

9\_O3319\_07\_0-A-001

### XM 110 HI-LEVEL ->ZKDL480200TH15001

Section: B0 - ENGINE Ref: B0.00.2 (1)

ENGINE TCD 2012 L04 2V

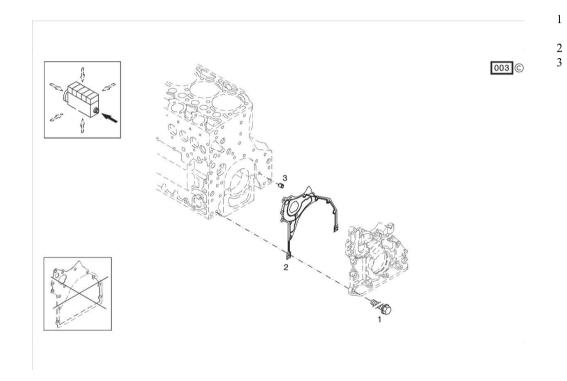
Et a D/m OTV	Norman o
Fig. P/n Q1Y	Name

### Notes:

- EXPORT U.S.A. [XM 110 HI-LEVEL ->ZKDL480200TH15001]

25009814 1 engine TCD 2012 L04 2V

ON ORDERING PLEASE ENGINE NO. REQUIRED



Section: B0 - ENGINE

Ref: B0.01.0

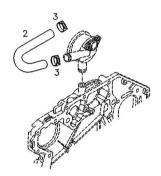
**FASTENINGS** 

Fig.	P/n	QTY	Name

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

01183645	12	screw
		EN 1662 -F-M8X35-10.9-ZNAL-A
04504325	1	gasket
01181406	1	bushing
		H 2341 -B11X8-FE/ZN12C*





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### XM 110 HI-LEVEL ->ZKDL480200TH15001

Section: B0 - ENGINE Ref: B0.01.4

BLEEDING TUBE

Fig.	P/n	QTY	Name
			•

Notes:

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

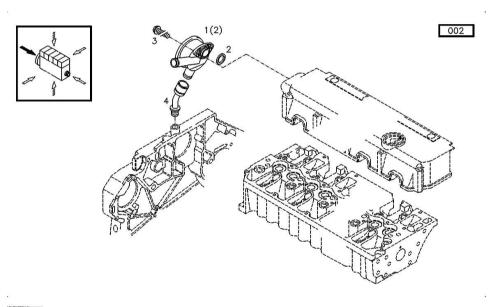
Engine serial number:

10779207 11133530 11166869 11349184

2 04258132 1 tube 3 01178750 2 clamp

DIN 3021 -A-29X15





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# XM 110 HI-LEVEL ->ZKDL480200TH15001

Section: B0 - ENGINE Ref: B0.01.5

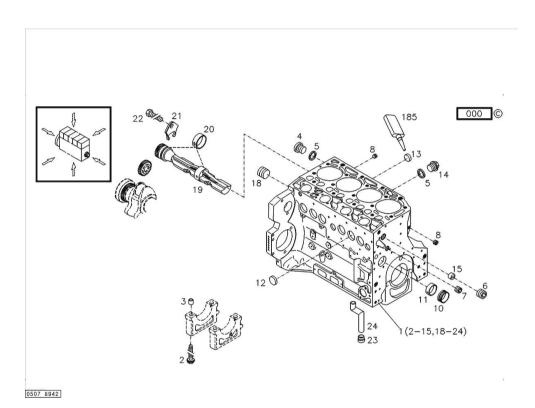
# CRANKCASE BREATHER

Fig.	P/n	QTY	Name

### Notes:

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

1	04203321	1	valve WITH POS (2)
2	04206233	1	gasket
3	01148431	2	screw - FROM THE MONTH OF ASSEMBLY SEE POS. (B) - UP TO THE MONTH OF ASSEMBLY (A) FROM THE MONTH OF ASSEMBLY A = 09.1995 B = POS. 950 ISO 4762 -M6X20-8.8-ZNAL-A
4	04207290	1	piping
5	01124654	2	washer 6,4 d433 ISO 7092 -6-140HV-A4C*
950	01181965	2	screw - UP TO MONTH OF ASSEMBLY (A)-FROM MONTH OF ASSEMBLY SEE POS. (B) A = 08.1995 B = POS. 3 EN 1662-F-M6X20-10.9-ZNAL-A



