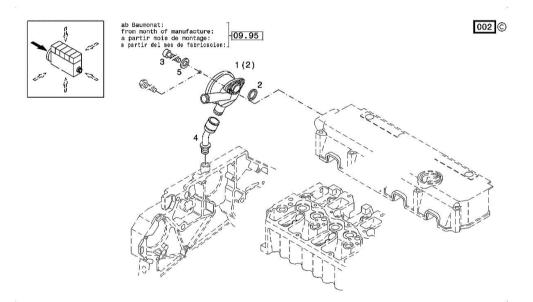


Section: B0 - ENGINE

Ref: B0.01.10

CRANKCASE BREATHER

| Fig. | P/n | QTY | Name |
|--------------------|--------------------------|-----|--|
| Notes: [XL150.7 | HI-LEVEL] | | |
| _ | rial number: 10283784 | | |
| 1 | 04255055 | 1 | valve WITH POS (2) |
| 2 | 04207649 | 1 | ring |
| 3 | 01148431 | 2 | screw - FROM THE MONTH OF ASSEMBLY SEE POS. (B) - UP TO THE MONTH OF ASSEMBLY (A) FROM THE MONTH OF ASSEMBLY A = 09.1995 B = POS. 950 ISO 4762 -M6X20-8.8-ZNAL-A |
| 4 | 04207290 | 1 | piping |
| 5 | 01124654 | 2 | washer 6,4 d433 ISO 7092 -6-140HV-A4C* |
| 950 | 01181965 | 2 | screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 08.1995 B = POS. 3 EN 1662 -F-M6X20-10.9-ZNAL-A |



Section: B0 - ENGINE

Ref: B0.01.11

CRANKCASE

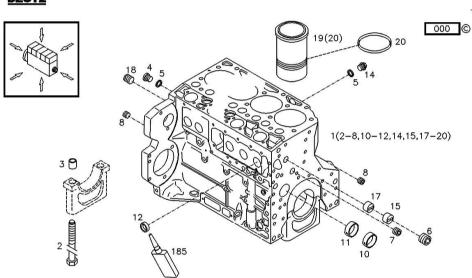
| Fig. | P/n | QTY | Name |
|------|-----|-----|--------------|
| | | | - |

Notes: [XL150.7 HI-LEVEL]

Engine serial number:

| 10210521 | 10283784 | | |
|----------|----------|----|--|
| 1 | 04282827 | 1 | crankcase WITH POS (2-8,10-12,14,15,17-20) |
| 2 | 04251254 | 14 | screw |
| 3 | 04200078 | 14 | bushing |
| 4 | 01110423 | 2 | screw DIN 908 -M14X1,5-ST-ZNPHRF |
| 5 | 01118693 | 4 | gasket 14x20 DIN 7603 -A14X20-CU |
| 6 | 01182033 | 1 | screw H 2812 -906-M30X1,5-ST-A3C-LOCTITE506 |
| 7 | 01182032 | 1 | screw H 2812 -906-M22X1,5-ST-A3C-LOCTITE506 |
| 8 | 01182031 | 2 | screw H 2812 -906-M14X1,5-ST-A3C-LOCTITE506 |
| 10 | 04200021 | 6 | bushing |
| 11 | 04200022 | 1 | bushing |
| 12 | 01179635 | 10 | plug H 2860 -A45-ST-FE/ZNPHR |
| 14 | 01100940 | 2 | screw DIN 7604 -AM14X1,5-ST-A4C |
| 15 | 04202518 | 1 | sleeve |
| 17 | 04202517 | 1 | sleeve |
| 18 | 01181155 | 1 | plug H 2812 -2838-M22X1,5-ST-A4C-PRE80 |
| 19 | 04282014 | 6 | cylinder liner WITH POS (20) 032 (021-025,031,141) |
| 20 | 01181178 | 12 | special oil seal H 2927 -112X3,0-FPM-2-70 |
| 185 | 01016127 | 1 | sealing compound ml. 50 H 0699 -DEUTZDW72-50ML |





Section: B0 - ENGINE

01181400

Ref: B0.01.12

ACCESSORIES

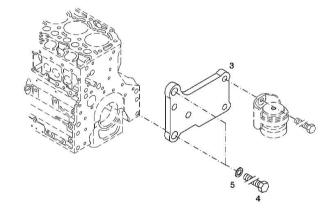
| Fig. | P/n | QTY | Name |
|--------------------|---------------------------|-----|---------------------------------------|
| Notes: [XL150.7 | HI-LEVEL] | | |
| _ | erial number: 10283784 | | |
| 3 | 04288659 | 1 | support |
| 4 | 01148261 | 2 | screw ISO 4017 -M16X40-10.9-ZNAL-A |

