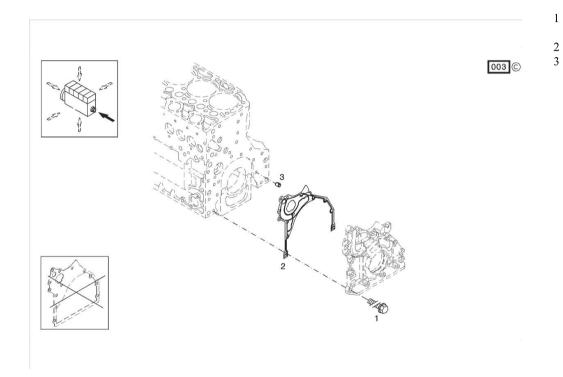


Section: B0 - ENGINE

ENGINE

Ref: B0.00.3 (1)

Fig.	P/n	QTY	Name	
Notes: - EXPORT	Г U.S.A. [XM 100 HI-LE	VEL]		
1	25006912	1	engine ON ORDERING PLEASE ENGINE NO. REQUIRED	



Section: B0 - ENGINE

FASTENINGS

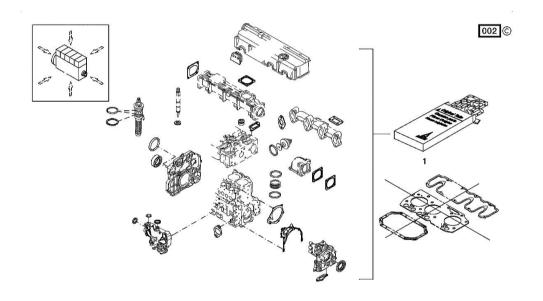
Ref: B0.01.0

Fig.	P/n	QTY	Name

Notes:

[XM 100 HI-LEVEL]

01183645	12	screw EN 1662 -F-M8X35-10.9-ZNAL-A
04504325	1	gasket
01181406	1	bushing H 2341 -B11X8-FE/ZN12C*



Section: B0 - ENGINE

Ref: B0.01.1

SERIE GUARNIZIONI

Fig.	P/n	QTY	Name

Notes:

[XM 100 HI-LEVEL]

Engine serial number: 10155080 10243828 10267004 10271504

02937585

gasket set THE KIT DOES NOT CONTAIN ALL THE GASKETS:

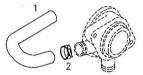
SEE SM 0199-99-9449

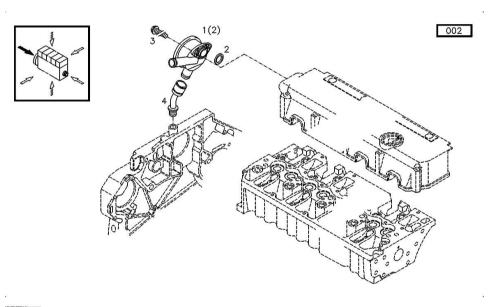
Section: B0 - ENGINE **BLEEDING TUBE**

Ref: B0.01.3

Fig.	P/n	QTY	Name	
Notes: [XM 100 HI	-LEVEL]			
1	04198572	1	tube	
2	01178750	3	clamp DIN 3021 -A-29X15	

001





0507 1876

XM 100 HI-LEVEL

Section: B0 - ENGINE

Ref: B0.01.4

CRANKCASE BREATHER

Fig.	P/n	QTY	Name

Notes:

[XM 100 HI-LEVEL]

1	04203321	1	valve WITH POS (2)
2	04206233	1	gasket
3	01148431	2	screw - FROM THE MONTH OF ASSEMBLY SEE POS. (B) - UP TO THE MONTH OF ASSEMBLY (A) FROM THE MONTH OF ASSEMBLY A = 09.1995 B = POS. 950 ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433 ISO 7092 -6-140HV-A4C*
950	01181965	2	screw - UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 08.1995 B = POS. 3 EN 1662 -F-M6X20-10.9-ZNAL-A