Section: B0 - ENGINE Ref: B0.01.7

# KURBELGEHAEUSE

Fig.	P/n	QTY	Name
Notes:			
	HI-LEVEL ->ZKDL4802	00TH150011	
[24,04	II BEVEE PERPENDE	00111110001	
185	01319911	1	sealing compound ml. 50
1	04289939	1	crankcase
			MIT POS
			(2-15,18-24)
2	04254240	10	screw
			50 Nm, 90°, 90°
3	04160764	10	bushing
4	01110423	1	screw
			35 Nm
			DIN 908 -M14X1,5-ST-ZNPHRF
5	01118693	3	gasket 14x20
			DIN 7603 -A14X20-CU
6	01180890	1	screw
			95 Nm
_	01100006	4	H 2812 -906-M30X1,5-ST-A4C-PRE80
7	01180906	1	screw
o	01102021	2	H 2812 -906-M22X1,5-ST-A4C-PRE80
8	01182031	2	screw
			35 Nm H 2812 -906-M14X1,5-ST-A3C-LOCTITE506
10	04251884	4	
11	04251884	1	plug ring
12	01148032	6	cover
12	01140032	O	DIN 443 -A45-ZNPHR
13	01179634	4	plug
13	01175051	•	H 2860 -A36-ST-FE/ZNPHR
14	01100940	2	screw
	01100710	_	35 Nm
			DIN 7604 -AM14X1,5-ST-A4C
15	04202518	1	sleeve
18	04226536	1	bottom
			30 Nm
19	04259301	2	shaft
20	04252834	4	bush
21	04251810	2	plug
22	01181672	2	nut
			H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23	04255998	1	ring
24	04254026	1	piping

# Section: B0 - ENGINE

Ref: B0.01.9

# **ACCESSORIES**

Fig.	P/n	QTY	Name

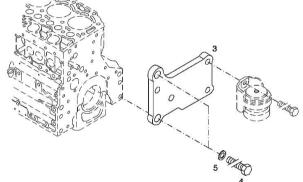
XM 110 HI-LEVEL ->ZKDL480200TH15001

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

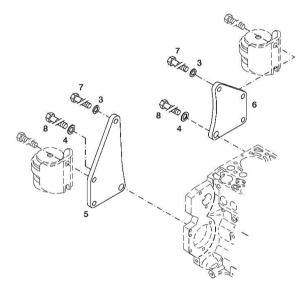
3	04288659	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C











Section: B0 - ENGINE

Ref: B0.01.10

# **ACCESSORIES**

Fig. P/n QTY Name				
	Fig.	I / II	OTY	Name

### Notes:

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[XM 110 HI-LEVEL ->ZKDL480200TH15001]

**Engine serial number:** 10779207 11133530 11166869 11349184

3	01182016	2	disc
4	01181400	2	H 2308 -13X24X3-ZNAL-A washer H 2308 -18X25X1,5-A4C
5	04206926	1	plate dx/rh/re
6	04206927	1	plate sx/lh/li
7	01148137	2	screw
			- UP TO MONTH OF ASSEMBLY ( A ) - FROM MONTH OF ASSEMBLY SEE POS. ( B ) A = $06.2009$ B = POS. 950
			DIN 931 -M12X75-10.9-ZNAL-A
8	01148037	2	screw UP TO MONTH OF ASSEMBLY (A) - FROM MONTH OF ASSEMBLY SEE POS. (B) A = 06.2009 B = POS. 951
			ISO 4014 -M16X75-10.9-OELGESCHW
950	01149017	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B = 7 DIN 34800 -BM12X75-10.9-ZNAL-A
951	01180235	2	screw - FROM MONTH OF ASSEMBLY SEE POS. (B) - UP TO MONTH OF ASSEMBLY (A) FROM MONTH OF ASSEMBLY A = 07.2009 B= Pos.8 H 2032 -HBM16X75-10.9-GESCHW