washer

H 2308 -18X25X1,5-A4C

2





Section: B0 - ENGINE

OIL FILLER NECK

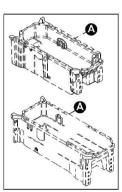
Ref: B0.01.14

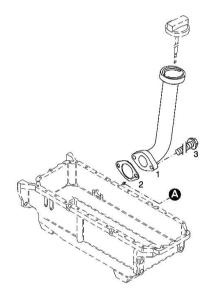


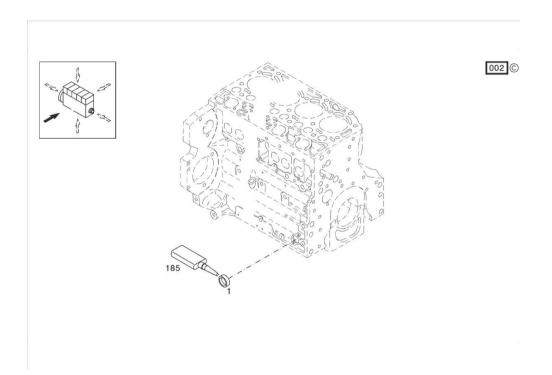
| Fig. | P/n | QTY | Name |
|---------------------------|--------------------------|-----|--|
| Notes: [XL150.7 | HI-LEVEL] | | |
| Engine se 10210521 | rial number: 10283784 | | |
| 1 | 04207099 | 1 | tube |
| 2 | 01178421 | 1 | gasket DIN 71511 -35X58X1,5-DEUTZFW31 |
| 3 | 01181433 | 2 | screw 30 Nm |

EN 1662 -F-M8X20-LG2,5-10.9-ZNAL-A







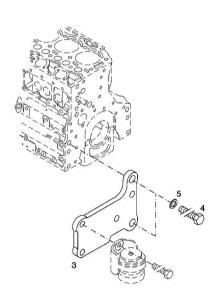


Section: B0 - ENGINE

PLUG

Ref: B0.01.16

| Fig. | P/n | QTY | Name |
|-------------------------|----------|-----|--|
| Notes: [XL150.7 HI-L | EVEL] | | |
| 1 | 01148031 | 1 | plug |
| 185 | 01319911 | 1 | DIN 443 -A36-ZNPHR sealing compound ml. 50 |



Section: B0 - ENGINE

ACCESSORIES

Ref: B0.01.17

| Fig. | P/n | QTY | Name |
|--------------------|--------------------------|-----|------------------------------|
| Notes: [XL150.7 | HI-LEVEL] | | |
| _ | rial number: 10283784 | | |
| 3 | 04288660 | 1 | support |
| 4 | 01148261 | 2 | screw |
| | | | ISO 4017 -M16X40-10.9-ZNAL-A |
| 5 | 01181400 | 2 | washer |

H 2308 -18X25X1,5-A4C

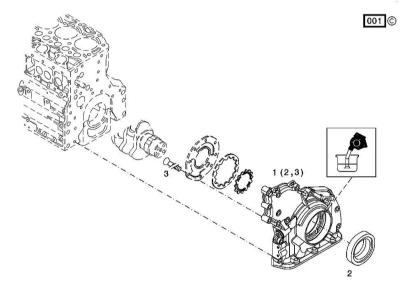
Section: B0 - ENGINE

Ref: B0.01.18

FRONT COVER

| Fig. | P/n | QTY | Name |
|--------------------------------|----------|-----|----------------------------------|
| Notes: [XL150.7 HI-L | EVEL] | | |
| 1 | 04259226 | 1 | cover WITH POS (2,3) |
| 2 | 04253373 | 1 | oil seal |
| 3 | 01133718 | 8 | screw DIN 7991 -M6X16-8.8-A4C |





Section: B0 - ENGINE

FILLER CAP

Ref: B0.01.20

| Fig. | P/n | QTY | Name |
|------|-----|-----|------|
| | | | |

Notes:

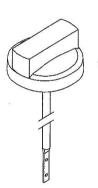
[XL150.7 HI-LEVEL]

Engine serial number: 10210521 10283784

01180286

plug H 2875 -B2-OL40-166X4-130X12

000



Section: B0 - ENGINE

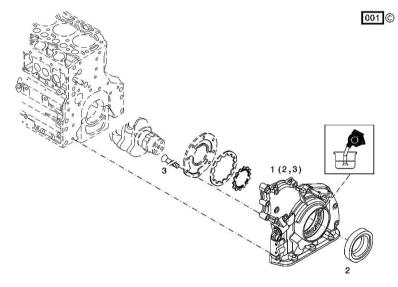
Ref: B0.01.22

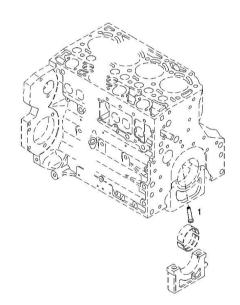
FRONT COVER

| Fig. | P/n | QTY | Name |
|--------------------|---------------------------|-----|-----------------------|
| Notes: [XL150.7 | HI-LEVEL] | | |
| _ | erial number: 10283784 | | |
| 1 | 04289742 | 1 | cap WITH POS (2,3) |
| 2 | 04253373 | 1 | oil seal |
| 3 | 01133718 | 8 | screw |

DIN 7991 -M6X16-8.8-A4C







Section: B0 - ENGINE

PISTON COOL.NOZZLE

Ref: B0.01.25

| Fig. | P/n | QTY | Name |
|--------------------|-----------|-----|----------|
| Notes: [XL150.7 | HI-LEVEL] | | |
| 1 | 04207521 | 1 | sprayers |



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