Section: B0 - ENGINE

Ref: B0.01.5

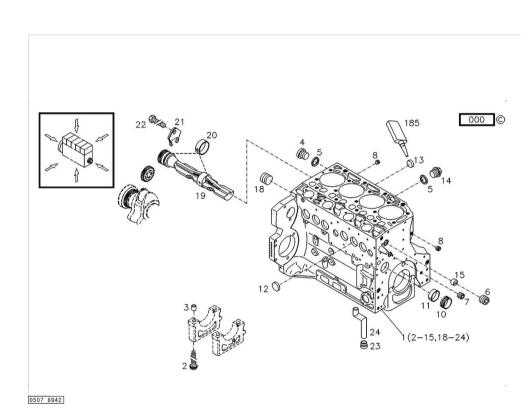
KURBELGEHAEUSE

Fig D/n OTV Nome				
rig. 1/ii Q11 Name	Fig.	P/II	OTY	Name

Notes:

[XM 100 HI-LEVEL]

185	01319911	1	sealing compound ml. 50
1	04289939	1	crankcase
			MIT POS
2	0.425.42.40	1.0	(2-15,18-24)
2	04254240	10	screw
2	0.41.607.64	10	50 Nm , 90° , 90°
3	04160764	10	bushing
4	01110423	1	screw 35 Nm
5	01118693	3	DIN 908 -M14X1,5-ST-ZNPHRF
3	01118093	3	gasket 14x20
6	01180890	1	DIN 7603 -A14X20-CU
6	01160690	1	screw 95 Nm
7	01180906	1	H 2812 -906-M30X1,5-ST-A4C-PRE80
/	01160900	1	screw H 2812 -906-M22X1,5-ST-A4C-PRE80
8	01182031	2	11 2012 -900-WIZZA1,5-31-A4C-1 RE80 screw
8	01162031	2	35 Nm
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	4	plug
11	04250086	1	ring
12	01148032	6	cover
12	01140052	O	DIN 443 -A45-ZNPHR
13	01179634	4	plug
13	01177054	•	H 2860 -A36-ST-FE/ZNPHR
14	01100940	2	screw
1.	01100510	2	35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
15	04202518	1	sleeve
18	04226536	1	bottom
		_	30 Nm
19	04259301	2	shaft
20	04252834	4	bush
21	04251810	2	plug
22	01181672	2	nut
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0

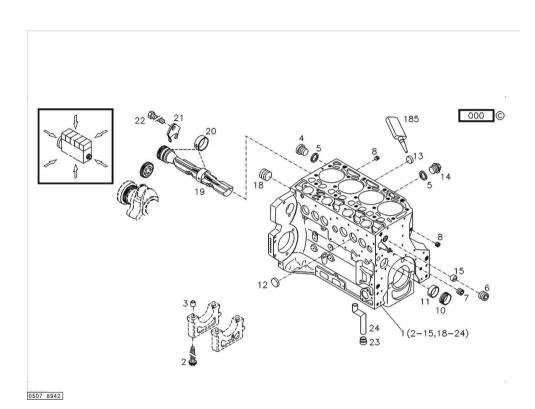


Section: B0 - ENGINE

Ref: B0.01.5

KURBELGEHAEUSE

Fig.	P/n	QTY	Name
23	04255998	1 1	ring
24	04254026		piping



Section: B0 - ENGINE

Ref: B0.01.6

ACCESSORIES

Fig.	P/n	QTY	Name
	· · · · · · · · · · · · · · · · · · ·		

XM 100 HI-LEVEL

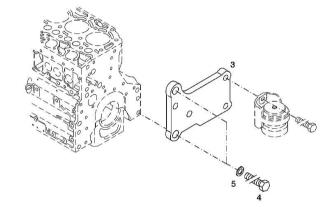
Notes:

006 ©

[XM 100 HI-LEVEL]

3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C







Section: B0 - ENGINE

OIL FILLER NECK

Ref: B0.01.7

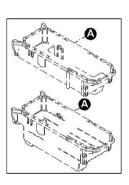


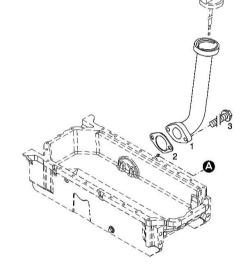
Notes: [XM 100 HI-LEVEL]

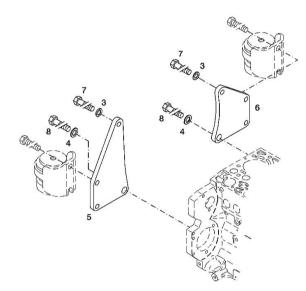
1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm











Section: B0 - ENGINE

Ref: B0.01.9

ACCESSORIES

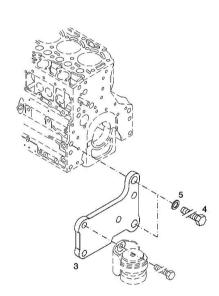
Fig.	P/n	QTY	Name

003 ©

Notes: [XM 100 HI-LEVEL]

3	01182016	2	disc
			H 2308 -13X24X3-ZNAL-A
4	01181400	2	washer
			H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$.
			950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw
			UP TO MONTH OF ASSEMBLY (A) - FROM MONTH
			OF ASSEMBLY SEE POS. (B) $A = 06.2009 B = POS$.
			951
			ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw
200	01115017	-	- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY $A = 07.2009 B = 7$
			DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2.	Screw
951	01160233	2	- FROM MONTH OF ASSEMBLY SEE POS. (B) - UP
			TO MONTH OF ASSEMBLY (A) FROM MONTH OF
			ASSEMBLY A = 07.2009 B= Pos.8
			H 2032 -HBM16X75-10.9-GESCHW





Section: B0 - ENGINE

Ref: B0.01.10

ACCESSORIES

Fig.	P/n	QTY	Name

Notes:

003 ©

[XM 100 HI-LEVEL]

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



Section: B0 - ENGINE

Ref: B0.01.11

FILLER CAP

Fig.	P/n	QTY	Name

Notes:

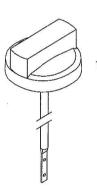
[XM 100 HI-LEVEL]

Engine serial number: 10155080 10243828 10267004 10271504

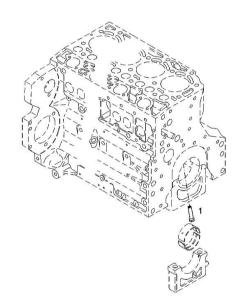
01180286 plug

H 2875 -B2-OL40-166X4-130X12

000







Section: B0 - ENGINE

PISTON COOL.NOZZLE

Ref: B0.01.12

Fig.	P/n	QTY	Name

Notes: [XM 100 HI-LEVEL]

Engine serial number: 10155080 10243828 10267004 10271504

04207521 sprayers



1/1

Section: B0 - ENGINE

FLANGE

Ref: B0.01.13

Fig.	P/n	QTY	Name

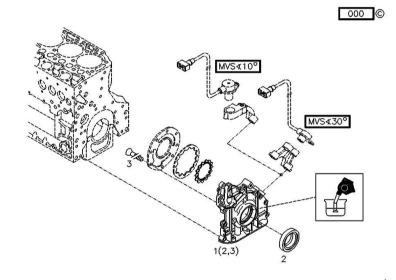
Notes:

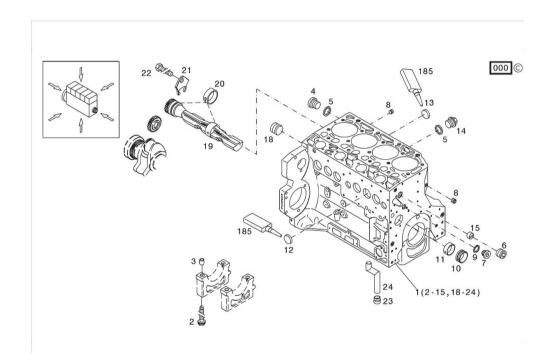
[XM 100 HI-LEVEL]

Engine serial number: 10155080 10243828 10267004 10271504

1	04283992	1	oil pump
			WITH POS (2,3)
2	04253372	1	oil seal
3	01133718	8	screw
			DIN 7991 -M6X16-8.8-A4C