# Section: B0 - ENGINE

Ref: B0.01.11

# OIL FILLER NECK

Fig.	P/n	QTY	Name

XM 110 HI-LEVEL ->ZKDL480200TH15001

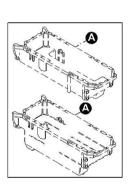
### Notes:

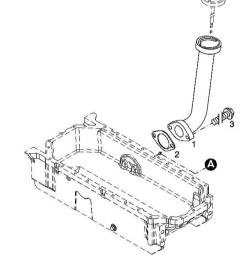
[XM 110 HI-LEVEL ->ZKDL480200TH15001]

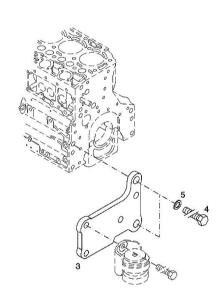
1	04207099	1	tube
2	01178421	1	gasket
3	01181433	2	screw
			30 Nm











Section: B0 - ENGINE

Ref: B0.01.14

# **ACCESSORIES**

Fig. P/n QTY Name			
	P/n	QTY	Name

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

3	04288660	1	support
4	01148261	2	screw
			ISO 4017 -M16X40-10.9-ZNAL-A
5	01181400	2	washer
			H 2308 -18X25X1,5-A4C



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### XM 110 HI-LEVEL ->ZKDL480200TH15001

Section: B0 - ENGINE

Ref: B0.01.16

FILLER CAP

Fig.	P/n	QTY	Name

Notes

1

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

Engine serial number:

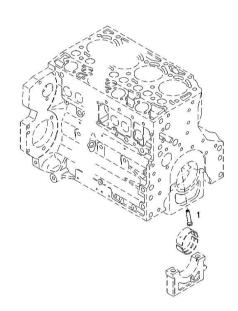
10779207 11133530 11166869 11349184

01180286 1 plug

H 2875 -B2-OL40-166X4-130X12

000





Section: B0 - ENGINE

Ref: B0.01.17

PISTON COOL.NOZZLE

Fig.	P/n	QTY	Name

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

**Engine serial number:** 10779207 11133530 11166869 11349184

04207521 sprayers



Section: B0 - ENGINE Ref: B0.01.20

**FLANGE** 

Fig.	P/n	QTY	Name

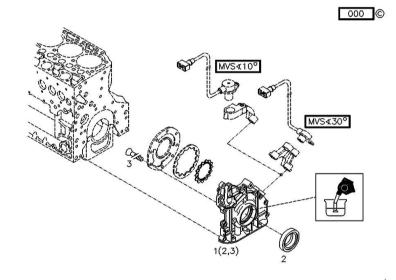
Notes:

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

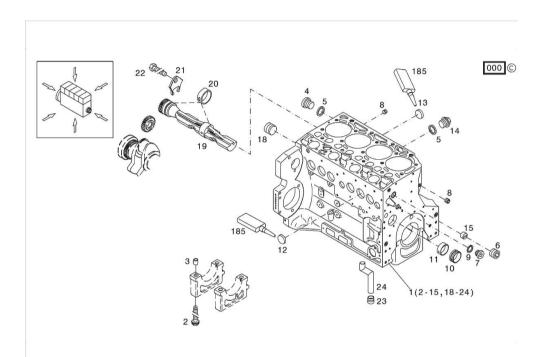
Engine serial number: 10779207

1	04283992	1	oil pump WITH POS (2,3)
2	04253372	1	oil seal
3	01133718	8	screw DIN 7991 -M6X16-8.8-A4C