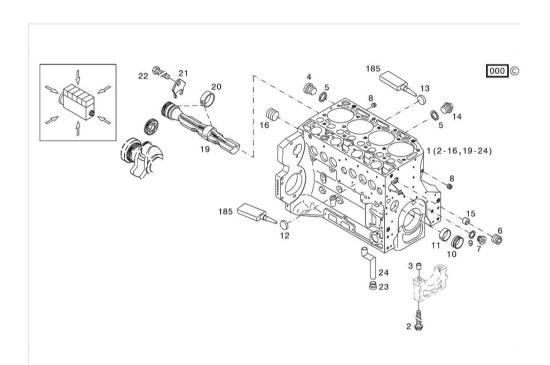


Section: B0 - ENGINE

KURBELGEHAEUSE

Ref: B0.01.14

Fig.	P/n	QTY	Name	
Notes:				
[XM 100 I	HI-LEVEL]			
185	01319911	1	sealing compound ml. 50	
1	04297344	1	crankcase	
			MIT POS	
			(2-15,18-24)	
2	04254240	10	screw	
			50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
_		_	DIN 908 -M14X1,5-ST-ZNPHRF	
5	01118693	3	gasket 14x20	
_	04400000		DIN 7603 -A14X20-CU	
6	01180890	1	screw	
			95 Nm	
_	0.4202706		H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
0	01102021	2	80 Nm	
8	01182031	2	screw	
			35 Nm	
9	01101242	1	H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04251884	1	ring	
12	01148032	6	cover	
12	01140052	O	DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
13	01110051	•	DIN 443 -A36-ZNPHR	
14	01100940	2	screw	
- '	01100510	2	35 Nm	
			DIN 7604 -AM14X1,5-ST-A4C	
15	04202518	1	sleeve	
18	04226536	1	bottom	
			30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
21	04251810	2	plug	
22	01181672	2	nut	
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0	
23	04255998	1	ring	1/1
24	04291215	1	tube	1/1

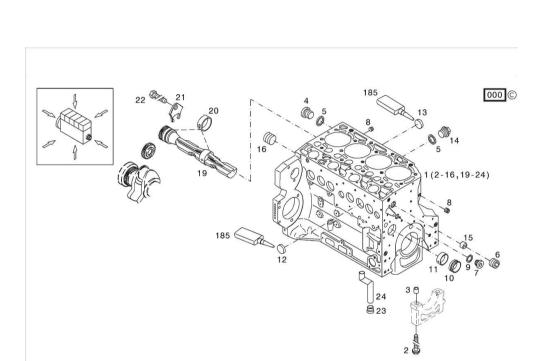


Section: B0 - ENGINE

KURBELGEHAEUSE

Ref: B0.01.16

Fig.	P/n	QTY	Name	
Notes:				
	HI-LEVEL]			
1	04506875	1	crankcase	
1	01200072	1	MIT POS	
_			(2-16,19-24)	
2	04254240	10	screw 50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
	******	_	35 Nm	
			DIN 908 -M14X1,5-ST-ZNPHRF	
5	01118693	3	gasket 14x20	
			DIN 7603 -A14X20-CU	
6	01180890	1	screw	
			95 Nm	
			H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
			80 Nm	
8	01182031	2	screw	
			35 Nm	
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal	
			DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04250086	1	ring	
12	01148032	6	cover	
	01140001		DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
1.4	01100040	0	DIN 443 -A36-ZNPHR	
14	01100940	2	screw	
			35 Nm	
15	04202518	1	DIN 7604 -AM14X1,5-ST-A4C sleeve	
13 16	04202318	1	bottom	
10	04220330	1	30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
20	04252854	2	plug	
22	01181672	2	nut	
44	011010/2	2	29 Nm	
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0	
23	04255998	1	ring	1 /2
24	04291215	1	tube	1/2
	0.271210			



Section: B0 - ENGINE

KURBELGEHAEUSE

Ref: B0.01.16

Fig.	P/n	QTY	Name
185	01319911	1	sealing compound ml. 50

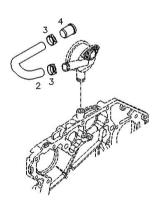
Section: B0 - ENGINE

Ref: B0.01.17

BLEEDING TUBE

Fig.	P/n	QTY	Name
Notes: [XM 100]	HI-LEVEL]		
2	04198572	1	tube
3	01178750	2	clamp DIN 3021 -A-29X15
4	01167329	1	bottom H 2873 -A24.6X21.5X25-PEWEICH





000 ©

Thank you so much for reading. Please click the "Buy Now!" button below to download the complete manual.



After you pay.

You can download the most perfect and complete manual in the world immediately.

Our support email: ebooklibonline@outlook.com