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Section: B0 - ENGINE

KURBELGEHAEUSE

Fig D/n OTV Nome				
rig. 1/ii Q11 Name	Fig.	P/II	OTY	Name

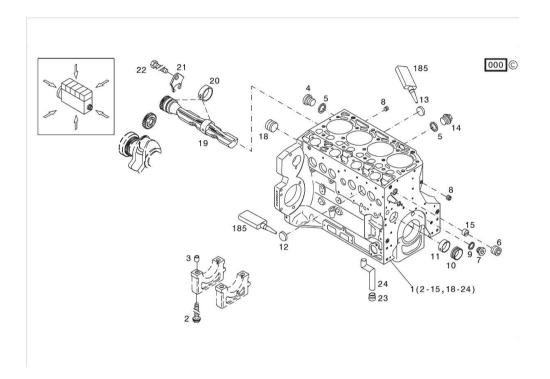
Ref: B0.01.21

### Notes:

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

**Engine serial number:** 10779207 11133530 11166869

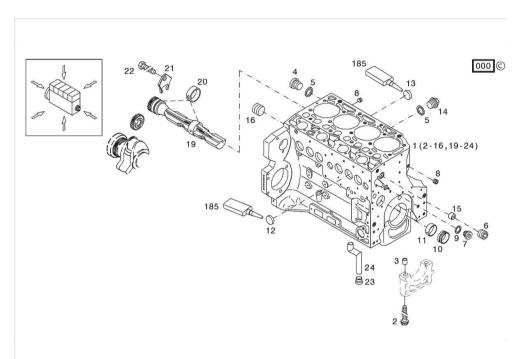
185	01319911	1	sealing compound ml. 50	
1	04297344	1	crankcase	
			MIT POS	
			(2-15,18-24)	
2	04254240	10	screw	
			50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
			DIN 908 -M14X1,5-ST-ZNPHRF	
5	01118693	3	gasket 14x20	
			DIN 7603 -A14X20-CU	
6	01180890	1	screw	
			95 Nm	
_			H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
	04400004	_	80 Nm	
8	01182031	2	screw	
			35 Nm	
0	01101010		H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal	
1.0	04051004	4	DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04250086	1	ring	
12	01148032	6	cover	
1.2	01140021	4	DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
1.4	01100940	2	DIN 443 -A36-ZNPHR	
14	01100940	2	SCIEW 25 Nove	
			35 Nm	
15	04202518	1	DIN 7604 -AM14X1,5-ST-A4C sleeve	
	04202318	1	bottom	
18	U <del>1</del> 440330	1	30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
20	04251810	2	plug	
<b>∠1</b>	U743101U	<i>L</i>	prug	1



Section: B0 - ENGINE Ref: B0.01.21

# KURBELGEHAEUSE

Fig.	P/n	QTY	Name
22	01181672	2	nut H 2091 -4017-M8X16-10.9-GESCHW-MK-1.0
23 24	04255998 04291215	1 1	ring tube



Section: B0 - ENGINE

Ref: B0.01.25

# KURBELGEHAEUSE

Fig.	P/n	QTY	Name

### Notes:

[XM 110 HI-LEVEL ->ZKDL480200TH15001]

# Engine serial number: 11349184

1	04506875	1	crankcase	
			MIT POS	
•	0.40.5.40.40	1.0	(2-16,19-24)	
2	04254240	10	screw	
2	0.41.607.64	1.0	50 Nm , 90° , 90°	
3	04160764	10	bushing	
4	01110423	1	screw	
			35 Nm	
5	01118693	3	DIN 908 -M14X1,5-ST-ZNPHRF gasket 14x20	
J	01116093	3	DIN 7603 -A14X20-CU	
6	01180890	1	screw	
U	01100090	1	95 Nm	
			H 2812 -906-M30X1,5-ST-A4C-PRE80	
7	04292706	1	plug	
,	01232700	•	80 Nm	
8	01182031	2	screw	
			35 Nm	
			H 2812 -906-M14X1,5-ST-A3C-LOCTITE506	
9	01101342	1	oil seal	
			DIN 7603 -D22X27-CU	
10	04251884	4	plug	
11	04250086	1	ring	
12	01148032	6	cover	
			DIN 443 -A45-ZNPHR	
13	01148031	4	plug	
			DIN 443 -A36-ZNPHR	
14	01100940	2	screw	
			35 Nm	
			DIN 7604 -AM14X1,5-ST-A4C	
15	04202518	1	sleeve	
16	04226536	1	bottom	
10	0.40000.40		30 Nm	
19	04298243	2	shaft	
20	04252834	4	bush	
21 22	04251810	2 2	plug	
<i>LL</i>	01181672	۷	nut	1.

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